

CUSTOMER #:
UNIT# 260
TITAN SPECIALIZED HAULING LTD

47534

INVOICE

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Subcontractor to
Diamond
International Trucks
Edmonton, AB

53428 RANGE ROAD 170
YELLOWHEAD COUNTY, AB T7E 3K8
Tel: 780-723-2333
Tel: 1-855-574-5557
Fax: 780-723-2382
GST # 89227 9696

HOME: CONT:
BUS: CELL: SERVICE ADVISOR: 170 RITA KLARER

SUBS: 00

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
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A DIAGNOSE COOLANT SYSTEM IS PRESSUREING UP. (CHANGE PRE-COOLER, AIR COMPRESSOR, DID TEST EXHAUST GAS-NOT)

111 COOLING SYSTEM

53 CUSP 1.80

288.00 288.00

PARTS: 0.00 LABOR: 288.00 OTHER: 0.00 TOTAL LINE A: 288.00

1 INSTALL TESTING EQUIPMENT ON ENGINE AND RUN ENGINE UP TO TEMP.
RAN DISPLACEMENT TEST AND FOUND ENGINE DISPLACED 500ML OF WATER IN 10 SECONDS. RAN THE TEST WITH THE AIR COMPRESSOR IN AND OUT OF THE SYSTEM AND THE RESULTS WERE THE SAME. WILL NEED TO REMOVE CYLINDER HEAD TO INSPECT FOR CAUSE. HOOKED UP AND COMPLETED WARRANTY REPORT.

B** ENGINE DIAGNOSE - REMOVE CYLINDER HEAD AND INSPECT FOR CAUSE OF COMBUSTION GASES IN COOLING SYSTEM

119 ENGINE DIAGNOSE

53 CUSP 5.38

140 CUSP 15.62

21.00

3360.00 3360.00

PARTS: 0.00 LABOR: 3360.00 OTHER: 0.00 TOTAL LINE B: 3360.00

1 DRAINED ENGINE OIL AND COOLANT. REMOVED LH SIDE CYLINDER HEAD COMPONENTS, SENSORS, OIL LINES, COOLANT LINES, FUEL LINES. REMOVE FAN HUB FROM MOUNT TO GET ACCESS TO PEANUT COVER BOLTS. TOOK OFF VALVE COVERS. REMOVED VVA HEADS, ROCKER SHAFTS AND INJECTORS. TOOK OFF SPACER PLATE. REMOVED PEANUT COVER, TOOK OFF CAM GEAR. STRIPED THE RH SIDE OF THE CYLINDER HEAD. REMOVED HEAD BOLTS. RIGGED UP CHAINS AND COMA LONG TO CYLINDER HEAD. LIFTED CYLINDER OFF OF BLOCK. INSPECTED COMPONENTS. CLEANED TOP OF ENGINE BLOCK. COMPLETED LINER PROTRUSION. CLEANED CYLINDER WALLS. INSPECTED CYLINDER WALLS. REMOVED OIL PAN, FOUND A BOLT, A WASHER, AND A SCREW IN THE BOTTOM OF THE OIL PAN. INSPECTED FOR ANY MISSING BOLTS ON THE BOTTOM END. FOUND ONE BOLT MISSING FROM THE ENGINE BLOCK STIFFENER PLATE. DID NOT FIND WHERE THE SCREW CAME FROM. REMOVED OIL PUMP, SUCTION TUBE, STIFFENER PLATE AND PISTON COOLING NOZZLES. REMOVED #2 AND #5 ROD CAPS. TOOK OUT #2 AND #5 CYLINDER PACKS. REPEATED PROCESS WITH THE REST OF THE CYLINDER PACKS. FOUND SCORING ON THE CRANK SHAFT. #1, #2, #4 #5 #6 HAS SCORING ON THE CRANK SHAFT.

I hereby authorize the repair work to be done along with necessary materials and parts. You and your employees may operate above vehicles as required. An express garageman's lien is acknowledged. You will not be held responsible for loss damage beyond your control. I acknowledge the terms Net 30 days. 2% per month on overdue accounts.

DIAGNOSTIC TIME WILL BE CHARGED TO CUSTOMER IF NO WARRANTABLE FAILURE FOUND.

