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AVONLEA - RADVILLE - ESTEVAN - REDVERS - OXBOW

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GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011696	X9 1000 COMBINE	915	1H0X910XKME815053	08/02/23	
011696	X9 1000	653	RG6136U000302	07/31/27	1250 P

Plan ahead and book your Inspection now to receive special pricing, 10% parts discount on all repairs performed by a Certified technician and 1 year parts and labor warranty beginning seasonal start date or first use.
Ask your local NME representative for details.

SEGMENT# 1 C 444 *CBX-22 09/20/24 06/02/25

Nelson Motors Inspection X-Series Combines

CORRECTION:

Completed NME inspection.

ADDITIONAL DESCRIPTION:

Inspection of over 200 points including engine, cooling system, fuel system, powertrain, hydraulics, feederhouse, separator systems and cab.

	LABOR	3276.00
10400	SEGMENT TOTAL==>	3276.00

SEGMENT# 2 C 444 *TOPUPADJCHN 09/20/24 06/16/25

Top Up Fluids, Misc Parts & Adjustments

Top up fluid levels.

Adjust chains as per tech manual as needed.

R54477	RIVET	RETAIL	1.11	
		1	.49	.49
		PARTS		.49
10400		SEGMENT TOTAL==>		.49

SEGMENT# 5 C 444 *CABFILTER 06/25/25 06/25/25

Replace Cab Air Filter(s)

CORRECTION:

Removed and replaced the recirculation filter, removed the

CONTINUED ON PAGE 02

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cab air filter, cleaned out the housing with compressed air, and installed a new filter.					
ADDITIONAL DESCRIPTION:					
Remove and replace filter(s).					
AXE70605	Air Filter	1		40.74	40.74
TA32591	Air Filter	1		121.88	121.88
				PARTS	162.62
				LABOR	45.50
10400				SEGMENT TOTAL==>	208.12

SEGMENT# 6 C 444 *CB-001-011A 06/25/25 06/25/25

Fuel and DEF Tank Vent Breather, Remove and Replace

CORRECTION:

Removed and replaced both def and fuel tank breathers.

ADDITIONAL DESCRIPTION:

Remove vents.

Swap fitting to new vents.

Reinstall in reverse order.

H216169	BREATHER	2		47.04	94.08
				PARTS	94.08
				LABOR	72.80
10400				SEGMENT TOTAL==>	166.88

SEGMENT# 7 C 444 *10-030-100 06/25/25 06/25/25

Fuel Filters, Remove and Replace

CORRECTION:

Removed and cleaned the pre-cleaner, removed the primary filter, and replaced the secondary filter. Transferred the water separator to the primary filter and installed the primary filter. Charged the system, ran it, and checked for

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011696	X9 1000	653	RG6136U000302	07/31/27	1250 P
leaks.					
<u>ADDITIONAL DESCRIPTION:</u>					
Remove fuel filters.					
Fill new filters and install.					
Bleed system.					
Test run.					
DZ124761	Filter Element	1		171.62	171.62
DZ124786	Filter Element	1		164.87	164.87
EHC-01	FILTER CORE	2		.55	1.10
				PARTS	337.59
				LABOR	182.00
10400				SEGMENT TOTAL==>	519.59

SEGMENT# 8 C 444 NA 06/25/25 06/25/25
Rubber Cab Ladder Lower Step Support Kit, Install

CORRECTION:

The kit was designed for a higher SN break, so I had to create spacers and use different hardware to make it work. I assembled and installed the kit, then checked its functionality.

ADDITIONAL DESCRIPTION:

KXE11045 Rubber Cab Ladder Lower Step Support Kit.
Install as per attachment bundle instructions.

KXE11045	Ladder Kit	1 N	658.36	658.36
N280648	BUSHING	4	28.95	115.80
14M7296	M10 FLANGE NUT	4	2.07	8.28
19M7808	M10X65 FLANGE	8	5.69	45.52
19M7811	M10X90 FLANGE	4	7.37	29.48
			PARTS	857.44
			LABOR	364.00

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10400				SEGMENT TOTAL==>		1221.44

SEGMENT# 9 C 444 *CB-590-010R 06/25/25 07/09/25

Water Fire Extinguisher, Refill & Recharge

CORRECTION:

Filled with water and attempted to charge, but discovered the gauge had failed. Discharged, removed, and replaced the gauge. Filled and charged again.

