



FV PIERLOT & SON LTD.

P.O. BOX 880 - HWY 35 SOUTH
NIPAWIN, SK S0E 1E0
PHONE: (306) 862-4732
FAX (306) 862-4721



MASSEY FERGUSON

Feb 27

RO: 5025

Invoice: 5035

Date: 02/27/2023

EDWIN PODHORODECKI
BOX 88

SHIPMAN, SK S0J 2H0

Year		Make/Model		Serial Number		
2018		MF 9565		AGCM95650JHC18125		
Stock No	PO	Misc Information	Tag	Customer	Telephone	
1033				62350	306-426-2350	

Cond	OpCode	T	Description	Quantity	List	Net	Total
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Type: COMBINE RO Open Date: 01/30/23 Meter In: 1178
Meter Out: 1178

001 COMBINE INSPECTION
D PRESEASON COMBINE INSPECTION

C FOUND LIST OF ISSUES WITH COMBINE AND WENT THROUGH LIST WITH CUSTOMER AND GOT CONFIRMATION ON WHAT TO FIX. ISSUES FOUND. BEATER BEARINGS HAVE PLAY TAILINGS CROSS AUGER BEARINGS WORE NAD SHAFT DAMAGED. TOP GRAIN PAN BEARINGS HAVE PLAY. BOTTOM SHOE REAR BEARINGS HAVE PLAY. KINGPIN BUSHINGS WORE - RIGHT REAR WHEEL. UNLOADING AUGER DRIVE SHAFT U-JOINT WORE X 2. RIGHT ANGLE GEARBOX DRIVE BELT TENSION ROD WORE. UNLOADER DRIVE BELT BRACKET BROKEN ON PULLY. ROTOR DRIVE BELT DAMAGED. ROTOR DRIVE SHIVE SEALS LEAKING. TOP COVERS OVER ROTOR WORE THROUGH. CLEAN GRAIN ELEVATOR CHAIN AT MAX ADJUSTMENT - NEEDS REPLACING. BUBBLE UP AUGER DRIVE CHAIN IDLER SPROCKET LOOSE. ALTERNATOR IDLER PULLY BEARINGS WORE X 2. REAR LEFT DEFLECTOR PLATE BENT AT REAR OF ROTOR LEFT SIDE. MAIN HYDRAULIC PUMP DRIVE BELT CRACKED. ROTOR REVERSE MOTOR MOUNTING BUSHINGS WORE.

F REMOVE BEATER PULLYS ON BOTH SIDES. REMOVE OLD BEARINGS AND INSTALL NEW BEARING TO RIGHT SIDE. INSTALL NEW BEARING AND PILLOW BLOCK TO LEFT SIDE. RIFIT PULLYS AND BELTS. REMOVE TAILINGS CROSS AUGER AND GET REPAIRED. INSTALL NEW BEARINGS TO BOTH SIDES AND NEW SPEED LOCK COLLOR TO LEFT SIDE BEARINGS. REMOVE HALF LINK FROM CHAIN AND REFIT. REMOVE PITMAN DRIVE FROM TOP GRAIN PAN. REMOVE BEARINGS AND INSTALL 2 NEW BEARINGS ON OUTSIDE OF SHAFT. REFIT PITMAN DRIVE AND BELT. REMOVE BEARINGS AND PILLOW BLOCKS FROM BOTTOM REAR SHOE. INSTALL 2 NEW BEARINGS TO BLOCKS AND REFIT TO SHAFT. REMOVE RIGHT REAR WHEEL. REMOVE STEERING CYLINDER AND STEERING ROD FROM KINGPIN HOUSING. REMOVE HOUSING FROM AXLE. REMOVE WORN BUSHINGS. CLEAN AND INSPECT HOUSING. INSTALL NEW BUSHINGS AND SEALS. REFIT KINGPIN HOUSING TO AXLE. REFIT STEERING ROD AND CYLINDER. REFIT WHEEL. REMOVE UNLOADING AUGER DRIVE SHAFT FROM UNDER COOLING PACKAGE. REMOVE 2 U-JOINTS. CLEAN YOKES AND INSTALL 2 NEW U-JOINTS. REFIT DRIVE SHAFT. INSTALL NEW ADJUSTMENT ROD TO RIGHT ANGLE GEARBOX BELT TENSIONER. REMOVE BROKEN BRACKET FROM UNLOADER DRIVE BELT PULLY. INSTALL NEW BRACKET TO PULLY. REMOVE ROTOR DRIVE BELT. REMOVE ROTOR DRIVE SHIVES. REMOVE OLD SEALS. CLEAN AND INSPECT SHIVES. INSTALL NEW SEALS AND REFIT SHIVES. REFIT DRIVE BELT. REMOVE ROTOR REVERSE MOTOR MOUNTING PLATE. REMOVE OLD BUSHINGS. INSTALL 2 NEW BUSHINGS. REFIT MOUNTING PLATE. REMOVE ALTERNATOR BELT. REMOVE BELT IDLERS. REMOVE OLD BEARINGS



