

FS18-1

**K&D Truck Parts Ltd**  
New, Used & Rebuilt Parts & Service for Heavy Trucks

**PAI - Replacement Parts for Macks**  
Specializing in Used and Rebuilt Truck Parts

NGK

NGK

PG 1 OF 4  
\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

**INVOICE****888-017617**

CHARGE

K &amp; D Truck Parts Ltd.

GST Number  
R 102784238

888-017617  
\*\*DUPLICATE\*\*

2/14/24 HTM 8/21/23 17617

NET 30 DAYS

SHOP HTM

Vehicle VIN: 2NKMLZ9X77M997216  
Vehicle Make: KENWORTH  
Unit No.:  
Engine Serial No.:  
Engine Make:

License No.: 218KYI  
Vehicle Model: T300  
  
Engine Model:

Usual Driver: CORY STOUT  
Vehicle Year: 2007  
  
Mileage: 306535KM  
Engine Hours: 14945HRS

REQUEST 1: CUSTOMER STATES HYDROVAC BLOWER IS NOT ENGAGING, BELEIVES THERE IS AN ISSUE WITH THE DROP BOX. DIAGNOSE AND ADVISE ON REPAIRS.

ACTION 1: BROUGHT UNIT INTO SHOP AND INSPECTED FOR FAULTS. FOUND TRANSFER CASE BLOWER OUTPUT SHAFT IS BROKEN OFF. TRANSFER CASE REQUIRES REBUILD OR REPLACEMENT. SHAFT IS NOT BROKEN OFF. BEARINGS FAILED AND SHAFT WAS ABLE TO FALL OUT. WILL REMOVE OUTPUT HOUSING AND REPORT FINDINGS

REMOVE AUX OUTPUT HOUSING, REMAINING SHAFT AND BEARINGS LOOK GOOD. FOUND OIL SUPPLY FOR AUX OUTPUT BEARINGS IN HOUSING MOSTLY BLOCKED BY SILICONE CAUSING OIL STARVATION TO BEARINGS AND SLIDING CLUTCH YOKE. PUT BACK TOGETHER ENOUGH TO PULL OUTSIDE.

QUOTED CUSTOMER ON PARTS FOR REPAIR, CUSTOMER WOULD LIKE TO SEE IF WE COULD CONVERT DRIVE SYSTEM TO HAVE A NAMCO TRANSFER CASE. MEASURED ALL SPECIFIED ANGLES AND MEASUREMENTS TO INSTALL NAMCO BOX IN PLACE OF COTTA BOX. PROVIDED PARTS ESTIMATE FOR NAMCO REPLACEMENT BOX. CUSTOMER WOULD LIKE TO PROCEED WITH REPAIRS.

REMOVE ALL REQUIRED COMPONENTS TO REMOVE TRANSFER CASE. REMOVED TRANSFER CASE ASSEMBLY, DRILLED MOUNTING HOLES IN NEW FRAME SIDE MOUNTS, INSTALL MOUNTS IN FRAME. INSTALL SIDE MOUNTS ON NAMCO BOX. INSTALL, VERIFY MOUNT HOLE LOCATIONS FOR T-CASE SIDE MOUNTS. DRILL HOLES IN SIDE MOUNTS. INSTALL T-CASE, STILL NEED INSTALL KIT/BUSHINGS BEFORE FINAL INSTALL CAN BE DONE. FIT OLD YOKES FROM COTTA BOX ON INPUT AND DRIVE OUTPUT, INPUT YOKE, WORKS. NEED BOTH OUTPUT YOKES. MEASURE FRONT INPUT SHAFT LENGTH, FIND OLD SHAFT ABLE TO BE REUSED. INSTALL DRIVELINE. REASSEMBLE ALL PARTS THAT CAN BE AT THIS TIME.

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
(24% PER ANNUM) CHARGED ON OVERDUE ACCOUNTS.

CORES NEED TO BE RETURNED WITHIN 30 DAYS. RETURNED GOODS ARE SUBJECT TO A 15% HANDLING CHARGE. GOODS SHALL NOT BE RETURNED WITHOUT PERMISSION & MUST BE ACCOMPANIED BY ORIGINAL INVOICE. ALL ELECTRONIC COMPONENTS ARE FINAL SALE.

Continued



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PG 2 OF 4  
\*WORK ORDER\*

C.K. UNDERGROUND

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INVOICE

888-017617

CHARGE

K & D Truck Parts Ltd.

GST Number  
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2/14/24 HTM 8/21/23 17617

NET 30 DAYS

SHOP

HTM

CUT STEADY BEARING YOKE TUBESHAFT OFF OLD REAR DRIVE OUTPUT SHAFT. FIND USED SPL 170 SHAFT THAT IS BIGGER THAN REQUIRED. INSTALL OUTPUT YOKES ON T-CASE, FIND DRIVE OUTPUT YOKE SPEED SENSOR TONE RING HITS SHIFT ACTUATOR, SENT OUT FOR MACHINING. INSTALL BLOWER OUTPUT YOKE ON DRIVE OUTPUT, BUILD DRIVESHAFT AND VERIFY PROPER LENGTH. REMOVE YOKE AND INSTALL ON LOWER OUTPUT. BUILD DRIVE SHAFT FOR BLOWER OUTPUT CONNECT SHAFT TO BLOWER AND T-CASE. WIRE UP NAMCO POSITIVE ENGAGEMENT SIGNAL SYSTEM WIRING, ACCORDING TO WIRING DIAGRAM IN MANUAL. CONNECT AIR SHIFT FOR T-CASE. MODIFY SYSTEM FROM OLD T-CASE SO THAT BLOWER ENGAGEMENT SWITCH FOR OLD SYSTEM WORKS AND STILL USES BLOWER HOUR METER IN THE SIDE BOX.

NAMCO P.E.S.S. SYSTEM IS NOT FUNCTIONING. TROUBLE SHOOT WIRING, FIND DIAGRAM GIVEN WAS INCORRECT. CONNECT PROPERLY, VERIFY OPERATION. BUILD HARNESS FOR SYSTEM IN CAB. INSTALL DRIVE OUTPUT YOKE, BUILD BRACKET FOR VSS. CONNECT WIRING, INSTALL VSS. START TRUCK, VERIFY SPEEDOMETER SHOWS VEHICLE SPEED, WILL VERIFY SPEEDOMETER IS ACCURATE ON TEST DRIVE. RUN UNIT WITH DRIVE OUTPUT SHAFT REMOVED FOR 5 MINUTES AS PER NAMCO GUIDELINES. RUN IN BLOWER MODE FOR 5 MINUTES.

