



# WESTERN STAR TRUCKS (NORTH) LTD.

Address: 24210 - 114 Avenue | Acheson, AB T7X 6B9  
Phone: 780-453-3452 | Toll Free: 1-800-252-7500 | Fax: 780-701-2272

Visit us online at [www.wsnorth.com](http://www.wsnorth.com)

Remit To: 24210 - 114 Avenue | Acheson, AB T7X 6B9

GST: 892297082

Invoice: 0010347553  
Date / Hour: 7/9/2024 5:09:04PM  
Repair Order: 47553  
Customer:  
Branch: WSN  
Total Invoice: \$1,786.24  
\*\*\*CHARGE AR\*\*\*

Page 1 of 3

Bill To:



Ship To:



Work:



Fax:



Customer P/O:

Open Date: 07/03/2024

Completion Date: 07/04/2024

Add User: TCARLTON

Salesperson: TWATEK

Unit Number: 410A

Model Year: 2013

Make/Model: TRIPLE E

Type: TRAILER

VIN: 2LDPF3231DJ054861

Meter: 744907 Kilometers

Task: 1 47-100036.01 CVIP (AB) TRAILER 12 MONTH

Department: SERVICE

Complaint: PERFORM TRAILER CVIP - WHEELS ON

Cause: ANNUAL INSPECTION CV7907344.

Correction: \*RE-TORQUE WHEELS WITHIN 150KM\* PERFORMED CVIP INSPECTION BY WORKSHEET.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
		Labor Quote: 190.00				

Task 1 Subtotals	Parts:	\$0.00
	Labor:	\$190.00
Task 1 Subtotals		\$190.00

Task: 2 13-100005.01 DRIVE/TRAILER BRAKE CHAMBER SPRING POT R/R (ONE)

Department: SERVICE

Complaint: CVIP\*\*\* LEFT FRONT AXLE (#1) BRAKE CHAMBER LEAKING

Correction: DISCONNECTED AIR HOSES FROM BRAKE CHAMBER. FITTING ON EMERGENCY LINE WAS SEIZED IN HOSE NUT. REMOVED AIR HOSE. REMOVED AXLE #1 LEFT BRAKE CHAMBER. MEASURED LENGTH OF PUSH ROD ON OLD BRAKE CHAMBER. PUSH ROD ON NEW BRAKE CHAMBER LONGER. CUT PUSH ROD ON NEW BRAKE CHAMBER. INSTALLED FITTINGS ON BRAKE CHAMBER. INSTALLED CLEVIS. INSTALLED BRAKE CHAMBER. CONNECTED AIR HOSES. CONNECTED SLACK ADJUSTER. ADJUSTED BRAKE. APPLIED SERVICE BRAKE. NO AIR LEAKING. JOB COMPLETED.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	FS-5806-18INT	30/30 W/18" PUSH ROD	EA	1.0	\$125.66	\$125.66
53	HAB-8-36C	AIOR BRAKE HOSE	BAG	1.0	\$19.17	\$19.17
	SS SVC	SHOP SUPPLIES		1.0	\$20.77	\$20.77

Task 2 Subtotals	Parts:	\$144.83
	Labor:	\$259.68
	Miscellaneous:	\$20.77
Task 2 Subtotals		\$425.28

Task: 3 13-100026.01 AIR BRAKE SLACK ADJUST ALL

Department: SERVICE

Complaint: CVIP\*\*\* BRAKES NEED ADJUSTMENT

Correction: ADJUSTED BRAKES. CUT OLD AXLE #1 LEFT BRAKE CHAMBER SPRING.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	SS SVC	SHOP SUPPLIES		1.0	\$7.99	\$7.99

Task 3 Subtotals	Parts:	\$0.00
	Labor:	\$99.88
	Miscellaneous:	\$7.99

\*\* See Last Page for Invoice Total \*\*



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Remit To: 24210 - 114 Avenue | Acheson, AB T7X 6B9  
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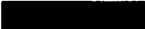
Bill To:



