

**Ethos Mechanical Inc.**

Site 645 Comp 18 RR 2  
 Lac La Biche, AB T0A 2C2, CA  
 ap@ethosmechanical.ca  
 (780) 798-2691

Invoice: **25896**Date: **7/2/2025**

Bill To  
 ETHOS MECHANICAL

P:

Remit Payment To  
 Site 645 Comp 18 RR 2  
 Site 645 Comp 18 RR 2  
 Lac La Biche, AB T0A 2C2, CA

Service Order	Terms	Due Date	Authorizer	Customer PO	Unit #
7887	COD	7/2/2025			Hayrack

Item	Description	Quantity	Rate	Amount
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Complaint: Welding repairs as required.

Cause: Customer request

Labor	<b>Correction:</b>	35.50000	\$145.00	\$5,147.50
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- Chassis / Frame / - Remove all rhs stakes
- 2 rear stakes were bent and stuck/ seized. Had to cut out of bunk pocket
- Cut material for front bunk repair that was broken off
- Grind / PREP bunk for repair and Weld in material and fishplate bunk 1 rhs
- Cut off Lhs front marker light and Weld on 2 new light boxes LHS , RHS
- Wire in new marker lights
- paint light boxes and repaired bunk
- LHS leg was seized so I repaired it.
- LHS leg was missing a pin so I made one with a bolt and drilled a hole for a cotter pin
- loosen bunk bolts and straighten all bunks as they where crooked
- Prep cracks found on crossmembers and Weld cracks
- prep cracks on axle 2,3 found on shock brackets and trailing arm to axle RHS
- Weld cracks axle 2,3
- Cut material for 4 stakes
- Cut 4 stakes and Weld new sections back together
- Weld cracks on axle 1 lhs rhs and s-cam axle 1
- Weld cracks on axle 2 lhs rhs
- Weld cracks axle 3 lhs rhs
- Weld cracks on rear bumper
- Cut material and make a cover for the emergency brake release lhs
- Weld on emergency brake cover
- Cut material to make a cover for the license plate and light
- Weld on cover for license plate and light
- repair bracket and Weld studs for leveling valve axle 2 - Completed: 6/27/2025

