



SERVICE INVOICE

Finning (Canada), a division of Finning International Inc

1714 KALAMALKA ROAD
VERNON, BC V1T 6V2
(250) 545-2321
(250) 545-8252 FAX

Date 25/05/22
Invoice Number 982228733
Invoice Total \$27,803.23
Payment Terms NET 30 DAYS

PAYER CA-0056910
1235632 BC LTD
223 51075 FALL COURT
CHILLIWACK BC V4Z 1K7

Due Date 24/06/22
Currency CANADIAN DOLLAR
Customer Tax Exemption No. PM&E EXEMPT
Customer Reference No. PO NOT REQUIRED
Order Date 11/02/22
Order Number 0060805358
Finning Contact DALLAS WALSH 250-545-2321
Customer Contact CHAD 250-215-6055
Customer Commitment Date 00/00/00
Actual Completion Date 20/05/22



CUSTOMER LOCATION CA-0056910
1235632 BC LTD
223 51075 FALL COURT
CHILLIWACK BC V4Z 1K7

Make CAT
Model 336E
Serial Number RZA00659
Unit Number E22-RZA00659
Meter Reading 7265.00
(26/04/22)

Line No.	Qty	Item No.	Description	U/M	Sales Price
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10		336E 336E	FUEL SYSTEM TROUBLESHOOT IN FIELD		
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Customer Reference No. ENGINE RUNNING ROUGH
CUSTOMER COMPLAINT:
ENGINE RUNNING ROUGH AND MAKING ENGINE OIL

CORRECTION:
FEBRUARY 15, 2022
-TRAVELLED TO MACHINE AT 6KM SYLVIA FOREST SERVICE ROAD
-OPERATOR ADVISED OF ENGINE MISS, ALSO HYDRAULIC LOCK
ACTIVATING WHILE TRAVELLING ON OCCASION
-PLUGGED IN ET, NO CODES ACTIVE OR LOGGED ASSOCIATED TO

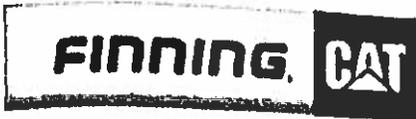
PAYMENT ADDRESS CHANGE NOTIFICATION: PLEASE REMIT TO P.O. BOX 2405, EDMONTON, AB T5J 2S1.

GST/HST Registration Number: 101801561 RT0001

This Service Invoice is subject to and incorporates by reference the Finning Parts Terms and Conditions, which can be found at www.finning.com/PartsTerms
Any Services provided by Finning are subject to Finning's Service Warranty & On-Time Completion Guarantee which can be found at www.finning.com/ServiceWarranty
Parts returns are governed by the Finning Customer Return Policy which can be found at www.finning.com/ReturnPolicy

Finning's liability, even if caused by its own negligence, and the remedies available to the Customer are limited by these Terms and Conditions.

These items are controlled by the U.S. government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations. The Terms and Conditions of this Service Invoice, including all documents incorporated by reference, is the entire agreement. No other documentation or other terms and conditions provided by the Customer prior to or subsequent to the finalization of this Order by the Customer shall be of any force or effect.



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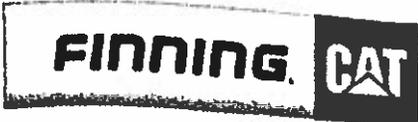
INJECTORS
 -LOGGED CODES FOR HYDRAULIC LOCK SOLENOID CURRENT ABOVE NORMAL
 -PERFORMED INJECTOR SOLENOID TEST, ALL PASSED
 -STARTED ENGINE AND PERFORMED CYLINDER CUT-OUT TEST, #3 CYLINDER NOT FUNCTIONING
 -REMOVED VALVE COVER AND FOUND PUSH TUBES FOR #3 CYLINDER MISSING, AND EXHAUST BRIDGE WEDGED BETWEEN VALVE AND INJECTOR, CAUSING INJECTOR TO LEAK FUEL INTO ENGINE OIL
 -MACHINE HAD EVENTS OF LOW ENGINE OIL PRESSURE ALSO
 -APPEARED LIFTER CLIP AND CAM FAILURE
 -INSTALLED VALVE COVER
 -ADVISED SUPERVISOR AND CUSTOMER OF FINDINGS