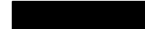
Ship To:



Work:



Fax:



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Open Date: 07/03/2024

Completion Date: 07/04/2024

Add User: TCARLTON

Salesperson: TWATEK

Task 3 Subtotals

\$107.87

## Task: 4 59-100001.01 FIFTH WHEEL ADJUST & LUBE

Department: SERVICE

Complaint: CVIP\*\*\* FIFTH WHEEL ADJUSTMENT

Correction: ADJUSTED FIFTH WHEEL.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	SS SVC	SHOP SUPPLIES		1.0	\$15.98	\$15.98
Task 4 Subtotals				Parts:		\$0.00
				Labor:		\$199.75
				Miscellaneous:		\$15.98
Task 4 Subtotals						\$215.73

## Task: 5 60-100014.01 INSTALL REFLECTIVE TAPE

Department: SERVICE

Complaint: CVIP\*\*\* DECK REFLECTORS WORN

Correction: REMOVED OLD AND REPLACED REFLECTOR TAPES. TASK COMPLETE.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	TL 98127	TAPE, RED/WHITE Reflective 2X150	FT	30.0	\$1.68	\$50.40
	BRING WHOLE ROLL PLEASE. 53					
	SS SVC	SHOP SUPPLIES		1.0	\$23.97	\$23.97
Task 5 Subtotals				Parts:		\$50.40
				Labor:		\$299.63
				Miscellaneous:		\$23.97
Task 5 Subtotals						\$374.00

## Task: 6 34-200001.01 LIGHTING REPAIR

Department: SERVICE

Complaint: CVIP\*\*\* LEFT AND RIGHT-SIDE SIGNAL LIGHT WIRES RUBBED ON FRAME

Correction: INSTALLED CLAMPS AND DRILL SCREWS. FIXED HARNES LEFT AND RIGHT SIGNAL LIGHTS.TASK COMPLETE.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	SS SVC	SHOP SUPPLIES		1.0	\$15.98	\$15.98
Task 6 Subtotals				Parts:		\$0.00
				Labor:		\$199.75
				Miscellaneous:		\$15.98
Task 6 Subtotals						\$215.73

## Task: 7 02-200018.01 HOOD & FENDERS

Department: SERVICE

Complaint: CVIP\*\*\* RIGHT REAR FENDER BOLTS ARE LOOSE.

Correction: VARIFIED COMPLAINT OF LOOSE RHS FENDER. INSPECTED AND BOLTS WERE TO WORN OUT TO EVEN TIGHTEN. CUT OFF ALL BOLTS AND REPLACED WITH NEW. FENDER IS NOW TIGHT. JOB COMPLETE.

\*\* See Last Page for Invoice Total \*\*



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Remit To: 24210 - 114 Avenue | Acheson, AB T7X 6B9  
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Supp. Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
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SS SVC	SHOP SUPPLIES		1.0	\$12.78	\$12.78
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Task 7 Subtotals	Parts:	\$0.00
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Labor:	\$159.80
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Miscellaneous:	\$12.78
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Task 7 Subtotals	\$172.58
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Detail Tax Info:

GST

Total: \$85.05

Payment Method  
\*\*\*CHARGE AR\*\*\*

Terms  
NET 30

Due Date  
8/8/2024

Remit To:

WESTERN STAR TRUCKS ACHESON  
24210 - 114 AVENUE

ACHESON, AB T7X 6B9

HAVING AUTHORIZED REPAIRS TO MY (OUR) MOTOR VEHICLE, AND/OR AUTHORIZED PART(S) PURCHASES, I (WE) HEREBY ACKNOWLEDGE MY (OUR) INDEBTEDNESS TO: WESTERN STAR TRUCKS (NORTH) LTD.  
IN THE SUM OF \$1,786.24 BEING ALL OR THE BALANCE OF THE ACCOUNT FOR SAID WORK