ADDITIONAL DESCRIPTION:

Remove extinguisher.
Refill and charge extinguisher.
Test for proper operation.
Install extinguisher in bracket.

OFG100	GAUGE	1	19.99	19.99
			PARTS	19.99
			LABOR	91.00
10400			SEGMENT TOTAL==>	110.99

SEGMENT#10 C 444 *SOFTWARE2 06/25/25 07/11/25

Gen 4 Controller Software Update (Includes GenIV or V)

CORRECTION:

Updated all controller software.

ADDITIONAL DESCRIPTION:

SEARCH SERIAL NUMBER IN SERVICE CENTER AND/OR SERVICE ADVISOR FOR LATEST VERSION OF CONTROLLER SOFTWARE.
DOWNLOAD NEW CONTROLLER SOFTWARE VERSIONS THROUGH SOFTWARE MANAGER.
CONNECT SERVICE ADVISOR AND UPDATE ALL PROGRAM CONTROLLERS.
ON UNITS WITH DISPLAYS, DOWNLOAD & INSTALL LATEST AMS SOFTWARE FROM SOFTWARE MANAGER.

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011696	X9 1000	653	RG6136U000302	07/31/27	1250 P
RUN AND CHECK OPERATIONS.					
				LABOR	764.40
10400				SEGMENT TOTAL==>	764.40

SEGMENT#11 C 444 NA 06/25/25 07/11/25
Diagnose for Unloading Boot Not Lowering
CORRECTION:
Updated software available.

SEGMENT#12 C 444 NA 06/25/25 07/11/25
Repair for Unloading Boot Not Lowering
Repaired when software was updated.

SEGMENT#13 C 444 *CB-180-240 06/25/25 07/09/25
Concaves, R&R and Level
CORRECTION:
Removed concaves.
Reinstalled concaves.
Levelled and calibrated concaves.
ADDITIONAL DESCRIPTION:
Remove shields and covers.
Remove concaves.
Assemble in reverse order.
Level and calibrate concaves.
Run and check for proper operation.

				LABOR	1001.00
10400				SEGMENT TOTAL==>	1001.00

SEGMENT#14 C 444 NA 06/25/25 07/09/25
Repair Concaves

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011696	X9 1000	653	RG6136U000302	07/31/27	1250 P
<u>CORRECTION:</u>					
Removed nails, heated and straightened bent concaves, ground out and welded cracks, and replaced necessary nails.					
HXE142914	Wire	40		10.51	420.40
				PARTS	420.40
				LABOR	973.70
10400			SEGMENT TOTAL==>		1394.10

SEGMENT#15 C 444 3530475 06/25/25 06/25/25

Feeder House Slip Clutch Falling Off, Repair

CORRECTION:

Removed old bolt and spacers.

Installed new style spacer.

Installed new bolt and torqued to spec.

ADDITIONAL DESCRIPTION:

Remove feeder house shields.

Removed the bolt and spacers holding the slip clutch.

Installed a new bolt and spacer, then torqued to spec following Solution Number: 224572.

HXE203818	Spacer	1	107.53	107.53
19M7824	M16X60 FLANGE	1	10.05	10.05
			PARTS	117.58
			LABOR	291.20
10400			SEGMENT TOTAL==>	408.78

SEGMENT#16 C 444 *CB-070-042 06/25/25 06/25/25

Replace Multicoupler Shear Bolt(s)

CORRECTION:

Replaced the missing shear bolt in the multi-coupler and filled the extra spaces with new shear bolts.

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011696	X9 1000	653	RG6136U000302	07/31/27	1250 P
<u>ADDITIONAL DESCRIPTION:</u>					
Replace shear bolt and fill up spares as necessary.					
14M7264	M4 LOCK NUT	3		.51	1.53
19M9326	SCREW	3		2.19	6.57
				PARTS	8.10
				LABOR	36.40
10400				SEGMENT TOTAL==>	44.50

SEGMENT#17 C 444 *CB-001-009 06/25/25 06/25/25

Change Straw Chopper Gearbox Oil

CORRECTION:

Drained the oil, refilled with new oil, and replaced the sight glass with a new plug.

