

T05-5

External Visual Inspections (1310386)

Created By: Richard Lappenbush

Tel: 7803540004
TC Registration: 25-0439 (Expires: 2027-08-01)

Facility

Rheton Welding Services Ltd.
Box 1423
Beaverlodge, AB, T0H 0C0

Client

Fluid Pro Oilfield Services Ltd.
8821 102 Street
Clairmont, AB, T0H 0W0
Ph. No. - 780-533-3338

Tank

Ser. No.	1310386	Unit Number	SB08B
TC Spec.	TC 407	Service Type	Corrosive Service
Date of mfr.	2012-07	Cert. date	2014-07
Tank mfr.	Hutchinson Ind.	CTMV Orig. Test Date	2012-07
CTMV Cert Date	2012-07	MAWP	25
Test P.	45 psi	Mfd. head thick	.375 in
Min. head thick	.235 in	Mfd. shell thick	.250 in
Min. shell thick	.220 in	Cap.	32000 litres
Original Test Date	2012-07		

External Visual Inspection

Inspection Date	2025-05-21	Inspection Expiry Date	2026-05-31
Manway Pressure	75 psi		

Inspection

Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)

Not Applicable

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)

Pass

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)

Pass

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)

Pass

Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)

Pass

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)

Pass

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)

Pass

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6

Pass

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2

Pass

Corroded or abraded areas are thickness tested as per 7.2.1.3

Pass

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4

Pass

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)

Pass

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5

Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6

Not Applicable

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened

Pass

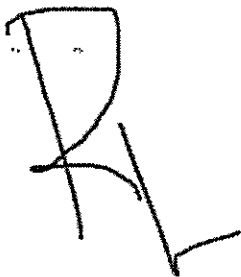
Defects

No defects found.

Tank Disposition

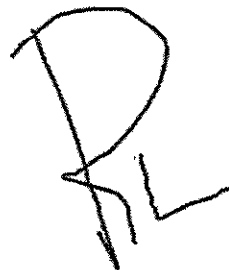
Current Disposition	Passed / No Defects Found
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Approval



Inspector

Signed by Richard Lappenbush



Tester

Signed by Richard Lappenbush

Service provided by **eStandard Solutions**



EDMONTON TRAILER SALES & LEASING LTD.

28520 114 Avenue, Edmonton, Alberta T7X 6E6

Internal Visual Inspections (13-10386)

Created By: Sandra Bit

Tel: 877-962-8195
TC Registration: 25-0536 (Expires: 2025-12-01)

Facility

Edmonton Trailer Repair Ltd
28520 114 Avenue
Edmonton, AB, T7X 6E6
877-962-8195

Client

Fluidpro Oilfield Services
9701 - 99 Street
Clairmont, AB, T8X 5A8
PR. No.: 780-533-3338

Tank

Ser. No.	13 10386	Unit Number	sb08b
TC Spec.	TC 407	Date of mfr.	2012-07
Cert. date	2012-07	VIN	2n9df8hf3dr002386
Tank mfr.	Hutchinson Industries	Assembler	Hutchinson Industries
MDIN	7180	MAWP	172 Kpa
Test P.	310 Kpa	Mfd. head thick	9.55 mm
Min. head thick	5.97 mm	Mfd. shell thick	6.35 mm
Min. shell thick	5.49 mm	Exposed Surface	65 m2
Cap.	32000 litres	Lining	na
Original Test Date	2012-07		

Internal Visual Inspection

Inspection Date: 2024-05-25 Inspection Expiry Date: 2029-05-25

Inspection

Lining test completed if lined as per 7.2.2.1(c)
Not Applicable

Enter the tank and inspect for: dents, gouges, cracks, corrosion, abrasions or signs of leakage in the shell or heads including bulkheads as per 7.2.2.1(a)
Pass

Inspect piping, valves and gaskets for damage as per 7.2.2.1(a)
Pass

Inspect every weld for cracks, defects or signs of leakage as per 7.2.2.1(b)
Pass

Corroded areas are thickness tested if found as per 7.2.2.1(d)
Pass

Defects
No defects found

Tank Disposition

Current Disposition: Passed / No Defects Found

Approval



EDMONTON TRAILER SALES & LEASING LTD.
28820 • 114 Avenue, Edmonton, Alberta T7X 6E6

A handwritten signature in black ink, appearing to be 'Tom Hitcherick'. The signature is fluid and somewhat stylized, with a large initial 'T' and 'H'.

