



Brandt Tractor Ltd.
7301 102nd St.
Clairmont, AB
T8X 5A7
(780)532-3414

Service
Invoice



INVOICE DATE	BRANCH	INVOICE NO.
23AUG23	07	1789494

SOLD TO:

PRAIRIE NORTH CONST. LTD.
9725 - 266 STREET

ACHESON, AB T7X 6H6

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SALE TYPE
CHARGE
CUSTOMER NO.
70001183

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POSTED

PURCHASE ORDER NO.	PHONE NUMBER	WORK ORDER NO.	SEG.	DATE OPENED	SALESPRN
	780-463-3363	1789494	01	27JUN23	
MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER	AUTHORIZED BY
JD	870GLC	1FF870GXKMF89011	11	HE263	4584 AARON

DESCRIPTION	AMOUNT
TRAVEL	

3 YR SRV TRV	

TRAVEL TO AND FROM CUSTOMER LOCATION. REF DTAC 2474134	
* LABOR *	2,270.00
1 OVERTIME REMOVED	125.00-
1 BRANDT TRAVEL CREDIT	2,270.00-
1 CARBON TAX CREDIT	45.40-
CARBON TAX SURCHARGE	45.40
>>--> SEG# 01 PRT .00 LAB 2,270.00 MSC 2,395.00- TOTAL	125.00-
* GST/HST *	6.25-
REPLACE FRONT CRANK SEAL/BLOCKED BLOWBY TUBE	
REMOVE GUARDS TO GET AT FRONT CRANK SEAL.	
CLEAN FRONT COVER AND BLOW DIRT FROM AROUND DAMPENER BOLTS.	
REMOVE DAMPENER BOLTS.	
REMOVE DAMPENER.	
CLEAN FRONT COVER AROUND CRANK SEAL.	
REMOVE CRANK SEAL.	
CLEAN FRONT COVER AND CRANK FOR NEW SEAL INSTALL.	
ORDER SEAL AND A/C BELT.	
CLEAN LOCK TIGHT FROM DAMPENER BOLTS UP.	
CLEAN LOCK TIGHT FROM DAMPENER BOLT HOLES IN CRANK.	
PICK SEAL AND SEAL INSTALLER UP AT SHOP.	
INSTALL FRONT CRANK SEAL.	

PAST DUE INTEREST 1 1/2% PER MONTH (18% ANNUM), MINIMUM CHARGE OF \$1.50.

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X

SIGNATURE

DATE

QST # 1226957240

DESCRIPTION	AMOUNT
TOTAL PARTS	
TOTAL LABOR	
MISC. CHARGES SALES TAX	
PLEASE PAY THIS TOTAL	➤ **CONTINUED**



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	780-463-3363	1789494	03	27JUN23		
MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER	AUTHORIZED BY	
JD	870GLC	1FF870GXKMF890111	HE263	4584	AARON	

DESCRIPTION						AMOUNT
INSTALL DAMPER TORQUE BOLTS TO 200 FT LBS.						
INSTALL ALTERNATOR AND A/C BELTS.						
1	8976173080	SEAL		187.37		187.37
2	TY23020B	WET CHAR		654.52		1,309.04
2	T356866	BRACKET		329.51		659.02
	* LABOR *					1,312.50
	SERVICE ACCESSORIES			118.13		118.13
1	LABOR ALLOWANCE			175.00-		175.00-
	CARBON TAX SURCHARGE			26.25		26.25
>>--> SEG# 03 PRT 2,155.43 LAB 1,312.50 MSC 30.62- TOTAL						3,437.31
* GST/HST *						171.87
* TOTAL GST/HST * - GST No. 899544779						165.62

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		TOTAL PARTS	2,155.43
		TOTAL LABOR	3,582.50
		MISC. CHARGES SALES TAX	2,425.62- 0.00
PLEASE PAY THIS TOTAL			3,477.93



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JD	870GLC	1FF870GXKMF890111	HE263	4584	AARON

