



Edmonton Main: 18020 - 118 Avenue, Edmonton, Alberta, T5S 2G2
P: 780.483.6666 TF: 800.252.7981 F: 780.484.2173
Edmonton West: 11603 - 181 St. Edmonton, Alberta, T5S 2K5
P: 780.483.6666 TF: 800.252.7981 F: 780.484.2173
Fort McMurray: 340 MacKenzie Boulevard, Fort McMurray, Alberta, T9H 4C4
P: 780.715.3627 TF: 866.715.5111 F: 780.715.3657
Grande Prairie: 12020 - 101 Avenue, Grande Prairie, Alberta, T8V 8B1
P: 780.539.9991 TF: 888.538.5414 F: 780.539.9902
www.stahlpeterbilt.com

M41-1

SERVICE INVOICE #

sr169326

DATE

06-10-22

Sold To: CIMMARON VENTURES INC

Ship To: CIMMARON VENTURES INC

REPRINT
CUSTOMER INVOICE

Year	Make / Model	VIN	License	Mileage	Unit/Stock
2015	Peterbilt / 389	1XPXDP9X9FD253345	K56098	1044570K	614
Delivery Mileage	Delivery Date	Engine Hours	Engine Model / Serial #	Transmission Model/Serial #	
	06-20-14	17601.0	MX-13 / Y045218	RTLO18918B / S1064724	

Memo	P.O. Number	Open Date / Time	Complete	Service Writer
Darcy Chalmers (780) 818-1111	614	04-27-22 / 08:43AM	06-08-22	CLC*AEB

Tax ID Date: 01-07-98

Tax ID: 894948090RT

- COVID Default Variation SA ADVISED TOUCH POINTS HAVE BEEN
DISINFECTEDTECH #

TOTAL LABOR

0.00

- LOYALTY DISCOUNT IF APPLICABLE Default Variation LOYALTY DISCOUNT IF
APPLICABLE

TOTAL LOYALTY DISC

-52.00

Qty	Part Number	Description	List	Unit	Extended
-1	YALTY	Y223235	40.00	40.00	-40.00
		\$40.00 Off - EATON CLUTCHES			
-1	YALTY	N22JUN3726	12.00	12.00	-12.00
		\$12.00 Off - DOT / CVI INSPECTION			

- CUSTOMER CONFIRMED ENGINE IS NOT DELETED AND PROGRAMMING HAS NOT BEEN
ALTERED FROM FACTORY SPECIFICATIONS Default Variation

- LEVEL TWO OVERHAUL QUOTE

Loaderd unit into the engine shop, drained fluids. Removed radiator and mounts, lower rad hose. Evacuate the refrigerant and capped lines. Disconnected starter cables, clutch, and lower bell housing bolts. Disconnected OEM harnesses, block heater cord, coolant hoses. Removed engine from the chassis, drained oil and dismantled the drivers side and passenger side of engine dismantled the top end. Removed the head bolts, lifted cylinder head off and set onto blocks on bench. Removed the head gasket, inspected deck surface. Continued onto dismantling the exhaust side of engine for engine stand prep. Dismantled engine further, bolted it onto engine stand. Removed turbo and actuator complete, kept all lines and hoses connected. Removed oil module complete. Tapped holes for engine stand mount. Mounted and used crane to lift engine into place. Rolled engine over, removed flywheel and hoses, rear engine mounts and rear seal. Started to remove rear structure removed oil pan, broke numerous bolts. Had to pry the lower aluminum plate off, it had cracked before this repair, due to massive amounts of corrosion, removed all pieces. Split the rear structure off the engine, the oil pan fused to it. Removed pistons, measure liners and they were sitting at 0.10mm. Removed liners, used the stone on the deck surface, cut six liner shelves, dry fit loners, checked protrusion, in spec. Lubed liner orings and installed. Flipped engine



