

HIGHWAY TANK EXTERNAL "V" INSPECTION REPORT

Account#	9	NEXT REQUIRED INSPECTION	Mar. 2028
OWNER	Palliser Well Services	UNIT#	Tank 12
ADDRESS	Brooks, AB	MFG'S SERIAL#	2W91A22239HN50025
DATE	Sept. 29, 2025	DATE OF MFG	Feb. 2009
TELEPHONE	877-797-7922	TANK SPECIFICATION	TC-406 MS Crude
TANK MFG	Wabash Mfg. Inc.	COMPART/CAPACITY	6168 USG
TANK ASSEMBLER	Wabash Mfg. Inc.	TCRN/MDIN	CRU-MS-003-EL

Areas of Inspection	PASS			Description of Defect	Repaired	
	Yes	No	N/A		Yes	No
Data plate legible and correct	☒	☐	☐	N/A	☐	☐
Accident damage protection (Roll - Over & Bumper etc)	☒	☐	☐	N/A	☐	☐
Support Structure (cradle, bolster, frame & sills)	☐	☒	☐	Tie-downs bolts loose P/S, replace D/S tie-down as well	☒	☐
Corrosion	☒	☐	☐	N/A	☐	☐
Dents and Cracks	☒	☐	☐	N/A	☐	☐
Welds	☒	☐	☐	N/A	☐	☐
Gaskets	☒	☐	☐	N/A	☐	☐
Flange Retainers	☒	☐	☐	N/A	☐	☐
Fittings/Nozzles	☒	☐	☐	N/A	☐	☐
Valves Operational & Leak Proof	☒	☐	☐	N/A	☐	☐
Emergency Devices Operational	☐	☒	☐	ESO Switch	☒	☐
PSV/Vents Tested	☐	☐	☒	Leak Test Only	☐	☐
Tank Identification & Markings	☒	☐	☐	N/A	☐	☐
Piping & Hoses voids free of residue, unplugged, no leakage	☒	☐	☐	N/A	☐	☐
Fixed & hard plumbed hoses free of exposed reinforcement, kinks, flatness or permanently deformed wire braids, soft spots, damaged or loose fittings, missing bolts	☒	☐	☐	N/A	☐	☐
Manhole Tightening Devices Operable	☐	☒	☐	Second manway blank bolt broken, 3& 4 manway rings loose, adjust all manway tension, installed new bolt on #2 manway ring	☒	☐
Relief devices tested, reinstalled & operative	☐	☐	☒	Leak Test Only	☐	☐
Manhole Covers Leak Proof	☒	☐	☐	N/A	☐	☐
Hose Identification, test markings are legible, test dates, tank markings applied	☐	☐	☒	No Hoses Present at Time of Inspection	☐	☐

Comments: Tightened tie-down bolts on pass side, replaced drivers side tie-down, replaced ESO switch, replaced blank bolt on second manway, tightened #3 & #4 manway rings, adjusted all manway tension, installed new bolt on #2 manway

Special Service of Tank: Standard Service

Disposition Statement: Return to Service

Inspector: Shawn Lauer

Signature: 

G&D Tank Testing and Repair
Box 247 Rocky Rapids, AB
1-780-898-0962
TC Canada Reg. # TC-25-1247



HIGHWAY TANK LEAKAGE "K" INSPECTION REPORT

Account#	9	NEXT REQUIRED INSPECTION	Mar. 2028
OWNER	Palliser Well Services	UNIT#	Tank 12
ADDRESS	Brooks, AB	MFG'S SERIAL#	2W91A22239HN50025
DATE	Sept. 29, 2025	DATE OF MFG	Feb. 2009
TELEPHONE	877-797-7922	TANK SPECIFICATION	TC-406 MS Crude
TANK MFG	Wabash Mfg. Inc.	COMPART/CAPACITY	6168 USG
MEDIUM	Air	MAWP	3.0 P.S.I.
VISCOSITY	1	80% OF MAWP	2.4 P.S.I.
TANK ASSEMBLER	Wabash Mfg. Inc.	TCRN/MDIN	CRU-MS-003-EL

Areas of Inspection	Pass		
	Yes	No	N/A
Venting that relieves at less than test pressure closed or inoperative	☒	☐	☐
Hose tested to 75 psi or 120% of marked MAWP which ever is greater	☐	☐	☒
Piping are in place and operative	☒	☐	☐
Valves are in place and operative	☒	☐	☐
No leakage detected after pressure maintained for 5 minutes	☒	☐	☐

Comments: See External Report.

