

PA 9/15/25
U# 000354

Whatever Repair Worx
7807072754
Box 250
Plamondon AB T0A2T0
B37-2

Billed To
Dremon Farms

Date of Issue
07/24/2025

Invoice Number
1846

Amount Due (CAD)

\$4,282.05

Due Date
08/23/2025

Reference
JD 9530/6534HRS

Description	Rate	Qty	Line Total
Equipment Repair TRACTOR IDLES ROUGH. CONNECT LAPTOP AND CHECK FOR MISFIRE CODES. NO CODES. RUN INJECTOR TEST. TEST PASSED. CUTOUT EACH INJECTOR INDIVIDUALLY, #2 IS OVER FUELING. ORDER NEW INJECTOR. AND ALL HARDWARE. DRAIN COOLANT. PUT HOOD INTO SERVICE POSITION. REMOVE ROCKER COVER AND FRONT ROCKER SHAFT. REMOVE #2 INJECTOR AND INJECTOR CUP. POSITION PISTON AT BOTTOM OF STROKE. INSTALL NEW INJECTOR CUP AS PER JD PROCEDURE. INSTALL NEW INJECTOR WITH BOLT. TORQUE TO SPEC. REINSTALL FRONT ROCKERS WITH NEW BOLTS. TORQUE TO SPEC. ADJUST VALVE LASH AND SET INJECTORS. REPLACE ROCKER COVER GASEKT AND REINSTALL COVER. REFILL COOLANT. DRAIN AND REFILL MOTOR OIL. REPLACE OIL FILTER. UPDATE INJECTOR TRIM CODE. PRIME FUEL SYSTEM AND STARTUP. RUNS LIKE A JD. RECONNECT HOOD AND HARNESS.	\$125.00 +Gst	15	\$1,875.00
JD EX631074 INJECTOR REMAN	\$1,677.83 +Gst	1	\$1,677.83
JD R526284 BOLT INJECTOR HOLD DOWN	\$7.87 +Gst	1	\$7.87
JD R136507 BOLT ROCKER SHAFT	\$13.29 +Gst	7	\$93.03
JD DZ120103 GASKET KIT ROCKER COVER	\$424.41 +Gst	1	\$424.41

Subtotal 4,078.14

Gst (5%) 203.91
#836055673RT0001

Total 4,282.05
Amount Paid 0.00

od. 4/29/24
ck # 226

Whatever Repair Worx
7807072754
Box 250
Plamondon AB T0A2T0

Billed To
Dremon Farms

Date of Issue
04/26/2024

Invoice Number
1650

Amount Due (CAD)

\$21,274.18

Due Date
05/26/2024

Reference
9530/5729HRS

Description	Rate	Qty	Line Total
Equipment Repair UNIT RUNS ROUGH, EXHAUST HAS SLOBBER COMING OUT. POSSIBLY NEEDS NEW INJECTORS. DRAIN COOLANT, PUT HOOD INTO SERVICE POSITION AND REMOVE VALVE COVER. FOUND CYLINDER #1 VALVES ALL BENT, VALVE BRIDGES FELL OFF. NEEDS HEAD PULLED AND SENT OFF FOR REBUILD. REINSTALL VALVE COVER, REFILL COOLANT SO UNIT CAN BE MOVED TO BREYNAT SHOP. REMOVE HOOD, RECOVER A/C SYSTEM, DRAIN COOLANT. DISCONNECT LINES FROM COOLING PACK, REMOVE COOLING PACK ASSEMBLY. REMOVE BOTH BELTS, COOLING FAN, INTAKE MANIFOLD, EGR COOLER, TURBO, EXHAUST MANIFOLD, VALVE COVER, ROCKERS, CAM SHAFT COVER, CAMSHAFT, INJECTORS AND HEAD BOLTS. REMOVE CYLINDER HEAD AND INSPECT FOR CRACKS. HEAD LOOKS SALVAGABLE. SEND OUT TO MACHINE SHOP FOR REPAIR. ORDER ALL PARTS NEEDED TO REASSEMBLE. PREP BLOCK FOR REASSEMBLY. REMOVE OLD GASKET MATERIAL. CLEAN ALL HEAD BOLT HOLES. INSTALL NEW HEAD GASKET AND INSTALL HEAD. TORQUE HEAD AS PER JD PROCEDURE WITH ALL NEW HEAD BOLTS. INSTALL NEW INJECTORS. INJECTOR CUPS WERE REPLACED BY MACHINE SHOP. INSTALL ROCKER SHAFTS. TORQUE ROCKERS TO SPEC WITH NEW BOLTS. TORQUE CAM SHAFT GEAR TO SPEC WITH NEW BOLTS. FOLLOW JD PROCEDURE FOR ALL SSPECS. SET VALVE LASH AND INJECTOR HEIGHTS. REINSTALL VALVE COVER. REASSEMBLE IN REVERSE ORDER. REPLACE ALL GASKETS AND SEALS AS NEEDED. REPLACE ALL 4 RAD HOSES. REPLACE ALL COOLANT VENT LINES. WASH OUT COOLANT RESERVOIRS, HAD OIL IN THEM. FLUSH OUT HEATER LINES. REINSTALL CAM GEAR COVER, COOLING FAN, BELTS. CLEAN OIL FROM INSIDE RAD AND REINSTALL COOLING PACK. REPLACE O-RINGS AT RAD CONNECTIONS. CONNECT A/C MACHINE AND VACUUM SYSTEM TO REMOVE MOISTURE, RECHARGE TO SPEC. DRAIN MOTOR OIL, REPLACE OIL AND FUEL FILTERS. REFILL WITH 15W-40 MOTOR OIL. FILL COOLING SYSTEM WITH NEW EXTENDED LIFE COOLANT. PRIME FUEL SYSTEM AND STARTUP. RUN UP TO TEMP AND CHECK OVER FOR LEAKS. REINSTALL HOOD.	\$125.00 +Gst	51	\$6,375.00