Signature: _____

Print: _____

DESCRIPTION	TOTALS
LABOUR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
G.S.T.	
PLEASE PAY THIS AMOUNT	

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COLOUR	YEAR	MAKE/MODEL		VIN	LICENSE	ODOMETER IN/ OUT	TAG
	07	KENWORTH CONSTRUCT		1NKCXBTX07R930224	K41389	1/216592	T0224
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN07 DD			17:00 09DEC24	UNIT260		CHG	09DEC24

R.O. OPENED READY OPTIONS: ENG:NXS29181

13:41 04NOV24 16:33 09DEC24

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
------	--------	------	------	-------	------	-----	-------

RECOMMEND POLISHING THE CRANK SHAFT ON THE SCORING SURFACES. CLEANED
INSIDE ENGINE BLOCK. BUFFED OFF COUNTER BORE SURFACES. FOUND CRACK ON
TOP OF ENGINE BLOCK IN-BETWEEN #4 AND #5 CYLINDER ON COUNTER BORE
SURFACE. WILL TRY AND CUT COUNTER BORE DOWN TO WHERE THE CRACK ENDS.
MEASURED CYLINDER LINER FLANGES. REMOVED CAM SHAFT IDLER GEAR.
INSPECTED IDLER SHAFT BEARING. INSPECTED PISTON COOLING NOZZLES, TURBO,
VVA, ROCKER SHAFT, CAM SHAFT, AND HEAD BOLTS. CLEANED OFF CYLINDER HEAD
BOLTS ON WIRE WHEEL. REMOVED THERMOSTAT HOUSING, EXHAUST MANIFOLD, AND
CAM SHAFT FROM CYLINDER HEAD. TOOK OUT ALL PLUGS AND SENSORS. MOVED
CYLINDER HEAD ONTO PALLET. FOUND LINER PROTRUSION WAS LOW, ALSO FOUND
#2 AND 5 PACKS SCORED AND #4 HAS WEAR ON IT FROM HEAD GASKET FAILURE.

C** ENGINE REPAIR - CUT #4 COUNTER BORE

121 ENGINE REPAIR

53 CUSP 0.74
140 CUSP 4.16
4.90

784.00 784.00

1 1010524 INSERT SEAT

218.84

PARTS: 218.84 LABOR: 784.00 OTHER: 0.00 TOTAL LINE C: 1002.84

1 CLEANED TOP OF ENGINE BLOCK. SANDED TOP OF BLOCK OVER #4
CYLINDER. CUT #4 COUNTER BORE TO 0.202 THOU. STOPPED PERIODICALLY TO
MEASURE AND CLEAN CUTTER TOOL. CRACK IN ENGINE BLOCK DISAPPEARED AT
0.202 THOU. NO CRACKS WERE SEEN. MEASURED ALL COUNTER BORES TO VERIFY
NO OTHER CYLINDERS NEEDED CUT. ALL CYLINDERS MEASURED GOOD. CLEANED
CUTTER.

D** ENGINE REPAIR - REPAIR ENGINE USING GOLD KIT

121 ENGINE REPAIR

140 CUSP 29.31
164 CUSP 0.67
168 CUSP 0.02
30.00

4800.00 4800.00

1 10R9923 KIT ENG OVER

12530.53

CORE CHARGE C

2017.07 2017.07

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Print: _____

DESCRIPTION	TOTALS
LABOUR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
G.S.T.	
PLEASE PAY THIS AMOUNT	

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13:41 04NOV24 16:33 09DEC24

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
1	5P5846	SEAL	O RING				38.30
1	5P8068	SEAL					35.68
1	1104344	EYE					243.05
1	1979631	GROMMET					42.49
1	3401286	HOSE AS-SUPP					331.32
2	7X0507	WASHER					4.60
1	0546233	SPACER					34.75
1	3441950	CLIP-HALF SL					10.13
1	3441951	CLIP-HALF TA					8.13
1	6I4421	PLATE SPACER					1308.82
6	2764637	TUBE AS-OIL					1542.48
2	1241855	BOLT 12PT					95.34
2	5H1504	WASHER					7.44
1	4N1650	DOWEL					16.30
1	1190036	SCREW					6.31
1	1029089	COVER					49.93
1	5900195	PAINT-YELLOW					14.97
1	EHC3	EHC 1 LITER			0.10	0.10	0.10
10	4231984	IN HOSE BLK					17.90
2	7X0507	WASHER					4.60
1	8T6703	CLAMP					39.13
1	5716051	HOSE CLAMP HS16					1.15
1	2384664	STUD-BOLT					28.80
2	RS3539	AIR FILTER					231.08
1	15-204	WASHER FLUID -40					4.47
14	16-834L	50/50 COOLANT PER L BILLING					55.58
40	SH500010048	ROTT4TRIPROT15W40CJ4 BULK A03Q					270.80
40	EHC7	EHC BULK			0.05	0.05	2.00
40	BOILD	OIL DISPOSAL			0.10	0.10	4.00
MISC FREIGHT FOR HEAD RESURFACE							
CUSP							
SUBL CYLINDER HEAD TESTING/MACHINING							
CUSP							
MISC FREIGHT FOR GOLD KIT							
							150.00 150.00
							937.38 937.38

