



Test and Inspection Report in Accordance with CSA B620

Facility Name:	Total Inspection Services Inc.	Work Order Number:	6292
Address:	7018 Stanley Drive PO Box 974 Dawson Creek BC V1G 4H9	Date:	OCT 31 2025
Telephone:	250-784-7966	Transport Canada Facility Registration #:	25-0847
Tank Owner:	TROYER VENTURES LTD	Tank TCRN/MDIN:	N/A
Address:	9303-85 AVE FORT ST JOHN BC V1J-5Z3	Unit #:	T115
Telephone:	250-785-5332		

Tank Serial #:	4674	Tank Spec:	DOT 407
Manufacturer:	TREMCAR	Mfr. Date:	06/2005
Special Service:	N/A	Lined:	Yes ☐ No ☒
MAWP or Design	35 PSI	Insulated:	Yes ☐ No ☒
Pressure:			
Min Shell	.180 INCH	Min Head	.215 INCH
Thickness:		Thickness:	

Cert. Date: 06/2005 Assembler: TREMCAR

Gauge Calibration Checked: Yes ☒ No ☐ Gauge #: D3

Capacity: ☐ Total US gals ☒ Total Litres ☐ Total Imp gals

Compartments: 1. 30000 2. 3. 4.

TEST PERFORMED ☒ V – shall signify external inspection ☒ I – shall signify internal inspection
☒ K – shall signify leakage test ☒ P – shall signify pressure test

EXTERNAL VISUAL INSPECTION "V"

	Complies	Reject	N/A	Complies on Retest
Data plate, present and legible	☒	☐	☐	☐
Shell & Heads, corrosion, abrasion, dents, overlay patches, leaks etc.	☒	☐	☐	☐
Structural members, outriggers, cross members, etc.	☒	☐	☐	☐
Piping and valves for leakage, damage, corrosion	☐	☒	☐	☒
Remote closures, emergency shut off decals, thermal devices	☒	☐	☐	☐
Hoses for defects, identification and test dates	☐	☒	☐	☒

Gaskets on full opening rear heads for damage or cuts	☐	☐	☒	☐
Tank attachments to frame or running gear	☒	☐	☐	☐
Ladders, walkways, etc.	☒	☐	☐	☐
Fill covers, manways and closure devices	☒	☐	☐	☐
Relief valves and vents (replace or test if tank in service where lading corrosive to relieve device)	☐	☒	☐	☒
Accident damage protection	☒	☐	☐	☐

INTERNAL VISUAL INSPECTION "I"

	Complies	Reject	N/A	Complies on Retest
Interior surface, corrosion, distortion, overlay patches, cracking etc.	☒	☐	☐	☐
Interior welds for defects, cracking, etc.	☒	☐	☐	☐
Internal supports and attachments	☒	☐	☐	☐
Internal valves, piping and vents for leakage, damage, etc.	☒	☐	☐	☐

Note: Rejection Criteria for Visual Inspections

Any of the following conditions shall cause the tank to be rejected:

- Less than minimum material thickness under any cut, dig or gouge.
- Any dent with a depth greater than ½" where it includes a weld.
- Any dent with a depth greater than 10% of the length of the dent.
- Any weld defect including a crack, pinhole, or incomplete fusion of the weld.
- Any repairs made using overlay patches.
- Defective, unidentified or out of test Hose Assemblies.

LEAKAGE TEST "K"

Test Pressure: 28 PSI (80% of MAWP Min.) Test Medium: WATER Hold Time: 5 MINS

Item Tested				Item Tested			
	Pass	Fail	Complies on Retest		Pass	Fail	Complies on Retest
Compartment # 1	☒	☐	☐	Compartment # 1 Piping	☒	☐	☐
Compartment # 2	☐	☐	☐	Compartment # 2 Piping	☐	☐	☐
Compartment # 3	☐	☐	☐	Compartment # 3 Piping	☐	☐	☐
Compartment # 4	☐	☐	☐	Compartment # 4 Piping	☐	☐	☐

PRESSURE TEST "P"

Test Pressure (Tank): 52.5 PSI (Refer to Table 7.3 of CSA B620 (latest Edition, latest Addenda) for appropriate test pressure.

