

DMF Mobile Services Inc.

4044 Drouin Road
Hammond, ON K0A 2A0

613-794-3684
doug.fanjoy@dmfmobileservices.com



Invoice 7316

Date: 2021-01-25
Location: Cy
Work order #:
P.O. No.:

Invoice To:

[Redacted]
[Redacted]
[Redacted]
[Redacted]

Ship To:

[Redacted]
[Redacted]
[Redacted]

Make/Model	Serial No.	Unit #	Hours/Mileage
Cat D7R XR	AGN00938		8877

Quantity	Description	Price Each	Amount
2	November 4, 2020 Removed the turbo from the exhaust manifold and packaged all the parts so that they could be shipped to Montreal for machining.	98.00	196.00
5	December 17, 2020 Cleaned the block and liners, assembled the pistons onto the connecting rods and installed the pistons into the block. I measured the connecting rod bearing clearances and the clearance is 0.0025", torqued all the connecting rod bolts to the proper specification. Removed all the camshaft bearings because they had irregular wear.	98.00	490.00
4	December 18, 2020 Installed the new camshaft bushings into the block and installed the camshaft and timed the camshaft. Installed the front cover with a new gasket and front crankshaft seal, installed the front engine trunnion support and bolted it. Installed the new cam followers onto the shafts.	98.00	392.00
11	December 21, 2020 Installed the bushings in the front frame for the radiator assembly pins. Installed the cam followers onto the engine and torqued the bolts, installed the cylinder head onto the engine. Torqued all the bolts as per Cat procedure. Installed the coolant manifold, intake manifold with the aftercooler. Installed the rear engine lifting bracket and connected the aftercooler lines, installed the exhaust manifold with new studs, spacers, gaskets and locknuts. Installed the rebuilt turbo and connected the coolant and oil lines to the turbo.	98.00	1,078.00

GST/HST No. 839149044

Subtotal

Sales Tax Total

Total

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Make/Model	Serial No.	Unit #	Hours/Mileage
Cat D7R XR	AGN00938		8877

Quantity	Description	Price Each	Amount
5.5	December 23, 2020 Installed the injectors with new o-ring seals, installed the bridges and rocker shafts and I noticed damage to the rocker arm tips. Cleaned the block and installed the oil pick up tube with a new o-ring and installed the oil pan with a new gasket. Installed the oil filter housing and lines and put on a new oil filter, connected the heater hoses to the manifold.	98.00	539.00
7	January 6, 2021 Installed all the new rocker arms onto the shafts and installed the new bridges, installed the rocker shaft assemblies onto the engine and torqued the mounting bolts to 75 ft/lbs. Adjusted the valves and injectors and installed the rocker box assembly with a new gasket, installed the valve covers with new seals. Installed all the wiring and hoses on the left side of the engine.	98.00	686.00
3	January 7, 2021 Installed the front fan hub support plates and cleaned out the radiator cores. Cleaned the bores in the radiator frame and installed the frame onto the machine.	98.00	294.00
4	January 8, 2021 Installed all the support plates, fan guard, fuel filter housing and lines, A/C compressor, air filter housing and piping. Made a new oil supply hose for the safety circuit.	98.00	392.00
1	Oil supply hose	53.03	53.03

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POSTED

Make/Model	Serial No.	Unit #	Hours/Mileage
Cat D7R XR	AGN00938		8877

Quantity	Description	Price Each	Amount
5	January 11, 2021 Installed the lift cylinders and connected the hydraulic hoses. Filled the cooling system with new coolant, I noticed small leaks at the bottom rad hose so I drained the coolant and cleaned the corrosion on the lower water pump inlet pipe. Filled the cooling system with coolant and primed the fuel system. Tried to start the machine but the batteries were weak.	98.00	490.00
1	January 25, 2021 Drained the coolant and replaced the hose and clamps that connect the oil cooler to the water pump. Filled the cooling system and started the engine and let it run for 5 minutes.	98.00	98.00
	Note: I removed the valve covers and rechecked the torque on the injectors and rechecked the valve and injector adjustments, installed the valve covers back on the engine.		
1	Freight to send parts to Montreal.	91.85	91.85
2	Piston ring sets P# C10RS2-IPD	157.25	314.50
2	Piston crowns P# 1337098-IPD	279.10	558.20
1	Piston skirt P# 2382710-IPD	119.31	119.31
1	Remanufactured cylinder head. Customers cylinder head was repaired. P# 0R7440R	3,593.75	3,593.75
1	Rebuilt turbo assembly. Customers turbo was rebuilt. P# 171707R	2,193.75	2,193.75
1	New injector P# 20R0055	1,184.33	1,184.33
1	Bridge assembly P# 1159408U	29.38	29.38
2	Push rods P# 3418888	23.79	47.58
1	Remanufactured camshaft P# CM1713063	1,622.10	1,622.10
6	Injector cam followers P# 2027475	104.25	625.50

GST/HST No. 839149044

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Make/Model	Serial No.	Unit #	Hours/Mileage
Cat D7R XR	AGN00938		8877

Quantity	Description	Price Each	Amount
12	Valve cam followers P# 2511005	90.41	1,084.92
2	Rebuilt connecting rod assemblies P# CR1556629	153.99	307.98
2	Connecting rod bearing kits P# 2170577-IPD	51.55	103.10
1	Master gasket set P# 176011STRNLS	1,843.75	1,843.75
12	Exhaust manifold spacers P# 4P4369	21.79	261.48
1	Coolant hose P# 131-6645	23.56	23.56
2	Hose clamps P# 8T4984	29.66	59.32
	HST (ON) on sales	13.00%	2,712.63

GST/HST No. 839149044

Subtotal \$20,866.39

Sales Tax Total \$2,712.63

Total \$23,579.02

Authorized by: _____

TERMS

Payment due upon receipt. Interest will accrue on overdue items over 30 days at a rate of 2.00% per month. I authorize this repair work along with necessary materials. DMF Inc. employees may operate above vehicle for testing, inspection or delivery at my risk. An express mechanic's lien is acknowledged on this vehicle to secure the amount of repairs thereto. DMF Inc. will not be held responsible for loss or damage to vehicle or articles left in vehicle in case of fire, theft or accident or any other cause beyond DMF Inc.'s control.