



Repairs (13850)

Created By: **Sandra Bit**

Tel: 877-962-8195
TC Registration: 25-0536 (Expires: 2025-12-01)

SB23A

Facility

Edmonton Trailer Repair Ltd.
28520-114 Avenue
Acheson, AB, T7X 6E6
877-962-8195

Client

Fluidpro Oilfield services
9701 - 99 Street
Clairmont, AB, T8X 5A8
Ph. No. - 780-533-3338

Tank

Ser. No.	13850	Unit Number	14724a/sb23a
TC Spec.	TC 407	Date of mfr.	2014-07-05
Cert. date	2014-07-05	VIN	1T9BL403XFS588014
Tank mfr.	TREMCAR	Assembler	TREMCAR INC
MDIN	13117	MAWP	172 kPa
Design Pressure	310.10 kPa	Test P.	310.10 kPa
Mfd. head thick	9.525 mm	Min. head thick	7.163 mm
Mfd. shell thick	6.350 mm	Min. shell thick	5.969 mm
Exposed Surface	60 m2	Cap.	28370 litres
Design Temp. Range	-40 C to 93 C	Max. Lading Density	1.2 kg/L
Shell Material	5454-h32	Head Material	5454-0
Weld Material	5356	Max. Payload	31298 kg
Max. Load Rate	1893 L/m at 172 kPa	Max. Unload Rate	1893 L/m at 172 kPa
Original Test Date	2014-07-05		

Repair

Repair Date	2025-07-18	Weld Material Head	5454-0
Weld Material Shell	5454-H32	Description of Repair	RTEPAIRED CRACKS INSIDE AND CRACKS ON UPPER COUPLER
Items Replaced	Manlid Rated Pressure: 53psi Valves Burst Pressure: 100psi PRV Set to Discharge: 30psi PRV Rate of Flow: 379269scfh	Weld Procedure Used	ETS-5

Approval

Compliance Officer
Signed by Tom Hitcherick

Authorized Welder
Signed by Waylon Kieth



External Visual Inspections (13850)

Created By: **Sandra Bit**

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TC Registration: 25-0536 (Expires: 2025-12-01)

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External Visual Inspection

Inspection Date	2025-07-18	Inspection Expiry Date	2026-07-18
Manway Pressure	53 psi		

Inspection

Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)

Pass

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)

Not Applicable

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)

Retest

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)

Pass

Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)

Retest

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)

Pass

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)

Not Applicable

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6

Not Applicable

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2

Not Applicable



Corroded or abraded areas are thickness tested as per 7.2.1.3
Pass

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4
Retest

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)
Not Applicable

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5
Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6
Not Applicable

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened
Pass

Defects

Welds-Structure

WELD REPAIR UNDER FRONT PLATE

Valves-PRV-Manways

REPLACED FRONT PUPLINE VALVE
PRV CLEANED

PRV List

#	Type of PRV	Manufacturer	PRV Criteria	Discharge Pressure	Opening Pressure	Reseating Pressure	Disposition
1	3" resealing	fort valve		30	30PSI	29PSI	Reinstalled

Tank Disposition

Current Disposition Tank Repaired / Re-Tested / Returned to Service

Approval

Inspector
Signed by Tom Hitcherick



Leakage Tests (13850)

Created By: Sandra Bit

Tel: 877-962-8195
TC Registration: 25-0536 (Expires: 2025-12-01)

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Leakage Test

Inspection Date	2025-07-18	Inspection Expiry Date	2026-07-18
Test Medium	Water	No. of Compartments	1

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	25	25	65	28370l

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required
Pass

Product piping and valves hold pressure without leakage
Pass

Manways and closures inspected for leaks or deformation
Pass

Flanged connections checked for leakage
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments
Pass

Test pressure maintained for minimum of 5 minutes
Pass

All leaks are repaired before the tank is marked
Pass

Inspect head shell

Defects
No defects found.



