

T05-4

## External Visual Inspections (1010307)

**Created By: Richard Lappenbush**

Tel: 7803540004  
TC Registration: 25-0439 (Expires: 2027-08-01)

### Facility

Rheton Welding Services Ltd.  
Box 1423  
Beaverlodge, AB, T0H 0C0

### Client

Fluid Pro Oilfield Services Ltd.  
8821 102 Street  
Clairmont, AB, T0H 0W0  
Ph. No. - 780-533-3338

### Tank

<b>Ser. No.</b>	1010307	<b>Unit Number</b>	SB08A
<b>TC Spec.</b>	TC 407	<b>Date of mfr.</b>	2012-07
<b>Cert. date</b>	2012-07	<b>Tank mfr.</b>	Hutchinson Ind.
<b>CTMV Orig. Test Date</b>	2012-07	<b>CTMV Cert Date</b>	2012-07
<b>MAWP</b>	25 psi	<b>Test P.</b>	45 psi
<b>Mfd. head thick</b>	.375 in	<b>Min. head thick</b>	.235 in
<b>Mfd. shell thick</b>	.25 in	<b>Min. shell thick</b>	.220 in
<b>Cap.</b>	32000 litres	<b>Original Test Date</b>	2012-07

## External Visual Inspection

**Inspection Date** 2025-05-21  
**Manway Pressure** 75 psi

**Inspection Expiry Date** 2026-05-31

### Inspection

**Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)**  
Not Applicable

**Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)**  
Pass

**Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)**  
Pass

**Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)**  
Pass

**Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)**  
Pass

**Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)**  
Pass

**Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)**  
Pass

**Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6**  
Pass

**Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2**  
Pass

**Corroded or abraded areas are thickness tested as per 7.2.1.3**  
Pass

**All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4**  
Pass

**If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)**  
Pass

**Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5**

Not Applicable

**Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6**

Not Applicable

**Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened**

Pass

**Defects**

No defects found.

**Tank Disposition**

Current Disposition	Passed / No Defects Found
---------------------	---------------------------

**Approval**

RL

RL

**Inspector**

Signed by Richard Lappenbush

**Tester**

Signed by Richard Lappenbush

Service provided by **eStandardSolutions**



## Internal Visual Inspections (13-10385)

Created By: Sandra Bit

Tel: 877-962-8195  
TC Registration: 25-0536 (Expires: 2025-12-01)

### Facility

Edmonton Trailer Repair Ltd.  
28520-114 Avenue  
Acheson, AB, T7X 5E6  
877-962-8195

### Client

Fluidpro Oilfield services  
9701 - 99 Street  
Clairmont, AB, T8X 5A8  
Ph. No. - 780-533-3338

### Tank

Ser. No.	13-10385	Unit Number	sb08a
TC Spec.	TC 407	Date of mfr.	2012-07
Cert. date	2012-07	VIN	2h9df9hg3dt002385
Tank mfr.	hutchinson industries	Assembler	hutchinson industries
MDIN	7180	MAWP	172 Kpa
Test P.	310 Kpa	Mfd. head thick	9.55 mm
Min. head thick	5.97 mm	Mfd. shell thick	6.35 mm
Min. shell thick	5.49 mm	Exposed Surface	65 m2
Cap.	32000 litres	Lining	na
Original Test Date	2012-07		

### Internal Visual Inspection

Inspection Date 2024-05-15

Inspection Expiry Date 2029-05-15

#### Inspection

Lining test completed if lined as per 7.2.2.1(c)  
Not Applicable

Enter the tank and inspect for: dents, gouges, cracks, corrosion, abrasions or signs of leakage in the shell or heads including bulkheads as per 7.2.2.1(a)  
Pass

Inspect piping, valves and gaskets for damage as per 7.2.2.1(a)  
Pass

Inspect every weld for cracks, defects or signs of leakage as per 7.2.2.1(b)  
Pass

Corroded areas are thickness tested if found as per 7.2.2.1(d)  
Pass

Defects  
No defects found.

