



Test and Inspection Report in Accordance with CSA B620

Facility Name: Total Inspection Services Inc.	Work Order Number: 5595
Address: 7018 Stanley Drive PO Box 974	Date: FEB 18 2025
Dawson Creek BC V1G 4H9	Transport Canada
Telephone: 250-784-7966	Facility Registration #: 25-0847
Tank Owner: HUSKY TRANSPORT LTD	Tank TCRN/MDIN: 7089
Address: PO BOX 3070	Unit #: T241
FORT ST JOHN BC V1J-4H6	
Telephone: 250-785-8335	

Tank Serial #: 15-14416	Tank Spec: TC/DOT 407
Manufacturer: TREMCAR	Mfr. Date: 12/2014
Special Service: N/A	Lined: Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>
MAWP or Design Pressure: 35 PSI	Insulated: Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>
Min Shell Thickness: 3.277 MM	Min Head Thickness: 3.429 MM

Cert. Date: 12/2014

Assembler: TREMCAR

Gauge Calibration Checked: Yes ☒ No ☐ Gauge #: D2Capacity: ☐ Total US gals ☒ Total Litres ☐ Total Imp gals

Compartments: 1. 43150 2. 3. 4.

TEST PERFORMED ☒ V – shall signify external inspection ☒ I – shall signify internal inspection
☒ K – shall signify leakage test ☒ P – shall signify pressure test

EXTERNAL VISUAL INSPECTION "V"

	Complies	Reject	N/A	Complies on Retest
Data plate, present and legible	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Shell & Heads, corrosion, abrasion, dents, overlay patches, leaks etc.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Structural members, outriggers, cross members, etc.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Piping and valves for leakage, damage, corrosion	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Remote closures, emergency shut off decals, thermal devices	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Hoses for defects, identification and test dates	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Gaskets on full opening rear heads for damage or cuts	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Tank attachments to frame or running gear	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Ladders, walkways, etc.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Fill covers, manways and closure devices	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Relief valves and vents (replace or test if tank in service where lading corrosive to relieve device)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Accident damage protection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

INTERNAL VISUAL INSPECTION "I"

	Complies	Reject	N/A	Complies on Retest
Interior surface, corrosion, distortion, overlay patches, cracking etc.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Interior welds for defects, cracking, etc.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Internal supports and attachments	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Internal valves, piping and vents for leakage, damage, etc.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Note: Rejection Criteria for Visual Inspections

Any of the following conditions shall cause the tank to be rejected:

- Less than minimum material thickness under any cut, dig or gouge.
- Any dent with a depth greater than 1/4" where it includes a weld.
- Any dent with a depth greater than 10% of the length of the dent.
- Any weld defect including a crack, pinhole, or incomplete fusion of the weld.
- Any repairs made using overlay patches.
- Defective, unidentified or out of test Hose Assemblies.

LEAKAGE TEST "K"

Test Pressure: 28 PSI (80% of MAWP Min.) Test Medium: WATER Hold Time: 5 MIN

Item Tested			Item Tested				
	Pass	Fail	Complies on Retest		Pass	Fail	Complies on Retest
Compartment # 1	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 1 Piping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compartment # 2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 2 Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compartment # 3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 3 Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compartment # 4	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 4 Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

PRESSURE TEST "P"

Test Pressure (Tank): 52.5 PSI (Refer to Table 7.3 of CSA 8620 (latest Edition, latest Addenda) for appropriate test pressure.