**Subtotal \$5,147.50**

Complaint: CVIP Repairs

Cause: Customer request

Item	Description	Quantity	Rate	Amount
Labor	<b>Correction:</b> Chassis / Chassis / -MOVE STAKES OUT FROM UNDER TRAILER WITH BOB CAT -USE MY SERVICE TRUCK CRANE TO INSERT STAKES IN POCKETS 1,2,3,4 RIGHT SIDE -REPLACE RED AND BLUE GLAD HAND AT FRONT -MOVE HAYRACK FROM NORTH OF THE YARD TO THE WEST SIDE, UNDER THE CANOPY -REMOVE ALL DRUMS -MEASURE ALL COMPONENTS -TEST TRAILER FOR DYNAMIT TO TEST AIR SYSTEM - START BUILDING NEW VIN PLATE, INSERT DETAILS ON PLATE AND COVER BACK OF PLATE WITH DUCT TAPE TO CREATE CUSION AGAINST STEEL AND ALUMINIUM - CUT BOLTS ON FRAME FLANGE FRONT LEFT, BRUSH AND PAINT AREA TO INSTALL VIN PLATE -REMOVE ALL HUB COVERS AXLE1 L/R, 2L/R, 3R -REMOVE ALL HUBS " " " " " " -REMOVE SLACK ADJ, AXLE1 L/R -REMOVE S CAMS, AXLE 1 L/R -REMOVE DUST SHIELD AXLE 1 L/R, 2 L/R, 3 R ; HEAT BOLTS FOR EASY REMOVAL -REMOVE SHOCKS AXLE 2 L, 3 L/R -REMOVE S CAM TUBE BUSHINGS AXLE 1 L/R, 2 L/R, 3 R - INSPECT ALL S CAMS -HEAT AND REMOVE ALL ANCHOR PINS AND BUSHINGS, CLEAN AREA AND RE INSTALL WITH ANTI SEIZE -INSTALL NEW ANCHORE PINS AND RE INSTALL SHOES -NEW SHOES 3RD AXLE RIGHT -INSTALL NEW S CAMS AND S CAM BUSHINGS AXLE 1 L/R, 2L/R,3 R -INSTALL NEW SHOCKS AXLE 2 L, 3 R/L -REPLACE MISSING/WORN SLACK ADJ BUSHINGS AXLE 1 L/R -REPLACE WHEEL SEALS AND INSPECT BEARINGS AXLE 1L/R, 2L/R, 3R - INSTALL MATCHING TIRES AXLE 1L/R, 2 L/R, 3L/R -INSTALL ALL DUST SHIELDS, WHERE REMOVED TO MAKE REPAIRS EASIER -INSTALL NEW SUSPENSSION DUMP VALVE, TRY SUSPENTION BUT NOTHING WORKING, FOUND LEVELING VALVE INOP, REPLACE LEVELING VALVE AND LINKAGE, TEST -FOUND COUPLE CRACKED AIR LINES, REPLACE AIR LINE 8', TIGHTEN 2X AIR FITTING AT AIR TANK DUE TO LOOSE AND LEAKING -REPLACE 2X 2.5 CLEARANCE LIGHTS BACK CROSSMEMBER -RUN WIRING THRU BACK CROSSMEMBER FOR LICENCE PLATE LIGHT, INSTALL AND WIRE LIGHT -INSTALL NEW JUNCTION BOX AT REAR DUE TO 90% OF WIRING WAS ROTTEN AND BROKEN -TEST ABS SYSTEME, REPAIR WIRES NEEDS TO GO ON TEST DRIVE WITH TRUCK THAT HAS ABS -SECURE WIRING FROM FRONT TO BACK -AIR WAS LEFT ON UNIT OVER NIGHT FROM MY SERVICE TRUCK, FOUND AIR GAUGE DOWN10/15 PSI IN AM -APPLY BRAKES AND CHECK FOR AAIR LEAKS - Completed: 7/2/2025	38.00000	\$145.00	\$5,510.00
Parts	5" X 3/64" X 7/8" ZIP DISC	1.00000	\$8.20643	\$8.21
Parts	2" OPEN ROUND GROMMET	2.00000	\$1.98636	\$3.97
Parts	2" AMBER LED MARKER LIGHT	2.00000	\$5.71261	\$11.43
Parts	FLAT BAR 1/4" X 3" PER FT	1.00000	\$5.37913	\$5.38
Parts	2 WIRE PIGTAIL W/ 6" WIRE	1.00000	\$4.21921	\$4.22
Parts	1""X4-1/2"" HEX HEAD BOLT GRADE 8 SAE NC ZINC	1.00000	\$8.32243	\$8.32
Parts	3 WIRE CABLE	8.00000	\$1.66739	\$13.34
Parts	SQUARE TUBING 2" X 2" X 3/16"	4.00000	\$10.77276	\$43.09
Parts	5" X 3/64" X 7/8" ZIP DISC	2.00000	\$8.20643	\$16.41
Parts	5" X 3/64" X 7/8" ZIP DISC	1.00000	\$8.20643	\$8.21