Test Pressure (Piping): 28 PSI (80% Tank Test) Test Medium: WATER Hold Time: 10 MINS

Item Tested				Item Tested			
	Pass	Fail	Complies on Retest		Pass	Fail	Complies on Retest
Compartment # 1	☒	☐	☐	Compartment # 1 Piping	☒	☐	☐
Compartment # 2	☐	☐	☐	Compartment # 2 Piping	☐	☐	☐
Compartment # 3	☐	☐	☐	Compartment # 3 Piping	☐	☐	☐
Compartment # 4	☐	☐	☐	Compartment # 4 Piping	☐	☐	☐

RELIEF DEVICE TEST RESULTS		☒ Applicable		☐ Not Applicable		
Compartment:	ONE	Device Type:	FORT VALE	Set to Discharge:	42 PSI	PSIG/in Hg
Device Opened:	43 PSI	PSIG/in Hg	Reseated:	41 PSI	PSIG/in Hg	
Disposition:	☒ Reinstalled	☐ Installed New Relief	☐ Repaired		☐ Replaced	
Compartment:		Device Type:		Set to Discharge:		PSIG/in Hg
Device Opened:		PSIG/in Hg	Reseated:		PSIG/in Hg	
Disposition:	☐ Reinstalled	☐ Installed New Relief	☐ Repaired		☐ Replaced	
Compartment:		Device Type:		Set to Discharge:		PSIG/in Hg
Device Opened:		PSIG/in Hg	Reseated:		PSIG/in Hg	
Disposition:	☐ Reinstalled	☐ Installed New Relief	☐ Repaired		☐ Replaced	
Compartment:		Device Type:		Set to Discharge:		PSIG/in Hg

Device Opened:		PSIG/in Hg	Reseated:		PSIG/in Hg	
Disposition:	☐ Reinstalled	☐ Installed New Relief	☐ Repaired		☐ Replaced	

Defects found, location and corrective action *(use additional sheets if necessary)*

CERT HOSES
TAKE OFF VENT EXTENTION
1" CAMLOCK DRAIN CAP MISSING

Defects corrected and released
Tank successfully retested after repair

☒ Yes ☐ No
☒ Yes ☐ No

Tank Disposition: ☐ Returned to service as no defects or damage was discovered
 ☒ Returned to service after retest
 ☐ Removed from service

Tank Marking: 10 25 VIKP 847

Month, year and service symbol (MMYY XXXXXX 000) after all defects are corrected.

Tank markings applied

☒ Yes ☐ No

Tank Tester Name: Gary Grant

Signature: 

Date: OCT 31 2025



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Pressure:		Assembler:	TREMCAR
Cert. Date:	06/2005		

Min Shell	.180 INCH	Min Head	.215 INCH
Thickness:		Thickness:	

Capacity: ☐ Total US gals ☒ Total Litres ☐ Total Imp gals

Compartments: 1. 30000 2. 3. 4.

TEST PERFORMED ☒ U/C – shall signify Upper Coupler Inspection

UPPER COUPLER THICKNESS "U/C"

Defects Corrected and Released	☐ Yes	☐ No

Tank Disposition: ☒ Returned to service as no defects or damage was discovered
☐ Returned to service after retest
☐ Removed from service

Tank 10 25 UC 847 Month, year and service symbol (MMYY XXXXXX 000) after all defects are corrected.

Marking:

Tank markings applied

☒ Yes ☐ No

Inspector Name: Gary Grant Signature: Date: OCT 30 2025



7018 Stanley Dr, PO Box 974
Dawson Creek BC V1G 4H9
Phone: 250-784-7966
E-mail: tis@pris.ca

HOSE TEST CERTIFICATE

Customer TROYER VENTURES

Unit # T115

Invoice # 25586

**THIS CERTIFICATE IS PROOF THAT ALL ASSEMBLIES LISTED BELOW HAVE BEEN TESTED
HYDROSTATICALLY**

ASSEMBLY	SERIAL #	TEST PRESSURE	WORKING PRESSURE	HOLD TIME	EXTERNAL INSPECTION
FLUID HOSE	1067	180 PSI	150 PSI	5 MIN	PASSED
FLUID HOSE	1068	180 PSI	150 PSI	5 MIN	PASSED
FLUID HOSE	1069	180 PSI	150 PSI	5 MIN	PASSED

GARY GRANT

OCT 31 2025

Tested By

Signature

Date Tested