FOUND WHILE IN BLOWER MODE, UNIT IS VERY NOISY, AND BLOWER INPUT SHAFT LOOKS LOOSE. REMOVE BLOWER DRIVE SHAFT FROM T-CASE, NOISE IS BASICALLY NON EXISTENT WITH T-CASE IN BLOWER MODE NOW. REINSTALL SHAFT, RUN AT LOW SPEED. PERFORM RUN OUT TEST ON BLOWER INPUT YOKE. YOKE IS THIRTY THOU OUT, SHAFT IS ONLY TWO THOUSANDTHS OUT. REMOVE BLOWER INTAKE FILTER, INSPECT BLOWER. SIGNS OF BLOWER SHAFTS CONTACTING ONE ANOTHER VISIBLE, SUSPECT BLOWER IS GOING OUT. SUSPECT BLOWER MAY HAVE BEEN CAUSE FOR ORIGINAL T-CASE FAILURE. INSTALL DRIVE OUTPUT SHAFT, MAKE NEW STEADY BEARING MOUNT TO PUT SHAFTS AT CORRECT ANGLES. CONNECT REAR DRIVELINE.

AIR UP TRUCK, WASH UNIT (LEAKS FROM MANY HYD. SYSTEMS) READY FOR ROAD TEST. AFTER ROAD TEST, INSPECT FOR LEAKS FROM T-CASE. NONE FOUND. NOTE THAT HYDRAULIC SYSTEM IS LEAKING FROM REAR MANUAL VALVE BLOCK, HYDRAULIC PUMP AND FROM PTO. ITEMS WERE NOT DISTURBED DURING TRANSFERCASE REPAIR.

1	1	MIS 313	BRAKE CLEAN	TG	5.000	5.00
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NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
(24% PER ANNUM) CHARGED ON OVERDUE ACCOUNTS.

CORES NEED TO BE RETURNED WITHIN 30 DAYS. RETURNED GOODS ARE SUBJECT TO A 15% HANDLING CHARGE. GOODS SHALL NOT BE RETURNED WITHOUT PERMISSION & MUST BE ACCOMPANIED BY ORIGINAL INVOICE. ALL ELECTRONIC COMPONENTS ARE FINAL SALE.

Continued



NGK  
C.K. UNDERGROUND

NGK  
C.K. UNDERGROUND

PG 3 OF 4  
\*WORK ORDER\*  
**INVOICE**  
**888-017617**

K & D Truck Parts Ltd.				GST Number R 102784238		CHARGE 888-017617 **DUPLICATE**	
2/14/24	HTM	8/21/23	17617	NET 30 DAYS	SHOP	HTM	
1	1	GRE 30876	GASKET MAKER R/STUFF	TG	71.280	71.28	
1	1	MIS 436ASXXSPSY00	NAMCO GEARBOX ASSEMBLY	TG	31187.500	31187.50	
1	1	MIS BRACKETKIT	BRACKET & ISOLATOR KIT	TG	3266.660	3266.66	
1	1	BYO FRT FREIGHT	FREIGHT	G	225.000	225.00	
1	1	SPI SPL170X	U JOINT	TG	137.460	137.46	
1	1	SPI 170-70-18X	SPL170 STRAP KIT	TG	28.360	28.36	
1	1	EXC EM69010	C/BEARING 210661-1X	TG	76.800	76.80	
1	1	UP NSN	SPL170 DRIVESHAFT	TG	600.000	600.00	
1	1	SPI 250-74-11	SPL170/250 MIDSHIP NUT M30	TG	28.070	28.07	
1	1	SPI 5160X	1410 SERIES UJOINT	TG	36.330	36.33	
1	1	SPI 33118KX	SLIP YOKE 1.500-16SPL	TG	92.870	92.87	
1	1	SPI 3401491	SLIP TUBE SHAFT	TG	162.280	162.28	
1	1	BYO MIS VTS2	TOGGLE VALVE - 2 POSITION	TG	178.720	178.72	
2	2	FTS 1469-4A	AB 90ELB 1/4 X 1/8	TG	3.100	6.20	
1	1	FTS 1469-4B	FITTING	TG	4.430	4.43	
1	1	FTS 120-BA	REDUCER 1/4 TO 1/8	TG	1.960	1.96	
1	1	MIS 33050R	LAMP KIT W/8" PIGTAIL	TG	16.310	16.31	
19	19	BOS 75W90SYN	75 W 90 SYNTHETIC	TG	16.230	308.37	
19	19	MIS ENVC	EV CHARGE BULK OIL	G	.050	.95	
60.00	60.00	LAB LABOUR	SERVICE	TG	146.320	8779.20	
			SHOP SUPPLIES	TG		200.00	
3	3	CUR COURIER	IN CITY COURIER	G	12.500	37.50	
1	1	FRT FREIGHT	FREIGHT	G	70.170	70.17	
1	1	SUB LABOUR1	REDUCE OD OF TONE WHEEL	TG	543.380	543.38	
PARTS: 36434.55		LABOR: 8779.20		SUBLETS: 651.05		SUPPLIES: 200.00	

REQUEST 2: CREATE/CONFIGURE YOKES AND DRIVESHAFTS TO FIT WITH NEW BOX.

ACTION 2: CUT STEADY BEARING YOKE TUBESHAFT OFF OLD REAR DRIVE OUTPUT SHAFT. FIND USED SPL 170 SHAFT THAT IS BIGGER THAN REQUIRED. INSTALL OUTPUT YOKES ON T-CASE, FIND DRIVE OUTPUT YOKE SPEED SPEED SENSOR TONE RING HITS SHIFT ACTUATOR, SENT OUT FOR MACHINING. INSTALL BLOWER OUTPUT YOKE ON DRIVE OUTPUT, BUILD DRIVESHAFT AND VERIFY PROPER LENGTH. REMOVE YOKE AND INSTALL ON LOWER OUTPUT. BUILD DRIVE SHAFT FOR BLOWER OUTPUT CONNECT SHAFT TO BLOWER AND T-CASE.

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
(24% PER ANNUM) CHARGED ON OVERDUE ACCOUNTS.

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Continued



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PG 4 OF 4  
\*WORK ORDER\*

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**888-017617**

CHARGE

K & D Truck Parts Ltd.

GST Number  
R 102784238

888-017617  
\*\*DUPLICATE\*\*

2/14/24 HTM 8/21/23 17617

NET 30 DAYS

SHOP

HTM

BUILD DRIVESHAFT FROM 2 SHAFTS FOR REAR DRIVE OUTPUT SHAFT. INSTALL NEW  
U-JOINT AND STEADY BEARING. BUILT CORRECT LENGTH DRIVESHAFT FROM EXISTING  
SHAFT WITH NEW PARTS FOR BLOWER OUTPUT SHAFT.