MARCH 19, 2022
 -REMOVED ENGINE VALVE COVER AND INSPECTED THE TOP END
 -CUSTOMER REMOVED THE VALVE BRIDGES AND PUSH TUBES FROM #3 CYLINDER
 -WASHED LIFTERS WITH BRAKE CLEAN TO TRY AND DETERMINE IF THE CYLINDER BLOCK REQUIRED REPLACEMENT
 -INSPECTED THE TOP END PUSH TUBES AND LIFTERS, FOUND NO OBVIOUS ISSUE
 -SUSPECTED THE CAMSHAFT IS DAMAGED, UNABLE TO SEE IT WITH THE CYLINDER HEAD IN PLACE
 -RECOMMENDED ENGINE REMOVAL AND DISASSEMBLY TO FURTHER INSPECT
 -PLACED VALVE COVER BACK ON TOP OF ENGINE

MARCH 23, 2022
 -CUT AND INSPECTED ENGINE OIL FILTER

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-CLEANED, FOUND SOME METALLIC FLAKES. FILTER WAS RECENTLY CHANGED, COUPLE HOURS OF RUN TIME

APRIL 8, 2022

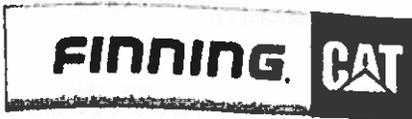
- GOT MACHINE SET UP IN YARD IN A POSITION THAT IT MAY BE TOWED LATER
- REMOVED GUARDING AND DRAINED COOLANT INTO CLEAN CONTAINERS
- REMOVED AIR LINE PIPES AND COOLANT LINES/PIPES
- REMOVED HARNESS FROM TOP OF ENGINE
- REMOVED VALVE COVER AND REMOVED ROCKER SHAFT
- REMOVED LINES AND CLAMPS FROM HEAD
- WORKED AROUND HEAD AND REMOVED COMPONENTS NEEDED FOR HEAD REMOVAL
- COVERED ENGINE WITH PLASTIC AND CLOSED HOOD

APRIL 11, 2022

- REMOVED HEAD MOUNTING BOLTS AND RIGGED CRANE TO HEAD
- LOOSENEED EGR COOLER TO REMOVE A HEAD BOLT
- LIFTED HEAD OFF ENGINE AND INSPECTED
- REMOVED NUMBER THREE CAM LIFTERS-FOUND ONE FAILED AND CAM FAILED
- FLATTENED ROLLER
- INSPECTED BORE FOR LIFTER-FOUND SOME SMALL BURRS
- IT SHOULD CLEAN UP OK
- NUMBER THREE LINER IS SEVERELY RUSTED-DEEP PITS AND VERY ROUGH
- ENGINE WILL NEED TO COME OUT TO COMPLETE REPAIR
- REMOVED DPF ASSEMBLY-SET ON CAB OF MACHINE AND COVERED ALL PORTS
- REMOVED HOOD AND SET ASIDE

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-DISCONNECTED FAN ASSEMBLY AND LEFT IN RAD ASSEMBLY
 -REMOVED A/C COMPRESSOR
 -REMOVED LINES AND HARNESSSES FROM ENGINE

APRIL 12, 2022

-REMOVED FUEL FILTER AND OIL FILTER BASE ASSEMBLY
 -REMOVED GUARDING AROUND PUMP
 -REMOVED PUMP PANEL DOOR
 -RIGGED FRAMING AROUND PUMP AND LIFTED OUT OF MACHINE
 -REMOVED LINES AND CAPPED FROM PUMP
 -REMOVED MOUNTING BOLTS FROM PUMP AND REMOVED FROM ENGINE
 -REMOVED MOUNTING BOLTS FROM PUMP AND REMOVED FROM ENGINE
 -REMOVED FUEL LINES AND CAPPED FROM ENGINE
 -REMOVED GUARDING AND PANELING FROM AROUND ENGINE
 -RIGGED ENGINE FOR REMOVAL-HAD TO GRIND DOWN SOME WASHERS
 TO SPACE LIFT LINKS ABOVE LINERS
 -REMOVED ENGINE FROM MACHINE
 -SET ENGINE UP ON PALLET AND MOVED OVER TO SHOP
 -COVERED ALL PORTS AND OPENINGS ON ENGINE
 -COVERED ALL ELECTRICAL CONNECTIONS