Item	Description	Quantity	Rate	Amount
Parts	GLOSS BLACK RUST PROTECTION SPRAY PAINT 340G	1.00000	\$11.19323	\$11.19
Parts	3"X 1/32" X 3/8" CUT-OFF WHEEL	11.00000	\$2.21835	\$24.40
Parts	CABLE TWIST END BRUSH .014"	1.00000	\$41.82962	\$41.83
Parts	MARATHON SHOCK COMP: 11-25/32" EXT: 17-11/32"	3.00000	\$78.77307	\$236.32
Parts	DUST SHIELD CLAMP ON FOR 5" AXLE	2.00000	\$50.31153	\$100.62
Parts	WHEEL SEAL TRAILER 2110	5.00000	\$75.82977	\$379.15
Parts	HUB CAP GASKET	5.00000	\$1.15992	\$5.80
Parts	CLEVIS PIN KIT	5.00000	\$2.76931	\$13.85
Parts	23-1/2" X 1-1/2" S CAM 10SPL LH	2.00000	\$53.6463	\$107.29
Parts	26-1/2" X 1-1/2" S CAM 10 SPL LH	1.00000	\$68.98624	\$68.99
Parts	CAMSHAFT 26.50 1126R	1.00000	\$67.62334	\$67.62
Parts	S CAM 1-1/2" X 23-1/2" 10SPL RH	1.00000	\$53.6463	\$53.65
Parts	1-1/2" ID X 1/16" THICK SNAP RING	5.00000	\$0.86994	\$4.35
Parts	1-1/2" ID X 1/4" THICK S CAM SEAL	5.00000	\$3.30577	\$16.53
Parts	1-1/2" ID X 1-1/2" LONG CAMSHAFT TUBE BUSHING	8.00000	\$17.54379	\$140.35
Parts	Brake Hardware Kit for Meritor Q Air Brake Shoe with 16-1/2 in. Diameter x 7 in. Width - Includes 8 in. RETURN SPRING	6.00000	\$20.00862	\$120.05
Parts	1-1/2" ID X 2-1/4" X 1/16" THICK SHIM	5.00000	\$1.15992	\$5.80
Parts	HALEDX RECTANGULAR SLACK BUSHING	2.00000	\$5.21964	\$10.44
Parts	BRAKE DRUM CAST 16.5 X 7	2.00000	\$130.491	\$260.98
Parts	4707 BRAKE SHOE Q+ 16.5" X 7"	1.00000	\$94.2435	\$94.24
Parts	26-1/2" X 1-1/2" S CAM 10SPL LH	1.00000	\$65.75297	\$65.75
Parts	26-1/2" X 1-1/2" S CAM 10SPL RH	1.00000	\$65.75297	\$65.75
Parts	WD-40 CAN	1.00000	\$12.19366	\$12.19
Parts	1/2" EMERGENCY GLADHAND RED	1.00000	\$5.06015	\$5.06
Parts	1/2" SERVICE GLADHAND BLUE	1.00000	\$5.14715	\$5.15
Parts	LICENSE LAMP KIT	1.00000	\$15.77491	\$15.77
Parts	PUSH-PULL CONTROL VALVE	1.00000	\$30.4479	\$30.45
Parts	3/8" AIR TO 3/8" MALE PIPE CONNECTOR	1.00000	\$3.07379	\$3.07
Parts	3/8" AIR TO 3/8" MALE PIPE 90° ELBOW	2.00000	\$3.76974	\$7.54
Parts	1X1-1/4 MTD FLAPWHEEL 60C	2.00000	\$8.45292	\$16.91
Parts	1X1-1/4 MTD FLAPWHEEL 80C	2.00000	\$8.45292	\$16.91
Parts	GREASE ZERK 1/8 STRAIGHT	6.00000	\$1.37741	\$8.26
Parts	3/4-10X3 TUFF TORQ HEX CAP SCREW	3.00000	\$2.8998	\$8.70
Parts	3/4" FLAT WASHER	9.00000	\$1.15992	\$10.44
Parts	3/4" LOCK NUT	6.00000	\$3.66825	\$22.01
Parts	3/4-10X4 TUFF TORQ HEX CAP SCREW	1.00000	\$4.08727	\$4.09
Parts	5/16" LOCKWASHER GRADE 8 ZINC	12.00000	\$0.058	\$0.70
Parts	5/8" HEX NUT VENDOR P# NTHEXG8-58CZ	2.00000	\$2.17485	\$4.35
Parts	5/8" LOCK WASHER GRADE 8 ZINC	2.00000	\$0.32304	\$0.65
Parts	25/32" 90 DEGREE GREASE FITTING	6.00000	\$1.4151	\$8.49