1	1	BYO	MIS 6.5-1-741-AD	1810 COMPANION FLANGE	TG	1361.540	1361.54
1	1	BYO	MIS 6-2-ADAPT	7.75 MALE PILOT 3.75 FEMAL	TG	387.600	387.60
1	1	BYO	MIS 3-2-429	FLANGE YOKE	TG	53.150	53.15
20.00	20.00		LAB LABOUR	SERVICE	TG	146.320	2926.40
				SHOP SUPPLIES	TG		200.00
	PARTS:	1802.29	LABOR:	2926.40	SUBLETS:	0.00	SUPPLIES: 200.00
TOTAL	PARTS:	38236.84	LABOR:	11705.60	SUBLETS:	651.05	SUPPLIES: 400.00
				GOODS & SERVICES TAX (CODE G)		\$2,549.68	
				PROVINCIAL SALES TAX (CODE T)		\$3,039.59	

\*\*\*\*\* KDT

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
(24% PER ANNUM) CHARGED ON OVERDUE ACCOUNTS.

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HANDLING CHARGE. GOODS SHALL NOT BE RETURNED WITHOUT PERMISSION & MUST BE  
ACCOMPANIED BY ORIGINAL INVOICE. ALL ELECTRONIC COMPONENTS ARE FINAL SALE.

9:44

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50993.49  
5589.27

56582.76



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PG 1 OF 1

\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

# INVOICE

888-017494

CHARGE

K & D Truck Parts Ltd.

GST Number  
R 102784238

888-017494

\*\*DUPLICATE\*\*

7/12/23 HTM 7/11/23 17494

NET 30 DAYS

SHOP

HTM

Vehicle VIN: 2NKMLZ9X77M997216  
Vehicle Make: KENWORTH  
Unit No.:  
Engine Serial No.:  
Engine Make:

License No.: 218KYI  
Vehicle Model: T300  
Engine Model:

Usual Driver: CORY STOUT  
Vehicle Year: 2007  
Mileage: 303875KM  
Engine Hours:

REQUEST 1: CUSTOMER STATES AN OUTER WHEEL SEAL IS LEAKING, VERIFY AND REPAIR AS NEEDED.

ACTION 1: VERIFIED RIGHT FRONT DRIVE AXLE GASKET WAS LEAKING. REMOVED AXLE SHAFT AND CLEANED MATING SURFACES. REINSTALLED AXLE SHAFT WITH NEW GASKET, TOPPED UP DIFF OIL AND FILLED HUB TO PROPER LEVEL. WASHED OFF OIL SOAKED AREAS ON TIRE AND RIM, SENT TRUCK FOR ROAD TEST. BROUGHT TRUCK BACK INTO SHOP AND VERIFIED NO LEAKS OR ISSUES.

1	1	STM 3303107	AXLE SHAFT GASKET	TG	4.650	4.65
1	1	BOS 75W90SYN	75 W 90 SYNTHETIC	TG	15.070	15.07
1	1	MIS ENVC	EV CHARGE BULK OIL	G	.050	.05
1.50	1.50	LAB LABOUR	SERVICE	TG	142.750	214.13
			SHOP SUPPLIES	TG		21.91
PARTS:	19.77	LABOR:	214.13	SUBLETS:	0.00	SUPPLIES: 21.91

GOODS & SERVICES TAX (CODE G) \$12.79  
PROVINCIAL SALES TAX (CODE T) \$15.35

\*\*\*\*\* KDT

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(24% PER ANNUM) CHARGED ON OVERDUE ACCOUNTS.

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9:28

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255.81

28.14

283.95



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NGK

PG 1 OF 2

\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

**INVOICE**

**888-017087**

CHARGE

K & D Truck Parts Ltd.

GST Number  
R 102784238

888-017087

\*\*DUPLICATE\*\*

4/10/23 HTM 3/30/23 17087

NET 30 DAYS

SHOP

HTM

Vehicle VIN: 2NKMLZ9X77M997216  
Vehicle Make: KENWORTH  
Unit No.:  
Engine Serial No.:  
Engine Make:

License No.: 218KYI  
Vehicle Model: T300  
Engine Model:

Usual Driver: CORY STOUT  
Vehicle Year: 2007  
Mileage: 297353KM  
Engine Hours:

REQUEST 1: COMPLETE APPROVED REPAIRS FROM PRE-SAFETY INSPECTION:  
-PERFORM FULL DRIVE AXLE BRAKE JOB.  
-RIGHT REAR DRIVE CLEVIS/PINS/BUSHINGS ARE WORN OUT, REPLACE.

ACTION 1: REMOVED AND REPLACED ALL DRIVE AXLE BRAKE SHOES, DRUMS, AND HARDWARE KITS WITH NEW. ATTEMPTED TO SET BRAKES, RIGHT REAR SLACK ADJUSTER WOULD NOT RATCHET. REMOVED AND REPLACED RIGHT REAR DRIVE SLACK ADJUSTER WITH NEW, REMOVED AND REPLACED CLEVIS/PIN/BUSHINGS AS WELL. SET ALL BRAKES TO PROPER SPEC.

8	8	PAC E4709E2MFS23	ETN 16.5X7 "ES2" EXCH BULK	TG	46.775	374.20
8	8	PAC E4709E2MFS23C	165X7 EATON ES CORE	TG	19.800	158.40
8-	8-	PAC E4709E2MFS23C	165X7 EATON ES CORE	CTG	19.800	158.40CR
4	4	PAC MKT4709ES2-N	KIT-BRK HDW-MNR	TG	11.141	44.56
4	4	PAC 3600AX	16.5x7 DRUM	TG	183.571	734.28
1	1	MIS 45210128	BUSHING	TG	4.710	4.71
1	1	MIS 20101010	5/8 BRAKE POT CLEVIS	TG	6.570	6.57
1	1	MIS 40010155	SLACK ADJUSTER	TG	160.210	160.21
7.00	7.00	LAB LABOUR	SERVICE	TG	142.750	999.25
			SHOP SUPPLIES	TG		102.22

PARTS: 1324.53

LABOR: 999.25

SUBLETS: 0.00

SUPPLIES: 102.22

REQUEST 2: SAFETY INSPECTION COMMERCIAL TRUCK

ACTION 2: PERFORMED SAFETY INSPECTION ON UNIT.

1	1	MIS DECAL	SASK.SAFETY DECAL	G	21.430	21.43
1.00	1.00	LAB LABOUR	SERVICE	TG	142.750	142.75

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
(24% PER ANNUM) CHARGED ON OVERDUE ACCOUNTS.