Inspector
Signed by Tom Hitcherick

Service provided by **eStandard Solutions**

Leakage Tests (1310386)

Created By: **Richard Lappenbush**

Tel: 7803540004
TC Registration: 25-0439 (Expires: 2027-08-01)

Facility

Rheton Welding Services Ltd.
Box 1423
Beaverlodge, AB, T0H 0C0

Client

Fluid Pro Oilfield Services Ltd.
8821 102 Street
Clairmont, AB, T0H 0W0
Ph. No. - 780-533-3338

Tank

Ser. No.	1310386	Unit Number	SB08B
TC Spec.	TC 407	Service Type	Corrosive Service
Date of mfr.	2012-07	Cert. date	2014-07
Tank mfr.	Hutchinson Ind.	CTMV Orig. Test Date	2012-07
CTMV Cert Date	2012-07	MAWP	25
Test P.	45 psi	Mfd. head thick	.375 in
Min. head thick	.235 in	Mfd. shell thick	.250 in
Min. shell thick	.220 in	Cap.	32000 litres
Original Test Date	2012-07		

Leakage Test

Inspection Date	2025-05-28	Inspection Expiry Date	2026-05-31
Test Medium	Water	No. of Compartments	1

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	20	20	15	32000 L

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required
Pass

Product piping and valves hold pressure without leakage
Repair

Manways and closures inspected for leaks or deformation
Pass

Flanged connections checked for leakage
Repair

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments
Pass

Test pressure maintained for minimum of 5 minutes
Repair

All leaks are repaired before the tank is marked
Pass

Inspect head shell

Defects
No defects found.

Tank Disposition

Current Disposition	Tank Repaired / Re-Tested / Returned to Service
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Approval

RL

RL

Inspector

Signed by Richard Lappenbush

Tester

Signed by Richard Lappenbush

Service provided by **eStandardSolutions**



EDMONTON TRAILER SALES & LEASING LTD.
28520-114 Avenue, Acheson, Alberta T7X 6E6

Upper Coupler Inspections (13-10386)

Created By: Sandra Bit

Tel: 877-962-8195
TC Registration: 25-0536 (Expires: 2025-12-01)

Facility

Edmonton Trailer Repair Ltd
28520-114 Avenue
Acheson, AB, T7X 6E6
877-962-8195

Client

Fluidpro Oilfield services
9701 - 99 Street
Clairmont, AB, T8X 5A8
Ph. No - 780 533-3338

Tank

Ser. No.	13-10386	Unit Number	sb08b
TC Spec.	TC 407	Date of mfr.	2012-07
Cert. date	2012-07	VIN	2h9df8hf3dt002386
Tank mfr.	Hutchinson Industries	Assembler	Hutchinson Industries
MDIN	7180	MAWP	172 Kpa
Test P.	310 Kpa	Mfd. head thick	9.55 mm
Min. head thick	5.97 mm	Mfd. shell thick	6.35 mm
Min. shell thick	5.49 mm	Exposed Surface	65 m2
Cap.	32000 litres	Lining	ha
Original Test Date	2012-07		

Upper Coupler Inspection

Inspection Date 2024-05-25

Inspection Expiry Date 2029-05-25

Inspection
Corroded or abraded areas
Pass
Cracks or defects in welds
Pass
Dents or distortions
Pass
Defects
No defects found.