Item	Description	Quantity	Rate	Amount
Parts	RED 'N' TACKY GREASE CARTRIDGE	2.00000	\$8.32301	\$16.65
Parts	3/4-10X2-1/2 TUFF TORQ HEX CAP SCREW	2.00000	\$3.42176	\$6.84
Parts	3/4" FLAT WASHER	4.00000	\$1.15992	\$4.64
Parts	3/4" LOCK NUT	2.00000	\$3.66825	\$7.34
Parts	SYNLFLEX AIR LINE 3/8"	8.00000	\$2.46483	\$19.72
Parts	LEVEL VALVE VS227	1.00000	\$93.77953	\$93.78
Parts	1/4" FORGED FEMALE TEE BRASS	1.00000	\$3.13178	\$3.13
Parts	3/8" AIR TO 1/4" MALE PIPE CONNECTOR PUSH CONNECT	3.00000	\$5.43713	\$16.31
Parts	3/8" AIR TO 1/4" MALE PIPE SWIVEL 90° ELBOW PUSH CONNECT	1.00000	\$14.26702	\$14.27
Parts	3/8" AIR BRAKE COMPRESSION SLEEVE	2.00000	\$0.23198	\$0.46
Parts	2.5" RED LED MARKER LIGHT	2.00000	\$6.36506	\$12.73
Parts	JUNCTION BOX 7 POLE	1.00000	\$11.12073	\$11.12
Parts	RUBBER CUSHIONED SUPPORT CLAMP	1.00000	\$0.91344	\$0.91
Parts	BRAKLEEN NON CHLORINATED 396G	1.00000	\$6.52455	\$6.52
Parts	1/4" FLAT WASHER GRADE 8 SAE ZINC	2.00000	\$0.0435	\$0.09
Parts	1/4" HEX NUT GRADE 8 ZINC	1.00000	\$0.55096	\$0.55
Parts	14.1" STANDARD CABLE TIE BLACK (PER EACH)	13.00000	\$0.28578	\$3.72
Parts	1/2" X 4-1/2" HEX HEAD BOLT GRADE 8 NC ZINC	2.00000	\$1.69638	\$3.39
Parts	1/2" FLAT WASHER GRADE 8 SAE ZINC	6.00000	\$0.2027	\$1.22
Parts	1/2" LOCK NUT	3.00000	\$1.01493	\$3.04
Parts	1/2" X 5-1/2" HEX HEAD BOLT GRADE 8 NC ZINC	1.00000	\$1.92257	\$1.92
Parts	1/4" X 1" HEX HEAD BOLT GRADE 8 NC ZINC	2.00000	\$0.14035	\$0.28
Parts	1/4" FLAT WASHER GRADE 8 SAE ZINC	10.00000	\$0.0435	\$0.44
Parts	22-18GA BUTT CONNECTOR HEAT SHRINKABLE RED	4.00000	\$0.90691	\$3.63
Parts	3/8" PIPE PLUG SQUARE HEAD	1.00000	\$1.15992	\$1.16
Parts	ADJUSTABLE LINKAGE KIT	1.00000	\$26.1127	\$26.11
Parts	5/16X1-1/2 HEX HEAD BOLT GRADE 8 NC ZINC	2.00000	\$0.33136	\$0.66
Parts	5/16" LOCKWASHER GRADE 8 ZINC	2.00000	\$0.058	\$0.12
Parts	5/16" FLAT WASHER GRADE 8 SAE ZINC	2.00000	\$0.07597	\$0.15
Parts	5/16" NC HEX NUT VENDOR P# NTHEXG8-516CZ	2.00000	\$0.81194	\$1.62
Parts	1/4" X 1-1/2" HEX HEAD BOLT GRADE 8 NC ZINC	2.00000	\$0.18269	\$0.37
Parts	1/4" LOCK NUT	2.00000	\$0.09832	\$0.20
Parts	75W90 GEAR OIL W/ LS BULK	6.00000	\$12.47929	\$74.88
Subtotal				\$8,046.24

Complaint: CVIP 3 AXLE

Cause: Customer request

Item	Description	Quantity	Rate	Amount
Labor	<b>Correction:</b> Chassis / Chassis / -JACK TRAILER -REMOVE ALL WISKERS AND WHEELS -USE PORTABLE POWER TO BREAK RUST FROM WHEELS AND HUBS TO REMOVE WHEELS AXLE 1 & 2 LEFT INNERS -AIR UP TRAILER, RELEASE ALL BRAKES - Completed: 7/2/2025	2.07000	\$145.00	\$300.15
			<b>Subtotal</b>	<b>\$300.15</b>

**Unit:** Hayrack VIN: 2M9PF48345P016047  
 2005 Arctic Quqd Axle Trailer  
**Chassis:** 0 Kilometers

<b>Labor</b>	<b>\$10,957.65</b>
<b>Parts</b>	<b>\$2,536.24</b>
<b>Shop Supplies</b>	<b>\$1,095.77</b>
<b>Pre-Charge Subtotal</b>	<b>\$14,589.66</b>
<b>GST</b> (5% of \$14,589.66)	<b>\$729.48</b>
<b>Total</b>	<b>\$15,319.14</b>
<b>Payments &amp; Credits</b>	<b>\$0.00</b>
<b>Balance Due</b>	<b>\$15,319.14</b>

Any warranties on the parts and accessories sold hereby are made by the manufacturer. You understand and agree that we make no warranties of any kind unless expressed in writing. You hereby authorize us to perform the repair work herein set forth and to purchase the necessary material and parts to perform such repair work. You agree that we are not responsible for loss or damage to your vehicle or articles left in your vehicle in case of fire, theft, or any other cause beyond our control or for any delays caused by unavailability of parts or delays in part shipments by the supplier or transporter. In addition, you agree that we are not responsible for damages to your vehicle from freezing due to lack of antifreeze. You hereby grant our employees permission to operate your vehicle on streets, highways, or elsewhere for the purpose of testing and/or inspection. You acknowledge and agree that an express mechanic's lien on your vehicle is granted to secure payment of this invoice for the repair work detailed in this invoice.

GST 828137562RT0001

Customer Signature: \_\_\_\_\_

Printed Name: \_\_\_\_\_ Date: \_\_\_\_\_