

T05-25

**Leakage Tests (2aeatkb00ek000130)****Created By: Chris Gilley**

Tel: 7808317055  
TC Registration: 25-1030 (Expires: 09/27/2029)

**Facility**

Atlas Inspections  
11806 86A Street  
Grande Prairie, AB, T8X0H4  
1-780-831-7055

**Client**

Fluid Pro Oilfield Services Ltd  
Grande prairie, AB, T8v8e1  
Ph. No. - 7808768730

**Tank**

<b>Ser. No.</b>	2aeatkb00ek000130	<b>Unit Number</b>	T373
<b>TC Spec.</b>	TC 407	<b>Date of mfr.</b>	2014-05
<b>Cert. date</b>	2014-10	<b>Tank mfr.</b>	Advanced
<b>Assembler</b>	Edmonton trailer	<b>MDIN</b>	10419
<b>MAWP</b>	173 kPa	<b>Test P.</b>	276 kPa
<b>Mfd. head thick</b>	9.53 mm	<b>Min. head thick</b>	8.64 mm
<b>Mfd. shell thick</b>	6.35 mm	<b>Min. shell thick</b>	5.94 mm
<b>Exposed Surface</b>	50.2 m2	<b>Cap.</b>	22000 litres
<b>Design Temp. Range</b>	-40 C to 90 C	<b>Max. Lading Density</b>	1.0 kg/L
<b>Shell Material</b>	5455-0	<b>Head Material</b>	5454-h32
<b>Weld Material</b>	5554	<b>Max. Payload</b>	22099 kg
<b>Max. Load Rate</b>	2800 L/m at 173 kPa	<b>Max. Unload Rate</b>	2000 L/m at -37 kPa
<b>Original Test Date</b>	2014-05		

**Leakage Test**

<b>Inspection Date</b>	2025-08-20	<b>Inspection Expiry Date</b>	2026-08-31
<b>Test Medium</b>	Air	<b>No. of Compartments</b>	1

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	20	20	20	Full

**Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required**

Pass

**Product piping and valves hold pressure without leakage**

Pass

**Manways and closures inspected for leaks or deformation**

Pass

**Flanged connections checked for leakage**

Pass

**Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments**

Pass

**Test pressure maintained for minimum of 5 minutes**

Pass

**All leaks are repaired before the tank is marked**

Pass

**Inspect head shell**

**Defects**

No defects found.

## Tank Disposition

Current Disposition	Passed / No Defects Found
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## Approval



**Inspector**

Signed by Chris Gilley

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Service provided by **eStandard Solutions**

## External Visual Inspections (2aeatkb00ek000130)

Created By: **Chris Gilley**

Tel: 7808317055  
TC Registration: 25-1030 (Expires: 09/27/2029)

### Facility

Atlas Inspections  
11806 86A Street  
Grande Prairie, AB, T8X0H4  
1-780-831-7055

### Client

Fluid Pro Oilfield Services Ltd  
Grande prairie, AB, T8v8e1  
Ph. No. - 7808768730

### Tank

Ser. No.	2aeatkb00ek000130	Unit Number	T373
TC Spec.	TC 407	Date of mfr.	2014-05
Cert. date	2014-10	Tank mfr.	Advanced
Assembler	Edmonton trailer	MDIN	10419
MAWP	173 kPa	Test P.	276 kPa
Mfd. head thick	9.53 mm	Min. head thick	8.64 mm
Mfd. shell thick	6.35 mm	Min. shell thick	5.94 mm
Exposed Surface	50.2 m2	Cap.	22000 litres
Design Temp. Range	-40 C to 90 C	Max. Lading Density	1.0 kg/L
Shell Material	5455-0	Head Material	5454-h32
Weld Material	5554	Max. Payload	22099 kg
Max. Load Rate	2800 L/m at 173 kPa	Max. Unload Rate	2000 L/m at -37 kPa
Original Test Date	2014-05		

## External Visual Inspection

Inspection Date 2025-08-20 Inspection Expiry Date 2026-08-31

### Inspection

Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)

Not Applicable

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)

Pass

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)

Pass

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)

Pass

Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)

Pass

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)

Pass

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)

Pass

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6

Not Applicable

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2

Not Applicable

Corroded or abraded areas are thickness tested as per 7.2.1.3

Not Applicable

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4

Pass

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)

Not Applicable

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5

Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6

Not Applicable

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened

Pass

#### Defects

No defects found.