EDMONTON TRAILER SALES & LEASING LTD.
28520 - 114 Avenue, Acheson, Alberta T7X 6E6

Tank Disposition

Current Disposition ☒ Passed / No Defects Found

Approval

Inspector
Signed by Tom Hitcherick

Service provided by **eStandardSolutions**



Internal Visual Inspections (13850)

Created By: Sandra Bit

Tel: 877-962-8195
TC Registration: 25-0536 (Expires: 2025-12-01)

Facility

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877-962-8195

Client

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9701 - 99 Street
Clairmont, AB, T8X 5A8
Ph. No. - 780-533-3338

Tank

Ser. No.	13850	Unit Number	14724a/sb23a
TC Spec.	TC 407	Date of mfr.	2014-07-05
Cert. date	2014-07-05	VIN	1T9BL403XF5588014
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Internal Visual Inspection

Inspection Date 2025-07-18 Inspection Expiry Date 2026-07-18

Inspection

Lining test completed if lined as per 7.2.2.1(c)
Not Applicable

Enter the tank and inspect for: dents, gouges, cracks, corrosion, abrasions or signs of leakage in the shell or heads including bulkheads as per 7.2.2.1(a)
Retest

Inspect piping, valves and gaskets for damage as per 7.2.2.1(a)
Pass

Inspect every weld for cracks, defects or signs of leakage as per 7.2.2.1(b)
Pass

Corroded areas are thickness tested if found as per 7.2.2.1(d)
Pass

Defects
No defects found.

Tank Disposition

Current Disposition Passed / No Defects Found

Approval



EDMONTON TRAILER SALES & LEASING LTD.
28520 - 114 Avenue, Acheson, Alberta T7X 6E6

Inspector

Signed by Tom Hitcherick

Service provided by **eStandardSolutions**



Current Disposition	Passed / No Defects Found
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EDMONTON TRAILER SALES & LEASING LTD.

28520 - 114 Avenue, Acheson, Alberta T7X 6E6

Approval

Inspector

Signed by Tom Hitcherick

Service provided by **eStandardSolutions**



Thickness Tests (13850)

Created By: Sandra Bit

Tel: 877-962-8195
TC Registration: 25-0536 (Expires: 2025-12-01)

Facility

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28520-114 Avenue
Acheson, AB, T7X 6E6
877-962-8195

Client

Fluidpro Oilfield services
9701 - 99 Street
Clairmont, AB, T8X 5A8
Ph. No. - 780-533-3338

Tank

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External Visual Inspection

Inspection Date 2025-07-18

Inspection

Visibly corroded or abraded areas are thickness tested
Pass

Area around lading retaining piping
Pass

High stress areas of the shell, such as the bottom of the tank
Pass

Areas around openings, weld joints, shell reinforcements, appurtenance attachment points
Pass

Near the upper coupler, suspension attachments and connecting structures
Pass

Known thin areas in the tank
Pass

Structures adjoining self supporting transport units
Pass

Defects
No defects found.

Tank Disposition

Current Disposition Passed / No Defects Found



EDMONTON TRAILER SALES & LEASING LTD.
28520 - 114 Avenue, Acheson, Alberta T7X 6E6

Approval

Inspector
Signed by Tom Hitcherick

Service provided by **eStandardSolutions**



Upper Coupler Inspections (13850)

Created By: **Sandra Bit**

Tel: 877-962-8195
TC Registration: 25-0536 (Expires: 2025-12-01)

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Edmonton Trailer Repair Ltd.
28520-114 Avenue
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877-962-8195

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9701 - 99 Street
Clairmont, AB, T8X 5A8
Ph. No. - 780-533-3338

Tank

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Original Test Date	2014-07-05		

Upper Coupler Inspection

Inspection Date 2025-07-18 Inspection Expiry Date 2030-07-18

Inspection

Corroded or abraded areas

Pass

Cracks or defects in welds

Retest

Dents or distortions

Pass

Defects

Welds-Structure

WELD UP CRACKS ON UNDER PLATE

Tank Disposition

Current Disposition

Tank Repaired / Re-Tested / Returned to Service

Approval



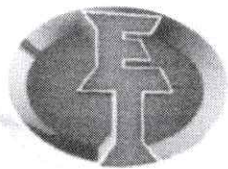
EDMONTON TRAILER SALES & LEASING LTD.