CORES NEED TO BE RETURNED WITHIN 30 DAYS. RETURNED GOODS ARE SUBJECT TO A 15% HANDLING CHARGE. GOODS SHALL NOT BE RETURNED WITHOUT PERMISSION & MUST BE ACCOMPANIED BY ORIGINAL INVOICE. ALL ELECTRONIC COMPONENTS ARE FINAL SALE.

Continued



**K&D Truck Parts Ltd**

**PAI - Replacement Parts for Macks**  
**Specializing in Used and Rebuilt Truck Parts**

NGK

NGK

PG 2 OF 2

\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

**INVOICE**

**888-017087**

CHARGE

K & D Truck Parts Ltd.

GST Number

R 102784238

888-017087

\*\*DUPLICATE\*\*

4/10/23 HTM 3/30/23 17087

NET 30 DAYS

SHOP

HTM

				SHOP SUPPLIES	TG		14.60
PARTS:	21.43	LABOR:	142.75	SUBLETS:	0.00	SUPPLIES:	14.60
TOTAL	PARTS: 1345.96	LABOR:	1142.00	SUBLETS:	0.00	SUPPLIES:	116.82
				GOODS & SERVICES TAX (CODE G)		\$130.24	
				PROVINCIAL SALES TAX (CODE T)		\$155.00	

\*\*\*\*\* KDT

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
(24% PER ANNUM) CHARGED ON OVERDUE ACCOUNTS.

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HANDLING CHARGE. GOODS SHALL NOT BE RETURNED WITHOUT PERMISSION & MUST BE  
ACCOMPANIED BY ORIGINAL INVOICE. ALL ELECTRONIC COMPONENTS ARE FINAL SALE.

8:13

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2604.78

285.24

2890.02



NGK  
C.K. UNDERGROUND

NGK  
C.K. UNDERGROUND

PG 1 OF 1  
\*WORK ORDER\*  
**INVOICE**  
**888-016934**

K & D Truck Parts Ltd.      GST Number  
R 102784238      CHARGE  
888-016934  
2/28/23    HTM    2/21/23    16934      NET 30 DAYS      SHOP      NGK  
\*\*\*DUPLICATE\*\*\*

Vehicle VIN:    2NKMLZ9X77M997216      License No.:    218KYI      Usual Driver:    CORY STOUT  
Vehicle Make:    KENWORTH      Vehicle Model:    T300      Vehicle Year:    2007  
Unit No.:  
Engine Serial No.:  
Engine Make:      Engine Model:      Mileage:    297353  
Engine Hours:

REQUEST    1: CUSTOMER WOULD LIKE TO PERFORM PRE-SAFETY ON UNIT.

ACTION    1: TRUCK WOULD NOT START. PLUGGED IN AND CHARGED BATTERIES. BROUGHT TRUCK IN  
AND PERFROMED PRE SAFETY.

2.00	2.00	LAB LABOUR	SERVICE	TG	142.750	285.50
PARTS:	0.00	LABOR:	285.50	SUBLETS:	0.00	SUPPLIES:
						0.00
			GOODS & SERVICES TAX (CODE G)		\$14.28	
			PROVINCIAL SALES TAX (CODE T)		\$17.13	

\*\*\*\*\* KDT

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
(24% PER ANNUM) CHARGED ON OVERDUE ACCOUNTS.

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HANDLING CHARGE. GOODS SHALL NOT BE RETURNED WITHOUT PERMISSION & MUST BE  
ACCOMPANIED BY ORIGINAL INVOICE. ALL ELECTRONIC COMPONENTS ARE FINAL SALE.

9:35

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285.50  
31.41

316.91





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PG 1 OF 1

\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

**INVOICE**

**888-016497**

CHARGE

K & D Truck Parts Ltd.

GST Number  
R 102784238

888-016497

\*\*DUPLICATE\*\*

10/03/22 HTM 9/23/22 16497

NET 30 DAYS

SHOP

HTM

Vehicle VIN: 2NKMLZ9X77M997216

License No.: 218KYI

Usual Driver: CORY STOUT

Vehicle Make: KENWORTH

Vehicle Model: T300

Vehicle Year: 2007

Unit No.:

Engine Serial No.:

Mileage: 296326KM

Engine Make:

Engine Model:

Engine Hours: 14333HRS

REQUEST 1: CUSTOMER BELIEVES DRIVESHAFT FOR BLOWER IS CAUSING ISSUES. TRUCK WAS IN SHOP PREVIOUSLY TO REPLACE DRIVESHAFT. VERIFY AND ADVISE OF REPAIRS.

ACTION 1: REMOVE DRIVESHAFT FOR BLOWER, NOTE THAT BALL AND SOCKET IN DOUBLE CARDAN JOINT IS BROKEN, ALSO FOUND TOO MUCH SPLINE STICKING OUT OF SLIP YOKE. TOOK MEASUREMENTS FOR NEW DRIVESHAFT, MEASURED ANGLES TO SEE IF THERE IS ANYTHING THAT CAN BE DONE WITH NEW SHAFT TO PREVENT MORE FAILURES. DIAGNOSED FAILURES TO BE FROM EXTREME RIDING ANGLES. SENT SHAFT OUT FOR SAMPLE. MACHINE SHOP WAS ABLE TO BUILD A STRONGER SHAFT WITH BIGGER CARDAN JOINTS TO PREVENT SIMILAR FAILURES.

REINSTALL NEW DRIVESHAFT FOR BLOWER, UPON INSTALLATION FOUND DRIVE SHAFT IS ABOUT 1/4" TOO LONG TO SLIP OVER OUTPUT YOKE ON TRANSFER CASE. REMOVE SLIP SHAFT AND SHORTEN BY 1/4" TO GET CORRECT SIZE. REINSTALL DRIVE SHAFT, BOLT IN DRIVESHAFT TO OUTPUT YOKE. RUN TRUCK AND VERIFY PROPER OPERATIONS. FOUND NO ISSUES OR VIBRATIONS OCCURING.

6.00	6.00	LAB LABOUR	SERVICE	TG	134.640	807.84
			SHOP SUPPLIES	TG		82.64
1	1	SUB LABOUR	REBUILD DRIVE SHAFT ASSY	TG	1776.840	1776.84
PARTS:	0.00	LABOR:	SUBLETS:		SUPPLIES:	82.64

GOODS & SERVICES TAX (CODE G) \$133.37  
PROVINCIAL SALES TAX (CODE T) \$160.04

\*\*\*\*\* KDT

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
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10:04

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2667.32

293.41

2960.73



NGK  
C.K. UNDERGROUND

NGK  
C.K. UNDERGROUND

PG 1 OF 1  
\*WORK ORDER\*  
**INVOICE**  
**888-015863**

K & D Truck Parts Ltd.