ADDITIONAL DESCRIPTION:

Remove shields.

Drain oil.

Fill to specs with proper oil as per OM.

Replace sight glass with plug.

Run and check for leaks.

R26375	PACKING	1	4.25	4.25
R39112	FITTING	1	14.69	14.69
			PARTS	18.94
			LABOR	182.00
10400			SEGMENT TOTAL==>	200.94

SEGMENT#19 C 444 *CB-172-025 06/25/25 06/25/25

Spreader Drive Belt, Remove and Replace

CORRECTION:

Removed and replaced spreader belt.

Tensioned belt to spec.

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<u>ADDITIONAL DESCRIPTION:</u>					
Remove shields.					
Detension belt.					
Remove and replace belt.					
Reinstall in reverse order.					
Run and check for proper operation.					
HXE176243	V-Belt	1 N		183.50	183.50
				PARTS	183.50
				LABOR	182.00
10400			SEGMENT TOTAL==>		365.50

SEGMENT#20 C 444 *CGADJUST 06/25/25 07/09/25
ADJUST CG ELEVATOR CHAIN (REMOVE 1/2 LINK)

CORRECTION:

Installed the shop dog on the unit, rotated the chain until the links reached the bottom, detensioned the chain, split it to remove a half link, then reattached and tensioned the chain.

ADDITIONAL DESCRIPTION:

Roll chain to access 1/2 link.
Slacken off chain.
Remove 1/2 link.
Retention chain to specs.

	LABOR	109.20
10400	SEGMENT TOTAL==>	109.20

SEGMENT#21 C 444 *10-030-040 06/25/25 06/25/25
ROTARY SCREEN DRIVE BELT, R&R

CORRECTION:

The belt was broken apart. Removed the brush on the rotary

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screen, installed a new belt through the brush, and reinstalled the brush. Released the belt tension, installed the belt on the pulleys, and retensioned the belt.				
<u>ADDITIONAL DESCRIPTION:</u>				
Remove and replace belt.				
Test run and check operation.				
HXE168680	V-Belt	1	97.95	97.95
			PARTS	97.95
			LABOR	127.40
10400			SEGMENT TOTAL==>	225.35

SEGMENT#22 C 444	*REGENERATE	06/25/25	07/11/25	
PERFORM SERVICE EXHAUST REGENERATION				
<u>CORRECTION:</u>				
Performed Service Regen on combine.				
<u>ADDITIONAL DESCRIPTION:</u>				
IT4 or FT4 engine needs a service exhaust regeneration.				
Hook up Service Advisor and start regeneration.				
Clear codes.				
Run and check operation.				
			LABOR	236.60
10400			SEGMENT TOTAL==>	236.60

SEGMENT#23 C 444	3473537	06/25/25	06/25/25	
Feed Accelerator Gear Case Oil, Change				
<u>CORRECTION:</u>				
Created a funnel to drain the oil. Removed the drain and let the oil flow out. Took out the check and fill plug. Reinstalled the drain plug. Filled oil until it came out of the check plug. Put all the plugs back in place.				

CONTINUED ON PAGE 10

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GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011696	X9 1000 COMBINE	915	1H0X910XKME815053	08/02/23	
011696	X9 1000	653	RG6136U000302	07/31/27	1250 P

ADDITIONAL DESCRIPTION:

Remove the drain plug from the feed accelerator gear case.
Allow the feed accelerator gear case oil to drain.
Install the drain plug once the oil is drained.
Tighten the drain plug to specification.
Remove the fill plug from the feed accelerator gear case.
Add oil until the oil level is at the bottom of the check hole.
Tighten the fill plug to specification.

EHC-03	COLL/// OIL	3	.06	.18
EHC-04	COLL/CONTAINER	3	.12	.36
TY6296	80W90	2	15.99	31.98
	PARTS			32.52
	LABOR			109.20
10400	SEGMENT TOTAL==>			141.72

SEGMENT#24 C 444 3473534 06/25/25 06/25/25
Cleaning Fan Variable Speed Driven Sheave Oil, Change
CORRECTION:

Oil drained and replaced with new oil.

