

CUSTOMER #:  
UNIT# 306

48425

\*INVOICE\*

PAGE 1



Subcontractor to  
Diamond  
International Trucks  
Edmonton, AB

53428 RANGE ROAD 170  
YELLOWHEAD COUNTY, AB T7E 3K8  
Tel: 780-723-2333  
Tel: 1-855-574-5557  
Fax: 780-723-2382  
GST # 89227 9696

SERVICE ADVISOR: 5 FRASER FOSSHEIM

COLOUR	YEAR	MAKE/MODEL	VIN	LICENSE	ODOMETER IN/ OUT	TAG	
	19	KENWORTH W900	1XKWP4EX3KR997534		1/501480	T7534	
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN19 DD			17:00 29JUL25			CASH	28JUL25
R.O. OPENED		READY	OPTIONS: ENG:80045998				

10:40 27JUN25 16:19 28JUL25

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
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A ENGINE DIAGNOSE - DIAGNOSE FOR SMOKING WHITE AFTER SITTING FOR A  
COUPLE DAYS, SMELLS LIKE BURNING COOLANT

119 ENGINE DIAGNOSE

53 CUSP 0.31  
140 CUSP 1.30  
155 CUSP 0.39  
2.00

328.00 328.00

PARTS: 0.00 LABOR: 328.00 OTHER: 0.00 TOTAL LINE A: 328.00

501480 INSTALLED COMBUSTION LEAK TESTER TOOL WITH FLUID ON COOLANT  
RESERVOIR CAP: COOLANT WOULD PRESSURE UP AND BLOW CAP OFF. REPEATED  
PROCESS: TESTER FLUID TURNED GREEN. REMOVED EGR COOLER PIPE FROM BACK  
OF COOLER: NO SIGNS OF COOLANT INSIDE COOLER. TOPPED UP COOLANT LEVEL,  
HOOKED UP TO COMPUTER AND STARTED ENGINE: LOTS OF WHITE SMOKE. CUT OUT  
CYLINDERS WHILE RUNNING: SLIGHT CHANGE IN SMOKE WITH #4 AND #6, WILL  
NEED TO REMOVE CYLINDER HEAD AND VERIFY.

\*\*\*\*\*

B\*\* ENGINE REPAIR - REMOVE CYLINDER HEAD & VERIFY EXTENT OF FAILURE

121 ENGINE REPAIR

140 CUSP 1.58  
155 CUSP 9.73  
164 CUSP 1.81  
175 CUSP 2.88  
16.00

2624.00 2624.00

PARTS: 0.00 LABOR: 2624.00 OTHER: 0.00 TOTAL LINE B: 2624.00

501480 PULLED UNIT INTO SHOP, DRAINED COOLANT, DRAINED ENGINE OIL  
AND RECOVERED A/C SYSTEM. REMOVED AIR PIPING, CRANKCASE FILTER AND  
MOUNTING BRACKET. REMOVED INJECTOR FUEL LINE, HIGH PRESSURE CONNECTORS,  
AIR COMPRESSOR INLET TUBES, TURBO, EGR VALVE AND THE A/C COMPRESSOR.  
REMOVED RAD, DISASSEMBLED INTERNALS OF HEAD, UNBOLTED AND REMOVED  
CYLINDER HEAD AND INSPECTED CYLINDERS: #5 AND #6 CYLINDERS WORN WITH  
VERTICAL SCORING ON LINERS, HEAD IS CRACKED ON #1, #4, AND #5  
CYLINDERS.

\*\*\*\*\*

C\*\* ENGINE DIAGNOSE - REMOVE OIL PAN AND #5+#6 CYLINDERS AND INSPECT

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garageman's lien is acknowledged. You will not be held responsible for loss damage  
beyond your control. I acknowledge the terms Net 30 days. 2% per month on overdue  
accounts.

