

ARS Welding Ltd.
#10, 40 Challenger Crescent
Sherwood Park, AB T8H 2J6

Phone # 780-464-9612

F32-4
(lead)
Invoice

Date	Invoice #
2025-08-27	8535

Invoice To
539169 Alberta Ltd...

Ship To
539169 Alberta Ltd...
6

Work Order No.	P.O. No.
37957	18105

Description	Amount
Parts	4,285.64
Labour	8,319.00
Shop Supplies	831.90
Work was completed on unit 317	
- CVIP was completed - 5 hours	
- VK was completed - 8 hours	
- Replaced the pogo stick - 2 hours	
- Replaced all 6 brake clevis and pins - 6 hours	
- Replaced axle #3 L/S hub cap vent plug - 1/2 hour	
- Deleted the auto greaser, removed all the grease lines and installed zerks in all the grease points - 4 hours	
- Replaced axle #1 & #2 bearings and races - 12 hours	
- Replaced axle #1 & #3 trailing arm bushings - 14.5 hours	
- Replaced 5th wheel comp shoes and shims - 4 hours	
- Reset axle #3 bearings - 2 hours	
- Diagnosed ABS issue - 1 hour	
- Replaced the speed sensor on axle #3 L/S - 1 hour	
- Replaced the dust shield on axle #3 L/S - 1/2 hour	
- Replaced the front 4" vic clamp - 1.5 hours	
- Replaced 3" vic clamp on the transfer pipe - 2 hours	
- Trailer alignment was completed - 2 hours	
- Tied up airlines as they were loose - 1 hour	
- We now accept debit and credit cards for payment	
- Repaired rear tail lights on both sides - 3.5 hours	

GST/HST	\$671.83
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GST	\$671.83
Total	\$14,108.37

Thank you for your support. We truly appreciate your business
and look forward to serving you again.
When possible please submit a Google review.

E-mail

GST No. 781353479

allen.scraba@arstrucking.com

Garage Repair Order Bon de réparation de garage

PO# 18105

37957 389435

QTY	PART NO. AND DESCRIPTION N° DE PIÈCE ET DESCRIPTION	PRICE PRIX
3	PO-08048, S-26321	905 58
6	85000 shocks	354 24
5	8709	580 80
1	PO90 BUSH	54 42
6	2010-108 Brake clavis	21 60
6	45210129 clavis pin bush	24 12
8	Set 415 Bearing/Race	696 96
4	42627XT wheel seal	214 32
5	3118 hub cap gasket	17 64
6	1/4 x 28 - 45° grease zerk	5 40
10	1/8 NPT - straight grease zerk	9 00
2	1/8 NPT - 45° grease zerk	1 80
1	121-C NPT plug	1 10
2	5th wheel comp. shoes	1231 88
10	5th wheel comp. shoe shims	94 80
2	S-26321 Pivot bush. Kit	749 04
4	1/2 x 10 gr. 5 Hex nut	43
4	1/2 lock washer	48
2L	75W-90 gear oil	33 00
1	S-28500-1657 dust shield	63 64
	Accessories Accessoires	
	Tires and tubes Pneus et chambres à air	
1	3" vic clamp	20 77
1	4" vic clamp	23 20
1	441030 918 2 speed sensor	116 46
	Subcontract Sous-traitance	

Tax Reg. No.
N° d'enr. de taxe

Name
Nom

Address
Adresse

Phone Tél. ☐ yes oui
When lorsque
Ready Prêt ☐ non no

Licence No.
N° d'immatriculation

Serial No.
N° de série

Home Phone
Tél. dom.

Bus. Phone
Tél. bur.

