



Integrated Management System

Quality Form

Document No. MAF0041

Tyre and Rim Change

Page 1 of 1

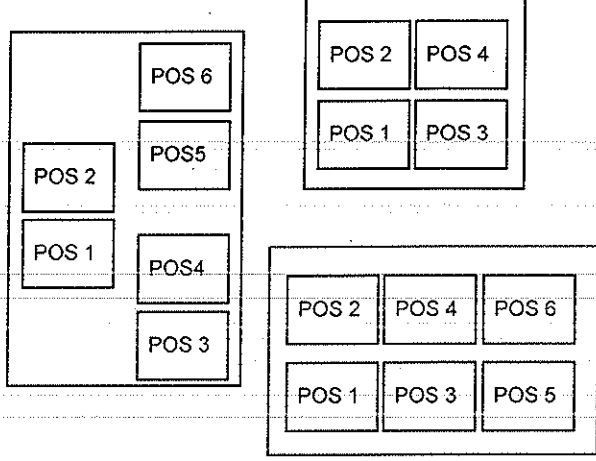
Plant ID:	AT 745	Site:	WQP	Tyre Filter:	SSAMPSON	Model:	740
Tyre Size:	29.5 R25	Hours:	14000	Kilometres:		Date:	22/18

Tyre - Rim Off				Tyre - Rim On			
POS	Serial No	Tread In	Tread Out	Rim No.	Make	Type	Spec
A							
B							

Tyre - Rim On				Tyre - Rim On			
POS	New or Used	Serial No.	Tread In	Tread Out	Rim No.	Make	Type
1	N	F76284122	48	48		Bridge	USLTK 2-A
2	N	F7A382067	48	48		Bridge	USLTK 2-A

*Action Type	**Removal Reason Code	
A Scrap	TCUT	Tread Rock cut & Penetration
B Repair	IRRW	Irregular wear, spot wear, rapid wear
C Further Inspection	CBU	Ply cord/casing break up
D Return to mine site	SCUT	Sidewalls/shoulder rock & penetration
E Transfer to another site	BEAD	Bead burst, chaffer end separation, rim friction
F Transfer from Supplier	FO	Foreign Object
G Sold	ACCD	Fire, Chemical, rock ejector, loader bucket
H Send for recap	SB	Shock burst, no evidence of rock cut
***Service Code	SCK	Buttress crack, radial crack at shoulder area
A Tyre rotation	SWC	Sidewall crack
B Vehicle Maintenance	RO	Run out
C Due to rim problem	VIB	Pattern pitch vibration
D Due to tyre problem	BDFT	Improper fitment
E Due to air leak	NA	Not applicable
F Tyre fitment	WO	Worn Out
G Other reason		

Tyre and Rim Positions:



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Prepared By: Julia Crook Date: 26/04/2016 Approved By: John Stokes Date: 26/04/2016

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Tyre and Rim Change

Plant ID:	A7745	Site:	KILLWIN.	Tyre Fitter:		Model:	740
Tyre Size:	29.5xR25	Hours:		Kilometres:		Date:	8/9/20.

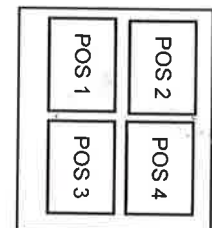
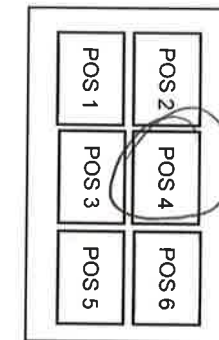
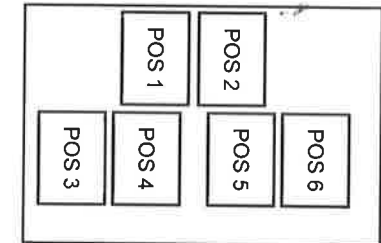
Tyre - Rim Off

POS	Serial No.	Tread In	Tread Out	Rim No.	Make	Type	Spec	Service Code***	Removal Reason Code**	Action Code*
4	FIN183660	14	15		MAKUL	RAO		D/E	SWC	A.

