## GEMM DIESEL LTD.





## SERVICE INVOICE

- 5270 AUTO ROAD S.E. SALMON ARM, B.C. VIE 1X3 250-832-6207

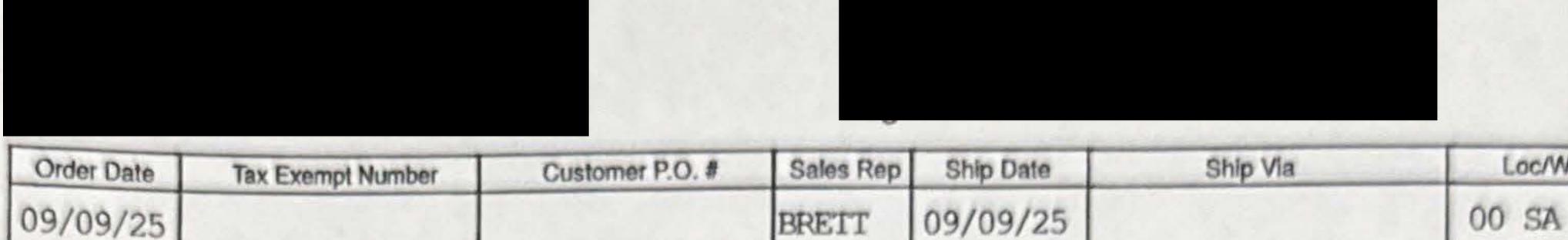
## REMIT TO:

No. 08 - 5270 Auto Rd. S.E. Salmon Arm, B.C. VIE 1X3 Tel (250) 832-6207 Fax (250) 832-9101

| Involce #     | 375564   |
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| Date (MMDDYY) | 09/09/25 |
| Order #       | W79333   |
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Extended Unit Qty Qty Qty Part No Description Price Shipped Price B/O Ordered

> S-CAM TUBE AND REMOVE THE CAM FROM THE CHASSIS. REPLACE THE BUSHINGS, INSTALL NEW CAM AND REMOUNT THE TUBE. REINSTALL THE SLACK WITH NEW CLEVIS PINS THEN INSTALL NEW BRAKE ANCHOR PINS AND BUSHINGS. INSTALL NEW LININGS AND DRUM, REINSTALL THE WHEELS, GREASE THE SLACK AND CAM, ADJUST THE BRAKES AND TORQUE THE WHEELS.

- #3 AXLE BRAKE LININGS WORN OUT. SUPPORT THE REAR AXLE, REMOVE THE WHEELS, DRUMS AND LININGS. REPLACE THE ANCHOR PINS AND BUSHINGS (SEIZED) AND REASSEMBLE WITH NEW LININGS AND DRUMS. INSTALL AND TORQUE THE WHEELS AND ADJUST THE BRAKES.
- EXHAUST PIPE ROTTEN BELOW MUFFLER AND AT REAR OF CAB. IT'S A ONE-PIECE PIPE FROM THE DOWN PIPE RIGHT TO THE MUFFLER ELBOW AND WE COULD NOT GET ONE FOR A WEEK. THE CUSTOMER REQUESTED WE BUILD ONE AS IT WOULD BE FASTER AS HE WAS TRYING TO MEET A DEADLINE. REMOVE THE ASSEMBLY FROM THE CHASSIS, CUT THE FLEX BEHIND THE TURBO AND ALL MOUNTING CLAMPS, THEN SNAKE THE PIPE OUT. GET NEW PIECES FROM THE PARTS DEPARTMENT AND FABRICATE NEW PIPE. TOOK TIME AS WE HAD TO TEST FIT AND MODIFY AS NEEDED. ONCE WE HAD IT SET UP SO IT WOULD FIT, WE REMOVED AND WELDED WHAT JOINTS WE NEEDED THEN ASSEMBLED THE REST AND SEALED WITH CLAMPS. WE INSTALLED THE PIPE INTO THE CHASSIS AND CONNECTED TO THE DOWN PIPE WITH A NEW FLEX. CLAMPED ANY REMAINING JOINTS THEN RAN THE ENGINE TO VERIFY NO LEAKS.

| Notes:        |                     | Parts<br>Labour             |
|---------------|---------------------|-----------------------------|
| Our terms are | from invoice date - | Sub Total HST/GST PST TOTAL |
| GST#:         |                     | Pmt Recvd                   |
|               | Name (please mint)  | AMT DUE                     |