GST Number  
R 102784238

CHARGE

888-015863  
\*\*DUPLICATE\*\*

3/25/22 NGK 3/23/22 15863 unit 535

NET 30 DAYS

SHOP NGK

Vehicle VIN: 2NKMLZ9X77M997216  
Vehicle Make: KENWORTH  
Unit No.:  
Engine Serial No.:  
Engine Make:

License No.: 218KYI  
Vehicle Model: T300  
Engine Model:

Usual Driver: CORY STOUT  
Vehicle Year: 2007  
Mileage: 278063  
Engine Hours:

REQUEST 1: SAFETY INSPECTION COMMERCIAL TRUCK

2.00	2.00	LAB LABOR1	SASK SAFETY INSP.PU.	G	134.640	269.28
PARTS:	0.00	LABOR:	269.28	SUBLETS:	0.00	SUPPLIES:
						0.00
GOODS & SERVICES TAX (CODE G)					\$13.46	

\*\*\*\*\* KDT

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
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15:20

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269.28  
13.46

282.74



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PG 1 OF 1

\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

**INVOICE**

**888-015234**

CHARGE

K & D Truck Parts Ltd.

GST Number  
R 102784238

888-015234

\*\*DUPLICATE\*\*

8/19/21 DCB 8/19/21 15234

NET 30 DAYS

SHOP

DCB

Vehicle VIN: 2NKMLZ9X77M997216  
Vehicle Make: KENWORTH  
Unit No.:  
Engine Serial No.:  
Engine Make:

License No.: 218KYI  
Vehicle Model: T300  
Engine Model:

Usual Driver: CORY STOUT  
Vehicle Year: 2007  
Mileage: 0000  
Engine Hours:

REQUEST 1: CUSTOMER COMPLAINT OF SIGNAL LIGHTS NOT WORKING PROPERLY, DIAGNOSE AND REPAIR

ACTION 1: -FOUND THAT SIGNAL LIGHT FLASHER IS NO GOOD, REPLACED FLASHER, LIGHTS NOW WORK AS THEY SHOULD.

1	1	MIS 44710	2 PRONG FLASHER	TG	20.370	20.37
0.50	0.50	LAB LABOUR	SERVICE	TG	131.360	65.68
PARTS: 20.37		LABOR: 65.68	SUBLETS: 0.00	SUPPLIES: 0.00		

GOODS & SERVICES TAX (CODE G) \$4.30  
PROVINCIAL SALES TAX (CODE T) \$5.16

\*\*\*\*\* KDT

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
(24% PER ANNUM) CHARGED ON OVERDUE ACCOUNTS.

CORES NEED TO BE RETURNED WITHIN 30 DAYS. RETURNED GOODS ARE SUBJECT TO A 15%  
HANDLING CHARGE. GOODS SHALL NOT BE RETURNED WITHOUT PERMISSION & MUST BE  
ACCOMPANIED BY ORIGINAL INVOICE. ALL ELECTRONIC COMPONENTS ARE FINAL SALE.

11:55

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86.05

9.46

95.51



NGK

NGK

PG 1 OF 1

\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

**INVOICE**

**888-015105**

CHARGE

K & D Truck Parts Ltd.

GST Number  
R 102784238

888-015105

\*\*DUPLICATE\*\*

7/08/21 DCB 7/06/21 15105

NET 30 DAYS

SHOP

DCB

Vehicle VIN: 2NKMLZ9X77M997216

License No.: 218KYI

Usual Driver: CORY STOUT

Vehicle Make: KENWORTH

Vehicle Model: T300

Vehicle Year: 2007

Unit No.:

Engine Serial No.:

Mileage: 277004

Engine Make:

Engine Model:

Engine Hours:

REQUEST 1: READ CODES AND ADVISE

ACTION 1: -READ CODES, COOLANT LEVEL LOW. COOLANT DOWN 11 LITRES. FILLED TO FULL.  
-PRESSURE TEST COOLING SYSTEM, FOUND ONE OF THE AUX HEATER UNITS LEAKING AT  
CONNECTIONS, PINCHED OFF LINES AND PULLED HEATER OFF TO ACCESS. REMOVED  
LINE AND TRIMMED BACK TO WHERE LINE IS GOOD. REINSTALLED AND TIGHTENED.  
PRESSURIZED AGAIN, FOUND SMALL LEAK AT WATER FILLER HOSE, TIGHTENED CLAMP.  
NO MORE LEAKS, TOPPED UP COOLANT.

14	14	BOS 30313-205	EX LIFE COOLANT 50/50 RED	TG	2.990	41.86
14	14	MIS ENVC3	ENVIRO CHARGE COOLANT	TG	.140	1.96
1.80	1.80	LAB LABOUR	SERVICE	TG	131.360	236.45
			SHOP SUPPLIES	G		24.19
PARTS:		43.82	LABOR:	236.45	SUBLETS:	0.00
					SUPPLIES:	24.19

GOODS & SERVICES TAX (CODE G) \$15.22

PROVINCIAL SALES TAX (CODE T) \$18.27

\*\*\*\*\* KDT

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NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
(24% PER ANNUM) CHARGED ON OVERDUE ACCOUNTS.

304.46

33.49

CORES NEED TO BE RETURNED WITHIN 30 DAYS. RETURNED GOODS ARE SUBJECT TO A 15%  
HANDLING CHARGE. GOODS SHALL NOT BE RETURNED WITHOUT PERMISSION & MUST BE  
ACCOMPANIED BY ORIGINAL INVOICE. ALL ELECTRONIC COMPONENTS ARE FINAL SALE.

11:25

337.95



NGK

NGK

PG 1 OF 2  
\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

**INVOICE**

**888-014936**

CHARGE

K & D Truck Parts Ltd.