### Tank Disposition

Current Disposition	Passed / No Defects Found
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### Approval



#### Inspector

Signed by Chris Gilley

Service provided by **eStandard Solutions**

# Thickness Tests - 2AEATKB00EK000130 - 2023-07-05

## Authoring Information

Created By	Richard Lappenbush 7803540004
TC Registration	25-0439 (Expires: 2027-08-01)
Company	<b>Rheton Welding Services Ltd.</b> Box 1423 313 3rd Ave Beaverlodge, AB T0H 0C0
Created	2023-07-06 08:35:53
Updated	2023-07-06 08:35:53

## Client

Company	<b>Fluid Pro Oilfield Services Ltd.</b> 8821 102 Street Clairmont, AB T0H 0W0
Contact	780-533-3338

## Tank Data

Ser. No.	2AEATKB00EK000130
Unit Number	373
TC Spec.	TC 407
Date of mfr.	2014-05-00
Cert. date	2014-10-00
VIN	1NP TX4EX7FD278183
Tank mfr.	Advance Engineered
Assembler	Advance Engineered
TCRN or CRN	25-414
CTMV Orig. Test Date	2014-05-00
CTMV Cert Date	2014-05-00
MAWP	173.0 Kpa
Test P.	276.0 Kpa
Mfd. head thick	9.53 mm
Min. head thick	8.64 mm
Mfd. shell thick	6.35 mm
Min. shell thick	5.94 mm
Exposed Surface	50.2 m2
Cap.	22000 litres
Original Test Date	2014-05-00

## Thickness Test

Inspection Date	2023-07-05
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<b>Inspection</b>	Visibly corroded or abraded areas are thickness tested
	Pass
	Area around lading retaining piping
	Pass
	High stress areas of the shell, such as the bottom of the tank
	Pass
	Areas around openings, weld joints, shell reinforcements, appurtenance attachment points
Pass	
Near the upper coupler, suspension attachments and connecting structures	
Pass	
Known thin areas in the tank	
Pass	
Structures adjoining self supporting transport units	
Pass	
<b>Lowest Measurement</b>	Head: 6.32 mm Shell: 6.3 mm Baffle: 3.4 mm
<b>Defects</b>	No defects found.

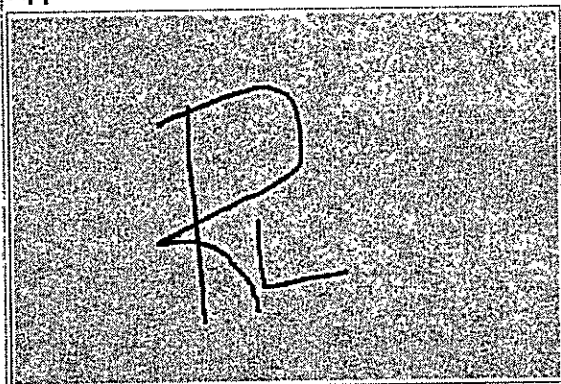
#### PRV List

Type of PRV	Manufacturer	PRV Criteria	Discharge Pressure	Opening Pressure	Reseating Pressure	Disposition
# 1						

#### Tank Disposition

**Current Disposition** Passed / No Defects Found

#### Approval



**Inspector**  
Richard Lappenbush



# Internal Visual Inspections - 2AEATKB00EK000130 - 2023-07-05

## Authoring Information

Created By	Richard Lappenbush 7803540004
TC Registration	25-0439 (Expires: 2027-08-01)
Company	<b>Rheton Welding Services Ltd.</b> Box 1423 313 3rd Ave Beaverlodge, AB T0H 0C0
Created	2023-07-06 08:34:26
Updated	2023-07-06 08:34:26

