

CUSTOMER #:

48603

WIDE OPEN SLASHING

INVOICE

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EC25-2





Subcontractor to
Diamond
International Trucks
Edmonton, AB

53428 RANGE ROAD 170
YELLOWHEAD COUNTY, AB T7E 3K8
Tel: 780-723-2333
Tel: 1-855-574-5557
Fax: 780-723-2382
GST # 89227 9696

HOME:

CONT:

BUS:

CELL:

SERVICE ADVISOR: 5 FRASER FOSSHEIM

COLOUR		YEAR	MAKE/MODEL		VIN		LICENSE	ODOMETER IN/ OUT		TAG
		14	WESTERN STAR 4900SP		5KJJAED17EPFU2394			1/412618		T2394
DEL DATE		PROD. DATE	WARR. EXP.	PROMISED		PO NO.		RATE	PAYMENT	INV. DATE
01JAN14 DD				17:00 19AUG25					CHG	25AUG25

R.O. OPENED	READY	OPTIONS:
13:54 13AUG25	16:53 20AUG25	

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
------	--------	------	------	-------	------	-----	-------

A TRUCK CVIP INSPECTION, TANDEM AXLE WHEELS OFF

147 TRUCK CVIP INSPECTION, TANDEM AXLE WHEELS OFF

53 CUSP 0.46

155 CUSP 3.53

158 CUSP 1.01

5.00

820.00

820.00

PARTS: 0.00 LABOR: 820.00 OTHER: 0.00 TOTAL LINE A: 820.00

1 SUPPORTED UNIT AND REMOVED ALL WHEELS. COMPLETED CVIP INSPECTION AND CREATED A LIST OF REQUIRED REPAIRS. ONCE THE INSPECTION WAS DONE, INSTALLED WHEELS, PUT UNIT BACK ON THE GROUND AND TORQUED ALL WHEEL NUTS TO SPEC. FINALIZED ALL NECESSARY PAPER WORK AND ISSUED A CVIP STICKER ONCE REPAIRS WERE COMPLETED.

B** SUSPENSION - REPAIR FOR #2RH SPRING BUSHING OUT OF SPEC.

139 SUSPENSION

158 CUSP 2.50

410.00

410.00

1 PB46-26268 FREIGHTLINER REAR SUSPENSION

PIVOT BUSHING (ANTI-WALK)

117.14

1 MFL174 HANGER WEAR PAD LH

9.44

1 MFL176 WEAR PAD RH

9.44

PARTS: 136.02 LABOR: 410.00 OTHER: 0.00 TOTAL LINE B: 546.02

1 REMOVED BOLTS FROM #2RH SPRING BUSHING, PRESSED OUT BUSHINGS. CLEANED EYELET AND MEETING SURFACE ON HANGER. PRESSED IN NEW BUSHING, INSTALLED NEW BOLTS AND TORQUED.

C** SUSPENSION - REPAIR FOR #3RH SPRING BUSHING OUT OF SPEC.

139 SUSPENSION

158 CUSP 2.50

410.00

410.00

1 PB46-26268 FREIGHTLINER REAR SUSPENSION

PIVOT BUSHING (ANTI-WALK)

117.14

1 MFL174 HANGER WEAR PAD LH

9.44

1 MFL176 WEAR PAD RH

9.44

PARTS: 136.02 LABOR: 410.00 OTHER: 0.00 TOTAL LINE C: 546.02

1 REMOVED BOLTS FROM #3RH SPRING BUSHING, PRESSED OUT BUSHINGS.

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DIAGNOSTIC TIME WILL BE CHARGED TO CUSTOMER IF NO WARRANTABLE FAILURE FOUND.

Signature: _____

Print: _____

DESCRIPTION	TOTALS
LABOUR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
G.S.T.	
PLEASE PAY THIS AMOUNT	

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CLEANED EYELET AND MEETING SURFACE ON HANGER. PRESSED IN NEW BUSHING,
INSTALLED NEW BOLTS AND TORQUED.

D** SUSPENSION - REPAIR FOR #3LH SPRING BUSHING OUT OF SPEC.