28520 - 114 Avenue, Acheson, Alberta T7X 6E6

Inspector

Signed by Tom Hitcherick

Service provided by **eStandardSolutions**

**EDMONTON TRAILER SALES & LEASING LTD.**

28520 - 114 Avenue, Acheson, Alberta T7X 6E6
Phone 780.962.8195 | Toll Free 1.877.962.8195
www.edmontontrailer.com | Fax 780.962.8604 (Admin)
780.960.0679 (Parts&Service) | 780.962.8906 (Finance)

INVOICE

GST # 89398 4799 RT0001

Promised 07/28/2023 5:00 PM

Cashiered

Printed 10/02/2023 4:58:53 PM

PO # *

Service Invoice
CUSTOMER COPY

Page 1

Tag **SB23A****SO # 100268**

Customer No FLUIDPRO OILF1
Attn: CHAD MCFARLAND
FLUIDPRO OILFIELD SERVICES LTD.
9701 - 99TH STREET
CLAIRMONT, AB T8X 5A8

Home **Bus** (780) 533-3338
Cell (587) 297-0812 **Today**
Email ap@fluidpro.ca

Advisor Sandra Bit	Invoice Date:	Term See Details
License No	Odometer In 10	Odometer Out 10
Year 2015	Make TREMCAR	Model SUPER B LEAD
Vehicle ID No 1T9BL403XFS588014	Selling Dealer EDMONTON TRAILER	SO Date 07/28/2023
Engine Size		InServ Date 10/14/2022
		Location
		Fleet # SB23A

Request	Description	Job	CSR	Status		
WB	Wash Bay Steaming	1	SANDRA	Original		
Labour	Description			Amount		
WB	Wash Bay Steaming			1,450.00		
MISC	LABOUR DISCOUNT			(7,500.00)		
Part	Description	Shp	OH	Bin	Price	Amount
PDUC-2	2" Duct Tape, Premium, Grey	1	15	O1-05	17.43	17.43
MMM26340	2" Green Painters Masking Tape	1	26	O1-05	13.77	13.77
AD66BS	3/16" Alum Rivet (.251-.375) Dome Head, Std Stem	50	215	B5-07	0.14	7.00
146910C	90 DEG 5/8-3/8 TUBE	1	39	D5-05	5.48	5.48
110EC	REDUCER,3/4 TO 3/8	1	7	D4-05	2.66	2.66
14698C	1/2 X 3/8 FITTING	1	8	D5-06	5.22	5.22
700ALC	Silicone, Alum Grey, 300ml Tube	1	5	G4-10	19.58	19.58
Parts Total						71.14
Labour Total						(6,050.00)
Request Sub-total						(5,978.86)

Request	Description	Job	CSR	Status		
WB TANKS	Repair crack in barrel at bridge at rear	2	SANDRA	Original		
Labour	Description			Amount		
WB TANKS	Repair crack in barrel at bridge at rear			0.00		
WB TANKS	REMOVE SKIN UNDER UNIT, REMOVE SIDE SKIN BOTH SIDES			3,000.00		
	REMOVE SKIN UNDER FRONT AND UNDER UPPER COUPLER					
WB TANKS	REMOVE REAR FRAME AND INSTALL NEW BOTH SIDES			10,000.00		
	REMOVE STEEL SECTION, INSTALL NEW BOLTS WITH NEW STEEL					
WB TANKS	REMOVE OUTRIGGERS BOTH SIDES, REPAIR CRACK ON ONE SIDE PASSENGERSIDE			3,000.00		
WB TANKS	WELD RE-ENFORCE BOTH SIDE AND CLEAN, INSTALL COATING INSIDE			2,000.00		
WB TANKS	INSTALL REPADS TO PREVENT FROM CRACKING AGAIN			1,000.00		
WB TANKS	REPAIR REAR SECTION OF FRAME FROM SKIN			1,000.00		
WB TANKS	HYDRO TEST UNIT, HELD 24HRS			600.00		
WB TANKS	REINSTALL SKINS AND INSULATION, UPPER COUPLER			2,800.00		
	TEST ALL AIR LINES					
Part	Description	Shp	OH	Bin	Price	Amount
ALUM-PLATE-1/4-SM	1/4" Alum Plate Smooth, 5052-H32	30	21	1SPECOR	19.08	572.40
MMM26340	2" Green Painters Masking Tape	2	26	O1-05	13.77	27.54