## Client

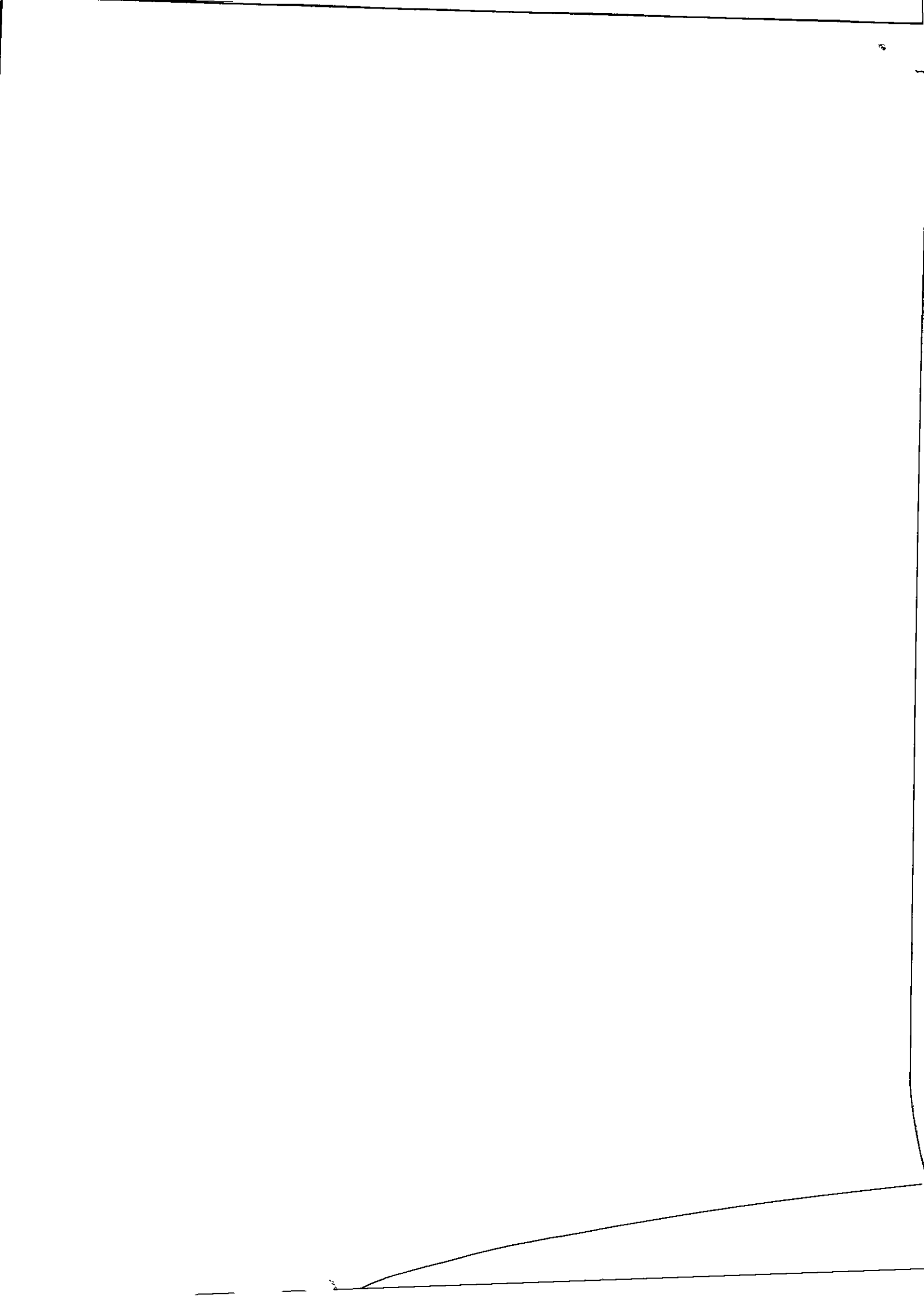
Company	<b>Fluid Pro Oilfield Services Ltd.</b> 8821 102 Street Clairmont, AB T0H 0W0
Contact	780-533-3338