DEE EX631074

\$1,488.31

6

\$8,929.86

INJECTOR REMAN

+Gst

DEE R526284 SCREW INJECTOR	\$8.67 +Gst	6	\$52.02
DEE DZ119955 STUD EXHAUST	\$57.55 +Gst	12	\$690.60
DEE RE530816 GASKET KIT	\$1,494.21 +Gst	1	\$1,494.21
DEE R539762 NUT FLANGE EXHAUST	\$15.50 +Gst	13	\$201.50
DEE R136507 SCREW ROCKER SHAFT	\$18.16 +Gst	12	\$217.92
DEE R241746 V-BELT	\$76.11 +Gst	1	\$76.11
DEE 231549 RADIATOR HOSE	\$62.40 +Gst	1	\$62.40
DEE R243231 RADIATOR HOSE	\$98.85 +Gst	1	\$98.85
DEE R114083 SCREW CAM SHAFT GEAR	\$36.54 +Gst	6	\$219.24
DEE RE530817 KIT HEADBOLT	\$800.36 +Gst	1	\$800.36
DEE R117069 PUSH ROD	\$53.35 +Gst	3	\$160.05
DEE R518352 VALVE BRIDGE	\$148.86 +Gst	2	\$297.72
DEE RE25566 V-CLAMP TURBO EXHAUST	\$163.92 +Gst	1	\$163.92
DEE A4730R PACKING O-RING	\$5.52 +Gst	2	\$11.04
DEE 19M7785 SCREW M12X25MM	\$4.52 +Gst	4	\$18.08
DEE R63185 O-RING	\$7.49 +Gst	2	\$14.98
DEE RE289839 CLAMP TURBO OUTLET	\$108.71 +Gst	1	\$108.71
BFL J3-05BK	\$4.75	10	\$47.50

5/16" RUBBER PUSH ON HOSE PER FT.

+Gst

R134 FREON
PER OUNCE

\$2.95
+Gst

64

\$188.80

PAG OIL
PER OUNCE

\$2.75
+Gst

3

\$8.25

Silicone Rad Hose
2.5" rad hose per inch

\$2.00
+Gst

12

\$24.00

Subtotal

20,261.12

Gst (5%)

1,013.06

#836055673RT0001

Total

21,274.18

Amount Paid

0.00

Amount Due (CAD)

\$21,274.18

WELDANGRIND LTD.