\*\*\*DIAGNOSTIC TIME WILL BE CHARGED TO CUSTOMER IF NO WARRANTABLE  
FAILURE FOUND.\*\*\*

Signature: \_\_\_\_\_

Print: \_\_\_\_\_

DESCRIPTION	TOTALS
LABOUR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
G.S.T.	
PLEASE PAY THIS AMOUNT	

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119 ENGINE DIAGNOSE  
 155 CUSP 5.00 820.00 820.00  
 PARTS: 0.00 LABOR: 820.00 OTHER: 0.00 TOTAL LINE C: 820.00

501480 REMOVED OIL PAN, PICKUP TUBE AND STIFFENER PLATE. REMOVED #5  
 AND #6 ROD CAPS, REMOVED PISTONS: #6 PISTON COMPRESSION RING IS BROKEN.  
 REMOVED LINERS, CLEANED LINER SEATS AND COUNTER BORES. INSPECTED: #4 HAS  
 MARKING AND POSSIBLE CRACK ON COUNTER BORES. CLEANED AND INSPECTED HEAD  
 BOLTS: 8 BOLTS WILL NEED TO BE REPLACED. INSPECTED CONNECTING RODS,  
 CAM, ROCKERS, ENGINE MOUNT BUSHINGS, RAD BUSHINGS AND FRONT STRUCTURE.

\*\*\*\*\*

D\*\* ENGINE REPAIR - CUT ALL COUNTER BORES TO SPEC.

121 ENGINE REPAIR

4 CUSP 6.00  
 155 CUSP 0.00  
 6.00

984.00 984.00

2 5298564 SHIM

181.50

4 5298565 SHIM

969.24

PARTS: 1150.74 LABOR: 984.00 OTHER: 0.00 TOTAL LINE D: 2134.74

501480 CLEANED BLOCK DECK AND CUT COUNTER BORES. CUT #1 CUT TO  
 0.032". #2 AND #3 CUT TO 0.020". CUT #4 TO 0.020" CHIPS AND CRACK ON  
 EXHAUST SIDE STILL VISIBLE. CUT #4 CYLINDER TO 0.032": ONE CHIP AND  
 CRACK STILL VISIBLE. CUT #5 TO 0.020": STILL HAD VISIBLE CRACK, CUT #5  
 TO 0.032". CUT #6 TO 0.020": VISIBLE MARKING, CUT #6 TO 0.032". CLEANED  
 BLOCK AND ALL HEAD BOLT HOLES ONCE COMPLETE.

\*\*\*\*\*

E\*\* ENGINE REPAIR - REPAIR ENGINE USING ONLY NECESSARY PARTS

121 ENGINE REPAIR

155 CUSP 36.45  
 173 CUSP 3.55  
 40.00

6560.00 6560.00

1 5628269RX HEAD, CYLINDER

11494.02

CORE CHARGE C

1331.25 1331.25

6 2882087 SET, CONN ROD BEARING

971.76

2 5693706 KIT, LINER

934.60

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PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
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2	5405828	KIT,ENGINE	PISTON				3464.90
2	3687058	NOZZLE,PISTON	COOLING				92.92
1	5406187	KIT,UPPER ENGINE	GASKET				2184.36
1	6374547	SEAL,O	RING				24.49
4	4311637	SHIM					501.40
8	3678506	SCREW,FRACTURE	RESISTANT				282.96
1	3163075	PAINT					47.42
1	5687906	CONNECTION,ADAPTER					167.04
1	2863701	SEAL,O	RING				13.64
45	SH500010048	ROTT4TRIPROT15W40CJ4	BULK A03Q				304.65
45	EHC7	EHC	BULK		0.05	0.05	2.25
45	BOILD	OIL DISPOSAL			0.10	0.10	4.50
6	16-834L	50/50 COOLANT	PER L BILLING				23.82
-1	5628269RX	CORE RETURN					-1331.25
PARTS: 20507.98 LABOR: 6560.00 OTHER: 6.75 TOTAL LINE E:							27074.73

