

GREATWEST KENWORTH LTD



7202 98th STREET
CLAIRMONT, AB T8X 5B1
(780) 532-1595

Sold To: FLUIDPRO OILFIELD SERVICE LTD
11242 1566464 ALBERTA LTD

Ship To: FLUIDPRO OILFIELD SERVICE LTD
1566464 ALBERTA LTD

CUSTOMER INVOICE

Work Order

SG3022001

9701 - 99 STREET
CLAIRMONT, AB T8X 5A8
780 533-3338

9701 - 99 STREET
CLAIRMONT, AB T8X 5A8

Date: 06-27-24

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Year	Make / Model	Serial Number	License	Mileage	Unit/Stock
2020	Kenworth / T800	1XKDP4EX2LJ963107		309098	388
Delivery Mileage	Delivery Date	Engine Model / Serial #	Transmission Model/Serial #		
	06-14-19	X15 / 80160235	FULLER RTLO18918B 18-SPEED SUPE / K1333177		
CPL/ARRG	Rear Ratio	Rear Axle Model / Serial #	Rear Axle Model / Serial # 2		
	4.10	RZ-XX-166P FOR05752979	FOR05752981		

Engine Hours	Reefer Hours	Standby Hours	P.O. Number	Open Date / Time	Complete	Service Writer
13745.0			50962	06-24-24 / 10:33AM	06-27-24	ama*REN
Memo	TERRY MEINEMA 780-933-9719 terry.meinema@fluidpro.ca					

Tax ID Date: Tax ID:

- CHECK CLUTCH/TRANSMISSION
CAUSE: FAILED GEARS IN AUX SECTION AND FAILED LOW GEARS IN MAIN SECTION.

CORRECTION:

249 - UNIT WENT FOR ROAD TEST, FOUND TRANSMISSION MAKING NOISE SUSPECT BROKEN GEAR TEETH. PERFORMED PLUG SWAP PLUG SWAP AND FOUND LOTS OF METAL CHUNKS ON PLUG. REMOVED PUMP AND PTO TO INSPECT, DID NOT SEE ANY VISUAL DAMAGE. REMOVED DRIVELINE AND ALL EXHAUST PIPING REMOVED ALL BELLHOUSING AND CLUTCH BOLTS. REMOVED ALL AIRLINES AND WIRING GOING TO TRANSMISSION, LIFTED UNIT UP AND REMOVED TRANSMISSION. REMOVED AND INSPECTED CLUTCH, GOOD FOR REUSE. PLACED TRANSMISSION IN GEAR ROOM FOR INSPECTION. 238 - LOOKED OVER TRANSMISSION ON BENCH. FOUND THE AUX SECTION HAS HAD GEAR FAILURES WOULD NEED ALL GEARS AND BEARINGS IN AUX SECTION. NOTICED THERE IS RUST FORMING ON GEARS IN AUX AND MAIN SECTION AS WELL AS SIGNS OF HIGH LOAD ON THE LOW RANGE GEARS. CONSISTENT WITH THE TRANSMISSION BEING RUN IN LOW GEAR HIGH RANGE. FOUND GROOVES THAT CAN CATCH A PICK ON BOTH COUNTER SHAFTS IN MAIN CASE. WITH ALL THE REQUIRED PARTS FOR A REBUILD THE BEST OPTION IS REMAN TRANSMISSION.

TOTAL LABOR 1,640.00

- REMAN TRANSMISSION
CAUSE: GEAR DAMAGE

CORRECTION:

249- INSTALLED SAME BELL HOUSING ON NEW TRANSMISSION AND TORQUE ALL BOLTS TO SPEC. INSTALLED NEW 2 PIECE CLUTCH BRAKE AND INSTALLED CLUTCH ONTO INPUT SHAFT. INSTALLED TRANSMISSION, CLUTCH AND BELLHOUSING BOLTS. TORQUE ALL BELLHOUSING AND CLUTCH BOLTS TO SPEC. INSTALLED ALL WIRING AND AIRLINES GOING TO TRANSMISSION AND ZIP TIED TO SECURE. INSTALLED DRIVELINE AND EXHAUST PIPING. FILLED TRANSMISSION WITH NEW OIL. ADJUSTED CLUTCH AND LINKAGE TO SPEC. SENT UNIT FOR ROAD TEST, NO ISSUES FOUND ON TEST DRIVE. CHECKED TRANSMISSION OVER AFTER ROAD TEST

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Date: 06-27-24

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AND CHECKED FOR LEAKS, OK.

