

External Visual Inspections (10008)

Created By: *Clint Belesky*

Tel: 1780-523-3073
TC Registration: 25-0868 (Expires: 2023-08-01)

Facility

Northwest Machine and Welding
(1994) LTD
5208-40th St
High Prairie, AB, T0G 1E0
780-523-3073

Client

PVT PERFORMANCE VAC & TRUCK SERVICES LTD.
P.O BOX 783 STN MAIN
GRAND PRAIRIE, AB, T8V 3R5
Ph. No. - 780-830-0045

Tank

Ser. No.	10008	Unit Number	T1066
TC Spec.	TC 407	Date of mfr.	2012-09-01
Cert. date	2012-09-01	VIN	2N9WT4232DE065449
Tank mfr.	WOLF TANK	MDIN	42DBC1
CTMV Orig. Test Date	2012-09-01	MAWP	172 kPa
Test P.	276 kPa	Mfd. head thick	7.95 mm
Min. head thick	4.39 mm	Mfd. shell thick	6.35 mm
Min. shell thick	4.06 mm	Exposed Surface	88 m2
Cap.	42000 litres	Design Temp. Range	-28.8 C to 90 C
Max. Lading Density	1.6 kg/L	Shell Material	5454 H32
Head Material	5454-0	Weld Material	ER 5356
Max. Payload	35000 kg	Max. Load Rate	2800 L/m at 172 kPa
Max. Unload Rate	2800 L/m at 172 kPa	Heating Sys. Press	N/A
Heating Sys. Temp.	N/A		

External Visual Inspection

Inspection Date	2024-02-02	Inspection Expiry Date	2025-02-02
Manway Pressure	53 psi		

Inspection

Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)

Not Applicable

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)

Pass

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)

Pass

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)

Pass

Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)

Pass

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)

Pass

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)

Pass

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6

Pass

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2

Not Applicable

Corroded or abraded areas are thickness tested as per 7.2.1.3

Pass

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4

Pass

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)

Not Applicable

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5

Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6

Pass

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened

Pass

Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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Approval



Inspector

Signed by TYLER LEONARD

Service provided by **eStandardSolutions**

Leakage Tests (10008)

Created By: *Clint Belesky*

Tel: 1780-523-3073
TC Registration: 25-0868 (Expires: 2023-08-01)

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Tank

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Head Material	5454-0	Weld Material	ER 5356
Max. Payload	35000 kg	Max. Load Rate	2800 L/m at 172 kPa
Max. Unload Rate	2800 L/m at 172 kPa	Heating Sys. Press	N/A
Heating Sys. Temp.	N/A		

Leakage Test

Inspection Date	2024-02-02	Inspection Expiry Date	2025-02-02
Test Medium	Air	No. of Compartments	1

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	20	20	10	

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required
Pass

Product piping and valves hold pressure without leakage
Pass

Manways and closures inspected for leaks or deformation
Pass

Flanged connections checked for leakage
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments
Pass

Test pressure maintained for minimum of 5 minutes
Pass

All leaks are repaired before the tank is marked
Pass

Inspect head shell

Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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Approval

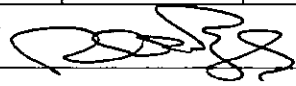


Inspector

Signed by TYLER LEONARD

Service provided by **eStandard Solutions**

Pressure Test (P)			
Unit #:	Test Pressure:	Test Medium:	Holding time:
Date:	Complies	Reject	Repaired
Test pressure as indicated in table 7.3			
4-1 Tank passed External Inspection	☐	☐	☐
4-2 Tank passed Internal Inspection	☐	☐	☐
4-3 Tank brought up to test pressure	☐	☐	☐
4-4 Pressure retained when isolated from pressure supply	☐	☐	☐
4-5 No defects, leakage or deformations	☐	☐	☐
4-6 Reclosing pressure relief devices tested or replaced	☐	☐	☐
4-7 All piping and accessories tested at not less than 80% MAWP	☐	☐	☐
Inspected By:	Signature:		

Upper Coupler Inspection (UC)			
Unit #:	Date: December 9, 2020		
Items inspected:	Complies	Reject	Repaired
5-1 Upper coupler plate removed	☒	☐	☐
5-2 Corroded, abraded areas	☒	☐	☐
5-3 Cracks, dents, distortions or defects in welds	☒	☐	☐
5-4 Any condition that might render the tank unsafe for use	☒	☐	☐
5-5 Upper Coupler reinstalled	☒	☐	☐
Inspected By: Miles Payeur	Signature: 		