INDUSTRIAL ENGINE AND AUTOMOTIVE MACHINE SHOP
10323 - 174 STREET, EDMONTON, ALBERTA T5S 1H1
TELEPHONE (780) 484-3030 - FAX (780) 484-4242
www.weldangrind.ca

SOLD TO CASH

SHIP TO

DREMON FARMS

DREMON FARMS

INVOICE NUMBER

37927

ORDER DATE 2024-04-03	CUSTOMER PHONE	CUSTOMER NO.	CUSTOMER ORDER NO. 9530 JDR	SALESMAN	PAGE
MAKE JDR	MODEL 13.5L	YEAR	SERIAL NO.	INVOICE DATE 2024-04-15	

QUANTITY	JOB CODE OR PART NO.	DESCRIPTION	UNIT PRICE	EXTENSION
1	HEDTNK	HEAD - Tank Clean	85.00	85.00
1	HEDMAG	HEAD - Magnaflex/Check for Cracks	85.00	85.00
1	HEDPRSTST	HEAD - Pressure Test/Check for Leaks	190.00	190.00
1	HEDSRF	HEAD - Resurface Deck Side	215.00	215.00
4	HEDGIDINS	HEAD - Install Valve Guides	26.00	104.00
1	HEDCMBINS	HEAD - Install Cam Bearings	160.00	160.00
6	HEDINJINS	HEAD - Install Injector Tubes	60.00	360.00
1	HEDPRSTSTAF	HEAD - Pressure Test After Install - OK	190.00	190.00
1	HEDVLVJOB	HEAD - Valve Grind	398.00	398.00
		LABOUR SUBTOTAL		1,787.00
4	PARTS	FP*RS32008 - Cam Bearings	65.25	261.00
2	PARTS	13176 - Intake Valves	103.40	206.80
4	PARTS	13176 - Exhaust Valves	103.40	413.60
2	PARTS	140-3050 - Intake Valve Guides	10.10	20.20
2	PARTS	140-3050 - Exhaust Valve Guides	10.10	20.20
24	PARTS	122-1499EGR - Valve Seals	4.95	118.80
48	PARTS	121-1078 - Valve Keepers	0.65	31.20
6	PARTS	Injector Tubes supplied by customer	0.00	0.00
		PARTS SUBTOTAL		1,071.80
		TOTAL PARTS AND LABOUR		2,858.80
1	S	SHOP SUPPLIES	264.45	264.45
1	Freight (I)	FREIGHT ON PARTS	65.00	65.00
		GST on sales	5.00%	159.41

TERMS:

AMOUNTS ARE DUE ON INVOICE. INTEREST ON PAST DUE ACCOUNTS AT 24% PER ANNUM (2% PER MONTH).

CONDITIONS OF SALE

MAGNETIC INSPECTION IS NOT A GUARANTEE AGAINST SUBSEQUENT PART FAILURE. THIS TYPE OF INSPECTION SHOWS THE ABSENCE OR PRESENCE OF CRACKS, AT THE TIME OF INSPECTION, BUT WILL NOT INDICATE INTERNAL METAL FLAWS. MAGNETIC INSPECTION IS NOT A GUARANTEE AGAINST FUTURE BREAKAGE.

WE CANNOT ACCEPT RESPONSIBILITY FOR CAMSHAFTS OR CRANKSHAFTS WHICH BREAK WHEN BEING STRAIGHTENED.

THERE IS NO WARRANTY ON CRANKSHAFTS OR BEARINGS AFTER INSTALLATION. ALL BEARING CLEARANCES, MAIN BEARING CAPS, BLOCK WARPAGE AND CONNECTING RODS SHOULD BE CHECKED BEFORE CRANKSHAFT INSTALLATION.

THERE IS NO WARRANTY ON CYLINDER HEADS CONTAINING USED VALVES IF VALVE BREAKAGE OCCURS DURING USE.

PARTIAL JOBS - PERFORMANCE DEPENDS ON CORRECT ASSEMBLY, SERVICING AND OPERATION OF THE COMPLETE UNIT. ONLY A QUALIFIED MECHANIC SHOULD COMPLETE ASSEMBLY AND SHOULD DRAW TO OUR ATTENTION, AT THE TIME OF ASSEMBLY, ANY POSSIBLE DEFECTS IN OUR WORKMANSHIP AND/OR MATERIALS.

WHERE WE HAVE PERFORMED A PARTIAL MACHINING JOB, WE CANNOT BE RESPONSIBLE FOR THE ASSEMBLED UNIT.

ANY CLAIM AGAINST WELDANGRIND LTD. RELATING TO WORK PERFORMED IN OUR SHOP IS LIMITED TO THE VALUE ON THE INVOICE CHARGED FOR PERFORMING SUCH PARTICULAR JOB.

INVOICE
TOTAL

\$3,347.66

CUSTOMER'S SIGNATURE