DATE: \_\_\_\_\_ X \_\_\_\_\_  
ERRORS AND OMISSIONS EXCEPTED

\*\*\*\*\* EMAIL IN NOW AVAILABLE \* NO RETURNS ON ELECTRICAL \* CORES MUST BE RETURNED IN 90 DAYS FOR CREDIT \*\*\*\*\*  
\*\*\*\*\* EACH REPAIR TASK HAS BEEN INSPECTED FOR QUALITY AND FUNCTION VERIFIED - IF YOU ARE NOT COMPLETELY SATISFIED, PLEASE CONTACT DEPARTMENT MANAGER \*\*\*\*\*

**ABHD Repair Ltd.**  
 3400 Golf Course Road.  
 Stony Plain, AB T7Z2Y2, CA  
 info@abhd.ca  
 (780) 968-5911



**Invoice:** INV-197164  
**Date:** 6/23/2023

**Bill To**

[REDACTED]  
 [REDACTED]  
 [REDACTED]  
 [REDACTED]

**Remit Payment To**

ABHD Repair Ltd.  
 3400 Golf Course Road.  
 Stony Plain, AB T7Z2Y2, CA

Service Order	Terms	Due Date	Authorizer	Customer PO	Service Writer	Unit #
SO-4296	Net 30	7/23/2023	[REDACTED]		Otteson, Ben	410A

Item	Description	Quantity	Rate	Amount
<b>Inspection</b>				
Labor	CVIP- TRAILER, SEMI-TRAILER,C-DOLLY AND CONVERTER: CVIP- TRAILER, SEMI-TRAILER,C-DOLLY AND CONVERTER	1.00000	\$200.00	\$200.00
<b>Subtotal</b>				\$200.00

**Complaint:** LH#3 brake pot spring broken

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / Removed air lines going to brake pot. Removed clevis pin and clevis from slack adjuster. Unbolted pot from mount. Removed old pot. Installed air fittings from old pot onto new pot. Threaded on new clevis. Installed new pot onto mount and tightened nuts into place. Installed airlines onto pot and tightened. Reattached clevis onto slack adjuster. Aired up to check for leaks and proper functioning. All good	1.22000	\$135.00	\$164.70
Parts	Brake Pot Intraax	1.00000	\$82.496	\$82.50
<b>Subtotal</b>				\$247.20

**Complaint:** Hub plugs aged

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / Cleaned up all hub caps and replaced all hub plugs.	0.25000	\$135.00	\$33.75
Parts	LARGE HUB PLUG	6.00000	\$5.97	\$35.82
<b>Subtotal</b>				\$69.57

**Complaint:** Tire pressure out and some valve stem caps missing

Item	Description	Quantity	Rate	Amount
<b>Cause: Customer request</b>				
(Inspection)				
Labor	<b>Correction:</b> Chassis / Chassis / Air up all tires 100psi, install new valve cap om RH#2 outer tire	0.45000	\$135.00	\$60.75
			<b>Subtotal</b>	<b>\$60.75</b>
<b>Complaint: Multiple hubs low</b>				
<b>Cause: Customer request</b>				
(Inspection)				
Labor	<b>Correction:</b> Chassis / Chassis / Added gear fluid in RH #2 & 3 Hubs	0.36000	\$135.00	\$48.60
Parts	75W90 Gear Oil	1.00000	\$13.86	\$13.86
			<b>Subtotal</b>	<b>\$62.46</b>
<b>Complaint: LH #2 brake shoes at 5/16</b>				
<b>Cause: Customer request</b>				
(Inspection)				
Labor	<b>Correction:</b> Chassis / Chassis / Removed brakes from spider. Install new brake shoes on #2 axle, install new brake drums on #1 #2 axle, reinstall all wheels, jack up unit and remove stands and lower axles, set brakes	2.35000	\$135.00	\$317.25
Parts	Q+ BRAKE SHOE	2.00000	\$85.696	\$171.39
Parts	BRAKE DRUM	4.00000	\$184.32	\$737.28
			<b>Subtotal</b>	<b>\$1,225.92</b>
<b>Complaint: RH#1 wheel seal leaking</b>				
<b>Cause: Customer request</b>				
(Inspection)				
Labor	<b>Correction:</b> Chassis / Chassis / Removed brake pads. Removed hub cap bolts, then cap and drained fluid. Bent keeper tabs holding jam nut. Backed off jam nut and removed. Removed keeper and backed off adjusting nut and removed. Pulled front bearing and hub off spindle. Knocked out rear bearing and wheel seal. Knocked off seal on spindle. Preped inside of hub and spindle for new seal. Applied blue gasket maker to seal and spindle and Knocked in them both into place. Installed hub back onto spindle and installed adjusting nut torqued to spec using proper procedures. Installed keeper and jam nut, torqued to spec. Installed hub cap and filled with 75W90. Reinstalled brake pads.	0.94000	\$135.00	\$126.90
Parts	WHEEL SEAL	1.00000	\$64.1625	\$64.16
Parts	HUB GASKET	1.00000	\$3.70	\$3.70
Parts	75W90 Gear Oil	1.00000	\$13.86	\$13.86