Test Pressure (Piping): 28 PSI (80% Tank Test) Test Medium: WATER Hold Time: 10 MIN

Item Tested

Item Tested

	Pass	Fail	Complies on Retest		Pass	Fail	Complies on Retest
Compartment # 1	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 1 Piping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compartment # 2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 2 Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compartment # 3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 3 Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compartment # 4	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 4 Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

RELIEF DEVICE TEST RESULTS		<input checked="" type="checkbox"/> Applicable		<input type="checkbox"/> Not Applicable		
Compartment:	ONE	Device Type:	FORT VALE	Set to Discharge:	42 PSI	PSIG/in Hg
Device Opened:	43 PSI	PSIG/in Hg	Resealed:	41 PSI	PSIG/in Hg	
Disposition:	<input checked="" type="checkbox"/> Reinstalled	<input type="checkbox"/> Installed New Relief	<input type="checkbox"/> Repaired		<input type="checkbox"/> Replaced	
Compartment:		Device Type:		Set to Discharge:		PSIG/in Hg
Device Opened:		PSIG/in Hg	Resealed:		PSIG/in Hg	
Disposition:	<input type="checkbox"/> Reinstalled	<input type="checkbox"/> Installed New Relief	<input type="checkbox"/> Repaired		<input type="checkbox"/> Replaced	
Compartment:		Device Type:		Set to Discharge:		PSIG/in Hg
Device Opened:		PSIG/in Hg	Resealed:		PSIG/in Hg	
Disposition:	<input type="checkbox"/> Reinstalled	<input type="checkbox"/> Installed New Relief	<input type="checkbox"/> Repaired		<input type="checkbox"/> Replaced	
Compartment:		Device Type:		Set to Discharge:		PSIG/in Hg

Device Opened:		PSIG/in Hg	Resealed:		PSIG/in Hg	
Disposition:	<input type="checkbox"/> Reinstalled	<input type="checkbox"/> Installed New Relief	<input type="checkbox"/> Repaired		<input type="checkbox"/> Replaced	

Defects found, location and corrective action (use additional sheets if necessary)

FRONT RIGHT LOAD OUT VALVE LEAKING , FRONT BYPASS VALVE LEAKING
REAR BYPASS VALVE LEAKING , AIR VENT VALVE LEAKING
ESD NOT FUNCTIONING
REPLACE SCRUBBER CAPS
FIX RAILWAY
GASKET FOR VALVE TO SCRUBBER LEAKING

Defects corrected and released
Tank successfully retested after repair

☒ Yes
☒ Yes

☐ No
☐ No

Tank Disposition: ☐ Returned to service as no defects or damage was discovered
☒ Returned to service after retest
☐ Removed from service

Tank Marking: 02 25 VIKP 847

Month, year and service symbol (MMYY XXXXXX 000) after all defects are corrected.

Tank markings applied

☒ Yes

☐ No

Tank Tester Name: Brennan Grant Signature:



Date: FEB 18 2025



Test and Inspection Report in Accordance with CSA B620

Facility Name:	Total Inspection Services Inc.	Work Order Number:	5596
Address:	7018 Stanley Drive PO Box 974 Dawson Creek BC V1G 4H9	Date:	FEB 7 2025
Telephone:	250-784-7966	Transport Canada	
Tank Owner:	HUSKY TRANSPORT LTD	Facility Registration #:	25-0847
Address:	PO BOX 3070	Tank TCRN/MDIN:	7089
Telephone:	FORT ST JOHN BC V1J-4H6 250-785-8335	Unit #:	T241

Tank Serial #:	15-14416	Tank Spec:	TC/DOT 407
Manufacturer:	TREMCAR	Mfr. Date:	12/2014
Special Service:	N/A	Lined:	Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>
MAWP or Design Pressure:	35 PSI	Insulated:	Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>
Cert. Date:	12/2014	Assembler:	TREMCAR

Min Shell Thickness:	3.277 MM	Min Head Thickness:	3.429 MM
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Capacity: ☐ Total US gals ☒ Total Litres ☐ Total Imp gals

Compartments: 1. 43150 2. 3. 4.

TEST PERFORMED ☒ U/C – shall signify Upper Coupler Inspection

UPPER COUPLER THICKNESS "U/C"

Defects Corrected and Released	<input type="checkbox"/> Yes	<input type="checkbox"/> No

Tank Disposition: ☒ Returned to service as no defects or damage was discovered
☐ Returned to service after retest
☐ Removed from service

Tank 02 25 U/C 847

Month, year and service symbol (MMYY XXXXXX 000) after all defects are corrected.

