

KTI DC POWER UNIT TROUBLE SHOOTING GUIDE

General Instructions for 12V DC Systems

- 1) Check battery voltage. If voltage is 9 Volt or less, do not operate power unit. Change battery to 12 Volts
- 2) Check to see that the motor is wired correctly to starter switch and all other contact wires have light connections
- 3) Check ground wire for good connection
- 4) Check reservoir oil level
- 5) Do not tamper with relief valve. Factory preset to specified pressure and wired. Cutting this wire voids warranty

SYMPTOMS

- 1) Unit will not start (see causes 1,2,7)
- 2) Unit drifts when power is off (see causes 3,4,5)
- 3) Slow Cylinder travel (see causes 1,2,4,5)
- 4) Unit will not lower (see causes 2,3)

PROBABLE CAUSE

- 1) Improper voltage motor (see solutions A,D,E)
- 2) Improper Ground (see solutions A,F,G)
- 3) Improper voltage to calves (see solutions A,F)
- 4) Leakage thru solenoid valves (see solutions C,D)
- 5) Internal leakage at cylinder (see solutions D,E)
- 6) Insufficient oil to pump inlet (see solutions B,C,E)
- 7) Pump seized or locked (see solutions D,E)

POSSIBLE SOLUTION

- A) Check wiring to insure that all connections are tight
- B) Keep oil reservoir full and clean
- C) Flush and clean cartridge valves and/or hydraulic system
- D) Replace components
- E) Return for necessary repair
- F) Check for clean, tight, metal- to- metal contact on wire connections
- G) Make sure nuts on top of solenoid valve coil is tight to 40 inch/lb maximum

FLUIDS

KTI recommends using top quality hydraulic fluid with AISO VG 22-68(198-74 8 cSt 97-347 SUS at 40* C) to ensure optimum performance and system life. Fluids should have anti-wear properties rust and oxidation inhibitors. If using synthetic fluids, consult the factory for alternative seal material requirements

Fluid Temperature Range	ISO Viscosity Grade (ISO VG)
-5* F to +140 *F	22
-21* C to + 60* C	22
+5* F to + 170* F	32
-15* C to + 77 * C	32
+15* F to + 190*F	46
-9*C to + 88* C	46
+30* F to + 210* F	68
-1*C to + 99*C	68

Do not operate Power unit above recommended Fluid Temperature Range. Premium hydraulic oil with proper Viscosity Grade and additives such as Chevron EP, Mobile DTE10, DTE 20 Series or Shell Tellus would be acceptable.