



Taber, AB Ph: 403-223-3588 Fax: 403-223-2273
 Burdett, AB Ph: 403-833-3811 Fax: 403-833-2069
 Medicine Hat, AB Ph: 403-526-4450 Fax: 403-527-8569

48 Broxburn Blvd., Broxburn Business Park • Lethbridge, AB T1J 4P4
 403-327-5512 • Fax: 403-328-2599
 Toll Free: 1-800-334-7049
www.westerntractor.ca

W05-1

Branch LETHBRIDGE, AB		
Date 07/16/25	Time 11:01:57 (O)	Page 01
Account No ARFAR002	Phone No 4033827997	Inv No W50766
Ship Via	Purchase Order	
		Salesperson 652

SERVICE PRELIMINARY

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
00053364	S780 STS COMBINE	1817	1H0S780SVKT805617	08/01/20	
	S780	1323		08/01/22	1500 P

SEGMENT# 1 S 1689 S-SERIES 06/25/25 06/25/25

AG Inspection - S-Series Combine Performax
 AG Performax - S-Series Combine Inspection

Check over on combine and header.
 Threshing elements, rotor, and beaters
 Check concave condition and level concave.
 All bearings checked for play.
 Belt, chains, major drives checked for alignment and condition
 Hyd operation, hoses, and cylinder
 Monitors, harness, and electrical switch adjustments
 Wheel bearings, steering operation
 Grease machine
 Check fluids and filters.
 Safety shields
 Decals and hardware
 Remove chaffer and sieve elements. Inspect frame for cracks.
 note the labor discount to reduce the Performax price is applied to the misc. total.

***** BBADF

10906001	LABOR	3515.00
	SEGMENT TOTAL==>	3515.00

SEGMENT# 2 S 1689 HAULING 06/25/25 07/11/25

Semi Hauling & Misc Charges (Office Use Only)

29002-05-ABS.2	OIL SCAN KIT	1	50.00	50.00
			PARTS	50.00
10906001	SEGMENT TOTAL==>			50.00

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	S780	1323		08/01/22	1500 P

SEGMENT# 3 S 1000 WASH 06/25/25 07/11/25
 Wash And Clean Unit

10906001	LABOR	350.00
	SEGMENT TOTAL==>	350.00

SEGMENT# 4 S 1689 DECLINED 06/25/25
 Repairs Declined By Customer

- Remove Half Link - FH Drive Chain
- Investigate Feederhouse Fixed Frame Wear Plate
- R&R Feeder Chain Guides (Wear Strips) (775500-)
- R&R Multicoupler Valve (Each)
- R&R Header Latch Pin Cable
- R&R Unloading Auger Chain
- Remove 1/2 Link From Tailings Elevator Chain
- Remove 1/2 Link From Clean Grain Elevator Chain
- Replace Worn Drag Chain
- R&R Engine Oil And Filter
- Adjust Header Strippers
- Adjust Auger Finger Timing - Pickup Header
- R&R Fuel Filters (400 Hours)

SEGMENT# 5 C 1689 QUALITYCHECK 06/25/25 07/10/25
 Quality Check, - No Charge
 Segment has been billed on work order W51078 - 01

SEGMENT# 6 S 1652 44.01 07/04/25 07/05/25
 All software update W/GEN 4
CORRECTION:
 Updated Gen 4

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	S780	1323		08/01/22	1500 P

- Updated display
- Updated PDU
- Updated CAB
- Updated ARMC
- Updated PTP
- Updated LC1 and LC2
- Updated RC1

ADDITIONAL DESCRIPTION:

Update all controllers and AMS / GPS software WITH Gen 4 display.
 Gen 4 and 9 other controllers

10906001	LABOR	555.00
	SEGMENT TOTAL==>	555.00

SEGMENT# 7 S 1689 48.1 07/04/25 07/08/25

Diagnose Harvestrak/Grain Loss Issues

CORRECTION:

Both shoe sensors not reading. Checked wiring harness for any damages. found none. Tested the sensors and found that they were both faulty. Ordered and replaced both sensors and tested. Good.

ADDITIONAL DESCRIPTION:

Both shoe loss sensors not reading
 Includes R&R of sensor if required.