Marking:

Tank markings applied

☒ Yes ☐ No

Inspector Name: Brennan Grant

Signature:

Date: FEB 7 2025

#18858

Created By: *Ladell Kaupp*

Tel: 780-832-8264
TC Registration: 25-1302 (Expires: 2028-09-05)

Facility

TNT Tank and Trailer Repair LP
722052 Range Road 53
County of GP #1
Grande Prairie, AB, T8X 4J5
587-803-3900

Tank Data

Ser. No.	15-14416
Unit Number	15-02086
TC Spec.	TC 407
Date of mfr.	2014-12-01
Cert. date	2014-12-01
VIN	2H9FKEHG4FT002086
Tank mfr.	TREMCAR
Assembler	TREMCAR
MDIN	7089
MAWP	12" HG TO 35 psi
Test P.	52.5 psi
Mfd. head thick	0.164 in
Min. head thick	0.135 in
Mfd. shell thick	0.134 in
Min. shell thick	0.129 in
Exposed Surface	1032 ft ²
Cap.	11400 gallons
Design Temp. Range	-40 F to 200 F
Max. Lading Density	10 lbs/gal
Shell Material	SA240-316/316L
Head Material	SA240-316/316L
Weld Material	ER316L
Max. Payload	74000 lbs
Max. Load Rate	500 gal/m at 35 psi
Max. Unload Rate	500 gal/m at 35 psi
Original Test Date	2014-12-01

Service provided by **eStandard Solutions**

External Visual Inspections (15-14416)

Created By: *Ladell Kaupp*

Tel: 780-832-8264
 TC Registration: 25-1302 (Expires: 2028-09-05)

Facility

TNT Tank and Trailer Repair LP
 722052 Range Road 53
 County of GP #1
 Grande Prairie, AB, T8X 4J5
 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS
 BOX 446
 BEAVERLODGE, AB, T0H3C0
 Ph. No. - 7809780187

Tank

Ser. No.	15-14416	Unit Number	15-02086
TC Spec.	TC 407	Date of mfr.	2014-12-01
Cert. date	2014-12-01	VIN	2H9FKEHG4FT002086
Tank mfr.	TREMCAR	Assembler	TREMCAR
MDIN	7089	MAWP	12" HG TO 35 psi
Test P.	52.5 psi	Mfd. head thick	0.164 in
Min. head thick	0.135 in	Mfd. shell thick	0.134 in
Min. shell thick	0.129 in	Exposed Surface	1032 ft2
Cap.	11400 gallons	Design Temp. Range	-40 F to 200 F
Max. Lading Density	10 lbs/gal	Shell Material	SA240-316/316L
Head Material	SA240-316/316L	Weld Material	ER316L
Max. Payload	74000 lbs	Max. Load Rate	500 gal/m at 35 psi
Max. Unload Rate	500 gal/m at 35 psi	Original Test Date	2014-12-01

External Visual Inspection

Inspection Date	2025-04-02	Inspection Expiry Date	2026-04-30
Manway Pressure	TEST 75 psi		

Inspection

Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)
 Not Applicable

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)
 Pass

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)
 Pass

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)
 Pass

Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)
 Repair

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)
 Pass

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)
 Pass

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6
 Pass

4/2/25, 3:00 PM

External Visual Inspections » eStandard Solutions

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2
Not Applicable

Corroded or abraded areas are thickness tested as per 7.2.1.3
Pass

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4
Pass

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)
Not Applicable

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5
Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6
Not Applicable

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened
Pass

Defects

Valves-PRV-Manways

-INSTALL FUSIBLE PLUGS ON BOTH BELLY VALVES AND TOP VENT VALVE

Markings-Spec Plate

-ADD EMERGENCY SHUT OFF DECAL AT FRONT

PRV List

#	Type of PRV	Manufacturer	PRV Criteria	Discharge Pressure	Opening Pressure	Reseating Pressure	Disposition
1	PRESSURE/VACUUM	FORT VALE	psi	42	42	41	Reinstalled
2	PRESSURE/VACUUM	FORT VALE	psi	42	42	41	Reinstalled