501480 REMOVED REMAINING #1-4 PISTONS AND LINERS, CLEANED BLOCK AND INSPECTED #1-4 LINERS AND COUNTER BORES: CLEANED LINERS, INSTALLED NEW LINERS ON #5 AND #6 CYLINDERS, INSTALLED #2 #3 AND #4 LINERS AND PISTON PACKS, INSTALLED NEW ROD BEARINGS AND TORQUE CAPS TO SPEC. REPLACED #1 CONNECTING ROD: THREADS DAMAGED. INSTALLED #1 LINER. MEASURED LINER PROTRUSION: ALL LINERS IN SPEC (0.011"-0.12") REPLACED #5 AND #6 PISTONS, INSTALLED REMAINING PISTON WITH NEW ROD BEARINGS TO SPEC. TRANSFERRED THERMOSTAT HOUSING, EXHAUST MANIFOLD, COOLANT MANIFOLD, INTAKE MANIFOLD AND FUEL RAIL ONTO NEW HEAD. INSTALLED APR RINGS AND MOUNTED NEW CYLINDER HEAD: TORQUE HEAD BOLTS TO SPEC. INSTALLED NEW TURBO DOWN PIPE, RE-INSTALLED INJECTORS AND HIGH PRESSURE CONNECTORS. INSTALLED HIGH PRESSURE FUEL LINES AND ROCKER SHAFTS. COMPLETED VALVE SET, INSTALLED VALVE COVER WITH 2 NEW BOLTS. RE-INSTALLED STIFFENER PLATE AND OIL PICK UP TUBE. CLEANED BOTTOM OF BLOCK AND OIL PAN MOUNTING SURFACES. INSTALLED OIL PAN WITH ORIGINAL GASKET, TORQUE ALL BOLTS TO SPEC AND REPLACED ENGINE OIL FILTER. INSTALLED FAN ASSEMBLY, AIR COMPRESSOR INLET PIPES, CRANK CASE FILTER AND MOUNTING BRACKET. INSTALLED COOLANT LINE TO REAR COOLANT MANIFOLD. INSTALLED EGR VALVE AND TURBO. INSTALLED HELI COIL AND MOUNTED TURBO SPEED SENSOR.

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LABOUR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
G.S.T.	
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CONNECTED AND SECURED WIRINGS HARNESS ON LH+RH SIDES OF ENGINE.  
INSTALLED EGR CROSS OVER PIPE. RE-INSTALLED A/C LINES, INSTALLED  
RADIATOR AND SUPPORTING MOUNTS. CONNECTED ALL COOLANT LINES, FILLED  
SYSTEM WITH COOLANT. MOUNTED A/C COMPRESSOR AND AIR TUBING TO TURBO+AIR  
BOXES. VAC FILLED A/C SYSTEM. RAN ENGINE AND MONITORED: OIL PRESSURE  
GOOD. FOUND SPRING CLAMP ON BOTTOM OF COOLANT RESERVOIR LEAKING,  
REPLACED CLAMP. TEST DROVE UNIT, FAN BROKE ON TEST DRIVE AND PUNCTURED  
RAD. RAD REPAIRED ON SEPERATE LINE. TEST DRIVE UNIT AGAIN. ENGINE RAN  
WELL, OIL PRESSURE AT 40 PSI WHILE DRIVING DOWN THE ROAD. OIL PRESSURE  
20 PSI AT IDLE. COOLANT TEMP RAN AT 190 AND HELD WITH FAN ON. FAN RAN  
ON AND OFF WITH NO ISSUES. OIL TEMP WAS IN SPEC AT ABOUT 210.  
COMPRESSION BRAKES WORKED ON ALL STAGES AND WOULD BUILD TO 30 PSI ON  
HIGH STAGE. BOOST WOULD BUILD TO ABOUT 32 PSI UNDER HEAVY LOAD.  
RETURNED TO SHOP AND INSPECTED FOR LEAKS, NO LEAKS FOUND. WENT OVER  
ENGINE AND ADDED ZIP TIES TO WIRING AND HOSES.