139 SUSPENSION

158 CUSP 2.50

410.00 410.00

1 PB46-26268 FREIGHTLINER REAR SUSPENSION

PIVOT BUSHING (ANTI-WALK)

117.14

1 MFL174 HANGER WEAR PAD LH

9.44

1 MFL176 WEAR PAD RH

9.44

PARTS: 136.02 LABOR: 410.00 OTHER: 0.00 TOTAL LINE D: 546.02

1 REMOVED BOLTS FROM #3LH SPRING BUSHING, PRESSED OUT BUSHINGS.

CLEANED EYELET AND MEETING SURFACE ON HANGER. PRESSED IN NEW BUSHING,
INSTALLED NEW BOLTS AND TORQUED.

E** BRAKES AIR - REPAIR FOR #3LH BRAKE POT SPRING BROKEN

105 BRAKES AIR

140 CUSP 1.50

246.00 246.00

1 3030SBW 3030 STANDARD STROKE BRAKE POT

60.34

1 FS-R810019 ARVINMERITOR STYLE ASA CLEVIS KIT

16.93

1 1493-6C 3/8 X 3/8 NPT COUPLER & SPRING

6.22

1 X115-C ELBOW 3/8FPTX3/8 MPT EXT

3.25

PARTS: 86.74 LABOR: 246.00 OTHER: 0.00 TOTAL LINE E: 332.74

1 DISCONNECTED AIR LINES FROM #3LH BRAKE POT, REMOVED CLEVIS PINS
AND HEATED TO REMOVE MOUNTING NUTS. REMOVED BRAKE POT, CUT PUSH ROD TO
LENGTH, INSTALLED NEW FITTING AND MOUNTED NEW BRAKE POT. HOOKED UP AIR
LINES AND TESTED FOR LEAKS: NO LEAKS FOUND.

F** BRAKES AIR - REPAIR FOR #1RH BRAKE POT AIR LINE LEAKING

105 BRAKES AIR

140 CUSP 0.03

158 CUSP 1.47

1.50

246.00 246.00

1 S3748-8C CONNECTOR 1/2JICX3/8MPT

1.36

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1	HAB-8-24FS	HOSE	AIRBRAKE				14.28
1	1495-C	3/8"	STEEL TERMINAL BOLT				11.00
1	S3748-8C	CONNECTOR	1/2JICX3/8MPT				1.36
1	1469-8C	3/8 X 1/4 MPR	90 AIR BRAKE ELBOW CONNECTOR				10.40

PARTS: 38.40 LABOR: 246.00 OTHER: 0.00 TOTAL LINE F: 284.40

1 REMOVED AND REPLACED LEAKING AIR LINE ON #1RH BRAKE POT. AIRED UP AND INSPECTED FOR LEAKS: FOUND ADDITIONAL LEAK FROM FITTING AND BULK HEAD ON FRAME. REMOVED BULK HEAD AND INSPECTED: FITTING CANNOT BE REMOVED. INSTALLED NEW BULKHEAD TO FRAME, HOOKED UP AIR LINES AND TESTED FOR LEAKS: NO FURTHER LEAKS FOUND.

G** BRAKES AIR - REPAIR FOR #1RH BRAKE SHOE CRACKED.

105 BRAKES AIR

158 CUSP 0.50

82.00 82.00

1 WK4720Q-23KSB 16.5X5 Q-PLUS BRAKE SHOE KIT

143.01

PARTS: 143.01 LABOR: 82.00 OTHER: 0.00 TOTAL LINE G: 225.01

1 REMOVED AND REPLACE #1RH BRAKE SHOES.

H** BRAKES AIR - REPAIR FOR #1RH SLACK ADJUSTER SEIZED

105 BRAKES AIR

158 CUSP 0.80

131.20 131.20

1 ASM801073 SLACK-ADUSTER 5.5"X28SPL MERITOR

90.96

1 RIDHTGRS14 HI TEMP RED EP2 GREASE

6.24

PARTS: 97.20 LABOR: 131.20 OTHER: 0.00 TOTAL LINE H: 228.40

1 REMOVED CLEVIS PIN AND #1RH SLACK ADJUSTER. INSTALLED NEW SLACK ADJUSTER TO S-CAM WITH NEW SNAP RING, CLEVIS, AND CLEVIS PINS. GREASED NEW SLACK.