Tyre - Rim On

POS	New or Used	Serial No.	Tread In	Tread Out	Rim No.	Make	Type	Spec	Pressure
4	RAO R/O	DG11991124	15	16			RAO		

*Action Code		**Removal Reason Code				
A	Scrap	TCUT	Tread Rock cut & Penetration		CSPE	Rock cut Separation
B	Repair	IRRW	Irregular wear, spot wear, rapid wear		PES	Ply turn up Separation
C	Further Inspection	CBU	Ply cord/casing break up		BDCK	Bead gum chaffer cracking
D	Return to mine site	SCUT	Sidewall/shoulder rock & penetration		CS	Ply cord separation
E	Transfer to another site	BEAD	Bead burst, chaffer end separation, rim friction		ILS	Inner liner split or blister
F	Transfer from Supplier	FO	Foreign Object		LOPG	Radial run out
G	Sold	ACCD	Fire, Chemical, rock ejector, loader bucket		LT	Low tread
H	Send for recap	SB	Shock burst, no evidence of rock cut		CB	Rock cut Burst
***Service Code		SCK	Buttress crack, radial crack at shoulder area		SCHD	Schedule Change
A	Tyre rotation	SWC	Sidewall crack		TSEP	Tread Separation
B	Vehicle Maintenance	RO	Run out		RF	Run flat
C	Due to rim problem	VIB	Pattern pitch vibration		SIDE	Sidewall separation
D	Due to tyre problem	BDFT	Improper fitment		HSEP	Heat separation
E	Due to air leak	NA	Not applicable		WO	Worn Out
F	Tyre fitment	WO	Worn Out		MATC	Matching
G	Other reason					

Tyre and Rim Positions:


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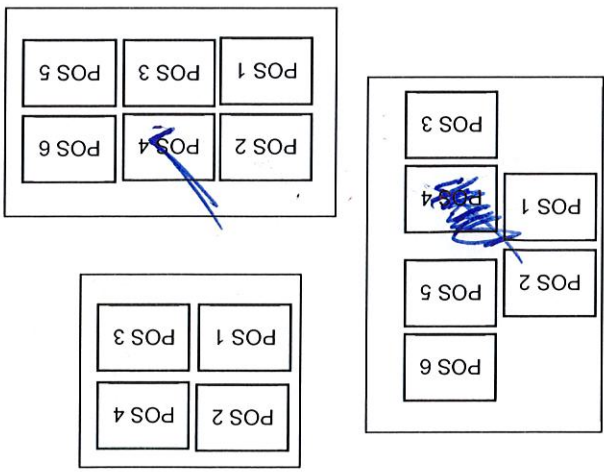


Tyre and Rim Change			
Plant ID:	BT 745	Site:	DOOCAS
Tyre Size:	29.5 R25	Hours:	16999
		Tyre Fitter:	SCOT / MAT
		Kilometres:	
		Model:	745
		Date:	14-2-22

POS	Serial No.	Tread In	Tread Out	Rim No.	Make	Type	Spec	Service Code***	Removal Reason Code**	Action Code*
4	NO SERIAL NUMBER ON TYRE	10	10		MTP	W803		E.	SCOT.	A
4	USED	HSKVDZ408T	55	55		YOKOHAMA	RT41			

*Action Code		**Removal Reason Code	
A	Scrap	TCUT	Tread Rock cut & Penetration
B	Repair	IRRW	Irregular wear, spot wear, rapid wear
C	Further Inspection	CBU	Ply cord/casing break up
D	Return to mine site	SCUT	Sidewall/shoulder rock & penetration
E	Transfer to another site	BEAD	Bead burst, chaffer end separation, rim friction
F	Transfer from Supplier	FO	Foreign Object
G	Sold	ACCD	Fire, Chemical, rock ejector, loader bucket
H	Send for recap	SB	Shock burst, no evidence of rock cut
***Service Code		SCK	Buttress crack, radial crack at shoulder area
A	Tyre rotation	SWC	Sidewall crack
B	Vehicle Maintenance	RO	Run out
C	Due to rim problem	VIB	Pattern pitch vibration
D	Due to tyre problem	BDFT	Improper fitment
E	Due to air leak	NA	Not applicable
F	Tyre fitment	WO	Worn Out
G	Other reason	WO	Worn Out