\*\*\*\*\*

F\*\* ELECTRICAL SYSTEM - INSTALL PYROMETER

118 ELECTRICAL SYSTEM

155 CUSP	4.00	656.00	656.00
1 AM5646 PYROMETER			428.86
1 8440063E 1/8" SHRINK TUBE			0.74
1 CP/ATC-2 FUSE 2 AMP			0.39

MISC N/A

CUSP		0.00	0.00
------	--	------	------

PARTS: 429.99 LABOR: 656.00 OTHER: 0.00 TOTAL LINE F: 1085.99

501480 REMOVED NOX SENSOR AND REAR TURBO EXTENSION. DRILLED AND  
TAPPED NPT HOLE IN PIPE AND CHECKED PRYO PROBE COLLAR. INSTALLED  
EXTENSION PIPE AND RAN WIRING TO LH SIDE OF ENGINE BAY. REMOVED LH  
GAUGE PACK AND DEF LEVEL GAUGE. INSTALLED NEW PYRO GAUGE, ROUTED WIRING  
TO BACK OF NEW GAUGE THROUGH FIRE WALL. CONNECTED POWER TO SPARE  
IGNITION FUSE, INSTALLED 2 AMP FUSE IN PANEL. SPLICED GROUND WIRE INTO  
SPARE GROUND, SPLICED DASH LIGHTING WIRE INTO JUMPER FOR GAUGES. TESTED  
LIGHTING ON GAUGE: WORKING AS IT SHOULD. TIED UP AND SECURED ALL  
WIRING.

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G** ENGINE REPAIR - INSPECTED PARTS THAT SHOULD BE REPLACED.							
121 ENGINE REPAIR							
			99 CUSP	0.00		0.00	0.00
	2	2866636	GASKET,AFM DEVICE INLET				42.36
	1	M662920	PIPE-EXHAUST MBEND 4"				954.72
	1	3679139	SEAL,O RING				7.48
MISC FREIGHT FOR PARTS							
			CUSP			120.00	120.00
MISC N/A							
			CUSP			0.00	0.00
PARTS:	1004.56	LABOR:	0.00	OTHER:	120.00	TOTAL LINE G:	1124.56

H\*\* COOLING SYSTEM - REPLACE RADIATOR & FAN BLADE

111 COOLING SYSTEM							
			155INTER	0.00			(N/C)
	1	010023514KM	ENGINE FAN				(N/C)
	1	2001-3704P	KENWORTH / PETERBILT ALUMINUM INDUSTRIAL RADIATOR				(N/C)
	25	16-834L	50/50 COOLANT PER L BILLING				(N/C)
	25	DISPOSAL-COOLANT	COOLANT DISPOSAL FEE				(N/C)
	1	FF90193-02	HIGH SIDE CAP A/C				(N/C)
	1	FF90193-01	LOW SIDE CAP A/C				(N/C)
PARTS:	0.00	LABOR:	0.00	OTHER:	0.00	TOTAL LINE H:	0.00

501480 DRAINED COOLANT, RECOVERED A/C, DISCONNECTED RAD HOSES, HOOD SPRINGS, COOLANT LEVEL SENSOR AND A/C LINES. REMOVED RAD SUPPORTS AND AIR PIPING, LIFTED RAD OUT OF UNIT. REMOVED RESERVOIR, AIR COOLER, CONDENSER, FAN SHROUD AND RAD CAGE FRAME. REMOVED AND REPLACED FAN. INSTALLED CAGE FRAME TO NEW RAN WITH NEW HARDWARE. INSTALLED NEW SHROUD, RE-INSTALLED AIR COOLER, CONDENSER AND RESERVOIR. LOWERED NEW RAD INTO UNIT AND MOUNTED. CONNECTED THE UPPER AND LOWER RAD HOSES, RESERVOIR HOSE, RAD SUPPORTS, COOLANT LEVEL SENSOR, AIR PIPING, A/C LINES AND HOOD SPRINGS. VAC FILLED COOLING SYSTEM AND RE-CHARGED A/C. CHECKED AND TOPPED UP COOLANT LEVEL AND TESTED A/C: HIGH PRESSURE 120PSI, LOW 20PSI. STEAMED OFF ENGINE BAY, RAN UNIT UP TO TEMP AND