ADDITIONAL DESCRIPTION:

Rotate the cleaning fan variable speed driven sheave so fittings are in the twelve and six o'clock positions.
Remove the drain plug from the cleaning fan variable speed driven sheave.
Install the drain plug once the oil is drained.
Tighten the drain plug to specification.
Remove the fill plug from the cleaning fan variable speed driven sheave.
Add oil as needed.

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GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011696	X9 1000 COMBINE	915	1H0X910XKME815053	08/02/23	
011696	X9 1000	653	RG6136U000302	07/31/27	1250 P
Tighten the fill plug to specification.					
EHC-03	COLL/// OIL	1		.06	.06
EHC-04	COLL/CONTAINER	1		.12	.12
TY6296	80W90	1		15.99	15.99
				PARTS	16.17
				LABOR	63.70
10400				SEGMENT TOTAL==>	79.87

SEGMENT#25 C 444	3473541	06/25/25	06/25/25
Main Engine Gear Case Breather, Replace			
<u>CORRECTION:</u>			
Removed and replaced MEG breather.			
<u>ADDITIONAL DESCRIPTION:</u>			
Remove and replace the main engine gear case breather.			
AXE82230	Breather	1 N	135.12
			PARTS
			LABOR
10400			SEGMENT TOTAL==>

SEGMENT#26 C 444	*CB-070-008	06/25/25	06/25/25
Replace All Gearcase, Hydro, and Hydraulic Filters (1000 HR)			
<u>CORRECTION:</u>			
Replaced all filters, removed the old ones, and checked for leaks after running.			
<u>ADDITIONAL DESCRIPTION:</u>			
1000 HOUR SERVICE INTERVAL			
Remove and replace filters.			
Top up fluids.			
Run and check for leaks.			
AXE103407	Hydraulic Filte	1	146.50
CONTINUED ON PAGE 12			

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GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011696	X9 1000 COMBINE	915	1H0X910XKME815053	08/02/23	
011696	X9 1000	653	RG6136U000302	07/31/27	1250 P
AXE73797	Hydraulic Filter				
	Hydraulic Filte	1		174.92	174.92
AXE73798	Hydraulic Filter				
	Hydraulic Filte	1		215.34	215.34
EHC-02	Hydraulic Filter				
	FILTER CORE	6		1.25	7.50
RE577250	Hydraulic Filter				
	Hydraulic Filte	2		158.04	316.08
RE577612	Hydraulic Filter				
	Filter Element	1		209.45	209.45
				PARTS	1069.79
				LABOR	546.00
10400				SEGMENT TOTAL==>	1615.79

SEGMENT#27 C 444 *GL-DSCNTS 06/25/25 06/25/25
NELSON MOTORS INSPECTION DISCOUNTS
INSPECTION LABOR DISCOUNT= \$ 677.00
PARTS DISCOUNT = \$ 356.31

AG

***** WORK ORDER TOTALS *****

PARTS	3572.28
LABOR	8726.90
Shop Supplies	200.00
DISCOUNT	1033.31-
SUB TOTAL==>	11465.87
GST	573.30
CUSTOMER TOTAL	12039.17

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H01-2

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GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011700	HD50R HINGED DRAPE	879	1H0HD50RPM0815030	08/02/23	
011700	HD50R	625		01/01/75	

Plan ahead and book your Inspection now to receive special pricing, 10% parts discount on all repairs performed by a Certified technician and 1 year parts and labor warranty beginning seasonal start date or first use. Ask your local NME representative for details.

SEGMENT# 1 C 260 NA 09/07/25 09/07/25

Replace Failed Center Draper Feed Driveshaft

COMPLAINT:

Center Draper Feed Driveshaft has failed.

CAUSE:

Center Feed Draper failed, breaking u-joint of Driveshaft.

CORRECTION:

Aligned parts as the customer picked them up from the dealership. Removed the ends of the failed driveshaft. Greased the splines of the new driveshaft. Rotated the center feed draper lower gearbox to ensure smooth operation. Installed the new driveshaft. Secured the shield clamp with the grease hole positioned downward for easy access. Tested the machine to confirm proper operation.