### Tank Disposition

Current Disposition Passed / No Defects Found

### Approval



EDMONTON TRAILER SALES & LEASING LTD.  
28520 - 114 Avenue, Acheson, Alberta T7X 6E6

---

Inspector  
Signed by Tom Hitcherick

---

Service provided by eStandardSolutions

## Leakage Tests (1010307)

Created By: *Richard Lappenbush*

Tel: 7803540004  
TC Registration: 25-0439 (Expires: 2027-08-01)

### Facility

Rheton Welding Services Ltd.  
Box 1423  
Beaverlodge, AB, T0H 0C0

### Client

Fluid Pro Oilfield Services Ltd.  
8821 102 Street  
Clairmont, AB, T0H 0W0  
Ph. No. - 780-533-3338

### Tank

Ser. No. 1010307  
TC Spec. TC 407  
Cert. date 2012-07  
CTMV Orig. Test Date 2012-07  
MAWP 25 psi  
Mfd. head thick .375 in  
Mfd. shell thick .25 in  
Cap. 32000 litres

Unit Number SB08A  
Date of mfr. 2012-07  
Tank mfr. Hutchinson Ind.  
CTMV Cert Date 2012-07  
Test P. 45 psi  
Min. head thick .235 in  
Min. shell thick .220 in  
Original Test Date 2012-07

### Leakage Test

Inspection Date 2025-05-21  
Test Medium Water

Inspection Expiry Date 2026-05-31  
No. of Compartments 1

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	20	20	15	32000 L

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required  
Pass

Product piping and valves hold pressure without leakage  
Repair

Manways and closures inspected for leaks or deformation  
Pass

Flanged connections checked for leakage  
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments  
Pass

Test pressure maintained for minimum of 5 minutes  
Repair

All leaks are repaired before the tank is marked  
Pass

Inspect head shell

### Defects

Valves  
belly valve replaced

### Tank Disposition

Current Disposition

Tank Repaired / Re-Tested / Returned to Service

**Approval**

RL

RL

**Inspector**

Signed by Richard Lappenbush

**Tester**

Signed by Richard Lappenbush

---

Service provided by **eStandardSolutions**



## Pressure Tests (13-10385)

Created By: Sandra Bit

Tel: 877-962-8195  
TC Registration: 25-0536 (Expires: 2025-12-01)

### Facility

Edmonton Trailer Repair Ltd.  
28520-114 Avenue  
Acheson, AB, T7X 6E6  
877-962-8195

### Client

Fluidpro Oilfield services  
9701 - 99 Street  
Clairmont, AB, T8X 5A8  
Ph. No. - 780-533-3338

### Tank

Ser. No.	13-10385	Unit Number	sb08a
TC Spec.	TC 407	Date of mfr.	2012-07
Cert. date	2012-07	VIN	2h9df9hg3dt002385
Tank mfr.	hutchinson industries	Assembler	hutchinson industries
MDIN	7180	MAWP	172 Kpa
Test P.	310 Kpa	Mfd. head thick	9.55 mm
Min. head thick	5.97 mm	Mfd. shell thick	6.35 mm
Min. shell thick	5.49 mm	Exposed Surface	65 m2
Cap.	32000 litres	Lining	na
Original Test Date	2012-07		

### Pressure Test

Inspection Date	2024-05-22						
Inspection Expiry Date	2029-05-15						
Test Medium	Water						
No. of Compartments	1						
Compartment 1	<table><tr><td>Start (psi)</td><td>End (psi)</td><td>Hold Time</td></tr><tr><td>40</td><td>40</td><td>25MIN</td></tr></table>	Start (psi)	End (psi)	Hold Time	40	40	25MIN
	Start (psi)	End (psi)	Hold Time				
40	40	25MIN					

### Test Results

When venting devices are removed, they are bench tested and meet the requirements for the tank  
Pass

Product piping with all valves and accessories in place and operative must be pressure tested at not less than 80% MAWP  
Pass

When removed from the pressure supply, the test pressure is retained for the specified time for the pneumatic or hydrostatic test  
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation. If defects found note the location on the report  
Pass

Defects  
No defects found.