Tyre and Rim Positions:



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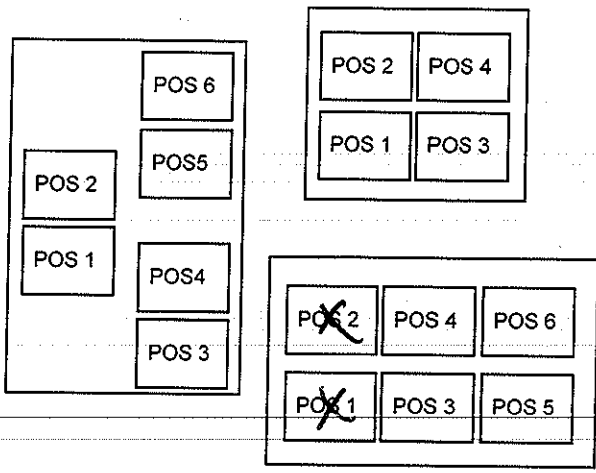


Plant ID:	AT745	Site:	WRR		Tyre and Rim Change
Tyre Size:	29.5 R25	Hours:	1360	Kilometres:	
				Tyre Fitter:	Sampson
				Model:	740
				Date:	14/5/17

Tyre - Rim Off		Tyre - Rim On		Tyre		Spec		Action Code*		Removal Reason Code**		Service Code***	
POS	Serial No.	Tread In	Tread Out	Rim No	Make	Type	Spec	Code	Code	Reason	Code	Code	Code
1	AC00011FAY	22	23		MICHI	XADM	E3T	0	0	R0		A	
2	AC00046FY	21	20		MICHI	XADM	E3T	0	0	R0		A	
Tyre - Rim On		Tread		Rim No		Make		Type		Spec		Pressure	
POS	New or Used	In	Out										
1	N	49	49		Brady	USLR				2-4		60	
2	N	49	49		Brady	USLR				2-4		60	

*Action Type		**Removal Reason Code	
A	Scrap	TCUT	Tread Rock cut & Penetration
B	Repair	IRRW	Irregular wear, spot wear, rapid wear
C	Further Inspection	CBU	Ply cord/casing break up
D	Return to mine site	SCUT	Sidewall/shoulder rock & penetration
E	Transfer to another site	BEAD	Bead burst, chaffer end separation, rim friction
F	Transfer from Supplier	FO	Foreign Object
G	Sold	ACCD	Fire, Chemical, rock ejector, loader bucket
H	Send for recap	SB	Shock burst, no evidence of rock cut
***Service Code			
A	Tyre rotation	SCK	Buttress crack, radial crack at shoulder area
B	Vehicle Maintenance	SWC	Sidewall crack
C	Due to rim problem	RO	Run out
D	Due to tyre problem	VIB	Pattern pitch vibration
E	Due to air leak	BDFT	Improper fitment
F	Tyre fitment	NA	Not applicable
G	Other reason	WO	Worn Out
		MATC	Matching
		WO	Worn Out
		HSEP	Heat separation
		SIDE	Sidewall separation
		RF	Run flat
		TSEP	Tread Separation
		SCHD	Schedule Change
		CB	Rock cut Burst
		LT	Low tread
		LOGP	Radial run out
		ILS	Inner liner split or blister
		CS	Ply cord separation
		BCK	Bead gum chaffer cracking
		PES	Ply turn up Separation
		CSPE	Rock cut Separation

Tyre and Rim Positions:



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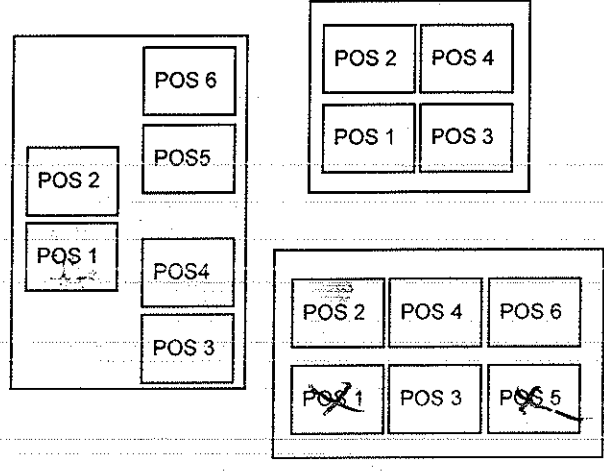
Plant ID: **AT145** Site: **WER** Tyre Filter: **S.S. Simpson** Model: **TL40 Mexy**
 Tyre Size: **29.5 R25** Hours: **14177** Kilometres: Tyre and Rim Change Date: **14/6/18**

POS	Serial No.	Tread In	Tread Out	Tyre - Rim Off		Type	Spec	Action Code*	Removal Reason Code**	Service Code***
				Rim No.	Make					
1	FTY284122	47	47		Bridge	USLTR	2-A	D	R0	A

POS	New or Used	Serial No.	Tread In	Tread Out	Tyre - Rim On		Type	Spec	Pressure
					Rim No.	Make			
7	M	FTY284129	48	48		Bridge	USLTR	2-A	60
8	M	FTY284122	47	47		Bridge	USLTR	2-A	60

Action Type	Removal Reason Code	
	TCUT	CSPE
A Scrap	Tread Rock cut & Penetration	Rock cut Separation
B Repair	Irregular wear, spot wear, rapid wear	Ply turn up Separation
C Further Inspection	Ply cord/casing break up	Bead gum chaffer cracking
D Return to mine site	Sidewall/shoulder rock & penetration	Ply cord separation
E Transfer to another site	Bead burst, chaffer end separation, rim friction	Inner liner split or blister
F Transfer from Supplier	Foreign Object	Radial run out
G Sold	Fire, Chemical, rock ejector, loader bucket	Low tread
H Send for recap	Shock burst, no evidence of rock cut	Rock cut Burst
***Service Code		
A Tyre rotation	Buttress crack, radial crack at shoulder area	Schedule Change
B Vehicle Maintenance	Sidewall crack	Tread Separation
C Due to rim problem	Run out	Run flat
D Due to tyre problem	Pattern pitch vibration	Sidewall separation
E Due to air leak	Improper fitment	Heat separation
F Tyre fitment	Not applicable	Worn Out
G Other reason	Worn Out	Matching

Tyre and Rim Positions:



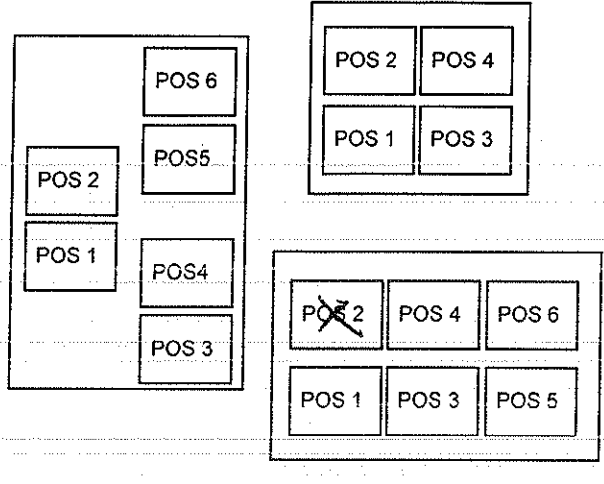


Plant ID:	ATULS	Site:	WRP	Tyre and Rim Change
Tyre Size:	295 R25	Hours:	14177	Kilometres:
				Tyre Fitter:
				Model:
				Date:
				740 NOV07
				14/6/18