Tank Disposition

Current Disposition Passed / No Defects Found

Approval

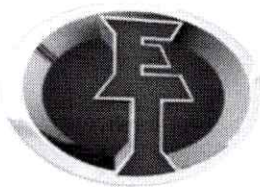
Inspector



EDMONTON TRAILER SALES & LEASING LTD.
28620 - 114 Avenue, Achelon, Alberta T7X 6S6

Signed by Tom Hitcherick

Service provided by eStandardSolutions

**EDMONTON TRAILER SALES & LEASING LTD.**

28520 - 114 Avenue, Acheson, Alberta T7X 6E6
Phone 780.962.8195 | Toll Free 1.877.962.8195
www.edmontontrailer.com | Fax 780.962.8604 (Admin)
780.960.0679 (Parts&Service) | 780.962.8906 (Finance)

INVOICE

GST # 89398 4799 RT0001

Promised 04/22/2024 5:00 PM

Cashiered

Printed 05/31/2024 4:31:34 PM

PO # *

**Service Invoice
CUSTOMER COPY**

Page 1

Tag SB08B

SO # 101827**Customer No** FLUIDPRO OILF1

Attn: CHAD MCFARLAND
FLUIDPRO OILFIELD SERVICES LTD.
9701 - 99TH STREET
CLAIRMONT, AB T8X 5A8

Home **Bus** (780) 533-3338**Cell** (587) 297-0812 **Today****Email** ap@fluidpro.ca**Advisor** Sandra Bit**Invoice Date:****Term** CHARGE

License No	Odometer In	Odometer Out	Delivery Date	Stock No
5FA433	6	6		
Year	Make	Model	Model No	Colour
2013	HUTCHINSON	SUPER B 407		
Vehicle ID No	Selling Dealer	SO Date	InServ Date	Location
2H9DF8HF3DT002386		04/22/2024		
Engine Size	Fleet #			
	SB08B			

Request	Description	Job	CSR	Status
WB	Wash Bay Steaming	1	SANDRA	Original
Labour	Description			Amount
WB	Wash Bay Steaming			620.00
Labour Total				620.00
Request Sub-total				620.00

Request	Description	Job	CSR	Status
REPAIR	Repair cracks in tank	2	SANDRA	Original
Labour	Description			Amount
REPAIR	Inspected internally and externally - no cracks found			155.00
Labour Total				155.00
Request Sub-total				155.00

Request	Description	Job	CSR	Status
WB-VIKPT	VIKPT Tank Inspection Upper Coupler Repair report	3	SANDRA	Original
Labour	Description			Amount
WB-VIKPT	VIKPT Tank Inspection Upper Coupler Repair report			2,790.00
REPAIR	Rebuild PRV			310.00
REPAIR	Front cross manifold leaking including emergency safety sumps. Had to unwrap front manifold. Remove front cross assembly (3 sumps, plus valves, etc) Dismantle cross assembly and rebuild sumps Re-assemble front cross assembly with new gaskets, sealant, etc. Re-fit cross assembly to front of tank barrel and seal sumps Re-test front manifold cross assembly			2,480.00

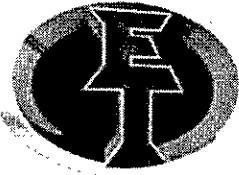
Part	Description	Shp	OH	Bin	Price	Amount
2-223/V75BL	O-RING VITON, FORT VALE	1	23	E3-03	3.77	3.77
5005-376-5	5mm VITON FORT VALE PRESSURE O-RING	1	35	E3-03	40.56	40.56
BV4103B	BALL VALVE 1/4	1	12	D3-05	5.03	5.03
122-B	1/4 HEX NIPPLE BRASS	1	13	D4-08	0.84	0.84
PC1469SW6B	1/4 PUSH TO CONN 90 DEG	1	76	D6-10	7.13	7.13
10233B	3" TTMA GASKET, NA	1	158	E2-05	7.72	7.72
34X2	BOLT 3/4X2 GRD8	16	495	TC8-07	2.21	35.36
34WASH	3/4 WASH FLT GRD8	32	2,324	TC8-07	0.26	8.32