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AND INSTALL 2 NEW BEARINGS. REFIT IDLERS AND BELT.
REMOVE CHOPPER, REAR HOOD, ROTOR DRIVE GEARBOX AND REMOVE ROTOR. REMOVE BOTH MIDDLE AND FRONT TOP COVERS. INSTALL BOTH NEW COVERS. FIT NEW ROTOR BEARING. REFIT ROTOR. FEFIT ROTOR DRIVE GEARBOX, REAR HOOD AND CHOPPER. ADJUST ZERO POINT FOR CONCAVES. CALLIBRATED CONCAVES.
INSTALL NEW CLAMP TO AIR INTAKE HOSE ON ENGINE.
INSPECTED ALL OTHER DRIVE BELTS AND CHAINS.
REMOVE BUBBLE UP AUGER DRIVE CHAIN. REMOVE IDLER SPROKET.
INSTALL NEW SPROKET AND REFIT CHAIN.FOUND SPILL FLAP LOOSE AT END OF UNLOADING AUGER BECAUSE OF MISSING BOLTS AND SPRINGS.
REPLACE MISSING BOLTS AND FIT 2 NEW SPRINGS.
RECCOMMEND REPLACING CLEAN GRAIN ELEVATOR CHAIN AND RIGHT ANGLE GEARBOX OIL AND TURNING STATIONERY KNIFES IN CHOPPER-----CUSTOMER WILL DO THESE 3 ITEMS HIMSELF.

CL	L INSPECTION	65.43	145.00	9487.35
	P ACW5310450 SPHR ROLLE	1.00	222.22	222.22
	P 71154722 BALL BEARI	1.00	108.67	108.67
	P 70590709 BEARING-1-	2.00	38.01	76.02
	P 6281101M1 BEARING-28	2.00	97.08	194.16
	P 6281102M1 BEARING-22	2.00	63.13	126.26
	P 71354306 SPINDLE BU	2.00	83.20	166.40
	P 71408751 GREASE SEA	2.00	17.38	34.76
	P ACW7466240 SHIM	2.00	26.32	52.64
	P 71408738 THRUST WAS	1.00	41.92	41.92
	P 71442685 BELT CLIP	1.00	80.96	80.96
	P 700728749 U-JOINT	2.00	163.94	327.88
	P 70923829 O-RING-2.6	1.00	4.63	4.63
	P 70923603 O-RING-4.7	1.00	5.69	5.69
	P 70933746 BACKUP RIN	1.00	11.60	11.60
	P 70924146 O-RING-3.2	1.00	18.39	18.39
	P 70930414 BACKUP RIN	1.00	6.82	6.82
	P 71159477 THRUST WAS	2.00	18.87	37.74
	P 70923854 O-RING-X 5	1.00	4.59	4.59
	P 71488310 BUSHING	2.00	50.13	100.26
	P 71441969 THREADED R	1.00	150.51	150.51
	P 71463903 COVER	1.00	1482.33	1482.33
	P 71441690 SUPPORT	1.00	96.03	96.03
	P 71441691 HINGE	1.00	107.91	107.91
	P 71438940 BALL BEARI	2.00	51.80	103.60
	P 7087398 IDLER SPRO	1.00	63.62	63.62
	P 71451384 SPACER	1.00	37.43	37.43
	P 22602X BEARING-49	1.00	150.21	150.21
	P 71474152 BEARING HO	1.00	239.84	239.84