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DESCRIPTION	TOTALS
LABOUR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
G.S.T.	
PLEASE PAY THIS AMOUNT	

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LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
			CUSP			150.00	150.00

MISC APPLY CAY PRECIOUS METALS KIT PROGRAM NAT-ENG-3276

CUSP
PARTS: 18991.15 LABOR: 4800.00 OTHER: 542.98 TOTAL LINE D: 24334.13

216592 7449HR

REMOVED #2 THROUGH #6 MAIN CAPS. REMOVED UPPER MAIN BEARINGS.
CLEANED AND POLISHED CRANK SHAFT. INSTALLED NEW UPPER CRANK SHAFT
BEARINGS. INSTALLED NEW BEARINGS IN MAIN CAPS. INSTALLED MAIN CAPS #2
THROUGH #6. INSTALLED NEW THRUST WASHERS ON #4. REPEATED PROCESS WITH
#1 AND #7 MAIN BEARINGS. INSTALLED NEW BEARINGS ON ALL OF THE PISTON
RODS. INSTALLED O-RINGS ON ALL THE LINERS. LUBE THE O-RINGS WITH RUBBER
LUBE. INSTALLED NEW CYLINDER PACKS #1 THROUGH #6. INSTALLED NEW SPACER
PLATE AND SHIM ON TOP OF ENGINE BLOCK. MEASURED LINER PROTRUSION,
PROTRUSION WAS WITHIN SPEC. REMOVED SPACER PLATE AND SHIM. TORQUE ALL
PISTON ROD CAP BOLTS TO SPEC. INSTALLED NEW PISTON COOLING NOZZLES.
TORQUE BOLTS TO SPEC. INSTALLED ALL PLUGS INTO THE CYLINDER HEAD.
MOUNTED NEW REAR LIFTING BRACKET. INSTALLED NEW THERMOSTATS AND
THERMOSTATS SEALS. CLEANED OFF EXHAUST MANIFOLD. MOUNTED EXHAUST
MANIFOLD TO CYLINDER HEAD WITH NEW GASKETS. MOUNTED THERMOSTAT HOUSING
TO CYLINDER HEAD. INSTALLED CAM SHAFT IN CYLINDER HEAD. CLEANED OFF VVA
SPACER PLATE WITH PRESSURE WASHER. MOUNTED VVA SPACER PLATE ON CYLINDER
HEAD. COVERED ALL SENSORS AND PORTS WITH TAPE. PAINTED CYLINDER HEAD.
CLEAN AND TAP CYLINDER HEAD BOLT HOLES. CLEANED TOP OF ENGINE BLOCK.
INSTALLED NEW SPACER PLATE, SHIM, AND HEAD GASKET ON ENGINE BLOCK.
INSTALLED REAR ENGINE BLOCK DOWEL. RIGGED UP CYLINDER HEAD AND
INSTALLED CYLINDER HEAD. TORQUE CYLINDER HEAD BOLTS TO SPEC. INSTALLED
FRONT CAM GEAR AND COMPLETED STATIC TIMING. MOUNTED PEANUT COVER WITH
NEW GASKET. MOUNTED ENGINE FAN HUB. INSTALLED AC BELT AND FAN BELT.
INSTALLED NEW GASKET ON VVA SPACER PLATE, MOUNTED VVA SPACER PLATE.
CONNECTED FUEL AND COOLANT LINES TO CONNECTION BRACKET. CLEANED OFF
ROCKER ARM BRIDGES. SET BRIDGES INTO PLACE, REMOVED OLD O-RINGS ON FUEL
INJECTOR. CLEANED ALL FUEL INJECTORS. INSTALLED NEW O-RINGS ON
INJECTORS. INSTALLED INJECTORS INTO CYLINDER HEAD WITH NEW HOLD DOWN
BOLTS. CLEANED OFF ROCKER SHAFTS, MOUNTED ROCKER SHAFTS INTO PLACE.