Item	Description	Quantity	Rate	Amount
			<b>Subtotal</b>	<b>\$208.62</b>

**Complaint:** RH#2 wheel studs loose in hub

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / Had to replace hub due to stud holes being worn out. Removed hub. Prepped new hub and spindle for new seal. Applied gasket maker to seal and spindle and installed new wheel seal. Installed hub and set bearings. Installed keeper and jam nut, torqued to spec. Installed hub cap and filled with oil.	1.08000	\$135.00	\$145.80
Parts	WHEEL SEAL	1.00000	\$64.1625	\$64.16
Parts	HUB GASKET	1.00000	\$3.70	\$3.70
Parts	Hub Assy TN RLR HP10 ABS, steel wheel	1.00000	\$223.324	\$223.32
Parts	75W90 Gear Oil	1.00000	\$13.86	\$13.86
			<b>Subtotal</b>	<b>\$450.84</b>

**Complaint:** RH #3 cam play

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / Removed brake shoes and dust shield to be able to access cam. Cleaned up around spline snap ring holding cam in place and removed it and spline washers. Removed slack adjuster from cam shaft. Found that S-cam journal washers and retaining ring where not previously installed. Unbolted cam tube support brackets and removed. Cam tube was sized in place. Cut old cam shaft so I could remove it. Air Hammered out old cam tube from spider. Cleaned up inside of spider and installed new cam shaft and cam tube. Installed cam tube support bracket and bolted into place. Installed new journal washers and retaining ring. Reattached slack adjuster to cam. Installed spline washers and retaining ring. Filled new cam tube with grease. Reattached dust shield and brake shoes.	1.21000	\$135.00	\$163.35
Parts	Intraxx Cam tube	1.00000	\$72.1375	\$72.14
Parts	RH S Cam 28 spline Intraxx	1.00000	\$47.821	\$47.82
Parts	5.75" Dust Shield Clamp Kit	1.00000	\$16.83	\$16.83
Parts	HALDEX PLASTIC BUSHING	1.00000	\$6.30	\$6.30
			<b>Subtotal</b>	<b>\$306.44</b>

**Complaint:** Service relay valve leaking

**Cause:** Customer request

(Inspection)

Item	Description	Quantity	Rate	Amount
Labor	<b>Correction:</b> Chassis / Chassis / Try and drain air tank but drain valve broke trying to turn needle, remove broken drain valve, Try and free up brass fittings but they just stripped, cut airlines to relay valve, remove valve from air tank, install new fittings into new relay valve, install new valve into air tank and plum airlines, install new drain valve into air tank, air up and leak check	1.15000	\$135.00	\$155.25
Parts	RELAY VALVE	1.00000	\$124.7104	\$124.71
Parts	NEEDLE SEAT DRAIN VALVE 1/8MPT	1.00000	\$20.13	\$20.13
Parts	ELBOW, 90 DEGREE 3/8" TUBE X 3/8" PIPE	1.00000	\$6.12	\$6.12
Parts	FITTING, 1/2" TUBE X 3/8" PIPE	2.00000	\$6.08	\$12.16
<b>Subtotal</b>				<b>\$318.37</b>