Make
Marque

Model
Modèle

Date

City
Ville

Promised
Promis le

Odometer
Odomètre

Written by
Préparé par

LABOUR MAIN-D'OEUVRE	✓	AMOUNT MONTANT
Lubricate Lubrification		
Change Oil Chang. d'huile		
Change Lub. Chang. de lubrif.		
Diff. ☐ Trans. ☐		
Replace Oil Filter Remplacer filtre à huile		
Clean Air Filter Nett. filtre à air		
Repair Front Wheels		
Grassage avant des roues		
Adjust Brakes Ajustement des freins		
Rotate Tires Rotation des pneus		
Wash Lavage		
Polish Cirage		
Tune Motor Régler du moteur		

SAR CUIP

8HR VK

2HR-Replaced Logo stick

6HR-Replaced all 6 Brake clavis & pins

5HR-Replaced axle #3 1/5 hub cap vent plug

4HR-Deleted auto greaser, removed all grease lines and installed
zerks in all grease points

12HR-Replaced Axle 1 & 2 bearings/Races

4HR-Replaced Axle 1 & 3 trailing arm bushings

4HR-Replaced 5th wheel comp. shoes & shims

I hereby authorize the above repair work to be done along with necessary materials. You and your employees may operate above vehicle for purposes of testing, inspection or delivery at my risk. An express mechanic's lien is acknowledged on above vehicle to secure the amount of repairs thereto. You will not be held responsible for loss or damage to vehicle or articles left in vehicle in case of fire, theft, accident or any other cause beyond your control.

J'autorise par la présente, l'exécution des travaux de réparations spécifiées ci-dessus et l'emploi de pièces et matériaux requis à cette fin. Je vous autorise de même que vos employés et préposés à conduire le véhicule pour fin de vérification ou d'inspection. Je reconnais que le mécanicien bénéficiera d'un droit de rétention sur ce véhicule jusqu'au paiement complet des réparations. Je vous dégage de toute responsabilité quant aux pertes ou dommages se rapportant au véhicule ou objets laissés dans le véhicule en cas d'incendie, de vol, d'accident ou pour toute autre cause indépendante de votre volonté.

Authorized by
Autorisé par

QTY.
QTE

Litres Gas
Litres d'essence

Litres Oil
Litres d'huile

Grease
Graisse

TOTAL

Total Labour Total de la main-d'oeuvre	8319 00
Total Parts Total des pièces	4285 64
Total Accessories Total des accessoires	
Tires and Tubes Pneus et chambres à air	
Total Subcontract Total de la sous-traitance	13436 54
Total Gas-Oil-Grease Total essence-huile-graisse	
GST/TPS	671 83
PST/TVP	
TOTAL	14108 37

F32-4
(PUP)
Invoice

ARS Welding Ltd.
#10, 40 Challenger Crescent
Sherwood Park, AB T8H 2J6

Phone # 780-464-9612

Date	Invoice #
2025-08-27	8536

Invoice To
539169 Alberta Ltd...

Ship To
539169 Alberta Ltd...

Work Order No.	P.O. No.
37958	18105

Description	Amount
Parts	1,880.35
Labour	6,903.00
Shop Supplies	690.30
Work was completed on unit 318	
- CVIP was completed - 5 hours	
- VK was completed - 8 hours	
- Replaced all of the clevis's and pins - 2.5 hours	
- Removed and replaced front & rear axle trailing arm bushings as they had failed - 14.5 hours	
- Lubricated, heated and worked dry/wet valves as they had seized - 2 hours	
- Reset LF, RR, RF bearings and added grease, seals and hardware - 6 hours	
- Removed and replaced LR bearings and wheel seal as they had heat damage - 4 hours	
- Installed new RF dust cover and hardware as it was missing - 1/2 hour	
- Deleted the auto grease and installed grease zerks - 4 hours	
- Lubricated and worked the dolly legs as they were seizing - 1 hour	
- Installed new machine screws on the emergency shut off valve as it was unsecured - 1/2 hour	
- Removed and replaced front axle air bags as the cords were visible; took extra time we had to cut out the top mount and spacers- 4 hour	
- Removed and replaced RR air bags as the cords were visible - 2 hours	
- Removed and replaced all of the position shocks as they were old and blown - 4 hours	
- Tapped and cleaned the Hub cap mounting hole on LR hub as it was damaged - 1 hour	
- Alignment was completed on both axles - 1.5 hours	
We now accept debit and credit cards for payment	

GST/HST	\$473.68
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GST	\$473.68
Total	\$9,947.33

Thank you for your support. We truly appreciate your business
and look forward to serving you again.
When possible please submit a Google review.