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and removed front horseshoe housing, cleaned surfaces, installed new main bearings. Reinstalled the rear structure using the updated sealant, reinstalled it and torqued up. Installed new rear seal. Installed machined flywheel and used new pilot bearing. Torqued it up. Reinstalled the front engine structure and torqued hardware, installed a new front crank seal. And installed the damper and pulley, torqued the hardware. Replaced the pistons with the new ones, installed into engine and torqued it up to spec. Removed engine off the stand and replaced the piston cooling nozzles, resealed the oil module and replaced the oil cooler. Unit is completely flushed and clean with engine oil. Resealed the water module with new gaskets, replaced the water pump and installed the new thermostat housing. Installed onto the engine and torqued hardware. Reinstalled engine into unit, bolted up and torqued up the new hardware. Hooked up hoses, tied up lines. Installed cylinder head onto the block with new injectors and lines installed. Used the updated head gasket. Bolted down with the new head bolts and torqued to Paccar specs. Installed the new push rods and top end, torqued down, and set valves. Installed the resealed valve cover. Installed EGR cooler mount bracket and the manifold, changed over turbo the new and resealed every single oring on all lines. Installed the new turbo and bolted up and hooked up. Replaced any electrical connector that needed it. Installed new push rods, set the valves. Hooked up to unit, had battery charger set on medium for a day to charge up batteries. Changed over injector trim codes, had to remove the truck GPS tracker plug to get proper connection. Reinstalled the train horn, vacuumed and charged ac system. Bolted it up, primed the fuel system and filled oil ran unit and topped up fluids, regened unit successfully. DPF had been recently cleaned, temps were proper, soot load was low. Regen finished successfully, road tested unit. Washed the engine compartment off, returned all parts for cores. Double checked fluid levels. Resealed engine unit pumps. Used new orings and new hold down bolts that came in the kit. Used all new fuel lines, all came in the kit. Remove and replace coolant tube to turbo run unit to temp, check for leaks, top off coolant.

TOTAL LABOR	16,915.50
TOTAL PARTS	38,526.20

Qty	Part Number	Description	List	Unit	Extended
6	1982746PE	CYLINDER	2,022.00	337.00	2,022.00
1	2299991PE	OVERHAUL	12,524.36	7,625.91	7,625.91
1	2312234PE	GASKET-CY	1,858.23	1,131.45	1,131.45



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1 2134455PRX	TURBOCHAR	7,847.63 4,982.62 4,982.62
2 1930520PE	PIPE-FUEL	427.92 213.96 427.92
4 2047593PE	PIPE-FUEL	845.92 211.48 845.92
2 2047594PE	PIPE-FUEL	422.96 211.48 422.96
2 15ABF4	10W30 OIL	252.52 126.26 252.52
2 15ABF4&	EHC	3.60 1.80 3.60
2 15ABF6	10W30 OIL	55.46 27.73 55.46
2 15ABF6&	EHC	1.00 0.50 1.00
100 CT03316	TIE-CABLE	17.00 0.17 17.00
100 CT05512	TIE-CABLE	87.00 0.87 87.00
1 105FBC	GREASE-MO	16.07 9.10 9.10
18 2135209PE	FLANGE BO	64.80 3.60 64.80
1 1844253PE	GASKET-EX	29.09 17.84 17.84
1 1844896PE	GASKET-EX	29.09 17.84 17.84
1 1886111PE	GASKET-EX	25.25 14.31 14.31
1 1923003PE	GASKET	24.00 13.60 13.60
	B/O RELEASE EPE107521	CONFIRM # 187405
6 1972591PEX	INJECTOR,	7,168.02 1,194.67 7,168.02
1 1922163PEX	EGR COOLE	4,133.70 2,407.78 2,407.78
1 AP2384	ADAPTER-S	7.29 4.71 4.71
1 AP2423	ADAPTER-S	6.87 4.44 4.44
1 1857669PE	SET-GASKE	24.78 15.69 15.69
4 R134A-1	R134A /LB	99.60 24.90 99.60
1 0963981PE	FRAME-FIX	1,103.25 601.05 601.05
1 1781714PE	GASKET-GE	66.36 37.60 37.60
1 1876189PE	RING-SEAL	233.57 132.35 132.35
1 1876190PE	SEALRING-	233.57 132.35 132.35
1 82194	SEALANT	20.70 11.73 11.73
1 2146959PE	OIL COOLE	1,501.64 818.08 818.08
1 1936325PE	SCREW CAP	284.36 161.13 161.13
1 1643075PE	GASKET SE	68.84 39.01 39.01
15 1313115PE	BOLT-FLAN	25.80 1.72 25.80
1 VH11600	KIT- O-RI	7.22 4.09 4.09
1 2144945PE	HARNESS-I	383.39 208.88 208.88
1 2126981PE	SENSOR-TU	212.94 120.67 120.67
1 1893478PE	SENSOR-TE	328.62 179.03 179.03
1 P20-1258-11041020G	CONNECTOR	90.54 49.50 49.50
4 1974191PE	O-RING-12	20.08 5.02 20.08
1 1949630PE	VALVE & S	73.68 45.44 45.44
1 1857668PE	PUMP-MANU	68.28 42.11 42.11
1 2003641PE	SENSOR, E	521.72 284.22 284.22
1 1313117PE	BOLT-FLAN	0.99 0.56 0.56



