



www.xtremeequipment.ca

Ship To: IN STORE PICKUP

ST. PAUL:
PO Box 39
5202 40 Street
St. Paul, AB T0A 3A0
(780) 645-4639

WESTLOCK:
10827 100 Street
Westlock, AB T7P 2C3
(780) 349-4888

VEGREVILLE:
4909 Bruce Road,
Vegreville, AB T9C 1C3
(780) 632-7780

CAMROSE:
3301 48th ave,
Camrose, AB, T4V 1L8
(780) 679-0051

EZ26-2

Branch		
XE - ST PAUL		*REPRINT*
Date	Time	Page
03/14/25	19:03:38 (B)	01
Account No	Phone No	Inv No
		W15979
Ship Via	Purchase Order	
Tax ID No		
		Salesperson
		ML1

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
X018805	2015 VIKING	377	5Y4AM64W4FA300676	
	SXSB VIKING	6426		

SEGMENT# 1 C 1204 NA 07/18/24 11/04/24 11/28/24

THE UNIT IS BLOWING COOLANT OUT OF THE RAD

COMPLAINT:

-THE UNIT IS BLOWING COOLANT OUT OF THE RAD, IT LOOKS LIKE THERE MAYBE A HEAD GASKET THAT IS GONE.
-DIAGNOSE UNIT, DON KRIASKI WILL BE HELPING WITH THE REPAIR OF THE UNIT.

TECH DESCRIPTION:

***** TECHNICIANS COMMENTS *****

*
*-STARTED UNIT TO MOVE UNIT IN WORK BAY, UNIT SMOKING BAD
*-PULLED RAD CAP OFF AND COOLANT BLEW OUT OF RAD
*-REMOVED BOX
*-REMOVED INTAKE SYSTEM
*-REMOVED EXHAUST SYSTEM
*-DRAINED ENGINE OIL
*-DRAINED LEFTOVER COOLANT
*-REMOVED CYLINDER HEAD AND FOUND GASKET IS BLOW
*-REMOVED CYLINDER OFF UNIT
*-CYLINDER LOOKS GOOD, JUST NEEDS A BALL HONE WITH NEW
*PISTON RINGS
***NEEDS TOP END GASKET SET
***NEEDS NEW PISTON RINGS
*-LOOSLY ASSEMBLED UNIT AND MOVED UNIT TO OTHER SIDE OF SHOP
*-GOT PARTS OUT OF PARTS AREA
*-BROUGHT UNIT BACK IN SHOP BAY
*-BALL JOINED CYLINDER
*-WASHED CYLINDER REALLY GOOD
*-WENT TO LAKELAND AND SURFACED PLATED THE HEAD, SURFACE

CONTINUED ON PAGE 02

- Not Responsible For Damages Incurred To Units While Loading, Unloading, Or In Storage.
- Customer Is Responsible For Insurance Coverage For Unit And Belongings.
- Completed work orders must be picked up within 30 days of notification. Failure to do so will result in storage and interest charges.

X

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Invoice To: XTREME EQUIPMENT LTD

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
X018805	2015 VIKING	377	5Y4AM64W4FA300676		
	SXSB VIKING	6426			
*PLATED THE CYLINDER AND GOT GASKET SURFACES NICE AND *STRAIGHT *-MEASURED RING END GAP AND SET GAPS TO SPEC *-REMOVED OLD PISTON RINGS OFF OLD PISTON *-CLEANED UP BASE GASKET AREA ON ENGINE *-INSTALLED NEW PISTON RINGS ON PISTON *-LUBED UP BUTTEND AND OILED UP PISTON AND RINGS *-INSTALLED BASEGASKET *-INSTALLED CYLINDER ON MOTOR AND TORQUED CYLINDER BOLTS TO *SPEC *-INSTALLED HEAD GASKET AND HEAD ON UNIT AND TORQUED HEAD *BOLTS DOWN TO SPEC *-INSTALLED TIMING GEAR AND TIMED ENGINE *-CHECKED VALVE ADJUSTMENTS AND EVERYTHING IS GOOD *-INSTALLED ALL ENGINE COVERS BACK ON *-INSTALLED NEW THERMOSTAT AND HOUSING *-INSTALLED EXHAUST SYSTEM *-CLEANED INTAKE SYSTEM AND INSTALLED COMPLETE INTAKE SYSTEM *-REMOVED AIR FILTER AND WASH AND RE OIL AIR FILTER *-RAN ALL WIRING AND HOOKED UP ALL ELECTRICAL CONNECTIONS *-HOOKED UP ALL COOLANT LINES *-FILLED COOLING SYSTEM WITH COOLANT AND BLEED SYSTEM *-REPLACED ENGINE OIL FILTER AND FILLED ENGINE WITH FRESH *OIL *-REPLACED SPARK PLUG *-STARTED AND RAN UNIT UP *-HEAT CYCLED UNIT 4-5 TIMES *-REMOVED BUNCH OF PLASTICS AND GAVE UNIT A GOOD WASH *-TOPPED UP COOLANT AND ENGINE OIL *-INSTALLED ALL PLASTICS BACK ON UNIT					

CONTINUED ON PAGE 03

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*-INSTALLED HEAT SHIELD AND INSTALLED REAR BOX BACK ON UNIT *

*-TOOK UNIT FOR GOOD RIDE AND UNIT RUNS GOOD *

*-PARKED UNIT IN SHOP *

*-JACKED UNIT UP AND INSPECTED OVERALL MACHINE AND *

*EVERYTHING LOOKS *

*-GREASED ALL GREASE POINTS ON UNIT *

*-TORQUED WHEELS AND CHECKED TIRE PRESURES *

*-CHECKED FRONT AND REAR DIFF OILS, THEYRE GOOD *

***UNIT MAY HAVE REAR DIFF PINION SEAL LEAKING.. BACK DIFF *

*MAYBE LITTLE LOW *

* *

LABOR	2550.00
SEGMENT TOTAL==>	2550.00

SEGMENT# 2 C 1204 NA 07/18/24 02/25/25 11/28/24

PARTS TO BE PAID BY CUSTOMER

Segment has been billed on work order W16476 - 01

SEGMENT# 3 C 1204 NA 07/18/24 02/25/25 11/28/24

SERVICE LABOR ALLOWENCE

	LABOR	850.00
60600401	SEGMENT TOTAL==>	850.00

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
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LABOR	3400.00
INTERNAL TOTAL	3400.00

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