ADDITIONAL DESCRIPTION:

Replace Failed Center Draper Feed Driveshaft

AXE72011	Universal Drive	1	1037.12	1037.12
	Universal Driveshaft			
14M7396	M8 FL LOCK NUT	2	1.67	3.34
19M7799	M8X45 FLANGE	2	3.28	6.56
	PARTS			1047.02
	LABOR			321.75
10400	SEGMENT TOTAL==>			1368.77

CONTINUED ON PAGE 02

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GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011700	HD50R HINGED DRAPE	879	1H0HD50RPM0815030	08/02/23	
011700	HD50R	625		01/01/75	
SEGMENT# 2 C 260	*SR CALL	09/07/25	09/07/25		

Service Call:

Service Call

Mileage Rate \$1.50/km (Min Charge \$180.00) plus technician's time.

Shop to Goby Yard 4 km.

Goby Yard to Shop 4 km.

SERVICE CALL CHARGE WAIVED.

10400

LABOR	40.95
SEGMENT TOTAL==>	40.95

***** WORK ORDER TOTALS *****

PARTS	1047.02
LABOR	362.70
Shop Supplies	25.38
SUB TOTAL==>	1435.10
GST	71.77
CUSTOMER TOTAL	1506.87

AG

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GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011696	X9 1000 COMBINE	691	1H0X910XKME815053	08/02/23	
011696	X9 1000	653	RG6136U000302	07/31/27	1250 P

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SEGMENT# 1 C 216 NA 08/22/25 08/22/25
REPAIR MULTI COUPLER LEAK
Center upper coupler leaked bad. Didn't have the cartridge.
Robbed off stock unit.
Installed new cartridge when it came.

AXE73034	Hydr. Quick Cou	1 N	391.35	391.35
	Hydr. Quick Coupler Socket			
FRT	shortline frt	1	15.00	15.00
			PARTS	406.35
			LABOR	318.50
10400			SEGMENT TOTAL==>	724.85

AG

***** WORK ORDER TOTALS *****

PARTS	406.35
LABOR	318.50
Shop Supplies	22.29
SUB TOTAL==>	747.14
GST	37.36
CUSTOMER TOTAL	784.50

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GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011700	HD50R HINGED DRAPE	817	1H0HD50RPM0815030	08/02/23	
011700	HD50R	625		01/01/75	

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SEGMENT# 1 C 444 *HD-HDR-22 05/20/25 07/14/25

Nelson Motors Inspection - Hinged Draper Headers

CORRECTION:

Completed NME.

ADDITIONAL DESCRIPTION:

Complete Nelson Motors Inspection per checklist.

CUTTERBAR

- Check knife-back
- Check knife head
- Check sickle sections
- Check knife guards
- Check knife hold downs
- Check knife drive gearbox
- Check knife drive belt
- Check knife drive belt tensioner and pulleys
- Check knife drive power shafts
- Check skid plates
- Check tilt adjustment

CONVEYOR BELTS

- Check conveyor belts
- tension
- Check side belt debris slots
- Check splices
- Check hydraulic motors

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GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011700	HD50R HINGED DRAPE	817	1H0HD50RPM0815030	08/02/23	
011700	HD50R	625		01/01/75	

- Check hydraulic pump
- Check rollers and bearings
- Check variable speed control valve
- Feed Drum
- Check auger tube height and flighting
- Check fingers, composite, or steel
- Check finger retainers guides
- Check finger timing
- Check finger crankshafts bearings
- REEL
- Check reel fingers
- Check reel finger tubes
- Check reel finger tube bearings
- Check outer spider bearings
- Check reel driven gear spur
- Check reel drive gear pinion
- Check plastic sliding pads on arms
- Check outer support bushings
- Check center shaft bushings
- Check arm pivot bushings
- Check raise lower cylinders
- Check fore aft cylinders
- Check reel relief valve
- Check hydraulic lines couplers dust covers
- Check dial-a-matic reel speed
- Check reel height
- Check five slate metal reel or Finger reel
- MISCELLANEOUS
- Check frame
- Check divider points

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		AVG	

GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011700	HD50R HINGED DRAPE	817	1H0HD50RPM0815030	08/02/23	
011700	HD50R	625		01/01/75	
	-Check crop lifters				
	-Check wiring				
	-harnesses				
	-Check lights				
	-Check dial-a-speed sensor				
	-Check decals and shields				
	-Check hydraulic manifold block(s)				
	-Check feed drum slip clutch				
	-Check transfer gearcase				
	-Check drive shafts bearings splines, safety shields				
10400				LABOR	728.00
				SEGMENT TOTAL==>	728.00

SEGMENT# 2 C 444 *TOPUPFLUIDS 05/20/25 07/17/25

Top Up Fluids & Misc Parts

CORRECTION:

Topped off hydraulic oil from header use.