### Tank Disposition

Current Disposition	Passed / No Defects Found
---------------------	---------------------------



EDMONTON TRAILER SALES & LEASING LTD.  
28020 - 114 Avenue, Edmonton, Alberta T7X 6E6

---

Approval

Inspector  
Signed by Tom Hitcherick

---

Service provided by eStandardSolutions





EDMONTON TRAILER SALES & LEASING LTD.  
28520 114 Avenue, Acheson, Alberta T7X 6E6

## Thickness Tests (13-10385)

Created By: Sandra Bit

Tel: 877-962-8195  
TC Registration: 25-0536 (Expires: 2025-12-01)

### Facility

Edmonton Trailer Repair Ltd.  
28520-114 Avenue  
Acheson, AB, T7X 6E6  
877-962-8195

### Client

Fluidpro Oilfield services  
9701 - 99 Street  
Clairmont, AB, T8X 5A8  
Ph. No. - 780-533-3338

### Tank

Ser. No. 13-10385  
TC Spec. TC 407  
Cert. date 2012-07  
Tank mfr. hutchinson industries  
MDIN 7180  
Test P. 310 Kpa  
Min. head thick 5.97 mm  
Min. shell thick 5.49 mm  
Cap. 32000 litres  
Original Test Date 2012-07

Unit Number sb08a  
Date of mfr. 2012-07  
VIN 2h9df9hg3dt002385  
Assembler hutchinson industries  
MAWP 172 Kpa  
Mfd. head thick 9.55 mm  
Mfd. shell thick 6.35 mm  
Exposed Surface 65 m<sup>2</sup>  
Lining na

### External Visual Inspection

Inspection Date 2024-05-15

#### Inspection

Visibly corroded or abraded areas are thickness tested  
Pass

Area around lading retaining piping  
Pass

High stress areas of the shell, such as the bottom of the tank  
Pass

Areas around openings, weld joints, shell reinforcements, appurtenance attachment points  
Pass

Near the upper coupler, suspension attachments and connecting structures  
Pass

Known thin areas in the tank  
Pass

Structures adjoining self supporting transport units  
Pass

Lowest Measurement

Head: 7.59 mm  
Shell: 6.11 mm

#### Defects

No defects found

### Tank Disposition

Current Disposition Passed: No Defects Found

### Approval



EDMONTON TRAILER SALES & LEASING LTD.  
24520 - 113 Avenue, Achuson, Alberta T7X 6E6

---

Inspector  
Signed by Tom Hitcherick

Service provided by eStandardSolutions



EDMONTON TRAILER SALES & LEASING LTD.  
28520 - 114 Avenue, Acheson, Alberta T7X 6E6

## Upper Coupler Inspections (13-10385)

Created By: Sandra Bit

Tel: 877-962-8195  
TC Registration: 25-0536 (Expires: 2025-12-01)

### Facility

Edmonton Trailer Repair Ltd.  
28520-114 Avenue  
Acheson, AB, T7X 6E6  
877-962-8195

### Client

Fluidpro Oilfield services  
9701 - 99 Street  
Clairmont, AB, T8X 5A8  
Ph. No. - 780-533-3338

### Tank

Ser. No.	13-10385	Unit Number	sb08a
TC Spec.	TC 407	Date of mfr.	2012-07
Cert. date	2012-07	VIN	2h9df9hg3dt002385
Tank mfr.	hutchinson industries	Assembler	hutchinson industries
MDIN	7180	MAWP	172 Kpa
Test P.	310 Kpa	Mfd. head thick	9.55 mm
Min. head thick	5.97 mm	Mfd. shell thick	6.35 mm
Min. shell thick	5.49 mm	Exposed Surface	65 m2
Cap.	32000 litres	Lining	na
Original Test Date	2012-07		

### Upper Coupler Inspection

Inspection Date 2024-05-15

Inspection Expiry Date 2029-05-15

Inspection  
Corroded or abraded areas  
Pass  
Cracks or defects in welds  
Pass  
Dents or distortions  
Pass  
Defects  
No defects found.

