

Job Number		MAINTENANCE JOB CARD							
14850									
PRE JOB CHECK			JOB PROCESS			POST JOB CHECKS			
Job card provided			Bay Isolation			Vehicle parked in bay			
Task understood			LOTO			Locked and keys in cabinet			
Parts arranged			Take 5			Bay cleaned / restocked			
Pre Starts			Wheel Chocks			W/nut sheet completed			
Permits			Deck Props			Job card / Service sheets / Parts used completed			
Asset Number			Location			Hours			
Rego Number						KM's			
Job Details									
(980H CAT) PM3 SERVICE									
Job Category		Scheduled	Unscheduled	Breakdown					
Work Type		PM	Damage	Wear & Tear					
Subcontractor Name									
Works Description									
Repair Description									
- WASHED AND CLEANED THE WHOLE MACHINE - STARTED 1000HRS - SERVICE PM3 - FINISHED PM3 SERVICE (1000HRS) 2.5 PER SERVICE HOURS - TOPPED-UP COOLANT AND TESTED FOR LEAK ALL GOOD - CHECKED AND REPAIRED WIPER WASHER NOT WORKING - STRIKED REAR STEP PTH IN LHR - CALIBRATED LIFT & TILT BUCKET LEVER & SOLENOID									
Date	Mechanic	Start time	Finish Time	Total Hours	Entered				
9/10/26	LUI	12:00	3:30	3.5	Mex	☒	SAP	BC	
02/10/26	LUI	6:00	3:30	9.5	Mex	☒	SAP	BC	
2-10-25	NICK	6:00	3:00	9.0	Mex	☒	SAP	BC	
					Mex		SAP	BC	
					Mex		SAP	BC	
					Mex		SAP	BC	
					Mex		SAP	BC	
					Mex		SAP	BC	
					Mex		SAP	BC	
					Mex		SAP	BC	
Additional Defects		MUFFLER PIPE LEAKING; TYPED ALL NOT SERVICEABLE BUCKLE PINS NEED CHIMING; HYD. OIL LEAK @ HYD LINE							
Is Job Complete		Yes	No						
Servicemans Name		Date		Signoff					
If No, Follow up details:									
Parts Used									
Parts Description					Qty	Store / Order			
1000 HRS - SERVICE KIT P/O: 110539					1	STORE / ORDER			
CAT COOLANT					10 Ltrs	STORE / ORDER			
ENGINE OIL 15W 40					35 Ltrs	STORE / ORDER			
						STORE / ORDER			
						STORE / ORDER			
						STORE / ORDER			

Work Order Report

Printed ☐

Work Order No
14850

W/O Group No

Requester's Information

Name:
Details:
Rego Number:

Request No:
Phone No:
Approved By:

Asset Information

Asset No: 303107-FEL1467

CATERPILLAR 980H

Asset No	Asset Description
Recycling Industries Pty Ltd	Recycling Industries Pty Ltd
Plant Pool	Plant Pool
Loaders	Loaders
Laverton	Laverton
303107-FEL1467	CATERPILLAR 980H

Comments: Hours 3/8/23 31,458 Over 30K hours due for replacement FEL1467 Centre Hitch, Lift Cylinder, Load frame pins & bush's, Steering rams, Bucket rebuild

Contractor:

Contact:

Ph No:

Warranty Start:

Warranty Finish:

Last Reading:

34070.00 Hours

Date: 22/09/2025

Work Details

Job Description: PM4 - Victoria Plant Pool - Caterpillar 980H

Instructions:

Safety Notes: Note: service schedules established as of 14/11/2023, hierarchy and fixed used, hours needed to be adjusted in previous completed services to represent correct hours of 250/500/1000/2000 Moving forward, hours will be scheduled to those fixed hours

Priority: 3 Within 7 Days

Job Type: PM

Status: 1 - Scheduled

Account Code:

Reference No:

Frequency: 2000 Hours

Duration: 10.00

h

Policy No: 101

Department: PLP LOADER

Raised: 5/09/2025

Due Start: 19/09/2025

Start:

Due Finish: 25/09/2025

Finish:

Trades Information

Trade Code	Name	Due Start	Est Duration	Date Started	Act Duration	Signature
Mech x 1.0		19/09/2025	8.00		0.00	
Mech x 1.5		19/09/2025	2.00		0.00	

Spare Parts/Material

Catalogue No	Description	Qty	UOM	Cost
P780298	AIR FILTER	2.00	Each	\$106.00
6I-2509	ORIGINAL CAT FILTER	1.00	Each	\$129.74
LF691A	LUBE FILTER	1.00	Each	\$0.00
465-6506	FILTER	1.00	Each	\$126.39