TOTAL LABOR	1,640.00
TOTAL PARTS	5,084.78
TOTAL COUPON	-353.00

Qty	Part Number	Description	Unit	Extended
1	RTL018918B-PCAN	TRANSMISSION - REMAN FLEX	4,199.99	4,199.99
1	223079-361C	CHV DELO SYNTRANS XE 75W9	345.00	345.00
1	223079-361C&	ENV CHG	2.00	2.00
1	250-70-18X	KIT-BEARING RETAINER	34.33	34.33
1	6306LLUA1C3NTN	BEARING	21.56	21.56
	TRANS S/N - RE2004328			
1	24250	50ML	46.35	46.35
1	4308703	ELBOW-90 DEGREE REDUCING	26.36	26.36
1	4308701	ELBOW-90 DEGREE REDUCING	24.11	24.11
1	SB200	CLUTCHBRA	52.00	52.00
1	EF5012S	PIPE-EXHAUST FLEX 5"X12"	50.63	50.63
3	EC50PLA	CLAMP-EXHAUST WB PREFRMD	9.99	29.97
1	35P15-2	GASKET-HOUSING MOUNT, .020	3.92	3.92
1	35P15-1	GASKET-HOUSING MOUNT, .010	3.04	3.04
1	Q21-1002	SENDER-TEMPERATURE	111.63	111.63
2	250-70-18X	KIT-BEARING RETAINER	34.33	68.66
1	K4148	KIT-SPEED SENSOR	65.23	65.23
-1	COUPON	PACCAR LOYALTY COUPON	350.00	-350.00
-3	UPON	PACCAR LOYALTY COUPON	1.00	-3.00

SHOP SUPPLIES 328.00

G.S.T. - REG. NO. R139766661 5 % OF 8,339.78 = 416.99

	CUST MECH LAB-GP	3,280.00
	PARTS CUSTOMER R/O-GP	5,084.78
	SHOP SUPPLIES GP	328.00
	INVENTORY ADJUSTMENTS-	-353.00
	G.S.T. R139766661	416.99
11242	CHARGE	8,756.77

I ACKNOWLEDGE THAT I WILL BE RESPONSIBLE FOR ALL COST INCURRED TO DIAGNOSE, ROAD TEST, DISMANTLE AND REASSEMBLE MY UNIT IF NO FAULT CAN BE FOUND.

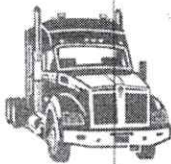
THE MANUFACTURER WARRANTY CONSTITUTES ALL OF THE WARRANTIES WITH RESPECT TO THE SALE OF THIS ITEM/ITEMS. THE SELLER HEREBY EXPRESSLY DISCLAIMS ALL WARRANTIES, EITHER EXPRESSED OR IMPLIED, INCLUDING AND IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SELLER NEITHER ASSUMES NOR AUTHORIZES ANY OTHER PERSON TO ASSUME FOR IT ANY LIABILITY IN CONNECTION WITH THE SALE OF THIS ITEM/ITEMS.

GREATWEST KENWORTH LTD. MAKES THE LIMITED WARRANTY COVERING ANY DEFECT IN WORKMANSHIP OR MATERIAL FURNISHED IN CONNECTION WITH THIS REPAIR ORDER FOR A PERIOD OF THIRTY (30) DAYS FROM THE DATE OF DELIVERY OF SAID MOTOR VEHICLE TO THE CUSTOMER/OWNER, OR 16,000 KILOMETERS WHICHEVER OCCURS FIRST.