GST Number  
R 102784238

888-014936  
\*\*DUPLICATE\*\*

6/04/21 DCB 5/19/21 14936

NET 30 DAYS

SHOP

NGK

Vehicle VIN: 2NKMLZ9X77M997216  
Vehicle Make: KENWORTH  
Unit No.:  
Engine Serial No.:  
Engine Make:

License No.: 218KYI  
Vehicle Model: T300  
Engine Model:

Usual Driver: CORY STOUT  
Vehicle Year: 2007  
Mileage: 273920  
Engine Hours:

REQUEST 1: CUSTOMER COMPLAINT OF DRIVESHAFT FOR BLOWER HAVING A BAD WOBBLE, REMOVE AND REPAIR

ACTION 1: -VERIFIED BAD VIBRATION ON T-CASE TO BLOWER. DRIVESHAFT SLIP HAS WEAR IN SPLINES. REMOVED SHAFT, FOUND DOUBLE CARDIGAN JOINT ON BLOWER SIDE SEIZED. DISASSEMBLED JOINT AND FOUND CENTER PIN WORN OUT. WE ARE UNABLE TO REPAIR THIS SHAFT. SENT TO SPECIALTY SHOP.  
-INSTALLED REPAIRED DRIVESHAFT WITH NEW STUB SHAFT AND NEW DOUBLE CARDIGAN JOINT. RAN BLOWER, SOME BANGING AT IDLE AND ON DECEL. THIS IS LIKELY DUE TO DRIVESHAFT BEING WORN OUT FOR SO LONG. DIPPED OIL WITH MAGNET, NO METAL, SCOPED T-CASE, NO OBVIOUS SIGNS OF DAMAGE. CANNOT SEE UPPER CASE.  
-RECOMMEND CASE REMOVAL AND INSPECTION.

5.00	5.00	LAB LABOUR	SERVICE	TG	131.360	656.80
			SHOP SUPPLIES	G		67.19
1	1	SUB LABOUR	DRIVESHAFT REPAIR AS NEEDED	TG	1305.940	1305.94
			SHOP SUPPLIES	G		67.19
1	1	CUR COURIER	IN CITY COURIER	G	11.300	11.30
PARTS: 0.00		LABOR: 656.80	SUBLETS: 1317.24		SUPPLIES: 67.19	

REQUEST 2: CUSTOMER COMPLAINT OF FAN BELT MAKING A BAD SQUEAL, REPAIR

ACTION 2: -CONFIRMED BELT SQUEAL. TENSIONER IS NOT APPLYING ENOUGH TENSION. BELT IS INCORRECT LENGTH. CLEANED PULLEYS AND INSTALLED CORRECT LENGTH BELT.

1	1	MIS K080878	MICRO V-BELT	TG	79.890	79.89
1	1	FRT FREIGHT	FREIGHT	G	15.000	15.00
1.50	1.50	LAB LABOUR	SERVICE	TG	131.360	197.04

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
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Continued



**K&D Truck Parts Ltd**

**PAI - Replacement Parts for Macks**  
**Specializing in Used and Rebuilt Truck Parts**

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PG 2 OF 2

\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

**INVOICE**

**888-014936**

CHARGE

K & D Truck Parts Ltd.

GST Number

R 102784238

888-014936

**\*\*DUPLICATE\*\***

6/04/21 DCB 5/19/21 14936

NET 30 DAYS

SHOP

NGK

				SHOP SUPPLIES		G			20.16
PARTS:	94.89	LABOR:	197.04	SUBLETS:	0.00		SUPPLIES:	20.16	
TOTAL	PARTS:	94.89	LABOR:	853.84	SUBLETS:	1317.24	SUPPLIES:	87.35	
				GOODS & SERVICES TAX (CODE G)			\$117.67		
				PROVINCIAL SALES TAX (CODE T)			\$139.62		

\*\*\*\*\* KDT

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15:17

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2353.32

257.29

2610.61



NGK

NGK

PG 1 OF 6

\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

**INVOICE**

**888-014792**

CHARGE

K & D Truck Parts Ltd.

GST Number  
R 102784238

888-014792

\*\*DUPLICATE\*\*

6/04/21 DCB 4/08/21 14792

NET 30 DAYS

SHOP

NGK

Vehicle VIN: 2NKMLZ9X77M997216  
Vehicle Make: KENWORTH  
Unit No.:  
Engine Serial No.:  
Engine Make:

License No.: 218KYI  
Vehicle Model: T300  
Engine Model:

Usual Driver: CORY STOUT  
Vehicle Year: 2007  
Mileage: 272519  
Engine Hours:

REQUEST 1: SAFETY INSPECTION COMMERCIAL TRUCK

ACTION 1: PERFORM SGI SAFETY

1	1	MIS DECAL	SASK. SAFETY DECAL	G	15.000	15.00
2.00	2.00	LAB LABOR1	SASK SAFETY INSP.PU.	G	131.360	262.72
PARTS:		15.00	LABOR:	262.72	SUBLETS:	0.00
					SUPPLIES:	0.00

REQUEST 2: PERFORM SERVICE INCLUDING OIL, OIL FILTER, FUEL FILTER AND AIR FILTER IF NEEDED.

GREASE TRUCK.

ACTION 2: -PERFORMED FULL SERVICE, REPLACE OIL AND FILTER.

-REPLACED FUEL FILTERS.  
-REPLACED AIR FILTER, VERY DIRTY.  
-TOPPED UP COOLANT 4 LITRES.  
-TOPPED UP DIFFERENTIALS 4 LITRES.  
-GREASED UNIT.

1	1	BAL BD103	OIL FILTER	TG	29.440	29.44
1	1	MIS ENV	ENVIRONMENTAL CHARGE	TG	1.000	1.00
21	21	MIS 550019977	SHELL ROT T 15W40	TG	4.950	103.95
21	21	MIS ENVC	EV CHARGE BULK OIL	TG	.050	1.05
4	4	BOS 30313-205	EX LIFE COOLANT 50/50 RED	TG	3.140	12.56
4	4	MIS ENVC3	ENVIRO CHARGE COOLANT	TG	.140	.56
4	4	BOS 75W90SYN	75 W 90 SYNTHETIC	TG	11.400	45.60
4	4	MIS ENVC	EV CHARGE BULK OIL	TG	.050	.20

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
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Continued



NGK

NGK

PG 2 OF 6

\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

## INVOICE

888-014792

CHARGE

K & D Truck Parts Ltd.

GST Number  
R 102784238

888-014792

\*\*DUPLICATE\*\*

6/04/21	DCB	4/08/21	14792	NET 30 DAYS	SHOP	NGK
1	1	MIS 238011642C	GREASE ULTRA DUTY	TG	6.990	6.99
1	1	BAL BF1293SPS	FUEL/WATER SEPARATOR	TG	42.280	42.28
1	1	BYO MIS ENVIRO	FILTER ESC	TG	1.000	1.00
1	1	BAL BF7815	FUEL FILTER - SPIN ON	TG	17.570	17.57
1	1	BAL RS2863	RADIAL SEAL OUTER AIR FILT	TG	44.130	44.13
1	1	BYO MIS ENVIRO	FILTER ESC	TG	1.000	1.00
3.50	3.50	LAB LABOUR	SERVICE	TG	131.360	459.76
			SHOP SUPPLIES	G		47.03
PARTS:	307.33	LABOR:	459.76	SUBLETS:	0.00	SUPPLIES: 47.03

REQUEST 3: CHANGE BLOWER OIL

ACTION 3: -CHANGED BLOWER OIL WITH CUSTOMER SUPPLIED OIL.