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INSPECTED: NO LEAKS FOUND.							

I** ENGINE REBUILD - PARTS NOT IN ORIGINAL ESTIMATE.							
120 ENGINE REBUILD							
	99	CUSP	0.00			0.00	0.00
1	4393172	SEAL,O RING					7.72
1	5720051	CLAMP 1/2IN 201/301 SS SIZE20					1.70
3	3678738	SEAL,O RING					73.47
2	3064305	RING,RETAINING					20.02
1	3104392	GASKET,VALVE COVER					111.85
2	3104388	ISOLATOR,VIBRATION					43.12
4	4298975	NUT,LOCK					64.28
1	LF14000NN	FILTER LUBE OIL					91.19
1	EHC2	ENVIRO FEE OVER 6		1.25	1.25		1.25
1	3687051	CARRIER,SEAL					41.76
2	3682826	SEAL,GROMMET					11.72
1	HS56	HOSE CLAMP					1.52
1	300300425051	T BOLT CHANNEL BRIDGE 3/4IN					
	SPRING SIZE 425						7.52
1	300300406051	T BOLT CHANNEL BRIDGE 3/4IN					
	SPRING SIZE 406						7.46
1	22546-11	O-RING					1.47
1	22546-13	# 8 O-RING					1.58
1	300300356051	T BOLT CHANNEL BRIDGE 3/4IN					
	SPRING SIZE 356						7.30
1	488100P/OZ	A/C PAG OIL PER OZ					2.57
1	3689108RX	ROD,ENGINE CONNECTING					750.46
	CORE CHARGE C					44.38	44.38
1	3694957	PLATE,POSITION SENSOR					280.11
-1	3689108RX	CORE RETURN					-44.38
1	N4173001	SHROUD ASSY					1797.80
PARTS:	3324.62	LABOR:	0.00	OTHER:	1.25	TOTAL LINE I:	3325.87

CUSTOMER PAY SHOP CHARGE FOR REPAIR ORDER 200.00

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10:40 27JUN25 16:19 28JUL25

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
VEHICLES LEFT ON PREMISES FOR 7 OR MORE DAYS FOLLOWING COMPLETION OR DECLINE OF REPAIRS WILL BE SUBJECT TO STORAGE FEES OF \$45/DAY.							

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	LABOUR AMOUNT	TOTALS
	PARTS AMOUNT	11972.00
	GAS, OIL, LUBE	26417.89
	SUBLET AMOUNT	0.00
	MISC. CHARGES	0.00
	TOTAL CHARGES	328.00
	LESS INSURANCE	38717.89
	G.S.T.	0.00
	PLEASE PAY THIS AMOUNT	1935.89
		40653.78



1945

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DEPARTMENT OF JUSTICE  
FEDERAL BUREAU OF INVESTIGATION  
WASHINGTON, D.C.

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CLASS: [illegible]	CLASS: [illegible]
STATUS: [illegible]	STATUS: [illegible]
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TO: SAC, NEW YORK	FROM: SAC, NEW YORK
SUBJECT: [illegible]	RE: [illegible]
DATE: 1/10/45	FILE NO. [illegible]
CLASS: [illegible]	CLASS: [illegible]
STATUS: [illegible]	STATUS: [illegible]
REMARKS: [illegible]	REMARKS: [illegible]