**Complaint:** Lh#2 haldex pin loose

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / R&R LH#2 haldex pin	0.34000	\$135.00	\$45.90
Parts	Haldex Pin	1.00000	\$15.015	\$15.02
Parts	HALDEX HEX NUT	1.00000	\$15.345	\$15.35
<b>Subtotal</b>				<b>\$76.27</b>

**Complaint:** Lh#1 clevis pin missing replaced with bolt and washers

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / Remove bolt being used for clevis pin, install proper clevis pin and cotter pin	0.32000	\$135.00	\$43.20
<b>Subtotal</b>				<b>\$43.20</b>

**Complaint:** LH#2 brake pot jam nut backed off completely

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / Dynamite brakes, heat and tighten brake pot jam nut	0.25000	\$135.00	\$33.75
<b>Subtotal</b>				<b>\$33.75</b>

**Complaint:** #2/3 crossmember at suspension hangers cracked

**Cause:** Customer request

(Inspection)

Item	Description	Quantity	Rate	Amount
Labor	<b>Correction:</b> Chassis / Chassis / #2 cross Grind surfaces of cracks clean and remove dirt from behind crack. Cut two pieces of steel for support and tack plate into place, use clamps to pull in material. Once plate is tacked fully weld plate into trailer. #3 cross Grind surfaces clean and cut off broken weld for shock hanger. Weld shock hanger on and Weld cracks.	2.80000	\$135.00	\$378.00

**Subtotal**      **\$378.00**

**Complaint:** Airline to RH#3 brake pot outer casing ripped and has inner chords exposed

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Chassis / Chassis / Cut out damaged section of hose and install reusable union fitting	0.34000	\$135.00	\$45.90
Parts	Union 1/2 Rubber Hose	1.00000	\$18.2325	\$18.23
<b>Subtotal</b>				<b>\$64.13</b>

Flat Bar	1.00	\$42.65	\$42.65
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Unit: 410A VIN: 2LDPF3231DJ054861

2013 Lode King Super B Train HiiBoy

Chassis: 0 Kilometres

**Labor**      **\$1,963.10**

**Parts**      **\$1,782.42**

**Shop Supplies**      **\$137.42**

**Pre-Charge Subtotal**      **\$3,882.94**

**Flat Bar**      **\$42.65**

**GST**  
**(5% of \$3,925.59)**      **\$196.28**

**Total**      **\$4,121.87**

**Payments & Credits**      **\$0.00**

**Balance Due**      **\$4,121.87**

ABHD Repair Ltd. | 3400 Golf Course Road N. | Stony Plain, AB | T7Z2Y2

Tel: 780-968-5911

I hereby authorize the repair work hereinafter set forth to be done along with the necessary material and agree that you are not responsible for loss or damage to vehicle or articles left in vehicle. I hereby grant you and/or your employees permission to operate the vehicle herein described on streets, highway or elsewhere for the purpose of testing and/or inspection. An express garageholder's lien is hereby acknowledged on above vehicle to secure the amount of repairs thereto. I understand that I have the right to know before authorizing my repairs what the repairs to my vehicle, and their costs will be. In consideration for the services rendered by ABHD Repair Ltd. to the company, the undersigned personally guarantees payment of all invoices rendered in connection with terms of this engagement. Interest may be charged on all overdue amounts at the rate of 2% per month, 24% annum. ABHD Repair Ltd. offers a 90 Day warranty on all labor, Parts warranty is determined by manufacturer. ABHD Repair Ltd. will offer no assistance with warranty of customer supplied parts. Please remember to retorque all wheels within 75 Km.

GST# 771240348RT0001