

Repair Order 00015731

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From : [REDACTED]
PO BOX 277
DEERAGUN
QLD
Tel : 07 4774 5620 4818
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A.C.N : 98106584034

Customer : [REDACTED]
Fleet Number : V7
Make : VOLVO
Registration : 233VCO
Speedo : 1053605
Hours : 0.0
Service Type :
Opening Date : 30/08/2021
Closing Date : 30/08/2021
Status : Complete
Raised By : E

Invoice No	Costcode	Part No	Description	Mechanic	Qty	Rate	Value
		ELAB	EXTERNAL LABOUR	WESTERN TRUCK	1.00	11673.2600	11673.26

Notes : WESTERN TRUCK GROUP
INVOICE NO. 6007085

LABOUR - ENGINE REBUILD
CONCERN: COOLANT IN OIL
CAUSE BROKEN VALVE DROP INTO CYLINDER 3 AND CRACKED LINDER
CORRECTION: DRAINED OIL AND FOUND COOLANT IN OIL. REMOVED SUMP AND FOUND WATER DRIPPING FROM CYLINDER 3.
REMOVED ROCKER COVER AND FOUND INTAKE CYLINDER 3, OUT VALVE BROKEN.
REQUIRES CYLINDER HEAD REMOVAL FOR FURTHER DIAGNOSIS.
DISCONNECTED BOOST HOSES, RADIATOR HOSES, UPPER TIMING COVERS.
REMOVED ROCKER SHAFT, CAM SHAFT GEAR, INJECTORS, AND FUEL LINES
REMOVED CYLINDER HEAD AND INSPECTED
CYLINDER HEAD DAMAGED, LINKER 3 & 6 DAMAGED, PISTON 3 & 6 DAMAGED, TURBO DAMAGE.

CONCERN: ENGINE REBUILD