### Tank Disposition

Current Disposition Passed / No Defects Found

### Approval

Inspector

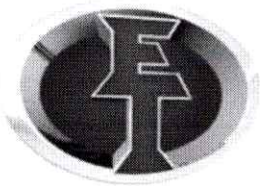


EDMONTON TRAILER SALES & LEASING LTD.  
28820 - 114 Avenue, Acheson, Alberta T7X 5E6

---

Signed by Tom Hatcherick

Service provided by eStandardSolutions

**EDMONTON TRAILER SALES & LEASING LTD.**

28520 - 114 Avenue, Acheson, Alberta T7X 6E6  
Phone 780.962.8195 | Toll Free 1.877.962.8195  
www.edmontontrailer.com | Fax 780.962.8604 (Admin)  
780.960.0679 (Parts&Service) | 780.962.8906 (Finance)

**INVOICE**

GST # 89398 4799 RT0001

Promised 04/22/2024 5:00 PM

Cashiered

Printed 05/31/2024 4:31:06 PM

PO # \*

**Service Invoice**  
**CUSTOMER COPY**

Page 1

Tag SB08A

**SO # 101826****Customer No** FLUIDPRO OILF1

Attn: CHAD MCFARLAND  
FLUIDPRO OILFIELD SERVICES LTD.  
9701 - 99TH STREET  
CLAIRMONT, AB T8X 5A8

**Home** **Bus** (780) 533-3338  
**Cell** (587) 297-0812 **Today**  
**Email** ap@fluidpro.ca

**Advisor** Sandra Bit **Invoice Date:** **Term** CHARGE

License No	Odometer In	Odometer Out	Delivery Date	Stock No
	120	120		
Year	Make	Model	Model No	Colour
2013	HUTCHINSON	SUPER B 407		
Vehicle ID No	Selling Dealer	SO Date	InServ Date	Location
2H9DF9HG3DT002385		04/22/2024		
Engine Size	Fleet #			
	SB08A			

Request	Description	Job	CSR	Status
WB	Wash Bay Steaming	1	SANDRA	Original
<b>Labour</b>	<b>Description</b>			<b>Amount</b>
WB	Wash Bay Steaming			620.00
	<b>Labour Total</b>			620.00
	<b>Request Sub-total</b>			620.00

Request	Description	Job	CSR	Status
REPAIR	Repair cracks in tank	2	SANDRA	Original
<b>Labour</b>	<b>Description</b>			<b>Amount</b>
REPAIR	Inspected internally - no cracks found Tank has been moving on suspension frame causing aluminum damage Split subframe and repaired cracks in aluminum tank sub-frame Re-assembled tank and suspension. Ensured both pieces are tight together and used oversize bolts in attempt to minimize movement in the future			2,402.50

Part	Description	Shp	OH	Bin	Price	Amount
58X2	BOLT 5/8X2 GRD8	26	1,554	TC8-06	1.63	42.38
58STOVER	5/8 STOVER NUT	26	2,174	TC8-06	1.00	26.00
58WASH	5/8 WASH FLAT GRD8	52	3,157	TC8-06	0.45	23.40
	<b>Parts Total</b>					91.78
	<b>Labour Total</b>					2,402.50
	<b>Request Sub-total</b>					2,494.28

Request	Description	Job	CSR	Status
WB-VIKPT	VIKPT Tank Inspection Upper Coupler Repair report	3	SANDRA	Original
<b>Labour</b>	<b>Description</b>			<b>Amount</b>
WB-VIKPT	VIKPT Tank Inspection Upper Coupler Repair report			2,790.00

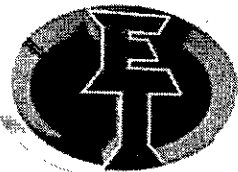
Part	Description	Shp	OH	Bin	Price	Amount
REPAIR	Rebuild PRVs					620.00
9309386	VAC. GAUGE 30HG/0/60 PSI/KPA, bottom	1	7	F6-07	26.37	26.37
2-223/V75BL	O-RING VITON, FORT VALE	2	23	E3-03	3.77	7.54
5005-376-5	5mm VITON FORT VALE PRESSURE O-RING	2	35	E3-03	40.56	81.12
10233B	3" TTMA GASKET, NA	2	158	E2-05	7.72	15.44