## Tank Data

Ser. No.	2AEATKB00EK000130
Unit Number	373
TC Spec.	TC 407
Date of mfr.	2014-05-00
Cert. date	2014-10-00
VIN	1NPTX4EX7FD278183
Tank mfr.	Advance Engineered
Assembler	Advance Engineered
TCRN or CRN	25-414
CTMV Orig. Test Date	2014-05-00
CTMV Cert Date	2014-05-00
MAWP	173.0 Kpa
Test P.	276.0 Kpa
Mfd. head thick	9.53 mm
Min. head thick	8.64 mm
Mfd. shell thick	6.35 mm
Min. shell thick	5.94 mm
Exposed Surface	50.2 m2
Cap.	22000 litres
Original Test Date	2014-05-00

## Internal Visual Inspection

Inspection Date	2023-07-05
Inspection Expiry Date	2028-07-31

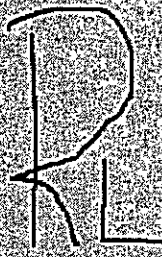
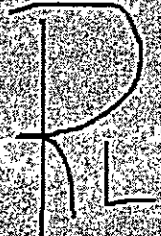




<b>Inspection</b>	Lining test completed if lined as per 7.2.2.1(c) Repair
	Enter the tank and inspect for: dents, gouges, cracks, corrosion, abrasions or signs of leakage in the shell or heads including bulkheads as per 7.2.2.1(a) Pass
	Inspect piping, valves and gaskets for damage as per 7.2.2.1(a) Pass
	Inspect every weld for cracks, defects or signs of leakage as per 7.2.2.1(b) Pass
	Corroded areas are thickness tested if found as per 7.2.2.1(d) Pass
<b>Defects</b>	Corrosion lining was lifting in some areas and had to be patched

PRV List						
Type of PRV	Manufacturer	PRV Criteria	Discharge Pressure	Opening Pressure	Reseating Pressure	Disposition

<b>Tank Disposition</b>	
Current Disposition	Tank Repaired / Re-Tested / Returned to Service

<b>Approval</b>	
	

<b>Inspector</b> Richard Lappenbush	<b>Tester</b> Richard Lappenbush
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# Pressure Tests - 2AEATKB00EK000130 - 2023-07-05

## Authoring Information

Created By	Richard Lappenbush 7803540004
TC Registration	25-0439 (Expires: 2027-08-01)
Company	<b>Rheton Welding Services Ltd.</b> Box 1423 313 3rd Ave Beaverlodge, AB T0H 0C0
Created	2023-07-06 08:32:00
Updated	2023-07-06 08:32:00

## Client

Company	<b>Fluid Pro Oilfield Services Ltd.</b> 8821 102 Street Clairmont, AB T0H 0W0
Contact	780-533-3338

## Tank Data

Ser. No.	2AEATKB00EK000130
Unit Number	373
TC Spec.	TC 407
Date of mfr.	2014-05-00
Cert. date	2014-10-00
VIN	1NPTX4EX7FD278183
Tank mfr.	Advance Engineered
Assembler	Advance Engineered
TCRN or CRN	25-414
CTMV Orig. Test Date	2014-05-00
CTMV Cert Date	2014-05-00
MAWP	173.0 Kpa
Test P.	276.0 Kpa
Mfd. head thick	9.53 mm
Min. head thick	8.64 mm
Mfd. shell thick	6.35 mm
Min. shell thick	5.94 mm
Exposed Surface	50.2 m2
Cap.	22000 litres
Original Test Date	2014-05-00

## Pressure Test

Inspection Date	2023-07-05		
Inspection Expiry Date	2028-07-31		
Test Medium	Water		
No. of Compartments	1		
Compartment 1	Start (psi)	End (psi)	Hold Time
	40	40	15

**Test Results**

When venting devices are removed, they are bench tested and meet the requirements for the tank

Pass

Product piping with all valves and accessories in place and operative must be pressure tested at not less than 80% MAWP

Pass

When removed from the pressure supply, the test pressure is retained for the specified time for the pneumatic or hydrostatic test