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1 1313115PE	BOLT-FLAN	3.03 1.72 1.72
2 0331328PE	RING-COPP	2.70 1.35 2.70
2 2035973PE	GASKET-EX	62.86 31.43 62.86
1 1786103PE	GASKET-AI	34.79 19.71 19.71
2 1976451PE	V-CLAMP,	109.46 54.73 109.46
1 1976452PE	V-CLAMP,	97.41 55.20 55.20
1 D16-1006A	CLAMP-VBA	36.08 20.44 20.44
52 227811-800	A/F 50/50	183.04 3.52 183.04
	B/O RELEASE EPE107333	CONFIRM # 187034
1 2190203PEX	CYLINDER	11,239.83 6,601.04 6,601.04
1 1982775PE	O-RING, 1	6.75 3.83 3.83
3 EC7501	COOLANT-T	29.97 9.99 29.97
25 CT05512	TIE-CABLE	21.75 0.87 21.75
1 1974735PE	PIPE-COOL	656.39 357.59 357.59
10 CTD6511	TIE-CABLE	48.00 4.80 48.00
10 CT6713R	TIE-CABLE	13.00 1.30 13.00
1 1959440PE	PIPE-COOL	247.43 131.80 131.80
1 1945913PE	PIPE-COOL	254.73 135.69 135.69
1 1982773PE	O-RING, 9	6.86 3.88 3.88
1 1977943PE	O-RING 9.	9.83 5.57 5.57
1 1974190PE	O-RING-10	9.27 5.25 5.25
1 1974189PE	O-RING-9.	9.15 5.19 5.19
2 1738898PE	BRACKET	81.74 40.87 81.74

- 5 REPLACE BLOCK HEATER CORD AND COOLANT HEATER ELEMENT
Replaced the block heater cord while the engine is out. Replaced the coolant heater as well.

TOTAL LABOR 187.95
TOTAL PARTS 215.94

Qty	Part Number	Description	List	Unit	Extended
1	351-0474	BLOCK HEA	71.75	40.66	40.66
1	860-8059	Y-CORD-(8	292.13	175.28	175.28

- 6 SPLIT AND WASH RADIATOR
Washed radiator while it was out, installed. Removed air to air and washed the rad core in the truck.
TOTAL LABOR 469.88

- 7 REPLACED MEGA FUSE AND HOLDER IN BATTERY BOX AND SERVICE BATTERIES AND



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CABLES

Removed the battery ends, serviced the connections. Replaced the mega fuse and holder to avoid any future issues from happening. Lots of corrosion.

TOTAL LABOR	281.93
TOTAL PARTS	104.90

Qty	Part Number	Description	List	Unit	Extended
1	P27-6180-100	HOLDER-FU	185.12	104.90	104.90

8 REPLACE ENGINE AIR FILTERS

Remove air filter housing lids, swing mirror out of the way and replace filters, clean debris from bottom of filter housing, re-assemble and put mirrors back as they were.

TOTAL LABOR	187.95
TOTAL PARTS	341.64

Qty	Part Number	Description	List	Unit	Extended
2	X011623	PACCAR 15	341.64	170.82	341.64

9 CVIP INSPECTION SPECIAL

DOES NOT INCLUDE WHEEL PULL
CVIP

Performed safety as requested.

SERVICE SPECIAL	199.99
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10 PERFORM WHEEL PULL

Performed wheel pull for brake inspection as required.

TOTAL LABOR	563.85
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11 #1 DRIVE AXLE QUICK RELEASE VALVE LEAKS WHEN BRAKES RELEASED

Remove and replace valve, test operation, no leaks, all okay.

TOTAL LABOR	187.95
TOTAL PARTS	120.52

Qty	Part Number	Description	List	Unit	Extended
1	800348BXW	VALVE-QUI	212.69	120.52	120.52



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12 3 MAXI POTS MISSING PLUGS

Replace missing brake chamber plugs.

TOTAL LABOR 56.39
TOTAL PARTS 6.90

Qty	Part Number	Description	List	Unit	Extended
3	RTP2M1D	STUD-RELE	6.90	2.30	6.90

13 RIGHT SIDE SIGNAL/MARKER LIGHT IN MOOSE BUMPER OUT

Trouble shot issue, found a ground by the frame at the hood hinge broken. Repaired that ground. Also found a power wire to the connector had corrosion. Repaired wire.