1.50	1.50	LAB LABOUR	SERVICE	TG	131.360	197.04
			SHOP SUPPLIES	G		20.16
PARTS:	0.00	LABOR:	197.04	SUBLETS:	0.00	SUPPLIES: 20.16

REQUEST 4: CHANGE TRANSFER CASE OIL

ACTION 4: -CHANGED TRANSFER CASE OIL, TOOK AWHILE TO FIND OIL SPECS. FILLED TRANSFER CASE WITH 220 WEIGHT OIL, GOOD FOR SUMMER USE, RECOMMEND LIGHTER WEIGHT OIL FOR WINTER USE.

1	1	BOS 3069320L	R&O TURBINE 220	TG	135.000	135.00
1.50	1.50	LAB LABOUR	SERVICE	TG	131.360	197.04
			SHOP SUPPLIES	G		20.16
PARTS:	135.00	LABOR:	197.04	SUBLETS:	0.00	SUPPLIES: 20.16

REQUEST 5: #3 REPAIRS- NO HORN, AIR OR ELECTRIC, GET ONE WORKING. (1HR)

ACTION 5: -RELAY IS CLICKING WHEN HORN IS PUSHED, NO POWER OUT OF HORN SELECTOR SWITCH. CLEANED AND TIGHTENED UP CONNECTIONS, HORN NOW WORKS.

0.80	0.80	LAB LABOUR	SERVICE	TG	131.360	105.09
			SHOP SUPPLIES	G		10.75

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
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Continued





NGK

NGK

PG 3 OF 6

\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

**INVOICE****888-014792**

CHARGE

K &amp; D Truck Parts Ltd.

GST Number  
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\*\*DUPLICATE\*\*

6/04/21 DCB 4/08/21 14792

NET 30 DAYS

SHOP

NGK

PARTS: 0.00 LABOR: 105.09 SUBLETS: 0.00 SUPPLIES: 10.75

REQUEST 6: #21 REPAIRS- NO FIRE EXTINGUISHER IN CAB  
- NO HAZARD KIT IN CAB  
(.25HR)

ACTION 6: -INSTALLED FIRE EXTINGUISHER IN CAB AS WELL AS HAZARD SHEET.

1	1	MIS ABC025VWD	FIRE EXTINGUISHER 2.5LB AB	TG	47.388	47.39
1	1	MIS 71422	FLARE KIT	TG	34.210	34.21
0.20	0.20	LAB LABOUR	SERVICE	TG	131.360	26.27
			SHOP SUPPLIES	G		2.69
PARTS:		81.60	LABOR:	26.27	SUBLETS:	0.00
					SUPPLIES:	2.69

REQUEST 7: #32 REPAIRS- AIM HEADLIGHTS, LH HIGH BEAM LOOSE IN HOUSING, REPAIR AND  
ADJUST (.5-2HRS)ACTION 7: -REMOVED HEADLIGHT BEZEL, ADJUSTER SCREW IS SEIZED AND STRIPPED. WAS ABLE  
TO GET ADJUSTER TO FREE UP. NO AMOUNT OF ADJUSTMENT WORKED TO GET BEAM  
DOWN. CHANGED HEADLIGHT AND ADJUSTED BEAM, NOW WORKS AS IT SHOULD.

1	1	MIS H6054	HEADLAMP	TG	16.670	16.67
1.50	1.50	LAB LABOUR	SERVICE	TG	131.360	197.04
			SHOP SUPPLIES	G		20.16
PARTS:		16.67	LABOR:	197.04	SUBLETS:	0.00
					SUPPLIES:	20.16

REQUEST 8: #37 REPAIRS- DRIVERS LOWER STEP BROKEN/BENT, REPLACE (1HR)

ACTION 8: -REMOVED STEP, FOUND USED STEP THAT WILL WORK, CUT DOWN AND INSTALLED ONTO  
TRUCK.

1	1	UP USED	STEP ASSY, 36"	TG	75.000	75.00
0.80	0.80	LAB LABOUR	SERVICE	TG	131.360	105.09
			SHOP SUPPLIES	G		10.75
PARTS:		75.00	LABOR:	105.09	SUBLETS:	0.00
					SUPPLIES:	10.75

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Continued



NGK

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PG 4 OF 6

\*WORK ORDER\*

C.K. UNDERGROUND

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**INVOICE****888-014792**

CHARGE

K &amp; D Truck Parts Ltd.

GST Number  
R 102784238

888-014792

\*\*DUPLICATE\*\*

6/04/21 DCB 4/08/21 14792

NET 30 DAYS

SHOP

NGK

REQUEST 9: #49 REPAIRS- BATTERY CONNECTIONS VERY CORRODED, CLEAN. (1 HR)

ACTION 9: -REMOVED AND CLEANED ALL BATTERY CONNECTIONS.

0.50	0.50	LAB LABOUR	SERVICE	TG	131.360	65.68
			SHOP SUPPLIES	G		6.72
PARTS:	0.00	LABOR:	65.68	SUBLETS:	0.00	SUPPLIES: 6.72

REQUEST 10: #54 REPAIRS- LFD AND RFD S-CAM BUSHINGS WORN OUT, REPLACE  
- LRD SLACK ADJUSTER SPLINES WORN OUT, REPLACE  
(8HRS)

ACTION 10: -REMOVED LFD AND RFD WHEELS, BRAKES, SLACK ADJUSTERS, HUBS AND S-CAMS.  
SLACK ADJUSTER WAS SEIZED AND HAD TO BE CUT OFF. WHEN PULLING HUBS OFF  
THERE WAS A GOOD PILE OF STEEL SHAVINGS IN EACH HUB THAT HAD STARTED TO  
FLAKE THE BEARINGS AWAY, RECOMMEND PULLING POWER DIVIDER OUT AND INSPECTING  
DIFFERENTIAL. WHEEL BEARINGS NEED TO BE REPLACED.  
-TOOK OIL SAMPLE FROM DIFFERENTIAL, VERY SILVER AND SEVERAL CHUNKS STUCK TO  
DRAIN PLUG.  
-REPLACED S-CAM BUSHINGS ON LFD AND RFD, REPLACED LFD S-CAM. REUSED S-CAM  
ON RFD. INSTALLED SLACKS AND BRAKES. REPLACED WHEEL BEARINGS AND INSTALLED  
HUBS. INSTALLED DRUMS AND WHEELS. TORQUED TIRES AND SET BRAKES.