**TERMS:**

- No Refunds or Exchange on Parts after 30 days.
- No Refunds or Exchange on Electrical Items or Special Orders.
- Parts Returned for Credit that have been Supplied as Ordered are Subject to a 25% Handling Charge

INDEBTEDNESS IS HEREBY ACKNOWLEDGED IN THE SUM OF \$\_\_\_\_\_ BEING ALL OR THE BALANCE OWING FOR REPAIRS, PARTS & ACCESSORIES DESCRIBED IN THIS INVOICE, NET 30 DAYS, INTEREST OF 2% PER MONTH (24% PER ANNUM) CHARGED ON ALL OVERDUE ACCOUNTS.

DATE \_\_\_\_\_ CUSTOMER SIGNATURE \_\_\_\_\_



# EDMONTON TRAILER SALES & LEASING LTD.

28520 - 114 Avenue, Acheson, Alberta T7X 6E6  
Phone 780.962.8195 | Toll Free 1.877.962.8195  
www.edmontontrailer.com | Fax 780.962.8604 (Admin)  
780.960.0679 (Parts&Service) | 780.962.8906 (Finance)

INVOICE

GST # 89398 4799 RT0001

Promised 04/22/2024 5:00 PM

PO # \*

Tag SB08A

Cashiered

Printed 05/31/2024 4:31:07 PM

## Service Invoice CUSTOMER COPY

Page 2

SO # 101826

**Customer No** FLUIDPRO OILF1  
**Attn:** CHAD MCFARLAND  
FLUIDPRO OILFIELD SERVICES LTD.  
9701 - 99TH STREET  
CLAIRMONT, AB T8X 5A8  
  
**Home** **Bus** (780) 533-3338  
**Cell** (587) 297-0812 **Today**  
**Email** ap@fluidpro.ca

Advisor Sandra Bit		Invoice Date:		Term CHARGE	
License No	Odometer In	Odometer Out	Delivery Date	Stock No	
	120	120			
Year	Make	Model	Model No	Colour	
2013	HUTCHINSON	SUPER B 407			
Vehicle ID No	Selling Dealer		SO Date	InServ Date	Location
2H9DF9HG3DT002385			04/22/2024		
Engine Size	Fleet # SB08A				

34 S/S CL NIPPLE	3/4 CL NIPPLE, 316	2	2	I1-09	3.35	6.70
PC1474SW6B	3/8 x 1/4 PUSH TO CONN	2	3	D6-11	9.48	18.96
122-B	1/4 HEX NIPPLE BRASS	1	13	D4-08	0.84	0.84
BV4103B	BALL VALVE 1/4	1	12	D3-05	5.03	5.03
Parts Total						162.00
Labour Total						3,410.00
Request Sub-total						3,572.00
Labour						6,432.50
Parts						253.78
Supplies						643.25
SUB-TOTAL						7,329.53
GST						366.48
PST						0.00
TOTAL INVOICE						7,696.01

### TERMS:

- No Refunds or Exchange on Parts after 30 days.
- No Refunds or Exchange on Electrical Items or Special Orders.
- Parts Returned for Credit that have been Supplied as Ordered are Subject to a 25% Handling Charge

INDEBTEDNESS IS HEREBY ACKNOWLEDGED IN THE SUM OF \$ \_\_\_\_\_ BEING ALL OR THE BALANCE OWING FOR REPAIRS, PARTS & ACCESSORIES DESCRIBED IN THIS INVOICE, NET 30 DAYS, INTEREST OF 2% PER MONTH (24% PER ANNUM) CHARGED ON ALL OVERDUE ACCOUNTS.

DATE \_\_\_\_\_ CUSTOMER SIGNATURE \_\_\_\_\_