Tank Disposition

Current Disposition

Tank Repaired / Re-Tested / Returned to Service

Approval

LK

LK

Inspector

Signed by Ladell Kaupp

Ladell Kaupp

Tester

Signed by LADELL KAUPP

Ladell Kaupp

Service provided by **eStandard Solutions**

Leakage Tests (15-14416)

Created By: *Ladell Kaupp*

Tel: 780-832-8264
 TC Registration: 25-1302 (Expires: 2028-09-05)

Facility

TNT Tank and Trailer Repair LP
 722052 Range Road 53
 County of GP #1
 Grande Prairie, AB, T8X 4J5
 587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS
 BOX 446
 BEAVERLODGE, AB, T0H3C0
 Ph. No. - 7809780187

Tank

Ser. No.	15-14416	Unit Number	15-02086
TC Spec.	TC 407	Date of mfr.	2014-12-01
Cert. date	2014-12-01	VIN	2H9FKEHG4FT002086
Tank mfr.	TREMCAR	Assembler	TREMCAR
MDIN	7089	MAWP	12" HG TO 35 psi
Test P.	52.5 psi	Mfd. head thick	0.164 in
Min. head thick	0.135 in	Mfd. shell thick	0.134 in
Min. shell thick	0.129 in	Exposed Surface	1032 ft ²
Cap.	11400 gallons	Design Temp. Range	-40 F to 200 F
Max. Lading Density	10 lbs/gal	Shell Material	SA240-316/316L
Head Material	SA240-316/316L	Weld Material	ER316L
Max. Payload	74000 lbs	Max. Load Rate	500 gal/m at 35 psi
Max. Unload Rate	500 gal/m at 35 psi	Original Test Date	2014-12-01

Leakage Test

Inspection Date	2025-04-02	Inspection Expiry Date	2026-04-30
Test Medium	Air over water	No. of Compartments	1

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	28	28	10	11400 G

Test Results

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required
 Pass

Product piping and valves hold pressure without leakage
 Pass

Manways and closures inspected for leaks or deformation
 Pass

Flanged connections checked for leakage
 Pass

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments
 Pass

Test pressure maintained for minimum of 5 minutes
 Pass

All leaks are repaired before the tank is marked
 Pass

4/2/25, 3:03 PM

Leakage Tests » eStandard Solutions

Inspect head shell

Defects

No defects found.

Tank Disposition

Current Disposition Passed / No Defects Found

Approval

LK

LK

Inspector

Signed by Ladell Kaupp

Ladell Kaupp

Tester

Signed by LADELL KAUPP

Ladell Kaupp

Service provided by eStandard Solutions

Hose Inspections



Created By: *Jessica Jackson*

Tel: 5878033900
TC Registration: 25-1302 (Expires: 2028-09-05)

Facility

TNT Tank and Trailer Repair LP
722052 Range Road 53
County of GP #1
Grande Prairie, AB, T8X 4J5
587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS
BOX 446
BEAVERLODGE, AB, T0H3C0
Ph. No. - 7809780187

Hose Data

Serial / Identification 234151
Manufacturer CONTINENTAL
Test Pressure 150 psi

HAWP 125 psi
Test Medium Water
Hold Time 10 MINS

Hose Inspection

Inspection Date 2025-04-01

Inspection Expiry Date 2026-04-30

Inspection

Damage to the hose cover exposing the reinforcement
Pass

Kinked, flattened or permanently deformed wire braid
Pass

Soft spots when not under pressure, bulging under pressure, loose outer covering
Pass

Damaged, slipping, or excessively worn hose couplings
Pass

Loose or missing bolts or fastenings on bolted hose coupling assemblies
Not Applicable

Deteriorated legibility or absence of serial number, identification number or HAWP
Pass

Holds required pressure without bulging, distortion or leaks for a minimum of 5 minutes
Pass

