

Barr None Mechanical Ltd 63014 Township Road 724 Lot #13 Clairmont, AB T8X 0V1 (587) 315-8850 office@barrnonemechanical.com www.barrnonemechanicalltd.com

EK30-2

Invoice #8422

Created: 12/5/2024 Invoiced: 12/11/2024 Payment Term: On Receipt Service Writer: Sylvan Barr

2006 INTERNATIONAL 4200 (#108)

VIN:

1HTMLAFM66H204047

Mileage:

73.798

Low Power

2534 Hrs

December 5, 2024 - MG

Deck It Towing & Hauling

There is a complaint of low power and white smoke from the machine. Took the inlet pipe off turbo and found there is a small amount of oil coming from the crank case tube. Hooked up the laptop and found that there is no pressure from the MAP (manifold absolute pressure) sensor. The sensor will read a max of 0.3psi. Ordered a new sensor and find there is no change in the engine. Measured the low feed pump pressure at 75psi. Cleaned up tooling and work area.

December 09, 2024 - MG

Warmed up the engine and hook up laptop. Completed an "air management system" test and found that it failed. Code 345 comes active. This means that a component has failed with trying to complete the test. While the test is proceeding, it is noted that the "measured" exhaust manifold pressure is much higher than "desired" exhaust pressure. When the "high" turbo test is used there is a large difference in "measured" vs "desired" exhaust pressure. The EGR valve is fully closed off at this time. Found no restriction in the inlet system. There are no cracks in the charge air cooler. The tube to the exhaust pressure sensor is clear. When the exhaust sensor is unhooked, I get an error for disconnection. The engine has good oil pressure at 75psi. There are no other active error codes. The turbo vanes are stuck in the exhaust side housing. The turbo is not able to make boost pressure or control exhaust pressure. Cleaned up tooling and work area.

December 16, 2025 - TM

Picked up turbo for truck. Went to clients shop. Showed up and tried starting truck that wasn't in shop. Truck was too cold and did not have enough battery power to start. Hooked booster cables up and tried starting truck. Hooked deck truck up to unit and towed into the shop. Open hood and began tearing down intake system to remove turbo. Remove turbo replaced all applicable gaskets and reinstalled with new Turbo. Hooked up intake track and exhaust. Prime Turbo with oil and prepared to start it again. Started truck check for oil leaks and exhaust leaks. Once no oil leaks were detected did a Air management test to verify no codes present. No codes were present at time went for a drive in the yard. Unit wasn't building any boost still and had very little throttle response. Bring unit back into shop. Began diagnosing lack of boost and little throttle response. Found good back pressure no boost and vgt was actuating fine. Injector cutout test seems fine, truck ran ok. Removed exhaust off back of Turbo and tried again. Found catalytic converter was plugged causing excessive back pressure and not being able to build boost. Believe that catalytic converter being plugged cause excessive load and factory turbo and cause damage to vanes on factory Turbo. Cleaned up tools. Cleaned up bay and left.

December 17, 2025 - TM

Description

Drove to go get parts for exhaust. Went to client's shop. Cut catalytic converter off and rebuilt exhaust using muffler and adapters to fit muffler. Once muffler was fitted to exhaust and 90° pipe was fitted to muffler the original catalytic converter bracket was shaped to fit muffler and tacked on. Went for road test and unit built proper boost and horsepower, unit test drove fine. Exhaust is not too loud. Clean up tools and left customers shop.

Field Regular (\$150/hr)

HRS Subtotal

17.5 \$2,625.00

Shop Supplies (7%): \$183.75 GST (5%): \$140.44

Total: \$2,949.19

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Thank you for your business. The work is complete and your payment is due upon pickup of the vehicle. Mechanics liens may be placed on vehicles until repairs are paid for in full. Please contact us promptly if you have any questions about anything we

Please make all cheques payable to Barr None Mechanical Ltd. All invoices due 30 days after invoice date. An additional 8.5% per month will be charged on overdue accounts. If you have any questions concerning this Invoice please contact Andrew or Sylvan at 587-315-8850 or Email: office@barrnonemechanical.com GST# 74194 6321 RT0001

Signature	
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Parts	A Committee of the Comm
Labor	
Subtotal	\$2,625.00
Shop Supplies	\$183.75
GST	
PST	\$0.00
HST	
Grand Total	
Paid To Date	
REMAINING BALANCE	\$2,949.19



GRANDE PRAIRIE

9916-108 Street Grande Prairie, AB T8V 4E2 Phone: (780) 532-3541 **WWW.DIT.CA** GST# 101382109

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