Tyre - Rim Off				Tyre - Rim On			
POS	Serial No.	Tread In	Tread Out	Rim No.	Make	Type	Spec
2	F7A382067	46	46		Bridge	USLTR	2-A
POS	New/Used	Serial No.	Tread In	Tread Out	Rim No.	Make	Type
2	N	F7A285429	48	48		Bridge	USLTR
POS	Service Code***	Removal Reason Code**	Action Code*	Spec	Pressure		
	A	RO	D				

*Action Type	TCUT	Tread Rock cut & Penetration	**Removal Reason Code
A Scrap	IRRW	Irregular wear, spot wear, rapid wear	CSPE
B Repair	CBU	Ply cord/casing break up	PES
C Further Inspection	SCUT	Sidewall/shoulder rock & penetration	BDCK
D Return to mine site	BEAD	Bead burst, chaffer end separation, rim friction	CS
E Transfer to another site	FO	Foreign Object	ILS
F Transfer from Supplier	ACCD	Fire, Chemical, rock ejector, loader bucket	LOPG
G Sold	SB	Shock burst, no evidence of rock cut	LT
H Send for recap	SCK	Bultruss crack, radial crack at shoulder area	CB
***Service Code			
A Tyre rotation	SWC	Sidewall crack	SCHD
B Vehicle Maintenance	RO	Run out	TSEP
C Due to rim problem	VIB	Pattern pitch vibration	RF
D Due to tyre problem	BDFT	Improper fitment	SIDE
E Due to air leak	NA	Not applicable	HSEP
F Tyre fitment	WO	Worn Out	WO
G Other reason		Matching	MATC

Tyre and Rim Positions:



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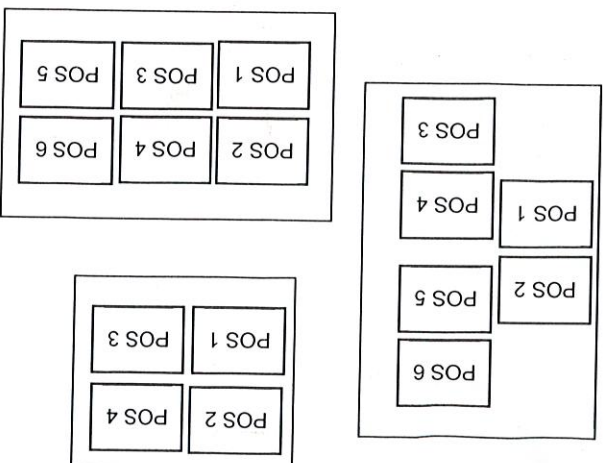
Approved By: John Stokes
 Date: 26/04/2016

Plant ID:	A7745	Site:	Beura	Tyre and Rim Change
Tyre Size:	29.5	Hours:		Tyre Fitter:
				Kilometres:
				Model:
				Date:
				740
				16-5-22

POS	Serial No.	Tread In	Tread Out	Rim No.	Make	Type	Spec	Service Code***	Removal Reason Code**	Action Code*
1	F77284129	55	54		DAQUESTONE	STEEL	AD111			
2	F77285429	52	51		DAQUESTONE	STEEL	AD111			
Tyre - Rim On										
POS	New or Used	Serial No.	Tread In	Tread Out	Rim No.	Make	Type	Spec	Pressure	
1	NEW	A55400914	65	65			NO TRAMMING	AT41	NA111	60
2	NEW	A52100643	65	65			NO TRAMMING	AT41	NA111	60