TERMS:

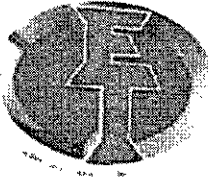
* No Refunds or Exchange on Parts after 30 days.

* No Refunds or Exchange on Electrical Items or Special Orders.

* Parts Returned for Credit that have been Supplied as Ordered are Subject to a 25% Handling Charge

INDEBTEDNESS IS HEREBY ACKNOWLEDGED IN THE SUM OF \$ _____ BEING ALL OR THE BALANCE OWING FOR REPAIRS, PARTS & ACCESSORIES DESCRIBED IN THIS INVOICE, NET 30 DAYS, INTEREST OF 2% PER MONTH (24% PER ANNUM) CHARGED ON ALL OVERDUE ACCOUNTS.

DATE _____ CUSTOMER SIGNATURE _____



EDMONTON TRAILER SALES & LEASING LTD.

28520 - 114 Avenue, Acheson, Alberta T7X 6E6
 Phone 780.962.8195 | Toll Free 1.877.962.8195
 www.edmontontrailer.com | Fax 780.962.8604 (Admin)
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INVOICE

GST # 89398 4799 RT0001

Promised 07/28/2023 6:00 PM

Cashiered

Printed 10/02/2023 4:58:53 PM

PO #

Service Invoice CUSTOMER COPY

Page 2

Tag SB23A

SO # 100268

Customer No FLUIDPRO OILF1
Attn: CHAD MCFARLAND
 FLUIDPRO OILFIELD SERVICES LTD.
 9701 - 99TH STREET
 CLAIRMONT, AB T8X 5A8

Home Bus (780) 533-3338
Cell (587) 297-0812 **Today**
Email ap@fluidpro.ca

Advisor Sandra Bit		Invoice Date:		Term See Details	
License No		Odometer In	Odometer Out	Delivery Date	Stock No
		10	10	10/14/2022	14724A
Year	Make	Model		Model No	Colour
2015	TREMCAR	SUPER B LEAD			
Vehicle ID No		Selling Dealer		SO Date	InServ Date Location
1T9BL403XFS588014		EDMONTON TRAILER		07/28/2023	10/14/2022
Engine Size		Fleet # SB23A			