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			P ACX2633080 COLLAR	1.00		104.21	104.21
			P 71470297 T-BOLT CLA	1.00		19.50	19.50
			P ACW7591160 VANE COVER	1.00		2264.79	2264.79
			P HAR08-13 KEY STOCK	1.00		6.55	6.55
			P 70929593 CLEVIS PIN	1.00		5.89	5.89
			P 700717154 TENSION SP	2.00		18.39	36.78
			P 71481753 DRIVE BELT	1.00		454.19	454.19
			P 71470828 SPEED SENS	1.00		183.68	183.68
			P *DISCOUNT 10				-712.87
			S OSL			285.00	285.00
			FOR LECUYER WELDING TO REPAIR LOWER RETURN AUGER				
			LABOR DISCOUNT AMOUNT				-948.74
			Subtotal charges this section				15239.42
002			UPPER SHAFT				
			D REPAIR UPPER FEEDERHOUSE SHAFT				
			C BEARING WORE A GROVE IN UPPER FEEDER HOUSE SHAFT.				
			F BEARING WORE A GROVE IN UPPER FEEDER HOUSE SHAFT.				
			REMOVE FEEDER HOUSE DRIVE BELTS. REMOVE FEEDER HOUSE FROM COMBINE.				
			REMOVE SLIP CLUTCH FROM SHAFT.				
			REMOVE SPROCKETS AND SHAFT.				
			INSTALL NEW SHAFT,TURN SPROCKETS AND FIT 2 NEW BEARINGS.				
			INSTALL NEW SPACER AND REFIT SLIP CLUTCH.				
			TENSION CHAIN. AND REFIT FEEDER HOUSE TO COMBINE.				
			REFIT ALL DRIVE BELTS AND PANELS.				
CL			L UPPER SHAFT	6.50		145.00	942.50
			P ACW4354660 FEEDER SHA	1.00		3109.29	3109.29
			P ACX0116860 BEARING-23	1.00		213.13	213.13
			P ACW1139860 BEAR. 6310	1.00		84.33	84.33
			P *DISCOUNT 10				-340.68
			LABOR DISCOUNT AMOUNT				-94.25
			Subtotal charges this section				3914.32
003			FAULTY SESNOR				
			D NEW SENSOR INSTALLED DURING REPAIR IS FAULTY. PARTS WARRANTY				
			C INSTALL NEW SENSOR AS PART OF FEEDER HOUSE PIVOT SHAFT REPAIR.				
			AFTER INSTALLING SENSOR I WAS UNABLE TO GET A SPEED READING ON THE MONITOR.				
			71470828				
			F ADJUSTED POSITION AND SENSOR GAP MANY TIMES TO TRY TO GET A READING BUT I WAS UNABLE TO GET A SPEED READING.				
			NEXT I REMOVED THE SENSOR AND CHECKED WIRING GOING FROM VMM3 TO THE SPEED SENSOR. POWER,GROUND AND SINGAL WIRES ALL CHECKED OUT				



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OK WITH GOOD POWER AND GROUND.
I THEN INSTALLED ANOTHER NEW SENSOR FROM PARTS AND READJUSTED
POSITION AND GAP. AFTER THIS I GOT THE CORRECT SPEED READING ON
THE MONITOR.

WL L FAULTY SENSOR
P 71470828 SPEED SENS

1.00
Subtotal charges this section

M SHOP SUPPLIES

150.00

THANK YOU FOR YOUR BUSINESS

A/R 62350 20268.93

TERMS:

DESC	TOTALS
LABOR	9386.86
PARTS	9481.88
SUBLET	285.00
MISC	150.00
OTHER	
SUBTOTAL	19303.74
GST	965.19
PST	
TOTAL	20268.93

Signature: _____

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CUSTOMER FINAL INVOICE