I** ABS - DIAGNOSE FOR ABS LIGHT ON

100 ABS

155 CUSP 0.33

54.12 54.12

PARTS: 0.00 LABOR: 54.12 OTHER: 0.00 TOTAL LINE I: 54.12

1 HOOKED UP TO COMPUTER AND CHECKED FAULTS: ACTIVE CODE FOR LH REAR

I hereby authorize the repair work to be done along with necessary materials and parts. You and your employees may operate above vehicles as required. An express garageman's lien is acknowledged. You will not be held responsible for loss damage beyond your control. I acknowledge the terms Net 30 days. 2% per month on overdue accounts. ***DIAGNOSTIC TIME WILL BE CHARGED TO CUSTOMER IF NO WARRANTABLE FAILURE FOUND.*** Signature: _____ Print: _____	DESCRIPTION	TOTALS
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	GAS, OIL, LUBE	
	SUBLET AMOUNT	
	MISC. CHARGES	
	TOTAL CHARGES	
	LESS INSURANCE	
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ABS SENSOR OPEN. INSPECTED SENSOR AND WIRING: WIRES HAVE BEEN SPLICED
AND CONNECTIONS ARE BROKEN. WILL NEED TO REPLACE LH ABS SENSOR.

J** CAB - REPAIR FOR LH OUTSIDE CAB AIRBAG LEAKING

109 CAB

158 CUSP 0.70

114.80 114.80

1 67638 CONTINENTAL AIR SPRING SC31-Y205

50.73

1 1460-4 NAB COMP SLEEVE 1/4

0.20

PARTS: 50.93 LABOR: 114.80 OTHER: 0.00 TOTAL LINE J: 165.73

1 CONNECTED TO SHOP AIR AND LIFTED CAB. DISCONNECTED AIRLINES AND
REMOVED LH OUTSIDE CAB AIR BAG. INSTALLED NEW AIR BAG TO BRACKET,
CONNECTED AIR LINES AND TESTED: WORKING AS IT SHOULD, NO LEAKS.

K** BODY - REPAIR FOR HOOD CABLES BROKEN AND MISSING.

104 BODY

140 CUSP 1.10

158 CUSP 0.10

1.20

196.80 196.80

2 A17-19013-005 HOOD CABLE

58.78

1 15-214 BUG WASH

2.92

MISC FREIGHT FOR HOOD CABLES

CUSP

25.00 25.00

PARTS: 61.70 LABOR: 196.80 OTHER: 25.00 TOTAL LINE K: 283.50

1 SWAPPED THE LOCATION OF THE HOOD SPRING ON THE RAD BRACKET WITH
THE HOOD CABLES. INSTALLED NEW HOOD CABLES, TIGHTEN THE CABLES AND
SPRINGS. CUT OFF THE EXTRA THREADS ON THE BOLTS. NOTICED BUG WASH LEVEL
LOW, TOPPED UP.

L** FUEL SYSTEM - REPAIR FOR FUEL TANK STRAP LOOSE, REPLACE WORN BOLTS.

123 FUEL SYSTEM

158 CUSP 0.80

131.20 131.20

PARTS: 0.00 LABOR: 131.20 OTHER: 0.00 TOTAL LINE L: 131.20

1 REMOVED BOLTS AND DROPPED C CHANNEL DOWN: HOLES ON C CHANNEL
WORN. RE-INSTALLED BAR WITH NEW BOLTS.

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------	--------	------	------	-------	------	-----	-------

M** BODY - REPAIR FOR LOWER BUMPER CENTER TUBE WELDS BROKEN.

104 BODY

99 CUSP 0.00

0.00

0.00

MISC COST FOR WELDING

CUSP

328.00

328.00

PARTS: 0.00 LABOR: 0.00 OTHER: 328.00 TOTAL LINE M: 328.00

1 WELDED LOWER BUMPER CENTER TUBE.

N** BODY - REPAIR FOR LH AND RH LOWER SIDE MIRRORS CRACKED.