APRIL 13, 2022

-REMOVED CAM COVER
 -REMOVED REST OF LIFTERS FROM BLOCK
 -NUMBER 1 EXHAUST LIFTER STARTED TO FAIL-ROLLER FLAKING AWAY
 -ROLLED OVER ENGINE AND PIN TIMED TO NUMBER 1 TDC
 -REMOVED CAM

APRIL 26, 2022

-CLEANED SURFACES OF DECK-BRAKE CLEANED AND BLOW DRY

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			-INSPECTED BORES FOR LIFTERS-POLISHED		
			-CLEANED BORES-BRAKE CLEAN AND BLOW DRY		
			-LUBED UP LIFTERS AND INSTALLED WITH NEW CLIPS-MADE SURE CLIPS WERE SEATED		
			-FLIPPED CYLINDER HEAD AND POLISHED DECK-BRAKE CLEANED AND BLOW DRY		
			-INSTALLED NEW HEAD GASKET AND TWO O-RINGS ON BLOCK DECK		
			-INSTALLED HEAD ONTO ENGINE-MADE SURE IT WAS SQUARE TO BLOCK WHEN LOWERING		
			-INSTALLED NEW HEAD BOLTS WITH WASHERS-OILED THEM BEFORE INSTALL		
			-FOLLOWED TORQUING PROCEDURE		
			APRIL 27, 2022		
			-REMOVED NUMBER THREE INJECTOR-REMOVED LINE AND QUILL TUBE		
			-CLEANED BORE AND EVACUATED CYLINDER		
			-LUBED INJECTOR AND INSTALLED-TORQUED TO SPEC WITH NEW HOLD DOWN BOLT		
			-INSTALLED NEW QUILL TUBE AND NEVERSIEZED RETAINER NUT-TORQUED TO SPEC		
			-INSTALLED NEW INJECTOR LINE-TORQUED TO SPEC		
			-CLEANED ALL SURFACES FOR ROCKER SHAFT AND ROCKERS		
			-LUBED UP SHAFT AND ROCKERS		
			-CLEANED AND INSTALLED ALL VALVE BRIDGES-SEATED-LUBED TOP OF EACH VALVE STEM		
			-INSTALLED PUSH TUBES-TWO NEW-LUBED BOTH ENDS BEFORE INSTALL		
			-INSTALLED SHAFT AND TORQUED TO SPEC		
			-ROLLED OVER ENGINE AND PIN TIMED TO NUMBER 1 TDC		
			-WENT THROUGH VALVE SET-ALL NEEDED ADJUSTMENT		
			-TORQUED ALL JAM NUTS TO SPEC		

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			-ROLLED OVER ENGINE AND PIN TIMED AGAIN		
			-WENT THROUGH VALVE SET AGAIN-ALL NEEDED ADJUSTMENT		
			-TORQUED JAM NUTS TO SPEC		
			-INSTALLED INJECTOR HARNESS AND TORQUED TO SPEC-PLUGGED INTO ALL INJECTORS		
			-CLEANED SURFACE FOR VALVE COVER-INSTALLED VALVE COVER SEAL AND TORQUED VALVE COVER TO SPEC		
			-INSTALLED FUEL LINES, AIR LINES AND COOLANT LINES TO ENGINE-ALL RESEALED AND TORQUED TO SPEC		
			-INSTALLED CLAMPS TO LINES ALONG ENGINE		
			-INSTALLED CAM COVER WITH NEW GASKET AND TORQUED TO SPEC		
			-INSTALLED VIBRATION DAMPENER AND TORQUED TO SPEC WITH BLUE LOCTITE		
			-INSTALLED ALTERNATOR BRACKET AND TORQUED TO SPEC		
			-INSTALLED ALTERNATOR BELT		
			-INSTALLED WATER PUMP BELT		
			-FILLED ENGINE WITH OIL AND HOOKED UP BATTERY CART		
			-HOOKED UP A GAUGE TO ENGINE		
			-HOOKED UP STARTER BUTTON AND CRANKED OVER ENGINE-DID THREE CRANK CYCLES OF 15 TO 20 SECS		
			-HAD 50-60 PSI OIL PRESSURE THE WHOLE TIME		
			-REMOVED TEST TOOLING		
			APRIL 29, 2022		
			-CLEANED UP ENGINE AREA AND INSTALLED ENGINE MOUNTS		
			-RIGGED ENGINE AND LIFTED INTO POSITION		
			-INSTALLED ENGINE AND TORQUED TO SPEC WITH NEVERSEIZE		
			-INSTALLED NEW O-RING FOR HYDRAULIC PUMP MOUNT-LUBED		
			-CLEANED MOUNTING SURFACE AND RIGGED PUMP		
			-INSTALLED HYDRAULIC PUMP AND TORQUED TO SPEC		

