

A16-4



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Authorization

Bill To Newforce Energy Services Ltd.
 Newforce Energy Services Ltd.

Plate 5MB658
 Description 2016 Stellar Gooseneck Trailer
 VIN 2N9LB5036GS065261
 Unit LB08
 Odometer 0

DISPATCH
 Business

Work Order # 208887
 Purchase Order # request for po
 Service Advisor Jenny
 Technician MR

Appointment 9/15/2025 8:32 AM
 Promised 9/15/2025 8:32 AM

Service

COMMERCIAL VEHICLE "A" INSPECTION - TRI AXLE TRAILER

Performed wheels off inspection.

Set brakes

torqued wheels to 500 lb/ft

COMMERCIAL VEHICLE INSPECTION

REMOVE WHEELS

STICKER - CVIP STICKER #8569144

3 Hour	\$140.00 / Hour	\$420.00 *G
3 Hours	\$140.00 / Hours	\$420.00 *G
1 Unit	\$25.00 / Unit	\$25.00 G
Sub		\$865.00

TRAILER PLUG- REPLACEMENT.

Removed and replaced rear trailer plug had to cut back wires due to corrosion and verified function. front plug had wires pulled out of plug, wired in new plug and verified function.

Removed and replaced Trailer plug on scissor neck. verified function

Labor

821002 - 7 POLE SOCKET

FAS-CMSR-025-150 - 1/4X11/2 MACHINE SCREW

FAS-NN8SC-025 - 1/4 GR8 NC NYLON LK NUT

2 Hour	\$140.00 / Hour	\$280.00 *G
2 Unit	\$14.58 / Unit	\$29.16 G
1 Unit	\$0.18 / Unit	\$0.18 G
1 Unit	\$0.08 / Unit	\$0.08 G
Sub		\$309.42

Brake System General Service

Axle 1/2L s-cams were pushed out pulled slack and brake shoe off, push s-cam back in and put snap ring back into place behind spider then shim slack and hook slack back up.

Axle 2 R slack was hanging up pulled clevis pin and greased s-cam had to replace a grease nipple then worked back and forth was still hanging up removed slack shims snap ring broke had to work it off with a chisel, shims were seized together used chisel to remove them, slack freed up re shimmed with 1 less shim. hooked slack back up and verified it no longer hangs up.

Installed all new brake shoes with new hardware had to really flapper wheel out the holes for anchor pin bushings.

Replaced all drums - drove out old anchor pin with press, had to heat some one drove out with the sleeve so i had to heat the press to pound it out. drove out all other sleeves with air hammer bit. Lightly buffed holes for the anchor pins -

Leaking wheels seal, pulled of hub, spindel nut socket was missing so i had to find it. wash hub and bearing, clean surfaces. install new seals and reassemble hub. filled with oil.

Labor

ACC5903 - 22MM WHEEL GUARD

SSD6722 - Brake Drum

3727097 - STEMCO TRAILER WHEEL SEAL

KLGL20851L - 75W90 GL-5 Full Synthetic LS Gear

Lubricant 1L

3009 - HUB CAP GASKET

XSS3124707QPK - Brake Shoe

12.3 Hour	\$140.00 / Hour	\$1,722.00 *G
2 Unit	\$13.44 / Unit	\$26.88 G
6 Unit	\$130.98 / Unit	\$785.88 G
1 Unit	\$64.47 / Unit	\$64.47 G
1 Unit	\$14.24 / Unit	\$14.24 G
1 Unit	\$1.74 / Unit	\$1.74 G
6 Unit	\$128.77 / Unit	\$772.62 G

GST# 895883551 RT 0001

9/29/2025 8:22 AM

Work Order #208887

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*BAT04302 - Cam Washer (E580)
Freight - Freight

8 Unit	\$0.79 / Unit	\$6.32 G
1 Unit	\$135.00 / Unit	\$135.00 G
	Sub	\$3,529.15

REPLACE AIR BAG

Removed and replaced all air bags. had to torch all the top studs off as there was no room for a socket and they were too seized to pull with a wrench.
Installed new bags with all new hardware had to hand wrench every top stud nut on, all the bottom bases had to be clocked to line up and used jack to lift axle to line up with bag.

To get air bags to sit proper had to pull leveling valve arm off and manual fill bags, had to pull the axle stop to get axle 3 bags stretched and fill proper

Labor	9 Hour	\$140.00 / Hour	\$1,260.00 *G
AB1D28CA965 - Air Spring/Bag	6 Unit	\$423.38 / Unit	\$2,540.28 G
FAS-CS8SC-050-150 - 1/2 X 1 1/2 GR8 PLATED NC BOLT	18 Unit	\$1.50 / Unit	\$27.00 G
121B - G1600B-04 Hex Head Pipe Plug	6 Unit	\$1.80 / Unit	\$10.80 G
FAS-8LWS-050 - 1/2 GR8 PLATED LOCK WASHER	18 Unit	\$0.23 / Unit	\$4.14 G
FAS-NN8SF-075 - 3/4 GR8 NF NYLON LK NUT	12 Unit	\$1.56 / Unit	\$18.72 G
Freight - Freight	1 Unit	\$40.00 / Unit	\$40.00 G
	Sub		\$3,900.94

General Heavy Duty

Installed safety pins in right fender and D sign. -

Reflective tape cleaned old tape off back face and reapplied new tape. used the decal remover buffing wheel on side piece. apply new tape.

Labor	2 Hour	\$140.00 / Hour	\$280.00 *G
18806 - CONTINUITY RED/WHITE TAPE	8 FEET	\$1.00 / FEET	\$8.00 G
66304 - Hair Pin Assortment	2 Unit	\$1.01 / Unit	\$2.02 G
66465 - 5/16 X 2 1/2 QUICK PIN	4 Unit	\$1.42 / Unit	\$5.68 G
	Sub		\$295.70

Wheel / Rim

Cleaned all the dirt out of rims, cleaned mounting surfaces and aired up tires to 100psi

Labor	2 Hour	\$140.00 / Hour	\$280.00 *G
	Sub		\$280.00

Please Note

Some wheels require lug nut re-torque. Ask your Service Consultant for details.

Keeping your tires properly inflated and rotated will assist in maximizing tire wear life and vehicle handling.

Total Parts		\$4,518.21
Total Labor		\$4,662.00
Total Before Taxes & Miscellaneous Charges		\$9,180.21
(*) Shop Supplies		\$100.00 G
(G) Canadian Goods and Services Tax (GST)	5 %	\$464.01
Grand Total		\$9,744.22

I hereby authorize the repairs to be done along with the required materials and agree that you are not responsible for loss or damage to the vehicle or contents in the case of fire or theft or causes beyond your control. I hereby grant you and your employees' permission to operate the vehicle on the streets and highways or elsewhere for the purpose of testing and or inspection. I acknowledge my indebtedness for the amount of this invoice and acknowledge and agree that in the event of non-payment that the repairer is entitled to liens under any available Repair Liens or Storage Liens Legislation. This information and any other information we have in our data base is restricted to authorized personnel only. This information will be used solely for the current and future service of your vehicle, warranty registration, and any other use required by law.

Conditions of Agreement: If the balance due is not paid within 30 days of the date of repair, an interest charge of 2% per month will be applied.

Customer Signature: _____