104 BODY

158 CUSP 0.50

82.00

82.00

2 154010021 MIRROR GLASS CONVEX

259.08

PARTS: 259.08 LABOR: 82.00 OTHER: 0.00 TOTAL LINE N: 341.08

1 REMOVED AND REPLACED LH AND RH LOWER SIDE MIRRORS.

O** BODY - REPAIR FOR WALKING DECK NOT SECURED PROPERLY.

104 BODY

158 CUSP 0.50

82.00

82.00

PARTS: 0.00 LABOR: 82.00 OTHER: 0.00 TOTAL LINE O: 82.00

1 REMOVED AIR LINES AND TRAILER CORD. REMOVED BUNGEE CORDS AND
WALKING DECK. CUT BRACKET SCREWS, INSTALLED NEW BOLTS, RE-INSTALLED
WALKING DECK AND TORQUED UNTIL WALKING DECK WAS SECURE.

P** TIRES AND RIMS - REPAIR FOR #2LH INSIDE TIRE PRESSURE LOW, TIRE
SHOP REPAIR.

140 TIRES AND RIMS

99 CUSP 0.00

0.00

0.00

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE P: 0.00

1 FOUNTAIN TIRE CHARGED CUSTOMER DIRECTLY.

Q** WHEEL ASSEMBLY - REPAIR FOR #1RH WHEEL SEAL LEAKING

145 WHEEL ASSEMBLY

158 CUSP 0.34

164 CUSP 1.16

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PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
G.S.T.	
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				1.50		246.00	246.00
							49.79
							1.76
							17.11
					0.05	0.05	0.05
					0.10	0.10	0.10

PARTS: 68.66 LABOR: 246.00 OTHER: 0.15 TOTAL LINE Q: 314.81

1 REMOVED #1RH HUB, HUB NUT, OUTER BEARING, WHEEL SEAL AND INNER BEARINGS. INSPECTED BEARINGS: GOOD. CLEANED ALL PARTS AND SURFACES. RE-ASSEMBLED HUBS WITH NEW WHEEL SEAL AND HUB CAP GASKET, FILLED HUB WITH OIL.

R** WHEEL ASSEMBLY - REPAIR FOR #2RH WHEEL SEAL LEAKING AND WHEEL BEARINGS HAVING EXCESSIVE PLAY

145 WHEEL ASSEMBLY							
164 CUSP	2.00				328.00	328.00	
1 FLTWS47691 FLEETRITE WHEEL SEALS							51.38
1 3566966C1 GASKET, AXLE SHAFT, REAR							16.63
1 550026914 BULK 75W90 FULL SYNTHETIC							17.11
1 EHC7 EHC BULK				0.05	0.05	0.05	
1 BOILD OIL DISPOSAL				0.10	0.10	0.10	

PARTS: 85.12 LABOR: 328.00 OTHER: 0.15 TOTAL LINE R: 413.27

1 REMOVED #2RH AXLE SHAFT AND HUB ASSEMBLY, CLEANED ALL PARTS AND SURFACES, INSPECTED BEARING: GOOD. RE-ASSEMBLED HUB WITH NEW WHEEL SEAL, SET BEARINGS AND INSTALLED AXLE SHAFT WITH NEW GASKET. FILLED AND TOPPED UP HUB OIL LEVEL.

S** WHEEL ASSEMBLY - REPAIR FOR #3RH WHEEL SEAL LEAKING

145 WHEEL ASSEMBLY							
164 CUSP	2.00				328.00	328.00	
1 FLTWS47691 FLEETRITE WHEEL SEALS							51.38
1 3566966C1 GASKET, AXLE SHAFT, REAR							16.63
1 550026914 BULK 75W90 FULL SYNTHETIC							17.11

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SERVICE ADVISOR: 3 YEARS POSSIBLE							
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1 BOILD OIL DISPOSAL
PARTS: 85.12 LABOR: 328.00 OTHER: 0.15 TOTAL LINE S: 413.27

1 REMOVED #3RH AXLE SHAFT AND HUB ASSEMBLY, CLEANED ALL PARTS AND SURFACES, INSPECTED BEARING: GOOD. RE-ASSEMBLED HUB WITH NEW WHEEL SEAL, SET BEARINGS AND INSTALLED AXLE SHAFT WITH NEW GASKET. FILLED AND TOPPED UP HUB OIL LEVEL.

