

GEMM DIESEL LTD.



www.gemmdiesel.com

SERVICE INVOICE

#8 - 5270 AUTO ROAD S.E.
SALMON ARM, B.C.
V1E 1X3 250-832-6207

REMIT TO:

No. 08 - 5270 Auto Rd. S.E.
Salmon Arm, B.C. V1E 1X3
Tel (250) 832-6207 Fax (250) 832-9101

Invoice #	375564
Date (MMDDYY)	09/09/25
Order #	W79333
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Order Date	Tax Exempt Number	Customer P.O. #	Sales Rep	Ship Date	Ship Via	Loc/Whse
09/09/25			BRETT	09/09/25		00 SA

Part No	Description	Qty Ordered	Qty Shipped	Qty B/O	Unit Price	Extended Price
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S-CAM TUBE AND REMOVE THE CAM FROM THE CHASSIS. REPLACE THE BUSHINGS, INSTALL NEW CAM AND REMOUNT THE TUBE. REINSTALL THE SLACK WITH NEW CLEVIS PINS THEN INSTALL NEW BRAKE ANCHOR PINS AND BUSHINGS. INSTALL NEW LININGS AND DRUM, REINSTALL THE WHEELS, GREASE THE SLACK AND CAM, ADJUST THE BRAKES AND TORQUE THE WHEELS.

- #3 AXLE BRAKE LININGS WORN OUT. SUPPORT THE REAR AXLE, REMOVE THE WHEELS, DRUMS AND LININGS. REPLACE THE ANCHOR PINS AND BUSHINGS (SEIZED) AND REASSEMBLE WITH NEW LININGS AND DRUMS. INSTALL AND TORQUE THE WHEELS AND ADJUST THE BRAKES.

- EXHAUST PIPE ROTTEN BELOW MUFFLER AND AT REAR OF CAB. IT'S A ONE-PIECE PIPE FROM THE DOWN PIPE RIGHT TO THE MUFFLER ELBOW AND WE COULD NOT GET ONE FOR A WEEK. THE CUSTOMER REQUESTED WE BUILD ONE AS IT WOULD BE FASTER AS HE WAS TRYING TO MEET A DEADLINE. REMOVE THE ASSEMBLY FROM THE CHASSIS, CUT THE FLEX BEHIND THE TURBO AND ALL MOUNTING CLAMPS, THEN SNAKE THE PIPE OUT. GET NEW PIECES FROM THE PARTS DEPARTMENT AND FABRICATE NEW PIPE. TOOK TIME AS WE HAD TO TEST FIT AND MODIFY AS NEEDED. ONCE WE HAD IT SET UP SO IT WOULD FIT, WE REMOVED AND WELDED WHAT JOINTS WE NEEDED THEN ASSEMBLED THE REST AND SEALED WITH CLAMPS. WE INSTALLED THE PIPE INTO THE CHASSIS AND CONNECTED TO THE DOWN PIPE WITH A NEW FLEX. CLAMPED ANY REMAINING JOINTS THEN RAN THE ENGINE TO VERIFY NO LEAKS.

Notes:	Parts Labour
Our terms are from invoice date -	Sub Total HST/GST PST TOTAL
GST#:	Pmt Recvd
	AMT DUE

Signature

Name (please print)

Title

Company Name

Date

All parts returns must be accompanied by original invoice within 30 days and will be subject to a restocking fee. Special order and electrical items are non-returnable.

Vehicles and contents are left at owners risk. Gemm Diesel will not be held responsible for any damages caused while vehicle is unattended.

It is hereby acknowledged the invoice content is subject to a Repairs Lien in order to secure the full amount of services provided.