Defects Discovered:	Yes: ☐	No: ☒
Description of the location, nature, and severity of damage or defect found, how they were discovered, and the nature of any repair or replacement to rectify the damage or defect:		
Upper coupler plate was removed and new upper coupler plate was installed at time of inspection		

Number of pages attached:			
Tank successfully tested after all repairs completed	Yes ☒	No ☐	N/A ☐
Written repair weld inspection report attached	Yes ☐	No ☐	N/A ☒
Tank disposition:	Removed from service	☐	
	Returned to service	☒	
	Further test / Inspections required	☐	
	Tank markings installed as required	☒	

Pressure Tests (10008)

Created By: *Clint Belesky*

Tel: 1780-523-3073
TC Registration: 25-0868 (Expires: 2023-08-01)

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Tank

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Cert. date	2012-09-01	VIN	2N9WT4232DE065449
Tank mfr.	WOLF TANK	MDIN	42DBC1
CTMV Orig. Test Date	2012-09-01	MAWP	172 kPa
Test P.	276 kPa	Mfd. head thick	7.95 mm
Min. head thick	4.39 mm	Mfd. shell thick	6.35 mm
Min. shell thick	4.06 mm	Exposed Surface	88 m2
Cap.	42000 litres	Design Temp. Range	-28.8 C to 90 C
Max. Lading Density	1.6 kg/L	Shell Material	5454 H32
Head Material	5454-0	Weld Material	ER 5356
Max. Payload	35000 kg	Max. Load Rate	2800 L/m at 172 kPa
Max. Unload Rate	2800 L/m at 172 kPa	Heating Sys. Press	N/A
Heating Sys. Temp.	N/A		

Pressure Test

Inspection Date	2023-01-04		
Inspection Expiry Date	2028-01-04		
Test Medium	Water		
No. of Compartments	1		
Compartment 1	Start (psi)	End (psi)	Hold Time
	40	40	10

Test Results

When venting devices are removed, they are bench tested and meet the requirements for the tank
Pass

Product piping with all valves and accessories in place and operative must be pressure tested at not less than 80% MAWP
Pass

When removed from the pressure supply, the test pressure is retained for the specified time for the pneumatic or hydrostatic test
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation. If defects found note the location on the report
Pass

Defects

No defects found.

PRV List

#	Type of PRV	Manufacturer	PRV Criteria	Discharge Pressure	Opening Pressure	Reseating Pressure	Disposition
1	GIRARD		psi	25	32	31	Reinstalled

Tank Disposition

Current Disposition	Passed / No Defects Found
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Approval



Inspector

Signed by TYLER LEONARD

Service provided by **eStandardSolutions**

Internal Visual Inspections (10008)

Created By: **Clint Belesky**

Tel: 1780-523-3073
TC Registration: 25-0868 (Expires: 2023-08-01)

Facility

Northwest Machine and Welding
(1994) LTD
5208-40th St
High Prairie, AB, T0G 1E0
780-523-3073

Client

PVT PERFORMANCE VAC & TRUCK SERVICES LTD.
P.O BOX 783 STN MAIN
GRAND PRAIRIE, AB, T8V 3R5
Ph. No. - 780-830-0045

Tank

Ser. No.	10008	Unit Number	T1066
TC Spec.	TC 407	Date of mfr.	2012-09-01
Cert. date	2012-09-01	VIN	2N9WT4232DE065449
Tank mfr.	WOLF TANK	MDIN	42DBC1
CTMV Orig. Test Date	2012-09-01	MAWP	172 kPa
Test P.	276 kPa	Mfd. head thick	7.95 mm
Min. head thick	4.39 mm	Mfd. shell thick	6.35 mm
Min. shell thick	4.06 mm	Exposed Surface	88 m2
Cap.	42000 litres	Design Temp. Range	-28.8 C to 90 C
Max. Lading Density	1.6 kg/L	Shell Material	5454 H32
Head Material	5454-0	Weld Material	ER 5356
Max. Payload	35000 kg	Max. Load Rate	2800 L/m at 172 kPa
Max. Unload Rate	2800 L/m at 172 kPa	Heating Sys. Press	N/A
Heating Sys. Temp.	N/A		