E-mail

GST No. 781353479

allen.scraba@arstrucking.com

Garage Repair Order Bon de réparation de garage

37958 389436

PO # 18105

QTY QTÉ	PART NO. AND DESCRIPTION N° DE PIÈCE ET DESCRIPTION	PRICE PRIX
3	po-08048, 8709	348 48
2	S-26321	603 72
4	85000 Shocks	236 16
2	Used 3/8 mm Wheel Nuts	2 00
4	3118 Hub Cap Seals	14 11
2	SET 415 Bearings	174 24
1	42627 Wheel Seal	53 58
24	5/16" x 3/4" Bolts	2 30
24	5/16" Lock Washers	86
2	S-24021 Shock Bolt Kit	169 32
3	S-22631/2	157 50
1	S.75 Dust Shield	63 64
1	S.75 Dust Shield Hardware	642 VK
2	Clevis w/ Pin	7 20
2	Clevis Pins	3 12
2	Cotter Pins for Clevis Pin	06
2	Machine Screws	22
4	Machine Screw Washers (6mm)	20
3FR	3/8" Symflex	2 66
1	3/8" Quick Connect	7 56
6	Accessories Zip Ties	1 20
8	Tires and Tubes Grease Nipples	7 20
1	Grease (Shocks, API)	8 34
1	Grease (LR Bearings)	8 34
1	Grease (LF, RF, RR Bearing, Reset)	8 34
Subcontract Sous-traitance		

Tax Reg. No.
N° d'enr. de taxe

Name
Nom

MFP

Address
Adresse

1BN2T29269B010137

PUP

Date

June 23/25

City
Ville

318

Phone Tél.
When/Prêt

☐ yes/oui
☐ non/no

Home Phone
Tél. dom.

Bus. Phone
Tél. bur.

Promised
Promis le

Licence No.
N° d'immatriculation

Year
Année

Make
Marque

Model
Modèle

Odometer
Odomètre

Serial No.
N° de série

Motor No.
N° de moteur

Written by
Préparé par

LABOUR MAIN-D'OEUVRE	✓	AMOUNT MONTANT
Lubricate Lubrification		
Change Oil Chang. d'huile		
Change Lub. Chang. de lubr.		
Diff. ☐ Trans. ☐		
Replace Oil Filter Remplacer filtre à huile		
Clean Air Filter Nett. filtre à air		
Repack Front Wheels Graissage avant des roues		
Adjust Brakes Ajustement des freins		
Rotate Tires Rotation des pneus		
Wash Lavage ☐ Polish Cirage ☐		
Tune Motor Régler le moteur		

Shop Supplies 690 30

2.5HR All Clevis Pins - Seized - Free All up - Plus Time to Cut LF, RF, RR Bearings - Heat Damaged - Remove + Replace + Wheel Seal SEE BACK

14.5HR Front & Rear Axle Trailing Arm Bushings - Failed - RR + Time for Extreme Corrosion Cleanup

2HR Wet/Dry Valves - Seized - lubricate, heat, work back & forth

6HR LF, RF, RR Bearings - Reset - Pull Crush Cones & Add Grease + Seals/Hardware

4HR LR Bearings - Heat Damaged - Remove + Replace + Wheel Seal SEE BACK

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Authorized by
Autorisé par

TOTAL

GST/TPS 473 68

PST/TVP

TOTAL 9947 33