2	2	STM 392-9131	SEAL KIT	TG	60.710	121.42
2	2	STM 3303107	AXLE SHAFT GASKET	TG	3.270	6.54
4	4	MIS E1416A	CAM SHAFT SEAL	TG	1.840	7.36
1	1	MIS E10912	S-CAM	TG	85.490	85.49
2	2	MIS 40010155	SLACK ADJUSTER	TG	129.520	259.04
4	4	MIS E536	BUSHING, ROCKWELL	TG	1.930	7.72
2	2	MIS SET429	NP363298/NP034946 BEAR SET	TG	112.440	224.88
2	2	MIS SET430	NP840302/NP053874 BEAR SET	TG	89.940	179.88
1	1	MIS E3234	HD. LOCK RING	TG	1.970	1.97
1	1	FTS 41346C	CONNECTOR	TG	1.750	1.75
1	1	FTS 120-CB	REDUCER ADAPTER	TG	1.630	1.63
8.00	8.00	LAB LABOUR	SERVICE	TG	131.360	1050.88
PARTS:	897.68	LABOR:	1050.88	SUBLETS:	0.00	SUPPLIES: 0.00

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Continued



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NGK

PG 5 OF 6

\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

**INVOICE****888-014792**

CHARGE

K &amp; D Truck Parts Ltd.

GST Number  
R 102784238

888-014792

\*\*DUPLICATE\*\*

6/04/21

DCB

4/08/21 14792

NET 30 DAYS

SHOP

NGK

REQUEST 11: #62 REPAIRS- LEFT STEER LOWER SHOCK BUSHING WORNOUT, REPLACE (.5HR)

ACTION 11: -REMOVED SHOCK ABSORBER AND REPLACED LOWER BUSHINGS, REINSTALLED SHOCK.

2	2	MIS E7528	3/4" TAPERED SHOCK RUBBER	TG	5.000	10.00
0.50	0.50	LAB LABOUR	SERVICE	TG	131.360	65.68
PARTS:		10.00	LABOR:	65.68	SUBLETS:	0.00
					SUPPLIES:	0.00

REQUEST 12: #64 REPAIRS- FLEX PIPE AFTER DOWN PIPE LEAKING, REPLACE. (1HR)

ACTION 12: -REMOVED OLD FLEXPipe AND INSTALLED NEW FLEX.

2	2	MIS 40PLA	4" STEP CLAMP	TG	9.150	18.30
2	2	MIS 4 FLEX	4 IN EXHAUST FLEX	TG	8.233	16.47
1.00	1.00	LAB LABOUR	SERVICE	TG	131.360	131.36
			SHOP SUPPLIES	G		13.44
PARTS:		34.77	LABOR:	131.36	SUBLETS:	0.00
					SUPPLIES:	13.44

REQUEST 13: WHILE DOING S-CAMS STEEL WAS FOUND IN HUB, DID OIL SAMPLE, MORE STEEL FOUND ON DIFF MAGNET. CUSTOMER CONFIRMED PULLING POWER DIVIDER AND INSPECTING DIFFERENTIAL.

ACTION 13: -DRAINED DIFFERENTIAL OIL AND PULLED POWER DIVIDER OUT, POWER DIVIDER NEST HAS MINIMAL WEAR, CROWN HAD SOME EVIDENCE OF STEEL RAN THROUGH, BUT NOT DAMAGED. CROWN AND PINION ALSO HAS EXCESSIVE BACKLASH. RECOMMEND PULLING DIFF AND ASSESSING.

-PULLED FRONT DIFFERENTIAL, CONFIRMED EXCESSIVE BACKLASH, FOUND THAT THE NEST THRUST WASHERS ARE VERY PITTED AND NEED TO BE REPLACED. FOUND INPUT BEARING WORN OUT AND NEEDS TO BE REPLACED.

-REPLACED THRUST WASHERS AND REASSEMBLED DIFFERENTIAL, SET PROPER BACKLASH. CLEANED ALL STEEL OUT OF BANJO HOUSING. HAD TO REMOVE OUTPUT SHAFT FROM BANJO TO REINSTALL DIFFERENTIAL. INSTALLED DIFFERENTIAL INTO HOUSING AND REINSTALLED OOUTPUT SHAFT. FILLED DIFFERENTIAL WITH NEW OIL.

1	1	EXC EE72950	EAT127591, SEAL	TG	25.610	25.61
1	1	SPI 128049	METRIC FLANGE NUT	TG	17.840	17.84

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
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ACCOMPANIED BY ORIGINAL INVOICE. ALL ELECTRONIC COMPONENTS ARE FINAL SALE.

Continued



# K&D Truck Parts Ltd

PAI - Replacement Parts for Macks  
Specializing in Used and Rebuilt Truck Parts

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PG 6 OF 6

\*WORK ORDER\*

C.K. UNDERGROUND

C.K. UNDERGROUND

## INVOICE

888-014792

CHARGE

K & D Truck Parts Ltd.

GST Number

R 102784238

888-014792

\*\*DUPLICATE\*\*

6/04/21

DCB

4/08/21 14792

NET 30 DAYS

SHOP

NGK

1	1	PAI BCU-7120	CUP	TG	31.850	31.85
		- MAK64AX52				
1	1	MIS 313	BRAKE CLEAN	TG	4.061	4.06
4	4	SPI 129305	PINION THRUST WASHER	TG	2.830	11.32
2	2	SPI 127386	SIDE GEAR WASHER	TG	3.730	7.46
1	1	MIS 555S	BEARING CONE	TG	61.640	61.64
2	2	SPI 127545	O-RING	TG	1.160	2.32
1	1	EXC EE72960	SEAL	TG	21.890	21.89
13	13	BOS 75W90SYN	75 W 90 SYNTHETIC	TG	11.400	148.20
13	13	MIS ENVC	EV CHARGE BULK OIL	TG	.050	.65
18.00	18.00	LAB LABOUR	SERVICE	TG	131.360	2364.48
	PARTS:	332.84	LABOR:	2364.48	SUBLETS:	0.00
					SUPPLIES:	0.00
TOTAL	PARTS:	1905.89	LABOR:	5228.13	SUBLETS:	0.00
					GOODS & SERVICES TAX (CODE G)	\$364.31
					PROVINCIAL SALES TAX (CODE T)	\$420.49

\*\*\*\*\* KDT

NET 15TH OF MONTH FOLLOWING PURCHASE INTEREST AT 2% PER MONTH  
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HANDLING CHARGE. GOODS SHALL NOT BE RETURNED WITHOUT PERMISSION & MUST BE  
ACCOMPANIED BY ORIGINAL INVOICE. ALL ELECTRONIC COMPONENTS ARE FINAL SALE.

15:11

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7285.88

784.80

8070.68