Internal Visual Inspection

Inspection Date 2023-01-04 Inspection Expiry Date 2028-01-04

Inspection

Lining test completed if lined as per 7.2.2.1(c)
Not Applicable

Enter the tank and inspect for: dents, gouges, cracks, corrosion, abrasions or signs of leakage in the shell or heads
Including bulkheads as per 7.2.2.1(a)
Pass

Inspect piping, valves and gaskets for damage as per 7.2.2.1(a)
Repair

Inspect every weld for cracks, defects or signs of leakage as per 7.2.2.1(b)
Pass

Corroded areas are thickness tested if found as per 7.2.2.1(d)
Not Applicable

Defects

Piping

WELDED NEW VIC GROOVES ON SUMP-LINE AS OLD ONES WERE CORRODED AND WELDED A PATCH ON SUMP-LINE WHERE THE PIPE
SITS ON U-BOLT HOLDER

Tank Disposition

Current Disposition

Tank Repaired / Re-Tested / Returned to Service

Approval

A handwritten signature in blue ink, appearing to be 'Tyler', is written above the 'Inspector' section.

Inspector

Signed by TYLER LEONARD

Service provided by **eStandardSolutions**

External Visual Inspections (10008)

W11-3

Inspection Date : 2026-07-08

Created By: Ben Stewart

Facility

Northern Tank Inspections Ltd.
108-25535 117 Ave
Acheson,, AB, T7X 6C2

Client

Chris Johnson
Drive Logistics
16 Lodge Pole Way

Peace , AB, T0H-0L0
Ph. No. - 1-780-872-8772

Tank

Ser. No.	10008	Unit Number	T-120
TC Spec.	TC 407	Date of mfr.	2012-09
Cert. date	2012-09	Tank mfr.	Wolf Tanks

External Visual Inspection

Inspection Date	2026-07-08	Inspection Expiry Date	2027-07-08
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Inspection

Inspect jacketing for dents, dlgs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)

Not Applicable

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)

Pass

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)

Pass

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)

Pass

Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)

Pass

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)

Pass

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)

Pass

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6

Pass

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2

Not Applicable

Corroded or abraded areas are thickness tested as per 7.2.1.3

Pass

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4

Pass

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)

Pass

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5

Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6

Pass

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened

Pass

Defects

No defects found.

Tank Disposition

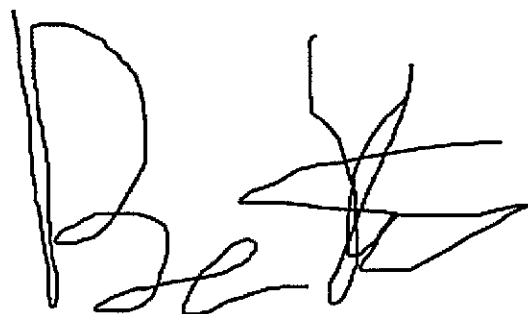
Current Disposition	Passed / No Defects Found
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Approval



Inspector

Signed by Ben Stewart



Tester

Signed by Ben Stewart

Service provided by **eStandardSolutions**

Leakage Tests (10008)

Inspection Date : 2026-07-08

Created By: *Ben Stewart*

Facility

Northern Tank Inspections Ltd.
108-25535 117 Ave
Acheson,, AB, T7X 6C2

Client

Chris Johnson
Drive Logistics
16 Lodge Pole Way

Peace , AB, T0H-0L0
Ph. No. - 1-780-872-8772

Tank

Ser. No.	10008	Unit Number	T-120
TC Spec.	TC 407	Date of mfr.	2012-09
Cert. date	2012-09	Tank mfr.	Wolf Tanks

Leakage Test

Inspection Date	2026-07-08	Inspection Expiry Date	2027-07-08
Test Medium	Air	No. of Compartments	1

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	15	15	10	

Ventling devices hold pressure as required, If removed they are bench tested and hold pressure as required
Pass

Product piping and valves hold pressure without leakage
Pass

Manways and closures inspected for leaks or deformation
Pass

Flanged connections checked for leakage
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments
Pass

Test pressure maintained for minimum of 5 minutes
Pass

All leaks are repaired before the tank is marked
Pass

Inspect head shell

Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
---------------------	---------------------------

Approval



Inspector
Signed by Ben Stewart



Tester
Signed by Ben Stewart

Service provided by **eStandardSolutions**