IT IS UNDERSTOOD THAT A LIEN MAY BE PLACED THEREON FOR THE AMOUNT DUE IN CASE THE VEHICLE REPAIRS ARE NOT PAID IN FULL.

Customer: X _____ Date: _____

BALZAC -- CALGARY -- CLAIMONT -- FOX CREEK -- LETHBRIDGE -- MEDICINE HAT -- RED DEER



GREATWEST KENWORTH LTD



KENWORTH

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(780) 532-1595

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9701 - 99 STREET
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780 533-3338

9701 - 99 STREET
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SG3021010

Date: 03-19-24
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Year	Make / Model	Serial Number	License	Mileage	Unit/Stock
2020	Kenworth / T800	1XKDP4EX2LJ963107		295442	388
Delivery Mileage	Delivery Date	Engine Model / Serial #	Transmission Model/Serial #		
	06-14-19	X15 / 80160235	FULLER RTLO18918B 18-SPEED SUPE / K1333177		
CPL/ARRG	Rear Ratio	Rear Axle Model / Serial #	Rear Axle Model / Serial # 2		
	4.10	RZ-XX-166P FOR05752979	FOR05752981		

Engine Hours	Reefer Hours	Standby Hours	P.O. Number	Open Date / Time	Complete	Service Writer
13365.0			48784	03-15-24 / 09:22AM	03-19-24	ama*REN
Memo: TERRY MEINEMA 780-933-9719 terry.meinema@fluidpro.ca						

Tax ID Date: Tax ID:

- CLUTCH REPLACEMENT
CAUSE:
245- CLUTCH BURNT UP

CORRECTION:

245 - DRIVE UNIT IN, REMOVE DRIVESHAFT, CROSS MEMBER, HYDRAULIC PUMP, Y PIPE, CLUTCH LINKAGE AND BOLTS, SHIFTER, POSITION JACK AND REMOVE TRANSMISSION. LIFT TRUCK UP TO GET TRANSMISSION OUT. REMOVE TOP SHIFT COVER PLATE AS LEAKING AND 2 BROKEN BOLTS FOR TRANNY COOLER MOUNT. EXTRACT BOLTS, SHIFT BAR HOUSING DAMAGED. REMOVE SHIFT BAR HOUSING FROM CORE TRANSMISSION AND SWAP OVER TO FLUIDPRO. INSTALL NEW FITTINGS ON NEW SLAVE VALVE AS ORIGINAL DAMAGED FROM COOLER BEING LOOSE. MOUNT AND ROUTE AIRLINES. INSTALL CLUTCH. ROLL TRANSMISSION BACK UNDER UNIT AND INSTALL TO ENGINE. INSTALL BELL HOUSING AND CLUTCH BOLTS AND TORQUE TO SPEC. INSTALL ALL AIR LINES, SHIFT TOWER, HYDRAULIC PUMP, GREASE LINE, BRACKETRY, EXHAUST, AND ALL OTHER COMPONENTS REMOVED PRIOR. START AND RUN UNIT, AIR UP. ADJUST CLUTCH LINKAGE AND TEST OPERATION, GOOD. TAKE UNIT FOR ROAD TEST, ROAD TEST GOOD, PARK FOR CUSTOMER PICKUP.

TOTAL LABOR 2,460.00
TOTAL PARTS 3,740.70

Qty	Part Number	Description	Unit	Extended
1	3680922CUM	FLYWHEEL	2,333.69	2,333.69
1	308925-25CA	EP 15.5, 2050 TORQ, VCT D	1,246.00	1,246.00
1	V50-6027-01525	HOSE-LUBE LINE 1/8-27	57.57	57.57
2	EC50PLA	CLAMP-EXHAUST WB PREFRMD	9.99	19.98
1	EF5012S	PIPE-EXHAUST FLEX 5"X12"	50.27	50.27
1	EC40PLA	CLAMP-EXHAUST WB PREFRMD	12.02	12.02
2	884.PC62-4	1/4BUTT	5.59	11.18
1	EC50PLA	CLAMP-EXHAUST WB PREFRMD	9.99	9.99