Pass

Inspect the entire area of the head, shell and welds for leaks or deformation. If defects found note the location on the report

Pass

**Defects**

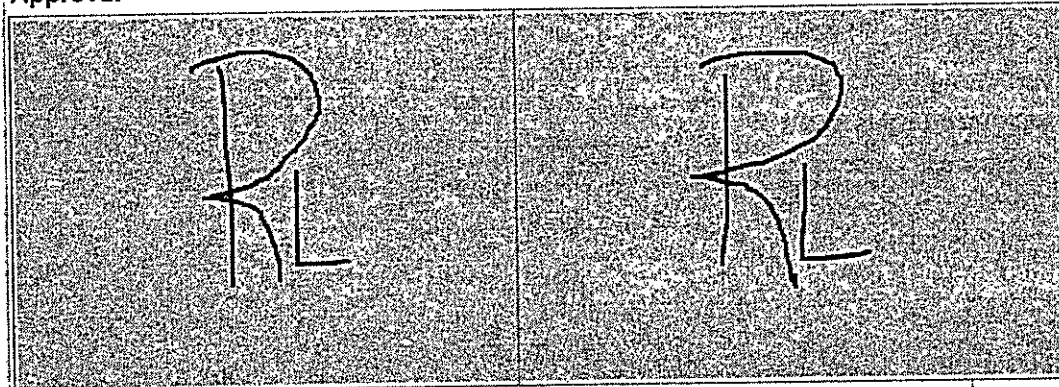
No defects found.

**PRV List**

Type of PRV	Manufacturer	PRV Criteria	Discharge Pressure	Opening Pressure	Reseating Pressure	Disposition
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**Tank Disposition**

Current Disposition Passed / No Defects Found

**Approval**

Inspector

Richard Lappenbush

Tester

Richard Lappenbush



Edmonton Main: 18020 - 118 Avenue, Edmonton, Alberta, T5S 2G2  
 P: 780.483.6666 TF: 800.252.7981 F: 780.484.2173  
 Edmonton West: 11603 - 181 St. Edmonton, Alberta, T5S 2K5  
 P: 780.483.6666 TF: 800.252.7981 F: 780.484.2173  
 Fort McMurray: 340 MacKenzie Boulevard, Fort McMurray, Alberta, T9H 4C4  
 P: 780.715.3627 TF: 866.715.5111 F: 780.715.3657  
 Grande Prairie: 12020 - 101 Avenue, Grande Prairie, Alberta, T8V 8B1  
 P: 780.539.9991 TF: 888.538.5414 F: 780.539.9902  
 www.stahlpeterbilt.com

SERVICE INVOICE #
PS2504
DATE
01-27-23

Sold To: 33095 FLUIDPRO OILFIELD SERVICES LTD  
 CHAD MCFARLAND  
 9701-99 STREET  
 CLAIRMONT, AB T8X 5A8  
 780 533-3338

Ship To: FLUIDPRO OILFIELD SERVICES LTD  
 CHAD MCFARLAND  
 9701-99 STREET  
 CLAIRMONT, AB T8X 5A8

CUSTOMER INVOICE
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Year	Make / Model	VIN	License	Mileage	Unit/Stock
2019	Peterbilt / 367	1NPTX4EX3KD262346		258138K	373
Delivery Mileage	Delivery Date	Engine Hours	Engine Model / Serial #	Transmission Model/Serial #	
	06-18-18	13754.0	X15 / 80058374	FULLER RTLO20918B / P1166471	

Memo	P.O. Number	Open Date / Time	Complete	Service Writer
	39849	01-05-23 / 11:03AM	01-13-23	JSB*TMR

1 \*\*\*\*\*ROAD SERVICE TRAVEL INFORMATION\*\*\*\*\*

TECHNICIAN MUST COMPLETE BELOW INFORMATION FOR ALL ROAD SERVICE WARRANTY REPAIRS

START LOCATION: \_\_\_\_\_ END LOCATION: \_\_\_\_\_  
 START TIME: \_\_\_\_\_ END TIME: \_\_\_\_\_  
 START ODOMETER: \_\_\_\_\_ END ODOMETER: \_\_\_\_\_