DESCRIPTION	AMOUNT										
<p>DIAG/REPAIR FOR EXCESSIVE BLOW BY</p> <p>COMPLAINT: DIAG/REPAIR FOR EXCESSIVE BLOW BY</p> <p>CAUSE: INTERNAL FAILURE IN ENGINE/WEAK COMPRESSION</p> <p>CORRECTION: -TAKE ENGINE OIL SAMPLE -TAKE BLOW BY READING, 4.5 INCH UNDER LOAD, WHITE SMOKE STARTED COMING OUT EXHAUST, FRONT CRANK SEAL STARTED LEAKING, OIL ALSO LEAKING FROM CHARGE AIR OUTLET IN TURBO -REMOVE BLOW BY TUBE, INSPECT, CLEAR -REDO BLOW BY TEST WITH BLOW BY TUBE OFF, SAME RESULT. -REMOVE AIR FILTERS, LOOK FOR SIGNS OF DUSTING GOOD -REMOVE INLET AND CHARGE AIR TUBES FROM TURBO, INSPECT TURBO REINSTALL TUBES -CLEANED AND REMOVE TURBO OIL DRAIN LINE, DO BLOW BY TEST AGAIN, HAD A READING OF 4 INCHES. INSTALL OIL DRAIN TUBE. -DRAIN COOLANT, REMOVE EGR COOLER CLOSEST TO VALVE COVER, REMOVE GLOW PLUG POWER BAR, REMOVE GLOW PLUGS, HAD</p>											
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DESCRIPTION	AMOUNT
TO WORK EACH ONE OUT 1/4 TURN AT AT TIME AND WORK IT BACK AND FORTH. UNDO INJECTOR PLUGS SIDE OF HEAD. -TAKE COMPRESSION TEST OF CYLINDERS #1-420 PSI, #2-400 PSI, #3-400 PSI, #4 260 PSI, #5-400 PSI, #6-400 PSI -INSTALL GLOW PLUGS, HOOK UP POWER BAR, INSTALL EGR COOLER -CONNECT HEATER HOSES UP TO EGR COOLER, FILL RAD WITH COOLANT -CLEAR CODES FROM COMPRESSION TEST, RUN ENGINE LOOK FOR LEAKS -INSTALL GUARDS UNDER ENGINE AND RAD COMPARTMENTS, RECHECK BLOWBY UNDER LOAD WITH THE NEW SEAL INSTALLED STILL THE SAME AT 4.5" -REMOVE GUARDS FROM UNDER ENGINE, RAD, AND HYDRAULIC PUMP, REMOVE GUARDS AROUND ENGINE TO ACC. DRIVE FOR ENGINE REMOVAL -JUMP START MACHINE, REMOVE BUCKET AND COUNTER WEIGHT, POSITION MACHINE FOR ENGINE REMOVAL -DRAIN COOLANT FROM RAD AND ENGINE, REMOVE GUARDS OVER ENGINE AND RAD, REMOVE HOOD SUPPORTS OVER ENGINE -REMOVE TOP AND BOTTOM RAD HOSES, REMOVE INTERCOOLER HOSES, UNDO AC COMPRESSOR AND TIE IT OUT OF THE WAY -REMOVE HEATER HOSES, UNDO AND CAP REMOTE ENGINE OIL LINES, UNDO AND CAP	

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DESCRIPTION	AMOUNT
FUEL LINES, UNDO WIRING HARNESS -REMOVE COOLANT EXPANSION TANK ASSEMBLY. REMOVE CROSS BAR FRONT OF ENGINE -UNDO MOTOR MOUNTS, SUPPORT ACCESSORY DRIVE, REMOVE RUBBER AIR DAM FROM TOP OF ACCESSORY DRIVE, REMOVE ACCESSORY DRIVE MOUNTING BOLTS, PUT BAG OVER ACCESSORY DRIVE INPUT, PUT BAG OVER ACCESSORY DRIVE OUT PUT ON ENGINE TO KEEP RAIN OUT -REMOVE INTERCOOLER FROM MACHINE FOR CLEANING, CLEAN INLET AND OUTLET INTERCOOLER TUBES FROM COOLER TO ENGINE -REMOVE ACCESSORY DRIVE INPUT SEAL -UNLOAD ENGINE FROM TRAILER, SWAP ENGINE MOUNTS, AIR CLEANER INLET TUBE MOUNTING BRACKET. TIGHT LIFTING EYES. SWAP REMOTE OIL FILTER FITTINGS, INSTALL ACCESSORY DRIVE INPUT SEAL, AND COUPLER -LIFT ENGINE INTO PLACE. INSTALL BELLHOUSING AND FRONT MOTOR MOUNT BOLTS. TORQUE BOLTS TO SPEC -INSTALL RUBBER AIR DAM AROUND BELL HOUSING. BLOW COOLANT LINES OUT, DRAIN REMOTE OIL FILTER LINES -CONNECT FUEL, COOLANT AND REMOTE OIL LINES UP -CONNECT ELECTRICAL HARNESS UP, INSTALL P CLAMPS TO HOLD ELECTRICAL HARNESS	