TERMS:

- * No Refunds or Exchange on Parts after 30 days.
- * No Refunds or Exchange on Electrical Items or Special Orders.
- * Parts Returned for Credit that have been Supplied as Ordered are Subject to a 25% Handling Charge

INDEBTEDNESS IS HEREBY ACKNOWLEDGED IN THE SUM OF \$ _____ BEING ALL OR THE BALANCE OWING FOR REPAIRS, PARTS & ACCESSORIES DESCRIBED IN THIS INVOICE, NET 30 DAYS, INTEREST OF 2% PER MONTH (24% PER ANNUM) CHARGED ON ALL OVERDUE ACCOUNTS.

DATE _____ CUSTOMER SIGNATURE _____

**EDMONTON TRAILER SALES & LEASING LTD.**

28520 - 114 Avenue, Acheson, Alberta T7X 6E6
Phone 780.962.8195 | Toll Free 1.877.962.8195
www.edmontontrailer.com | Fax 780.962.8604 (Admin)
780.960.0679 (Parts&Service) | 780.962.8906 (Finance)

INVOICE

GST # 89398 4799 RT0001

Promised 04/22/2024 5:00 PM

PO # *

Tag SB08B

Cashiered

Printed 05/31/2024 4:31:34 PM

Page 2

**Service Invoice
CUSTOMER COPY****SO # 101827**

Customer No FLUIDPRO OILF1
Attn: CHAD MCFARLAND
FLUIDPRO OILFIELD SERVICES LTD.
9701 - 99TH STREET
CLAIRMONT, AB T8X 5A8
Home **Bus** (780) 533-3338
Cell (587) 297-0812 **Today**
Email ap@fluidpro.ca

Advisor Sandra Bit	Invoice Date:	Term CHARGE
License No 5FA433	Odometer In 6	Odometer Out 6
Year 2013	Make HUTCHINSON	Model SUPER B 407
Vehicle ID No 2H9DF8HF3DT002386	Selling Dealer	Model No
Engine Size	SO Date 04/22/2024	InServ Date
	Location	Fleet # SB08B

34STOVER	3/4 STOVER	16	1,335	TC8-07	1.11	17.76
11-TT-ALBKT	Titan Display Mounting Foot Kits	1	8	E6-08	70.20	70.20
9440	BUNGEE, ARCTIC	1	9	SLATWAL	56.55	56.55
19033-VITON	4" VITON O-RING FOR S/S EMERGENCY VALVE (2-345/V75BL)	1	25	E3-06	16.13	16.13
34X2	BOLT 3/4X2 GRD8	6	495	TC8-07	2.21	13.26
34STOVER	3/4 STOVER	6	1,335	TC8-07	1.11	6.66
34WASH	3/4 WASH FLT GRD8	12	2,324	TC8-07	0.26	3.12
		Parts Total		292.41		
		Labour Total		5,580.00		
		Request Sub-total		5,872.41		
		Labour		6,355.00		
		Parts		292.41		
		Supplies		635.50		
		SUB-TOTAL		7,282.91		
		GST		364.15		
		PST		0.00		
		TOTAL INVOICE		7,647.06		

TERMS:

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- No Refunds or Exchange on Electrical Items or Special Orders.
- Parts Returned for Credit that have been Supplied as Ordered are Subject to a 25% Handling Charge

INDEBTEDNESS IS HEREBY ACKNOWLEDGED IN THE SUM OF \$_____ BEING ALL OR THE BALANCE OWING FOR REPAIRS, PARTS & ACCESSORIES DESCRIBED IN THIS INVOICE, NET 30 DAYS, INTEREST OF 2% PER MONTH (24% PER ANNUM), CHARGED ON ALL OVERDUE ACCOUNTS.

DATE _____ CUSTOMER SIGNATURE _____