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Line No.	Qty	Item No.	Description	U/M	Sales Price
			-CHECKED ENDO ON ENGINE CRANK-0.016"-GOOD -INSTALLED GUARDS AROUND PUMP -INSTALLED HYDRAULIC OIL LINES TO PUMP-TORQUED TO SPEC WITH NEW O-RINGS -ROUTED HARNESS AROUND ENGINE AND PREPPED FOR INSTALL		
			MAY 2, 2022 -INSTALLED FUEL LINES AND TORQUED TO SPEC-NEW O-RINGS -INSTALLED HARNESSES AND TORQUED TO SPEC -INSTALLED FAN SHROUD AND TORQUED TO SPEC -INSTALLED FAN AND TORQUED TO SPEC -ROUTED FAN HARNESS AND TIED DOWN -INSTALLED A/C COMPRESSOR AND TORQUED TO SPEC WITH NEVERSEIZE -INSTALLED FAN BELT -INSTALLED ALTERNATOR AND A/C COMPRESSOR HARNESS-TIED DOWN -INSTALLED TURBO INTAKE PIPE-TORQUED CLAMPS TO SPEC -INSTALLED LOWER RADIATOR LINE AND TORQUED CLAMPS TO SPEC-ON BOTH ENDS -INSTALLED ENGINE INTAKE AIR PIPE AND TORQUED CLAMP TO SPEC -INSTALLED CLAMPS ON ATAAC END OF ENGINE AIR PIPE AND TORQUED CLAMPS TO SPEC -RIGGED AND INSTALLED GAURDING AROUND PUMP-TORQUED TO SPEC -INSTALLED ENGINE OIL FITLER ASSEMBLY-TORQUED TO SPEC -INSTALLED FUEL FILTER ASSEMBLY AND TORQUED TO SPEC -ROUTED FUEL LINE THROUGH GAURD AND INSTALLED GAURD-TORQUED TO SPEC -RIGGED DPF ASSEMBLY AND INSTALLED-TORQUED MOUNTING BOLTS TO SPEC WITH NEVERSEIZE -FOUND HOSE FROM OVERFLOW BOTTLE TO ENGINE IS COOKED AND		