Defects observed:

Repairs performed:

Disposition Statement: Return to Service

Inspector: Shawn Lauer

Signature:

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TC Canada Reg. # TC-25-1247



HIGHWAY TANK INTERNAL INSPECTION REPORT

Account#	9	NEXT REQUIRED INSPECTION	Sept. 2030
OWNER	Palliser Well Services	UNIT#	Tank 12
ADDRESS	Brooks, AB	MFG'S SERIAL#	2W91A22239HN50025
DATE	Sept. 29, 2025	DATE OF MFG	Feb. 2009
TELEPHONE	877-797-7922	TANK SPECIFICATION	TC-406 MS Crude
TANK MFG	Wabash Mfg. Inc.	COMPART/CAPACITY	6168 USG
Tank Assembler	Wabash Mfg. Inc.	TCRN/MDIN	CRU-MS-003-EL

Areas of Inspection	Pass			Description of Defect	Repaired	
	Yes	No	N/A		Yes	No
Corrosion	☒	☐	☐	N/A	☐	☐
Dents and Cracks	☒	☐	☐	N/A	☐	☐
Welds	☒	☐	☐	N/A	☐	☐
Gaskets	☒	☐	☐	N/A	☐	☐
Flange Retainers	☒	☐	☐	N/A	☐	☐
Baffles	☒	☐	☐	N/A	☐	☐
Bulkheads	☐	☐	☒	N/A	☐	☐
Insulated	☐	☐	☒	N/A	☐	☐
Lining	☐	☐	☒	N/A	☐	☐
Internal Piping	☒	☐	☐	N/A	☐	☐

Comments: No Defects Found

Special Service of Tank: Standard Service
Disposition Statement: Return to Service

Inspector: Shawn Lauer

Signature:

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HIGHWAY TANK HYDROSTATIC "P" INSPECTION REPORT

Account#	9	NEXT REQUIRED INSPECTION	Sept. 2030
OWNER	Palliser Well Services	UNIT#	Tank 12
ADDRESS	Brooks, AB	MFG'S SERIAL#	2W91A22239HN50025
DATE	Sept. 29, 2025	DATE OF MFG	Feb. 2009
TELEPHONE	877-797-7922	TANK SPECIFICATION	TC-406 MS Crude
TANK MFG	Wabash Mfg. Inc.	COMPART/CAPACITY	6168 USG
# OF COMPARTMENTS	1	DIGITAL MONOMETER SERIAL#	N/A
MEDIUM	Water.	GAUGE SERIAL #	SWD001/SWD002
TANK ASSEMBLER	Wabash Mfg. Inc.	TCRN/MDIN	CRU-MS-003-EL

HYDRO TEST PRESSURE AS PER TABLE 7.3: 5 P.S.I

All surfaces must be inspected under test pressure and domes completely filled with test medium. Please ensure that adjacent compartments are empty.

Procedure Check List	Yes	No	N/A	Comments
Fittings: Hose & Piping	☒	☐	☐	N/A
All Closures in Place	☒	☐	☐	N/A
Relief devices inoperative	☒	☐	☐	N/A
Valves Closed	☒	☐	☐	N/A
Heat/Refrigerant lines at Atmospheric Pressure	☒	☐	☐	N/A
Pressure regulator adjusted & tested	☒	☐	☐	N/A
Test Pressure stable for minimum 10 minutes:	☒	☐	☐	N/A
Compartment 1	☒	☐	☐	N/A
Compartment 2	☐	☐	☒	N/A
Compartment 3	☐	☐	☒	N/A
Tank returned to Service	☒	☐	☐	N/A

Comments: See External Inspection Report

Disposition Statement: Return to Service

Inspector: Shawn Lauer

Signature:

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HIGHWAY TANK THICKNESS "T" TEST REPORT

Account#	9	NEXT REQUIRED INSPECTION	Sept. 2030
OWNER	Palliser Well Services	UNIT#	Tank 12
ADDRESS	Brooks, AB	MFG'S SERIAL#	2W91A22239HN50025
DATE	Sept. 29, 2025	DATE OF MFG	Feb. 2009
TELEPHONE	877-797-7922	TANK SPECIFICATION	TC-406 MS Crude
TANK MFG	Wabash Mfg. Inc.	COMPART/CAPACITY	6168 USG
Head Material Thickness:	3.41 MM	HEAD MINIMAL:	2.64 MM
Shell Material Thickness:	3.41/B6.35 MM	SHELL MINIMAL:	2.64 MM
Tank Assembler	Wabash Mfg. Inc.	TCRN/MDIN	CRU-MS-003-EL
Testing Device Serial #	TT02 ZX-6		
Testing Device thickness respond:	4.00 MM		
Calibrated Date / Expiry Date;	Self Calibrated Sept. 29, 2025 / Step Block		

Areas of Inspection	Minimum	Pass		
	Reading (inches)	Yes	No	N/A
Shell	☒ 3.30 MM	☒	☐	☐
Head	☒ 3.50 MM	☒	☐	☐
Piping	☐	☐	☐	☒
Underside of the tank	☒ 6.28 MM	☒	☐	☐
Corroded Areas	☐ MM	☐	☐	☒
Around Upper Coupler	☐ MM	☐	☐	☒
Nominal Liquid Level Lines	☒ 3.42 MM	☒	☐	☐
Shell Reinforcements / Repads	☐	☐	☐	☒

Comments: No Defects Found

Defects Observed:

Repair Performed:

Special Service of Tank: Standard Service
Disposition Statement: Return to Service
Inspector: Shawn Lauer

Signature:



Disclaimer

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Brennan LeBlanc
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