ADDITIONAL DESCRIPTION:

Top up fluid levels.

EHC-03	COLL/// OIL	11	.06	.66
TY27385B	BLK HYGARD Shop	11	7.66	84.26
			PARTS	84.92
			LABOR	63.70
10400			SEGMENT TOTAL==>	148.62

SEGMENT# 3 C 444 4096517 05/20/25 08/12/25

Backshaft Safety Shields , Remove and Replace

CORRECTION:

Removed necessary shields.

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GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011700	HD50R HINGED DRAPE	817	1H0HD50RPM0815030	08/02/23	
011700	HD50R	625		01/01/75	
Removed outer shaft bolt and shaft coupler between 90° gearbox and inner bearing. Attempted to pull shaft out but found it seized. Removed additional safety shields and soaked shaft in penetrating oil. Fabricated a slide hammer tool to assist with shaft removal. Attempted to remove middle back shaft sections - also found seized. Removed inner back shaft section and bearing, and secured it out of the way. Tapped middle shaft sections back and forth until free, then removed them. Cleaned all shaft components. Replaced any damaged shields. Reassembled components in reverse order, using new rivets for safety shields. Torqued all hardware to specification.					
FRT	shortline frt	2		15.00	30.00
HXE156433	Tube	1 N		292.19	292.19
HXE156434	Tube	1		246.91	246.91
HXE157660	Rivet	10 N		4.53	45.30
				PARTS	614.40
				LABOR	833.56
10400				SEGMENT TOTAL==>	1447.96

SEGMENT# 4 C 444 NA 05/20/25 08/11/25
DIAGNOSE FOR LEAK / CONTAMINATION AT MAIN GEARBOX
CORRECTION:

Removed necessary shields to access the area.
Inspected for leaks and found hydraulic fluid leaking near

CONTINUED ON PAGE 05

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Farm Plan No.	Salesperson AVG	

GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011700	HD50R HINGED DRAPE	817	1H0HD50RPM0815030	08/02/23	
011700	HD50R	625		01/01/75	

the draper belt pump.

Disconnected and capped hydraulic hoses.

Removed the pump and found oil between the housings, which was causing the main gearbox to fill with Hy-Gard.

Upon further inspection, found the input shaft seal on the pump was damaged.

	LABOR	451.36
10400	SEGMENT TOTAL==>	451.36

SEGMENT# 5 C 444 NA 05/20/25 08/11/25

REPAIR FOR LEAK / CONTAMINATION AT MAIN GEAR BOX

CORRECTION:

Disassembled pump to inspect why the input shaft seal was pushed out - found no obvious internal issues.

Drained and replaced contaminated gear case oil with new oil.

Replaced gear case seal.

Ordered and installed new seal kit.

Reinstalled pump in reverse order.

Filled pump with hydraulic oil and torqued all hardware to spec.

Primed pump and ran header - drapers did not turn.

Removed and disassembled pump again - no internal issues found.

Reassembled and reinstalled pump.

Checked other valves for possible issues - none found.

Primed pump again and ran header - system operated correctly.

Received updated information from DPAC indicating that snap rings on these pumps are known to fail.

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Farm Plan No.	Salesperson AVG	

GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011700	HD50R HINGED DRAPE	817	1H0HD50RPM0815030	08/02/23	
011700	HD50R	625		01/01/75	

Ordered a new pump for installation.
When back at machine for separate issue:
Removed necessary shields.
Removed and capped hydraulic lines.
Removed pump.
Installed new pump.
Torqued hardware.
Filled hydraulic lines with Hy-Gard.
Installed hydraulic lines onto pump.
Primed pump by running header with PTO not attached.
Ran header to confirm fix.