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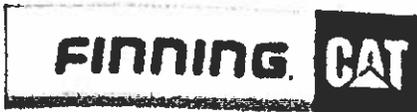
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			BROKEN -FOUND SOME HEATER HOSE IN SHOP -CLEANED UP AT END OF DAY AND ORGANIZED AREA -DID TIME MAY 3, 2022 -INSTALLED NEW INTAKE AIR HOSES AND UPPER RAD HOSE -TORQUED CLAMPS TO SPEC -TORQUED PIPE TO SPEC FOR INTAKE AIR -FILLED UP COOLANT SYSTEM -TOPPED UP HYDRAULIC OIL -HOOKED UP ET AND STARTED ENGINE -CHECKED FOR LEAKS AND/OR UNUSUAL NOISES-ALL GOOD -CHECKED FOR CODES-HAVE TWO-ONE FOR PRIMARY ENGINE SPEED SENSOR AND ONE FOR PUMP TO SWING MOTOR SOLENOID -INSPECTED FOR CODES-FOUND SWING MOTOR SOLENOID WAS UNPLUGGED-PLUGGED BACK IN-ALL GOOD -FOUND PRIMARY SPEED SENSOR PLUG WAS MISSING THE LOCK-SOMEONE ZIP TIED ON -PLUG WAS LOOSE -PUSHED BACK IN-ALL GOOD -STARTED MACHINE AND LET ENGINE WARM UP TO OPERATING TEMPERATURE -SHUT DOWN MACHINE AND DRAINED ENGINE OIL -INSTALLED OIL EVACUATION LINE AND TORQUED TO SPEC -REPLACED ENGINE OIL FILTER AND FILLED ENGINE OIL -FILLED PUMP DRIVE OIL AND INSTALLED NEW BREATHER -STARTED MACHINE AGAIN AND LET RUN-SHUT DOWN AND CHECKED OIL LEVEL-GOOD -TOOK PSR OF MACHINE		

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	1.00	20R5036	INJ GP FUEL	PC	
		20R5036			
	1.00	CORECHGCATMCO	CORE CHARGE CAT MCO		
	1.00	1R1808	FILTER AS-LU	PC	
	1.00	2617595	BOLT-SOCKET	PC	
		1250-035- -ACZ-001	JOURNEYMAN FIELD		
		1250-035- -ACZ-001	JOURNEYMAN TRAVEL		
	1.00	3493353	BELT	PC	
	1.00	6V1820	BOLT	PC	
	1.00	6V8260	SEAL	PC	
	1.00	2109246	SEAL-O-RING	PC	
	12.00	4674243	SPRING-GUIDE	PC	
	1.00	6V6609	SEAL	PC	
	1.00	0619455	SEAL	PC	
	2.00	2284947	SEAL-O-RING	PC	
	1.00	6V5043	SEAL-O-RING	PC	
	1.00	6V5063	SEAL O RING	PC	
	2.00	8T5917	SEAL-O-RING	PC	
	1.00	9F7283	RING	PC	
	1.00	2Y5829	NUT	PC	
	1.00	5P1076	WASHER	PC	
	1.00	2741639	SEAL-FUEL SY	PC	
	1.00	6V3250	SEAL O RING	PC	
	1.00	4234359	TUBE AS-FUEL	PC	
	1.00	3244379	HOSE	EA	

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	26.00	2632915	BOLT-12 POIN	PC	
	1.00	20R1141	CAMSHAFT AS	PC	
		20R1141			
	1.00	CORECHGCATMCO	CORE CHARGE CAT MCO		
		1250-035- -ACZ-001	JOURNEYMAN SHOP		
	1.00	2302866	HOSE	PC	
	1.00	2562209	SEAL	PC	
	1.00	2585646	GASKET	PC	
	2.00	2610205	ROD-VALVE PU	PC	
	1.00	2621940	GASKET AS.-H	PC	
	6.00	3262042	SEAL-FUEL SY	PC	
	1.00	3263862	HOSE	PC	
	1.00	3263892	HOSE	PC	
	1.00	3748495	BELT	PC	
	1.00	3808558	HOSE	PC	
	1.00	3880546	QUILL AS	PC	
	1.00	4563493	INJECTOR GP-	PC	
	1.00	4696309	TUBE AS-O GA	PC	
	1.00	4G4972	SEAL	PC	
	1.00	4H6112	BREATHER	PC	
	3.00	9X6000	BOLT	PC	
	12.00	5754995	LIFTER AS-VA	PC	
	1.00	320002372	LUBRIPLATE 105	PC	
		L0034-094-1			

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	14.00	320263889 CFL5153982	CAT DEO-ULS 10W-30 CK-4 1000L	LT	
	1.00-	20R1141 BZ121131160013	CAMSHAFT AS	PC	
	1.00-	336E 336E	NO CHARGE LABOR	EA	
Fixed Price Service Total					26,479.27
Order total					26,479.27
GST					1,323.96
Invoice Total					\$27,803.23

Thank you for your business.



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