AXE55969	Sensor	2	282.03	564.06
	Uncategorized Sensor			

	PARTS	564.06
	LABOR	185.00
10906001	SEGMENT TOTAL==>	749.06

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00053364	S780 STS COMBINE	1817	1H0S780SVKT805617	08/01/20	
	S780	1323		08/01/22	1500 P
Set bevel gear backlash to spec. Run and test operation.					
M48583	SHAFT KEY			4	16.27
					65.08
					PARTS 65.08
					LABOR 370.00
10906001				SEGMENT TOTAL==>	435.08

SEGMENT#	S	1689	111.5	07/04/25	07/04/25	
						R&R Reverser Oil
<u>CORRECTION:</u> Removed oil from gearbox and refilled to correct level with new oil.						
<u>ADDITIONAL DESCRIPTION:</u> Drain and fill with oil. Ensure feederhouse raised all the way.						
						TY26372 80W140 GL5 1L 4 44.58 178.32
						3659 ENV FEE -1L OIL 4 .18 .72
						PARTS 179.04
						LABOR 120.25
10906001						SEGMENT TOTAL==> 299.29

SEGMENT#	S	1689	122.021	07/04/25	07/09/25	
						Repair Concave (Already Removed) (Each)
<u>CORRECTION:</u> Ground out cracks in concave. straightened bent components and welded cracks						
<u>ADDITIONAL DESCRIPTION:</u> Repair concave. Attempt to create suitable threshing surface.						
						LABOR 111.00

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SERVICE PRELIMINARY

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00053364	S780 STS COMBINE	1817	1H0S780SVKT805617	08/01/20		
	S780	1323		08/01/22	1500 P	
10906001				SEGMENT TOTAL==>		111.00

SEGMENT#12 S 1689 200	07/04/25 07/09/25					
Misc Welding						
<u>CORRECTION:</u>						
Front bulkhead cracked						
Gouged out cracks						
Welded cracks and ground smooth to prevent interference with concaves						
				LABOR		277.50
10906001				SEGMENT TOTAL==>		277.50

SEGMENT#13 S 1689 128.14	07/04/25 07/04/25					
R&R Discharge Beater Support (Standard Beater) (Each)						
<u>CORRECTION:</u>						
Loosened discharge beater belt.						
Removed wear strips.						
Removed and replaced supports.						
<u>ADDITIONAL DESCRIPTION:</u>						
Loosen discharge beater belt.						
Remove wear strips.						
Remove and replace supports.						
Assemble. Check for balance issues.						
HXE84113	SUPPORT BAR	1		382.60		382.60
HXE84114	SUPPORT BAR	1		382.60		382.60
H137329	M12 FLANGE NUT	1		2.69		2.69
L215374	Bolt	1		4.57		4.57
14M7275	M12 NUT	1		1.57		1.57
	PARTS					774.03

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00053364	S780 STS COMBINE	1817	1H0S780SVKT805617	08/01/20		
	S780	1323		08/01/22	1500 P	
				LABOR		222.00
10906001				SEGMENT TOTAL==>		996.03

SEGMENT#14 S 1689 NA 07/04/25 07/10/25

Notes for Customer

Clean grain elevator top sprocket starting to hook - will last the season
 Active tailings drive chain has one season left on it
 Harvest Lab auger - does not have cover on it

SEGMENT#15 S 1689 N/A 06/25/25 06/25/25

REMOVE HARVEST LAB

CORRECTION:

Removed harvest lab mount and harness. installed cover plates

ADDITIONAL DESCRIPTION:

REMOVE HARVEST LAB BRACKETS TIE UP HARNESS

14M7298	M8 FLANGE NUT	4	1.34	5.36
			PARTS	5.36
			LABOR	312.65
10906001			SEGMENT TOTAL==>	318.01

***** WORK ORDER TOTALS *****

PARTS	1906.32
LABOR	6203.40
PMI LABOR DISC	3515.00-
PMI PARTS DISC	190.63-
SERV SUPPLIES	375.00

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00053364	S780 STS COMBINE	1817	1H0S780SVKT805617	08/01/20		
	S780	1323		08/01/22	1500 P	
				SUB TOTAL==>		4779.09
				GST No. 103596318		238.97
				TOTAL CREDIT CARD		5018.06

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