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DESCRIPTION	AMOUNT										
<p>-VACUUM TEST COOLING SYSTEM, ALL GOOD, FILL COOLING SYSTEM WITH COOLANT, PRESSURE TEST SYSTEM, LOOK FOR LEAKS ALL GOOD -INSTALL NEW OIL FILTERS, FILL ENGINE WITH BREAK IN OIL -INSTALL OVER ENGINE HOOD AND GUARD MOUNTING BRACKETS, INSTALL GUARDS AND ENGINE ACCESS HOOD -INSTALL GUARDS UNDER HYDRAULIC PUMPS. INSTALL A/C COMPRESSOR, CONNECT ELECTRICAL TO COOLANT TEMP AND ALTERNATOR -TEST BATTERIES, BOTH FAILED. RE AND RE BATTERIES LL BATTERY HOLD DOWN BRACKETS.HR</p> <p>----- ENGINE PRICING IS ON THREE LINES FOR 1 ENGINE ----- GO TO SHOP PICK UP MANOMETER, AND SHORT HOSES TO MAKE ADAPTORS WITH. TAKE ENGINE OIL SAMPLE. TAKE BLOW BY READING - 4.5 INCH UNDER LOAD. WHITE SMOKE STARTED COMING OUT OF EXHAUST. FRONT CRANK SEAL STARTED LEAKING. OIL LEAKING FROM CHARGE AIR OUTLET IN TURBO. REMOVE BLOW BY TUBE, FOUND DRIED MUD CAUSING PARTIAL RESTRICTION. (TOOK PICTURE). REMOVE MUD FROM BLOW BY TUBE. REDO BLOW BY TEST WITH BLOW BY TUBE OFF, SAME RESULT.</p>											
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JD	870GLC	1FF870GXKMF890111	HE263	4584	AARON

DESCRIPTION	AMOUNT
REMOVE AIR FILTERS, LOOK FOR SIGNS OF DUSTING (TOOK PICTURES) REMOVE INLET AND CHARGE AIR TUBES FROM TURBO. INSPECT TURBO (TOOK PICTURES) AND RE INSTALL TUBES. CLEANED AND REMOVED TURBO OIL DRAIN LINE. DO BLOW BY TEST AGAIN, HAD A READING OF 4 INCH'S. INSTALL OIL DRAIN TUBE. DRAIN COOLANT, AND REMOVE EGR COOLER CLOSEST TO VALVE COVER. REMOVE GLOW PLUG POWER BAR. REMOVE GLOW PLUGS, HAD TO WORK EACH ONE OUT 1/4 TURN AT AT TIME AND WORK IT BACK AND FORTH. UNDO INJECTOR PLUGS SIDE OF HEAD. TAKE COMPRESSION TEST OFF CYLINDERS. #1-420 PSI, #2-400 PSI, #3-400 PSI, #4 260 PSI, 320 PSI WITH OIL ADDED TO CYLINDER, #5-400 PSI, #6-400 PSI. INSTALL GLOW PLUGS. HOOK UP POWER BAR, AND INSTALL EGR COOLER. HOOK HEATER HOSES UP TO EGR COOLER. FILL RAD WITH COOLANT. CLEAR CODES FROM COMPRESSION TEST. RUN ENGINE AND LOOK FOR LEAKS. INSTALL GUARDS UNDER ENGINE AND RAD COMPARTMENTS. RECHECK BLOW BY UNDER LOAD WITH THE NEW SEAL INSTALLED - STILL THE SAME AT 4.5". 1 N AT346594 FLUID KI 1 N 6WG1XASA11A1 DIESEL EGY 1 N 6WG1XASA11A2 DIESEL EGY 1 N 6WG1XASA11A3 DIESEL EGY 1 N 19M7404 CAP SCRE 1 N J222014 WASHER	

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DESCRIPTION				AMOUNT
1	N	4641671	SEAL CY	
3	N	TY26663	BREAK-IN	
208	N	WDF	WASTE DI	
2	N	TY26661	BREAK-IN	
14	N	TY26576	COOL-GAR	
		** TOTAL LABOR **		
1		COOL-CORE RAD & MUFFLER		
COOLER FLUSH & CLEAN PO# AC777360				
CARBON TAX SURCHARGE				
>>-->	SEG# 02	PRI	LAB MSC	TOTAL

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