T** ABS - REPLACE #3LH ABS WHEEL SPEED SENSOR AND TEST AFTER.

100 ABS

140 CUSP 2.50

410.00 410.00

1 AE072W ABS SENSOR EXTENSION 72"-90 DEGREE
EXTENSION

30.56

1 8440053E 3/16" SHRINK TUBE

0.86

1 ABS090-1*8M* RIGHT ANGLE ABS SENSOR 1.8M

53.34

PARTS: 84.76 LABOR: 410.00 OTHER: 0.00 TOTAL LINE T: 494.76

1 DISCONNECTED BATTERIES FOR WELDING, ATTEMPTED TO REMOVE ABS SENSOR: SEIZED IN BRACKET. REMOVED BRACKET, REMOVED SENSOR, CLEANED AND MOUNTED BRACKET. INSTALLED NEW ABS SENSOR AND USED EXTENSION HARNESS TO BUTT CONNECT WIRING DIRECTLY. PLUGGED SENSOR INTO HARNESS EXTENSION, RE-CONNECTED BATTERIES AND SECURED WIRING.

U** WHEEL ALIGNMENT - PERFORM WHEEL ALIGNMENT AS NEEDED

144 WHEEL ALIGNMENT

158 CUSP 3.00

492.00 492.00

2 K8927E ALIGNMENT SHIM 1/8"

7.88

4 K8926E ALIGNMENT SHIM 1/16"

16.12

PARTS: 24.00 LABOR: 492.00 OTHER: 0.00 TOTAL LINE U: 516.00

1 CHECKED ALIGNMENT. #2 AXLE: 5 1/4in TO THE LH, 3in TO THE RH. #3 AXLE: 1 3/4in TO THE LH, 6 1/4in TO THE RH. REMOVED AND ADDED SHIMS TO #2 AND #3 AXLE AS NEEDED (5 TIMES) UNIT ALIGNMENT WAS IN SPEC. FINAL MEASUREMENTS. #2 AXLE: 4 1/4in TO THE LH, 3 3/4in TO THE RH. #3 AXLE: 4in TO THE LH, 4 1/8in TO THE RH.

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HOME:

CONT:

BUS:

CELL:

SERVICE ADVISOR: 5 FRASER FOSSHEIM

COLOUR	YEAR	MAKE/MODEL	VIN	LICENSE	ODOMETER IN/ OUT	TAG	
	14	WESTERN STAR 4900SP	5KJJAED17EPFU2394		1/412618	T2394	
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN14 DD			17:00 19AUG25			CHG	25AUG25
R.O. OPENED		READY		OPTIONS:			
13:54 13AUG25		16:53 20AUG25					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
CUSTOMER PAY	SHOP CHARGE FOR REPAIR ORDER						200.00

VEHICLES LEFT ON PREMISES FOR 7 OR MORE DAYS
FOLLOWING COMPLETION OR DECLINE OF REPAIRS
WILL BE SUBJECT TO STORAGE FEES OF \$45/DAY.

363.32

I hereby authorize the repair work to be done along with necessary materials and parts. You and your employees may operate above vehicles as required. An express garageman's lien is acknowledged. You will not be held responsible for loss damage beyond your control. I acknowledge the terms Net 30 days. 2% per month on overdue accounts.

DIAGNOSTIC TIME WILL BE CHARGED TO CUSTOMER IF NO WARRANTABLE FAILURE FOUND.

Signature: _____

Print: _____

DESCRIPTION	TOTALS
LABOUR AMOUNT	5220.12
PARTS AMOUNT	1492.78
GAS, OIL, LUBE	0.00
SUBLET AMOUNT	0.00
MISC. CHARGES	553.45
TOTAL CHARGES	7266.35
LESS INSURANCE	0.00
G.S.T.	363.32
PLEASE PAY THIS AMOUNT	7629.67