



Heavy Automatics QLD Pty Ltd
ABN: 33 664 848 594
35 Nashos Place
Wacol QLD 4076
Phone: 07 3272 4555
WEB: www.heavyautomatics.com.au
Email:

Authorised Allison Transmission Distributor

Date: 07/07/23
Account Code: 2594
Invoice No: QSI008310
Purchase Order No: 5811
Page No: Page 1 of 2
Con-Note:

Tax Invoice

** CASH SALE **

Notes:

Delivery Method:

Service Details:

Service Request No:	QSR04812	Unit No/Fleet No/Van No:	
Service Item No:	QSI007298	Vin No:	
Rego Number:		Serial Number:	6620004473
Truck Manufacturer:		Kilometres:	
Truck Model:		Hours in Service:	
Vocation:			

Description	Unit Price	Total
	41,300.00	41,300.00

Transmission arrived to workshop for strip and quote.
Stripped transmission into subassemblies.
Lock up damper burnt, turbine veins loose.
Torque converter front cover seal ring roove for turbine worn.
Oil pump gear faces worn and scored.
C1 clutch burnt, rotating clutch hub bearing broken.
C2 clutch burnt, turbine shaft bush worn beyond spec.
C3 frictions flaking off, reaction plates hot spotted.
C4 frictions flaking off, reaction plates hot spotted.
C5 frictions extremely burnt with reaction plates warped.
P1 carrier bushing embedded with metal.
P2 ring gear teeth chipped and broken sending metal throughout transmission.
P2 index ring and thrust washers worn beyond spec.
P2 planetary gears pitted and carrier damaged.
Main shaft sun gear worn and pitted.
Main shaft spacer bearing disintegrated damaging front of P3 planetary.
P3 thrust washers worn and planetary gears damaged.
Internal harness brittle and broken from excessive heat.
Transmission rebuild not feasible.

Supply new transmission suiting SN 6620004473.

New transmission will carry factory warranty of 24 months and 3000hrs.

TOTAL \$41,300.00 + GST

Terms: Cash

Please note our preferred method of payment is via EFT direct to the following:

Bank Account: National Australia Bank

BSB No: 085-483

Account No: 564227999

Account Name: Heavy Automatics QLD Pty Ltd

Remittance Email: qldadmin@heavyautomatics.com.au

TOTAL EX GST:	41,300.00
GST:	4,130.00
TOTAL INC GST:	45,430.00



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Credit Card Payment available on request. Please Phone 07 3272 4555.

You may be contacted regarding the service you have received from Heavy Automatics.
Important Please refer to our website www.heavyautomatics.com.au for our terms and conditions.