Hose Disposition

Current Disposition
Returned to Service

Approval

4/1/25, 9:47 AM

Hose Inspections » eStandard Solutions

JJ

Inspector
Signed by Jessica Jackson



Service provided by **eStandard Solutions**

Hose Inspections



Created By: *Jessica Jackson*

Tel: 5878033900
TC Registration: 25-1302 (Expires: 2028-09-05)

Facility

TNT Tank and Trailer Repair LP
722052 Range Road 53
County of GP #1
Grande Prairie, AB, T8X 4J5
587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS
BOX 446
BEAVERLODGE, AB, T0H3C0
Ph. No. - 7809780187

Hose Data

Serial / Identification 14332A
Manufacturer CONTINENTAL
Test Pressure 150 psi

HAWP 125 psi
Test Medium Water
Hold Time 10 MINS

Hose Inspection

Inspection Date 2025-04-01

Inspection Expiry Date 2026-04-30

Inspection

Damage to the hose cover exposing the reinforcement
Pass

Kinked, flattened or permanently deformed wire braid
Pass

Soft spots when not under pressure, bulging under pressure, loose outer covering
Pass

Damaged, slipping, or excessively worn hose couplings
Pass

Loose or missing bolts or fastenings on bolted hose coupling assemblies
Not Applicable

Deteriorated legibility or absence of serial number, identification number or HAWP
Pass

Holds required pressure without bulging, distortion or leaks for a minimum of 5 minutes
Pass

Hose Disposition

Current Disposition
Returned to Service

Approval

JJ

Inspector
Signed by Jessica Jackson

Service provided by **eStandard Solutions**

AA

Hose Inspections



Created By: *Jessica Jackson*

Tel: 5878033900
TC Registration: 25-1302 (Expires: 2028-09-05)

Facility

TNT Tank and Trailer Repair LP
722052 Range Road 53
County of GP #1
Grande Prairie, AB, T8X 4J5
587-803-3900

Client

TROUBADOUR TRUCKING & EARTH WORKS
BOX 446
BEAVERLODGE, AB, T0H3C0
Ph. No. - 7809780187

Hose Data

Serial / Identification	14332B	HAWP	125 psi
Manufacturer	CONTINENTAL	Test Medium	Water
Test Pressure	150 psi	Hold Time	10 MINS

Hose Inspection

Inspection Date	2025-04-01	Inspection Expiry Date	2026-04-30
Inspection			
Damage to the hose cover exposing the reinforcement Pass			
Kinked, flattened or permanently deformed wire braid Pass			
Soft spots when not under pressure, bulging under pressure, loose outer covering Pass			
Damaged, slipping, or excessively worn hose couplings Pass			
Loose or missing bolts or fastenings on bolted hose coupling assemblies Not Applicable			
Deteriorated legibility or absence of serial number, identification number or HAWP Pass			
Holds required pressure without bulging, distortion or leaks for a minimum of 5 minutes Pass			

Hose Disposition

Current Disposition
Returned to Service

Approval

4/1/25, 9:49 AM

Hose Inspections » eStandard Solutions

JJ

Inspector

Signed by Jessica Jackson



Service provided by **eStandardSolutions**



TSBC Licence # LBP0002069

PRV INSPECTION AND TEST REPORT

BRANCH: Grande Prairie

UVL ID#: 104670G

Work Order: W15011703

Customer PO#: 4998SA

Customer: TNT TANK AND TRAILER REPAIR GRANDE PRAIRIE LP

Date: 03/30/2025

Facility:

LSD:

PSV Location:

A#:

Vessel SN:

Cust Id:

Cust. Ref.:

Valve PO:

PO LINE#:

Cust. WO#: RO#14332

Cust AFE#:

Cost Centre#:

Man.: FORT VALE

Model: R407/14224

Serial: 14115490

Seat: SOFT

Conn. Threaded

Inlet: 3" FNPT

Orifice:

Outlet: N/A"

Vacuum: 12"HG

Set Press. 42 PSI

Back Press.: N/A PSI

CDTP: N/A PSI

Temp: N/A

Cap: 0

Lift Lever ☐

Cap Assembly: Open

Bellows: ☐

Code Symbol: NON

CRN#:

VALVE DATA

CUSTOMER INSTRUCTIONS

Instructions: Full Service

Pretest Required? ☒Reset Required? ☐

CONDITION AS RECEIVED

Visual Condition: Fair

Data Plate Condition: OK

Date of last service: /

Seal Condition: Top: N/A

Bottom: N/A

Insignia:

Fittings Attached:

Inlet: ☐Outlet: ☐

Inlet: Dirt

Inlet Plugged: ☐

Outlet: Dirt

Outlet Plugged: ☐

Initial Insp. Signoff: Rob Murdoch

PRETEST 1 - TESTED ON Air

Simmer: PSI Set Press:

41 PSI Reseat:

39 PSI Leakage:

100 BPM Test Gauge: GP5K-1/2

Tested By: Jasper Piezas

Pretest Comments: LEAK ON VACUUM

PRETEST 2

Simmer: Set Press:

Reseat:

Leakage:

Test Gauge: GP5K-1/2

Tested By:

Pretest Comments:

COMPONENTS INSPECTION

(0 Like New / 1 Minor / 2 Medium / 3 Major)

ITEM	CLEAN	OILY	RUSTY	CARBON	PITTED	CORRODED	SCALE	VIBRATION	GROOVED	DENTED	GALLING	GROUGED	OTHER	Machined	Lapped	Polished	Replaced	Replace Next Service	COMMENTS
PRESSURE SIDE																			
BODY					1	1							2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
BONNET(COVER)													2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
LEAD WEIGHT														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
STEM														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
SOFT GOODS KIT					1				1				2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
DISC HOLDER														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
DISC					2	1							2	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
NOZZLE					2	1							2	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	REPROFILED
SPRING and BUTTONS													2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
CONNECTION ENDS													2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
OTHER									2				2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	TEFLON ORING
VACUUM SIDE																			
BONNET (COVER)														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
LEAD WEIGHT														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
DISC HOLDER														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
DISC													2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
NOZZLE														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
STEM														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
SOFT GOODS KIT					2								2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CONNECTION ENDS														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
OTHER														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
DISC: Min:	N/A													N/A					
As Rcv'd:																			
ACT -																			
NOZZLE: Min																			
As Sent:																			
Vacuum Weights: As Rcv'd:																			
DISASSEMBLY: Jason Piezas																			
Inspection: Jason Piezas																			
Reassembly: Jason Piezas																			

FINAL TEST

Test Medium Air

Simmer: PSI

Set Pressure: 42 PSI

Reseat: 40 PSI

Leakage Acceptable: ☒

B.P. Test: PSI

Vacuum: 12"HG

ADJ. RING SETTING (NOTCHES): Upper:

Lower:

Test Gauge: GP5K-1/2

Set Press Def INITIAL AUDIBLE I

Tested by: Jasper Piezas

Date Final Tested: 03/31/2025

FINAL INSPECTION:

SEAL: Top: ☒Bottom: ☐End Protectors Installed: ☐Painted: ☐Palletized: ☐Ship Container: ☒Flex Gaskets Supplied: ☐

Final Inspection: Allan Tebia

Customer Inspection:

Comments: RECEIVING: TEST ONLY - Repair if needed



TSBC Licence # LBP0002069

PRV INSPECTION AND TEST REPORT

BRANCH: Grande Prairie

UVL ID#: 104670G

Work Order: W15011703

Customer PO#: 4998SA

Has cap plug/rain cowl
INSPECTION: OTHER=DIRT



TSBC Licence # LBP0002069

PRV INSPECTION AND TEST REPORT

BRANCH: Grande Prairie

UVL ID#: 104671G

Work Order: W15011703

Customer PO#: 4998SA

Customer: TNT TANK AND TRAILER REPAIR GRANDE PRAIRIE LP

Date: 03/30/2025

Facility:

LSD:

PSV Location:

A#:

Vessel SN:

Cust Id:

Cust Ref.:

Valve PO:

PO LINE#:

Cust WO#: RO#14332

Cust AFE#:

Cost Centre#:

Man.: FORT VALE

Model: R407/14224

VALVE DATA

Conn. Threaded

Inlet: 3" FNPT

Serial: 14115492

Seat: SOFT

Set Press. 42 PSI

Back Press.: N/A PSI

Orifice:

Outlet: N/A"

Vacuum: 12"HG

Lift Lever ☐

Cap Assembly: Open

CDTP: N/A PSI

Temp: N/A

Cap: 0

Bellows: ☐

Code Symbol: NON

CRN#:

Instructions: Full Service

Pretest Required? ☒Reset Required? ☐

CONDITION AS RECEIVED

Visual Condition: Fair

Data Plate Condition: OK

Date of last service: /

Seal Condition: Top: N/A

Bottom: N/A

Insignia:

Fittings Attached:

Inlet: ☐Outlet: ☐

Inlet: Dirt

Inlet Plugged: ☐

Outlet: Dirt

Outlet Plugged: ☐

Initial Insp. Signoff: Rob Murdoch

PRETEST 1 - TESTED ON Air

Simmer: PSI Set Press:

Tested By: Jasper Piezas

Pretest Comments:

42 PSI

Reseat:

39 PSI Leakage:

100 BPM Test Gauge: GP5K-1/2

PRETEST 2

Simmer: Set Press:

Tested By:

Pretest Comments:

Reseat:

Leakage:

Test Gauge: GP5K-1/2

COMPONENTS INSPECTION

(0 Like New / 1 Minor / 2 Medium / 3 Major)

ITEM	CLEAN	OILY	RUSTY	CARBON	PITTED	CORRODED	SCALE	VIBRATION	GROOVED	DENTED	GALLING	GOUNGED	OTHER	Machined	Lapped	Polished	Replaced	Replace Next Service	COMMENTS
PRESSURE SIDE																			
BODY					1	1							2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
BONNET(COVER)													2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
LEAD WEIGHT														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
STEM														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
SOFT GOODS KIT					1				1				2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
DISC HOLDER														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
DISC					2	1			1				2	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
NOZZLE					2	1			1				2	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	REPROFILED
SPRING and BUTTONS													2	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
CONNECTION ENDS													2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
OTHER													2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
VACUUM SIDE																			
BONNET (COVER)														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
LEAD WEIGHT														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
DISC HOLDER														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
DISC													2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
NOZZLE													2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
STEM														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
SOFT GOODS KIT					2								2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CONNECTION ENDS														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
OTHER														<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
DISC: Min:	N/A	As Rcv'd:	N/A	ACT -	N/A	NOZZLE: Min	N/A	As Rcv'd:	N/A	ACT -	N/A								
SPRING NUMBER:	NO#	Vacuum Weights:	As Rcv'd:	As Sent:															
Disassembly:	Allan Tebia	Inspection:	Allan Tebia	Reassembly:	Allan Tebia														

FINAL TEST

Test Medium Air

Simmer: PSI

Set Pressure: 42 PSI

Reseat: 40 PSI

Leakage Acceptable: ☒

B.P. Test: PSI

Vacuum: 12"HG

ADJ. RING SETTING (NOTCHES): Upper:

Lower:

Test Gauge: GP5K-1/2

Set Press Def INITIAL AUDIBLE I

Tested by: Jasper Piezas

Date Final Tested: 03/31/2025

FINAL INSPECTION:

SEAL: Top: ☒Bottom: ☐End Protectors Installed: ☐Painted: ☐Palletized: ☐Ship Container: ☒Flex Gaskets Supplied: ☐

Final Inspection: Allan Tebia

Customer Inspection:

Comments: RECEIVING: TEST ONLY - Repair if needed



TSBC Licence # LBP0002069

PRV INSPECTION AND TEST REPORT

BRANCH: Grande Prairie

UVL ID#: 104671G

Work Order: W15011703

Customer PO#: 4998SA

Has cap plug/rain cowl

INSPECTION: OTHER=DIRT