5912km to 5927km Stahl to Fluidpro 2:38 to 2:59  
 Fluidpro to Stahl 5986km to 5999km 7:46 to 8:03  
 Stahl to Fluidpro- Fueled up T14 8:17 to 8:48 6001km to 6017km  
 Fluidpro to Stahl 6022km to 6035km 8:56 to 9:09  
 Fluidpro to Stahl 7:59 to 8:14 6089km to 6097km  
 H2Oil to Fluidpro 6129km to 6136km 11:14 to 11:29  
 6208km to 6220km Fluidpro to Stahl 10:15 to 10:29  
 Stahl to Fluidpro 6222km to 6237km 7:38 to 7:58  
 Fluidpro to Stahl 6208km to 6255km 10 to 10:15  
 6281km to 6295km Fluidpro to Stahl 9:23 to 9:44

TOTAL LABOR

640.76

2 BROKEN BRIDGE IN VALVE TRAIN

Removed all fuel lines and harness. Removed fuel connectors and injectors. Bore score and took pictures. Advised customer head needs to be removed. Looks like piston damage and failed head. Started on disassembly. Drained coolant and disconnected batteries. Removed intake piping. Hot side intake bellow is falling apart internally. Removed turbo. Removed exhaust manifold. Center section is out of spec, needs new center section and one mounting bolt missing and broken in old head. Removed rear manifold and engine support. Removed engine harness and OEM. Removed all injectors. Removed rocker assemblies and injector harness. Removed power steering cooler and low skid plate. Removed upper and lower rad hoses. Removed a/c condenser and a/c compressor. Removed rad assembly. Removed fan, shroud and fan hub. Removed crank case ventilation assembly, lower tube broke from being so brittle. Removed fuel supply lines. Removed pullies and front cover. Drained oil and removed filters. Removed oil pan, oil pump, stiffener plate and oil nozzles. Removed rear fuel lines on head. Removed cam gears and cam. Found cam idler bearing scored. Cam is good. Removed head bolts and removed head. Tested head, failed leak test. Removed #3 exhaust intake valve. Cleaned and inspected counter bore. Need to cut counter bores. #3 and #4 counterbores cracked, cut #3 to .032 and all others to .020. Replaced all pistons and rod bearings. Replaced all main bearings. Installed all new oil spray



# Stahl



Edmonton Main: 18020 - 118 Avenue, Edmonton, Alberta, T5S 2G2  
P: 780.483.6666 TF: 800.252.7981 F: 780.484.2173  
Edmonton West: 11603 - 181 St. Edmonton, Alberta, T5S 2K5  
P: 780.483.6666 TF: 800.252.7981 F: 780.484.2173  
Fort McMurray: 340 MacKenzie Boulevard, Fort McMurray, Alberta, T9H 4C4  
P: 780.715.3627 TF: 866.715.5111 F: 780.715.3657  
Grande Prairie: 12020 - 101 Avenue, Grande Prairie, Alberta, T8V 8B1  
P: 780.539.9991 TF: 888.538.5414 F: 780.539.9902  
www.stahlpeterbilt.com

SERVICE INVOICE #

PS2504

DATE

01-27-23

Sold To: FLUIDPRO OILFIELD SERVICES LTD  
33095 CHAD MCFARLAND  
9701-99 STREET  
CLAIRMONT, AB T8X 5A8  
780 533-3338

Ship To: FLUIDPRO OILFIELD SERVICES  
LTD  
CHAD MCFARLAND  
9701-99 STREET  
CLAIRMONT, AB T8X 5A8

CUSTOMER INVOICE

Year	Make / Model	VIN	License	Mileage	Unit/Stock
2019	Peterbilt / 367	1NPTX4EX3KD262346		258138K	373
Delivery Mileage	Delivery Date	Engine Hours	Engine Model / Serial #	Transmission Model/Serial #	
	06-18-18	13754.0	X15 / 80058374	FULLER RTLO20918B / P1166471	