*Action Code		**Removal Reason Code	
A	Scrap	TCUT	Tread Rock cut & Penetration
B	Repair	IRRW	Irregular wear, spot wear, rapid wear
C	Further Inspection	CBU	Ply cord/lacing break up
D	Return to mine site	SCUT	Sidewall/shoulder rock & penetration
E	Transfer to another site	BEAD	Bead burst, chaffer end separation, rim friction
F	Transfer from Supplier	FO	Foreign Object
G	Sold	ACCD	Fire, Chemical, rock ejector, loader bucket
H	Send for recap	SB	Shock burst, no evidence of rock cut
***Service Code			
A	Tyre rotation	SCK	Buttress crack, radial crack at shoulder area
B	Vehicle Maintenance	SWC	Sidewall crack
C	Due to rim problem	RO	Run out
D	Due to tyre problem	VIB	Pattern pitch vibration
E	Due to air leak	BDFT	Improper fitment
F	Tyre fitment	NA	Not applicable
G	Other reason	WO	Worn Out

Tyre and Rim Positions:



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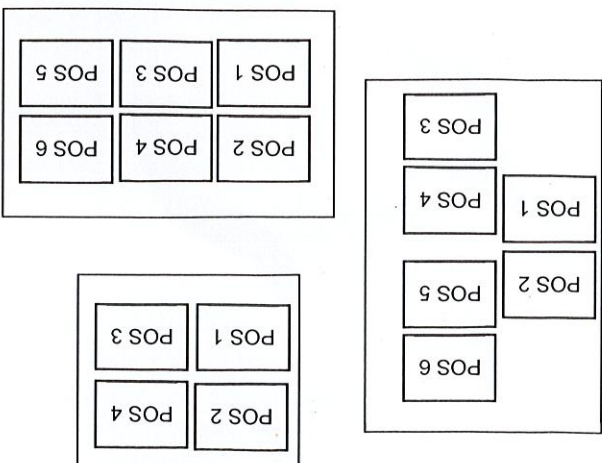
Plant ID:	A+ 745	Site:	Lucas	Tyre and Rim Change
Tyre Size:	29.5	Hours:		
		Tyre Fitter:		
		Kilometres:		
		Model:	740	
		Date:	16.5.22	

POS	Serial No.	Tread In	Tread Out	Rim No.		Make	Type	Spec	Service Code***	Removal Reason Code**	Action Code*
				In	Out						
2	F7K135451	49	52			Brownstone	Ugreen	MA1A	A		
4	HKS4084408T	55	57			Yokohama	Ugreen	MA1A	A		
Tyre - Rim On											
POS	New or Used	Serial No.	Tread In	Tread Out	Rim No.	Make	Type	Spec	Pressure		
3	Used	F7H284129	25	25		Brownstone	Ugreen	MA1A	60		
4	Used	F7H285429	25	25		Brownstone	Ugreen	MA1A	60		

*Action Code		**Removal Reason Code	
A	Scrap	TCUT	Tread Rock cut & Penetration
B	Repair	IRRW	Irregular wear, spot wear, rapid wear
C	Further Inspection	CBU	Ply cord/casing break up
D	Return to mine site	SCUT	Sidewall/shoulder rock & penetration
E	Transfer to another site	BEAD	Bead burst, chaffer end separation, rim friction
F	Transfer from Supplier	FO	Foreign Object
G	Sold	ACCD	Fire, Chemical, rock ejector, loader bucket
H	Send for recap	SB	Shock burst, no evidence of rock cut
***Service Code			
A	Tyre rotation	SCK	Buttress crack, radial crack at shoulder area
B	Vehicle Maintenance	SWC	Sidewall crack
C	Due to rim problem	RO	Run out
D	Due to tyre problem	VIB	Pattern pitch vibration
E	Due to air leak	BDFI	Improper fitment
F	Tyre fitment	NA	Not applicable
G	Other reason	WO	Worn Out

A	Tyre rotation	TSEP	Tread Separation
B	Vehicle Maintenance	RF	Run flat
C	Due to rim problem	SIDE	Sidewall separation
D	Due to tyre problem	HSEP	Heat separation
E	Due to air leak	WO	Worn Out
F	Tyre fitment	MATC	Matching
G	Other reason		

Tyre and Rim Positions:



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