TOTAL LABOR 187.95
TOTAL PARTS 3.28

Qty	Part Number	Description	List	Unit	Extended
2	1-1962JDSP	CONNECTOR	1.20	0.60	1.20
2	CT03316	TIE-CABLE	0.34	0.17	0.34
2	CT05512	TIE-CABLE	1.74	0.87	1.74

14 LICENSE PLATE LIGHT OUT

Remove light and seal wires as required.

TOTAL LABOR 93.98

15 SERVICE SIDE GLAD HAND SEAL TORN

Replaced seal as required.

TOTAL LABOR 56.39
TOTAL PARTS 1.11

Qty	Part Number	Description	List	Unit	Extended
1	248579BXW	SEAL-GLAD	1.97	1.11	1.11

16 NO FIRE EXTINGUISHER / HAZARD KIT

**17 #2 DRIVE AXLE RIGHT SIDE OUTER TIRE VALVE STEM LEAKING - LEFT SIDE
OUTER TIRE HAS A NAIL IN IT - SUBLET**



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18 REPLACE CLUTCH WHILE ENGINE REMOVED, MACHINE FLYWHEEL
Replaced clutch, machined flywheel, installed clutch installation kit
as required.

TOTAL LABOR 563.85
TOTAL PARTS 1,651.37

Qty	Part Number	Description	List	Unit	Extended
1	308925-25	CLUT EP 1	2,679.95	1,100.00	1,100.00
1	K2468	KIT-CLUTC	539.85	317.04	317.04
1	06-01093	SHAFT-CLU	135.66	76.87	76.87
1	CS106C1498	SHAFT-CRO	21.72	12.31	12.31
8	HWC04705	BOLT-HEX	14.24	1.78	14.24
1	HWC00063	NUT-HEX S	7.44	4.22	4.22
1	AP3380	ADAPTER-S	4.04	2.61	2.61
12	W34-1166	BOLT - ST	124.08	10.34	124.08

G.S.T. - REG. NO. GST# 870331105 RT0005 % OF 60,873.42 = 3,043.67

CUST MECH LBR-TRK 19,953.56
P&A-TRK RO-MECH 40,971.86
Discounts -52.00
G.S.T. GST# 870331105 3,043.67
9350 CHARGE 63,917.09

Terms and Conditions:

Repair Acknowledgment: I, the undersigned owner or representative, acknowledge the indebtedness related to the repair and service work listed above, along with the purchase and installation of any necessary parts and materials. I confirm I have the authority to bind the owner.

Payment Terms: Payment for repairs are due upon receipt of unit unless charged to customer's account. Payment of account is due in full by the 15th day of the month following the statement date. Unpaid balances will be charged interest of 2% per month compounded monthly (26.82% per annum.).

Garage Keepers Lien: By signing below you acknowledge and agree that the vehicle described above is subject to a Garage Keepers' Lien in favor of **Stahl Peterbilt Inc.**, for the full dollar amount of repairs, parts, accessories, materials, and services provided by **Stahl Peterbilt Inc.**, as permitted under the Garage Keepers' Lien Act (Alberta), as amended from time to time.

Warranty Considerations: **Stahl Peterbilt Inc.** will submit a warranty claim to the manufacturer for any portion of this repair that is designated for warranty considerations. If the manufacturer rejects the claim or a portion of the claim, the owner shall pay that portion which is rejected in accordance with the Payment Terms set out above.

Warranty Limitation: Subject to the requirements below, all repair and services carry a 30 day warranty from the date **Stahl Peterbilt Inc.** completed the work. The owner must advise **Stahl Peterbilt Inc.** of any warranty claim within 5 days of the failure date. Certain Parts, products, accessories, materials, and other items used in completing the repair and service work may be manufactured and supplied by third parties. The quality and workmanship of such items are entirely outside the control of **Stahl Peterbilt Inc.** and **Stahl Peterbilt Inc.** makes no warranties, whether expressed, implied, statutory, or otherwise, including any warranty of merchantability or of fitness for a particular purpose with respect to such items.

Responsibility for Vehicle and Contents: **Stahl Peterbilt Inc.** is not responsible for loss or damage to the vehicle, or to articles left in vehicles, in case of fire, theft, vandalism, or accident.

Print Name: _____ Authorized Signature:  Date: _____

Drivers License: _____