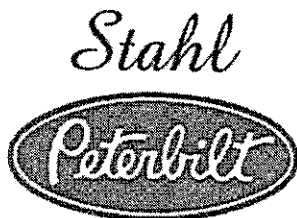
Item	P.O. Number	Open Date / Time	Complete	Service Writer
	39849	01-05-23 / 11:03AM	01-13-23	JSB/TMR

Tax ID Date: Tax ID:

nozzles. Replaced oil pump, spool valve scored. Checked thrust end play and oil pump gear lash all in spec. Installed pick up tube and stiffener plate. Installed oil pan with new gasket. Filled with engine oil. Installed new head gasket and chased all bolt holes. Buffed all bolts and replaced the ones needing replacement. Switched over everything from old head to new head. Installed head and torqued to spec. Replaced all injector nozzle tips and o-rings. Installed injectors and fuel connectors and set up. Installed fuel lines. Installed injector harness. Installed camshaft and set up base timing. Install upper front cover on. Adjusted top end. Installed rocker cover with new gasket. Cleaned intake assembly, was badly sooted and varnish. Installed and torqued to spec. Replaced Charge air cooler it had oil/ varnish bad. Installed all pullies and hub assembly. Installed shroud, fan and rad assembly. Routed and secured engine harness and OEM harness. Installed upper and lower rad hose. Secured rad and installed lower skid plate. Removed EGR cooler and installed bypass. Replaced center section of manifold, went to install manifold but will not fit because of the bypass piping. Advised customer. Going to get unit all done except for manifold and turbo because of the bypass line as per customer request. Hooked up all connections and fuel lines. Replaced thermostat and gaskets. Replaced front cover plug looked like it was leaking. Hooked up hood and secured. Replaced both oil filter and fuel filter. Secured everything customer will need to install manifold and turbo. Fill coolant and hook up batteries. Left note for customer and torque spec for manifold.

TOTAL LABOR 12,991.86  
TOTAL PARTS 24,600.92

Qty	Part Number	Description	List	Unit	Extended
1	5680039RXCUM	PUMP, LUBR	1,726.34	966.75	966.75
1	5693831CUM	KIT, EPA	17,759.40	10,203.88	10,203.88
1	5628269RXCUM	HEAD, CYL	17,517.96	9,810.06	9,810.06
1	CACS1551TRP	COOLER -	1,862.66	1,154.85	1,154.85
1	4059329CUM	CROSSHEAD	57.14	32.00	32.00
1	3413137CUM	GUIDE, VAL	54.32	30.42	30.42
1	3692604CUM	MANIFOLD,	1,772.18	992.42	992.42
12	4965698CUM	SCREW, HEX	111.60	9.30	111.60
1	4965512CUM	SPACER, MO	25.28	14.15	14.15
1	3683144CUM	CLAMP, V B	130.16	72.89	72.89
1	3691032CUM	TUBE, LUB	82.89	47.29	47.29
1	3689641CUM	GEAR, IDLE	603.33	337.86	337.86



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Edmonton West: 11603 - 181 St. Edmonton, Alberta, T5S 2K5  
P: 780.483.6666 TF: 800.252.7981 F: 780.484.2173  
Fort McMurray: 340 MacKenzie Boulevard, Fort McMurray, Alberta, T9H 4C4  
P: 780.715.3627 TF: 866.715.5111 F: 780.715.3657  
Grande Prairie: 12020 - 101 Avenue, Grande Prairie, Alberta, T8V 8B1  
P: 780.539.9991 TF: 888.538.5414 F: 780.539.9902  
www.stahlpeterbilt.com

SERVICE INVOICE #

PS2504

DATE

01-27-23

Sold To: FLUIDPRO OILFIELD SERVICES LTD  
33095 CHAD MCFARLAND  
9701-99 STREET  
CLAIRMONT, AB T8X 5A8  
780 533-3338

Ship To: FLUIDPRO OILFIELD SERVICES  
LTD  
CHAD MCFARLAND  
9701-99 STREET  
CLAIRMONT, AB T8X 5A8

CUSTOMER INVOICE

Year	Make / Model	VIN	License	Mileage	Unit/Stock
2019	Peterbilt / 367	1NPTX4EX3KD262346		258138K	373
Delivery Mileage	Delivery Date	Engine Hours	Engine Model / Serial #	Transmission Model/Serial #	
	06-18-18	13754.0	X15 / 80058374	FULLER RTLO20918B / P1166471	