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Print: _____

DESCRIPTION	TOTALS
LABOUR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
G.S.T.	
PLEASE PAY THIS AMOUNT	

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13:41 04NOV24		16:33 09DEC24					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
------	--------	------	------	-------	------	-----	-------

INSTALLED NEW VVA STUDS. TORQUE STUDS TO SPEC. INSTALLED NEW VVA OIL LINE O-RINGS. MOUNTED VVA HEADS. TORQUE ALL VVA HOLD DOWN BOLTS TO SPEC, COMPLETED VALVE SET.
CLEANED AND INSTALLED VALVE COVERS. INSTALLED ALL LH SIDE OF ENGINE COMPONENTS. INSTALLED NEW BREATHER HOSE FROM INTAKE TO AIR COMPRESSOR, DISCONNECTED COOLANT TESTING EQUIPMENT. REMOVED OLD VVA OIL SUPPLY LINE, INSTALLED NEW LINE, USED WASHERS AND SPACERS TO GET THE CORRECT ANGLE FOR THE NEW VVA OIL SUPPLY LINE, MOUNTED ALL EXHAUST RELATED COMPONENTS. MOUNTED OIL PUMP, OIL STIFFENER PLATE, AND OIL PICK-UP TUBE. INSTALLED OIL PAN. REPLACED OIL AND FUEL FILTERS, WASHED AIR PIPING. INSTALLED ALL AIR PIPING. FILLED ENGINE WITH 40L OF 15W-40 OIL, VAC FILLED COOLANT AND TOP UP LEVEL. INSTALLED TIMING PIN. STARTED TRUCK, COMPLETED DYNA,MIC TIMING AND IT WAS SUCCESSFUL. MOVED TRUCK OUT OF SHOP, RAN TRUCK AND CHECKED FOR LEAKS. NO LEAKS WERE VISIBLE. LIFTED CROSS MEMBER ABOVE ENGINE BAY. BOLTED POWER STEERING AND OTHER COMPONENTS TO CROSS MEMBER. FILLED WINDSHIELD WASHER FLUID. MOUNTED BUTTERFLY HOOD. CHANGED AIR FILTERS, WASHED ENGINE BAY. TEST DRIVE. TEST DRIVE WENT WELL, AFTER TEST DRIVE INSPECTED FOR ANY LEAKS. NO LEAKS WERE FOUND. WASHED OFF HOOD AND FENDERS.

E** COOLING SYSTEM - REPLACE COOLANT LINE ON TOP OF AIR COMPRESSOR
111 COOLING SYSTEM
140 CUSP 0.60 96.00 96.00
1 2769507 HOSE 55.98
PARTS: 55.98 LABOR: 96.00 OTHER: 0.00 TOTAL LINE E: 151.98
216592 CONNECTED COOLANT DAM TO RESERVOIR. QUICKLY REPLACED COOLANT HOSE. CONFIRMED THERE WERE NO MORE LEAKS.

F** ENGINE REPAIR - REGISTER FOR 2 YEAR GOLD PRECIOUS METALS WARRANTY
121 ENGINE REPAIR
99 CUSP 0.00 0.00 0.00
MISC REGISTER 2 YEAR GOLD PRECIOUS METALS WARRANTY
CUSP 966.69 966.69

MISC APPLY CAT PROGRAM FOC-ENG-4490.

I hereby authorize the repair work to be done along with necessary materials and parts. You and your employees may operate above vehicles as required. An express garageman's lien is acknowledged. You will not be held responsible for loss damage beyond your control. I acknowledge the terms Net 30 days. 2% per month on overdue accounts. ***DIAGNOSTIC TIME WILL BE CHARGED TO CUSTOMER IF NO WARRANTABLE FAILURE FOUND.*** Signature: _____ Print: _____	DESCRIPTION	TOTALS
	LABOUR AMOUNT	
	PARTS AMOUNT	
	GAS, OIL, LUBE	
	SUBLET AMOUNT	
	MISC. CHARGES	
	TOTAL CHARGES	
	LESS INSURANCE	
	G.S.T.	
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LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
			CUSP			-206.65	-206.65
PARTS:	0.00	LABOR:	0.00	OTHER:	760.04	TOTAL LINE F:	760.04

216592 REGISTER 2 YEAR GOLD KIT PRECIOUS METALS WARRANTY AND APPLY
 CAT PROGRAM FOC-ENG-4490. THIS IS A CAT PROGRAM THAT DISCOUNTS THE
 PRICE OF THE PRECIOUS METALS COVERAGE.

CUSTOMER PAY SHOP CHARGE FOR REPAIR ORDER 200.00
 VEHICLES LEFT ON PREMISES FOR 7 OR MORE DAYS
 FOLLOWING COMPLETION OR DECLINE OF REPAIRS
 WILL BE SUBJECT TO STORAGE FEES OF \$45/DAY.

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	LABOUR AMOUNT	9328.00
	PARTS AMOUNT	19265.97
	GAS, OIL, LUBE	0.00
	SUBLET AMOUNT	937.38
	MISC. CHARGES	565.64
	TOTAL CHARGES	30096.99
	LESS INSURANCE	0.00
	G.S.T.	1504.85
	PLEASE PAY THIS AMOUNT	31601.84