ADDITIONAL DESCRIPTION:

Actual time spent: 11.34 hrs
Time charged: 4.00 hrs

AXE77400	Seal Kit	1 N	431.37	431.37
AXE90320	Hydraulic Pump	1 M	2218.83	2218.83
B3690R	PACKING	1	9.09	9.09
DE20133	Seal	1 N	28.95	28.95
EHC-03	COLL/// OIL	13	.06	.78
EHC-04	COLL/CONTAINER	6	.12	.72
FRT	shortline frt	1	15.00	15.00
TY26815	80w90 3.78L	1	51.75	51.75
TY27385B	BLK HYGARD Shop	7	7.66	53.62
TY6296	80W90	2	15.99	31.98
11M7082	COTTER PIN	2	.40	.80
	PARTS			2842.89
	LABOR			728.00
10400	SEGMENT TOTAL==>			3570.89

SEGMENT# 6 C 444 4096531 05/20/25 08/11/25

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GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011700	HD50R HINGED DRAPE	817	1H0HD50RPM0815030	08/02/23	
011700	HD50R	625		01/01/75	
Poly Skid Shoe Pads, Remove and Replace					
<u>CORRECTION:</u>					
Drilled out rivets and removed skid plate support bracket from header.					
Drilled out rivets securing skid plate to bracket.					
Installed new rivets to secure skid plate to bracket.					
Reinstalled bracket onto header.					
Riveted skid plate to header.					
Repeated process for multiple skid plates as needed.					
AXE89323	Skid Plate	1	N	254.76	254.76
AXE89324	Skid Plate	1	S	261.21	261.21
AXE89325	Skid Plate	1		234.59	234.59
FRT	shortline frt	1		15.00	15.00
HXE169294	Rivet	100		.78	78.00
HXE171949	Skid Plate	15	N	42.26	633.90
HXE171950	Skid Plate	3		44.59	133.77
				PARTS	1611.23
				LABOR	979.16
10400				SEGMENT TOTAL==>	2590.39

SEGMENT# 7 C 444 NA 05/20/25 08/11/25

REPLACE BROKEN SICKLES

CORRECTION:

Replaced all damaged sickle sections.

Adjusted knife hold down clearance.

H158341	SCREW	2		1.18	2.36
H163131	SECTION	10		6.89	68.90
14M7303	M6 FLANGE NUT	2		.86	1.72
				PARTS	72.98
				LABOR	358.54

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GST #R834134140

DESCRIPTION

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
011700	HD50R HINGED DRAPE	817	1H0HD50RPM0815030	08/02/23	
011700	HD50R	625		01/01/75	
10400				SEGMENT TOTAL==>	431.52

SEGMENT# 8 C 444 NA 05/20/25 08/11/25

REPLACE CENTER BELT SEALS

CORRECTION:

moved draper split to center of header
de tensioned draper belt
split belt and moved out of the way
removed damaged seal
installed new style bracket and seals
reattached draper belt found it was slightly to short so
struggled getting together but was able to join them
tensioned draper
repeated on other side with less of a struggle on the
draper belt

AXE95398	Bracket	1	72.16	72.16
AXE95399	Bracket	1	72.16	72.16
HXE182145	Seal	2	269.58	539.16
HXE184559	Seal	2	59.73	119.46
H201027	SCREW	24	2.12	50.88
24M7207	WASHER	20	.74	14.80
			PARTS	868.62
			LABOR	910.00
10400			SEGMENT TOTAL==>	1778.62

SEGMENT# 9 C 444 *GL-DSCNTS 05/20/25 07/14/25

NELSON MOTORS INSPECTION DISCOUNTS
INSPECTION LABOR DISCOUNT= \$ 229.00
PARTS DISCOUNT = \$ 603.34

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GST #R834134140

DESCRIPTION

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011700	HD50R HINGED DRAPE	817	1H0HD50RPM0815030	08/02/23	
011700	HD50R	625		01/01/75	

***** WORK ORDER TOTALS *****

PARTS	6095.04
LABOR	5052.32
Shop Supplies	200.00
DISCOUNT	832.34-
SUB TOTAL==>	10515.02
GST	525.77
CUSTOMER TOTAL	11040.79

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