Memo	P.O. Number	Open Date / Time	Complete	Service Writer
	39849	01-05-23 / 11:03AM	01-13-23	JSB*TMR

	Tax ID Date:	Tax ID:			
5 3678506CUM	SCREW, HEX	148.70	29.74	148.70	
2 3678738CUM	SEAL, O RI	37.86	18.93	37.86	
5 5298564CUM	SHIM	347.70	69.54	347.70	
1 5298565CUM	SHIM	296.93	166.28	166.28	
4 75081	CLEANER	39.88	9.97	39.88	
1 3104392CUM	GASKET, VA	144.35	80.83	80.83	
25 23-1415PK	TIE	5.50	0.22	5.50	

MISCELLANEOUS SUPPLIES 350.00

G.S.T. - REG. NO. 870331105 RT0001 5 % OF 38,583.54 = 1,929.18

CUST MECH LBR-TRK 13,632.62  
P&A-TRK RO-MECH 24,600.92  
OTHER SUPP-SRV-CHG'D 350.00  
G.S.T. 870331105 RT000 1,929.18  
PLEASE PAY THIS TOTAL 40,512.72

#### Terms and Conditions:

Repair Acknowledgment: I, the undersigned owner or representative, acknowledge the indebtedness related to the repair and service work listed above, along with the purchase and installation of any necessary parts and materials. I confirm I have the authority to bind the owner.

Payment Terms: Payment for repairs are due upon receipt of unit unless charged to customer's account. Payment of account is due in full by the 15<sup>th</sup> day of the month following the statement date. Unpaid balances will be charged interest of 2% per month compounded monthly (24.62% per annum).

Garage Keepers Lien: By signing below you acknowledge and agree that the vehicle described above is subject to a Garage Keepers' Lien in favor of Stahl Peterbilt Inc., for the full dollar amount of repairs, parts, accessories, materials, and services provided by Stahl Peterbilt Inc., as permitted under the Garage Keepers' Lien Act (Alberta), as amended from time to time.

Warranty Considerations: Stahl Peterbilt Inc. will submit a warranty claim to the manufacturer for any portion of this repair that is designated for warranty considerations. If the manufacturer rejects the claim or a portion of the claim, the owner shall pay that portion which is rejected in accordance with the Payment Terms set out above.

Warranty Limitation: Subject to the requirement below, all repair and services carry a 30 day warranty from the date Stahl Peterbilt Inc. completed the work. The owner must advise Stahl Peterbilt Inc. of any warranty claim within 5 days of the failure date. Certain Parts, products, accessories, materials, and other items used in completing the repair and service work may be manufactured and supplied by third parties. The quality and workmanship of such items are entirely outside the control of Stahl Peterbilt Inc. and Stahl Peterbilt Inc. makes no warranties, whether expressed, implied, statutory, or otherwise, including any warranty of merchantability or of fitness for a particular purpose with respect to such items.

Responsibility for Vehicle and Contents: Stahl Peterbilt Inc. is not responsible for loss or damage to the vehicle, or to articles left in vehicles, in case of fire, theft, vandalism, or accident.

Print Name: \_\_\_\_\_ Authorized Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Drivers License: \_\_\_\_\_



9701 99 Street  
Clairmont, AB  
T8X 5A8

## Purchase Order

Stahl Peterbilt  
12020-101 Ave  
Grande Prairie AB T8V 8B1

PO #: 39849  
Order Date: 01/27/2023  
Expected Date:

Part #	Description	Qty Ordered	Units	Unit Cost	Amount
	373 - REBUILD ENGINE - VENDOR INV ATTACHED	1		38,583.5400	38,583.54
Total					38,583.54