- REPAIR TRANSMISSION LEAK
CAUSE:

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245- BROKEN COOLER MOUNT BOLTS AND LEAKING SLAVE VALVE

CORRECTION:

245-REMOVE TOP SHIFT COVER PLATE AS LEAKING AND 2 BROKEN BOLTS FOR TRANSMISSION COOLER MOUNT. EXTRACT BOLTS, SHIFT BAR HOUSING DAMAGED. REMOVE SHIFT BAR HOUSING FROM CORE TRANSMISSION AND SWAP OVER TO FLUIDPRO. INSTALL NEW FITTINGS ON NEW SLAVE VALVE AS ORIGINAL DAMAGED. FROM COOLER BEING LOOSE. MOUNT AND ROUTE AIR LINES.

TOTAL LABOR	682.50
TOTAL PARTS	322.75

Qty	Part Number	Description	Unit	Extended
<hr/>				
1	A5000	VALVE ASSY, RANGE SLAVE	164.39	164.39
1	19481	GASKET KWP	3.57	3.57
2	85003FUL	ELBOW ASSY	9.58	19.16
8	074.12.112	1/2X1-1/2	0.95	7.60
8	373.012	1/2NCNL	0.53	4.24
16	422.12	1/2"WASHE	0.20	3.20
4	84103FUL	CONNECTOR ASSY	13.20	52.80
1	4304602	BREATHER	9.99	9.99
1	4302676	GASKET	5.73	5.73
1	884.1469-6A	3/8TX1/8P	4.93	4.93
1	884.109-A	1/8PLUG	0.97	0.97
3	884.1468-6A	3/8X1/8	6.03	18.09
12	884.NT10006BK1485-6	3/8	2.34	28.08

3 REPLACE REAR MAIN SEAL

CAUSE:
245- LEAKING

CORRECTION:

245- REMOVE LEAKING REAR MAIN SEAL. CLEAN CRANK AND INSTALL NEW SEAL.

TOTAL LABOR	390.00
TOTAL PARTS	145.09

Qty	Part Number	Description	Unit	Extended
<hr/>				
1	4965969CUM	KIT,SEAL	145.09	145.09

4 CLUTCH INSTALLATION KIT

CAUSE:
245- CROSS SHAFTS WORN OUT

CORRECTION:

245- REMOVE CROSS SHAFTS, CLUTCH FORK, INPUT SHAFT AND CLEAN ALL AREAS FOR REASSEMBLY. INSTALL NEW INPUT SHAFT, RETAINER RING, BEARING, AND SNAP RING. INSTALL NEW CROSS SHAFT BUSHINGS AND REAM OUT TO SIZE. INSTALL NEW CROSS SHAFTS AND FORK. TORQUE ALL TO SPEC. INSTALL CLUTCH BRAKE AND CLUTCH.

TOTAL LABOR	390.00
TOTAL PARTS	433.15

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Date: 03-19-24

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Qty	Part Number	Description	Unit	Extended
1	K2468CGL	INSTALKIT	225.23	225.23
1	SB200	CLUTCHBRA	52.00	52.00
1	K210-883	SHAFT-CLUTCH RELEASE	76.13	76.13
1	CS106C1498	SHAFT-CROSS, CLUTCH	11.63	11.63
2	250-70-18X	KIT-BEARING RETAINER	34.08	68.16
SHOP SUPPLIES			301.25	
<hr/>				
G.S.T. - REG. NO. R139766661			5 % OF 8,865.44 =	443.27
			CUST MECH LAB-GP	3,922.50
			PARTS CUSTOMER R/O-GP	4,641.69
			SHOP SUPPLIES GP	301.25
			G.S.T. R139766661	443.27
11242		CHARGE		9,308.71

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Customer: X _____ Date: _____

CALGARY -- CLAIRMONT -- LETHBRIDGE -- MEDICINE HAT -- RED DEER