326-1644	FUEL WATER SEPARATOR	1.00	Each	\$59.79
FF5624	FUEL FILTER	1.00	Each	\$38.62
6I-2510	ORIGINAL CAT FILTER	1.00	Each	\$105.44
HF35480	HYD FILTER	1.00	Each	\$104.38
Oil Sample Kit	Oil Sample Kit	5.00	Each	\$147.35
Mobil Delvac 15w-40	ENGINE OIL DELVAC 15w40	35.00	Litre	\$107.80
CON	Consumable charge	2.50	Each	\$1187.50
Mobiltrans HD 30w	Mobiltrans HD 30w Oil	62.00	Litre	\$208.94
Mobiltrans HD 50w	Mobiltrans HD 50w Oil	180.00	Each	\$667.80
Mobiltrans HD 10w	Mobiltrans HD 10w Oil	125.00	Litre	\$407.50
365-8396	CAT Coolant ELC	0.00	Litre	\$0.00
Enviro Disposal	Environmental Disposal	1.00	Each	\$15.00

Estimated Costs

Labour:	\$1020.00	Material:	\$3412.25	Other:	\$0.00
Total Cost:					

Work History Comments

Downtime:	hrs	Repair Time	hrs
Done Reading:			

Service Checklist

For assets: 3087, 3107

Date Printed

1/10/2025

Make Caterpillar

Model 980H

Serial Numbers

Area Checks	Interval	Instruction	Checked	Comment	Parts			
					Qty	Part No.	Description	Location
	1	Change air conditioning filters	✓		2	P780298		B9D
	1	Change primary air cleaner	✓	Use Cat Genuine filter	1	6L-2509		B4F
	1	check Coolant level and condition	✓	TOPPED-UP AS PER REQUIRED		cat elc		
	1	Check battery electrolyte levels & clean terminals	✓					
	1	Check hydraulic oil level	✓					
	1	Check oil levels F&R final drives	✓			delo torqforce sae 50w		
	1	Check transmission oil level	✓					
	1	Drain fuel sediment bowl	✓					
	1	Grease drive lines	✓					
	1	Inspect bucket pins, bushes, seals, cutting edge & report	✓	NEED SHIMMING				
	1	Inspect drive belts for condition & tension	✓					
	1	Sample engine oil	✓		1	SOS	CAT Sample Kit	C3D
	1	Test coolant level and condition	NA					
	2	Change engine crankcase oil	✓		35L	Delo 400 MGX SAE 15w-40	Engine oil	
	2	Change engine oil filter	✓		1	LF691A		B11D

Area Checks	Interval	Instruction	Checked	Comment	Parts			
					Qty	Part No.	Description	Location
	2	Change hydraulic oil filters			1	465-6506		B5F
	2	Change primary fuel/water separator		Use original CAT	1	326-1644		B6E
	2	Change secondary fuel filter			1	FF5624		A8C
	2	Inspect/adjust park brake as per OEM instructions						
	2	Sample front and rear diffs			2	SOS	CAT Sample Kit	C3D
	2	Sample hydraulic oil			1	SOS	CAT Sample Kit	C3D
	2	Sample transmission oil			1	SOS	CAT Sample Kit	C3D
	3	Change secondary air filter		Use original CAT	1	6I-2510		B4F
	3	Change transmission oil			62L	Delo TorqForce SAE 30W		B12C
	3	Change transmission oil filter		HF35480	1	328-3655		
	3	Remove transmission screen and inspect						
	4	Change axle oil F&R final drives			180L	Delo TorqForce SAE 50W		
	4	Change hydraulic tank oil			125L	Delo TorqForce SAE 10W		
	4	Service brake disc wear indicator check (Two people required)						
Cold	4000hr	Check engine valve lash						
Cold	4000hr	Inspect engine valve rotors						

Area Checks	Interval	Instruction	Checked	Comment	Parts			
					Qty	Part No.	Description	Location
Cold	4000hr	Inspect/Adjust electronic unit injector						

DETAILS UPDATED 13-3-18

Filters for units 3087/3107 - 980H			
Replace primary air cleaner	6I-2509		1
Clean/replace air conditioning filters	P780298		2
Replace engine oil filter	LF691A		1
Replace hydraulic oil filters	465-6506		1
Replace primary fuel/water separator	326-1644	use cat original	1
Replace secondary fuel filter	FF5624		1
Replace secondary air filter	61-2510		1
Change transmission oil filter	328-3655	HF35480	1

PM	Location
1	B4E
1	B9D
2	B11D
2	B5D
2	B6E
2	A8B
2	B4F
2	B12C
3	