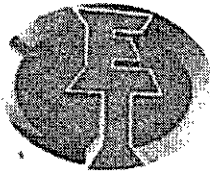
ALUM-PLATE-3/8	3/8" Alum Plate Smooth (/Sq.Ft)	4	44	1SPECOR	29.40	117.60
ALUM-PLATE-3/16	3/16" Alum Plate Smooth (/Sq.Ft)	5	0	1SPECOR	14.40	72.00
ALUM-FB-1/4X4	1/4" x 4" Alum Flat Bar, 6061	4	0	1SPECOR	7.00	28.00
75089	Brakleen 539G Aerosol, CRC	1	89	TCPC	16.74	16.74
1485-8	1/2" Black Synflex	4	1,291	TCSR-01	1.53	6.12
1485-10	5/8 SYNFLX BLACK	3	146	TCW-06	2.45	7.35
97UB4	4" SS U-Bolt, 1/2" Material 304	2	27	I3-02	21.84	43.68
PDUC-2	2" Duct Tape, Premium, Grey	1	15	O1-05	17.43	17.43
NPN	300315 515307-0010 RAIL	1	0	1SPECOR	305.91	305.91
NPN	FREIGHT	1	0	1SPECOR	97.50	97.50
MMM26340	2" Green Painters Masking Tape	1	26	O1-05	13.77	13.77
RV6607-06-08W	3/16" x 1/2" Shavehead Bulb tight Rivet w/Seal	30	1,063	B5-09	0.51	15.30
AD610BSLF	POP RIVET, 3/16 GRIP .501- .625	12	258	B5-07	0.26	3.12
AD68BS	3/16" Alum Rivet (.251-.375) Reg Flange, Stl SmG4	8	402	B5-07	0.15	1.20
AD66BS	3/16" Alum Rivet (.251-.375) Dome Head, Stl Stem	35	215	B5-07	0.14	4.90
DEVMT142	DEVOE DEVMAT 142 BLUE KIT	2	6	G4-10	151.80	303.60
ALUM-PLATE-3/8	3/8" Alum Plate Smooth (/Sq.Ft)	3	44	1SO	29.40	88.20
58X2	BOLT 5/8X2 GRD8	18	562	TC8-06	2.10	37.80
58STOVER	5/8 STOVER NUT	18	996	TC8-06	0.94	16.92
58WASH	5/8 WASH FLAT GRD8	36	454	TC8-06	0.52	18.72
58WASH SS	58WASH SS WASHER	18	632	TC4-06	1.02	18.36
ALUM-PLATE-1/4-SM	1/4" Alum Plate Smooth, 5052-H32	2	21	1SO	19.08	38.16
WRAP-AL-60	/FT 5' ALUM COIL	5	495	TC-BAY12	34.32	171.60
UMBI05048055	UMBI R17 INSULATION 5"X48"X55"	0.25	8.25	CB2PR2A	612.66	153.17
Parts Total					2,197.09	
Labour Total					23,400.00	
Request Sub-total					25,597.09	

TERMS:

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- No Refunds or Exchange on Electrical Items or Special Orders.
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INDEBTEDNESS IS HEREBY ACKNOWLEDGED IN THE SUM OF \$ _____ BEING ALL OR THE BALANCE OWING FOR REPAIRS, PARTS & ACCESSORIES DESCRIBED IN THIS INVOICE, NET 30 DAYS, INTEREST OF 2% PER MONTH (24% PER ANNUM) CHARGED ON ALL OVERDUE ACCOUNTS.

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EDMONTON TRAILER SALES & LEASING LTD.

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INVOICE

GST # 89398 4799 RT0001

Promised 07/28/2023 6:00 PM

Cashiered

Printed 10/02/2023 4:58:53 PM

PO # *

Service Invoice CUSTOMER COPY

Page 3

Tag SB23A

SO # 100268

Customer No FLUIDPRO OILF1

Attn: CHAD MCFARLAND
FLUIDPRO OILFIELD SERVICES LTD.
9701 - 99TH STREET
CLAIRMONT, AB T8X 5A8

Home Bus (780) 533-3338
Cell (587) 297-0812 Today
Email ap@fluidpro.ca

Advisor Sandra Bit

Invoice Date:

Term See Details

License No	Odometer In	Odometer Out	Delivery Date	Stock No
	10	10	10/14/2022	14724A
Year	Make	Model	Model No	Colour
2015	TREMCAR	SUPER B LEAD		
Vehicle ID No	Selling Dealer	SO Date	InServ Date	Location
1T9BL403XFS588014	EDMONTON TRAILER	07/28/2023	10/14/2022	
Engine Size		Fleet #	SB23A	

Labour	17,350.00
Parts	2,268.23
Supplies	400.00
SUB-TOTAL	20,018.23
GST	1,000.91
PST	0.00
TOTAL INVOICE	21,019.14

TERMS:

- No Refunds or Exchange on Parts after 30 days.
- No Refunds or Exchange on Electrical Items or Special Orders.
- Parts Returned for Credit that have been Supplied as Ordered are Subject to a 25% Handling Charge

INDEBTEDNESS IS HEREBY ACKNOWLEDGED IN THE SUM OF \$_____ BEING ALL OR THE BALANCE OWING FOR REPAIRS, PARTS & ACCESSORIES DESCRIBED IN THIS INVOICE, NET 30 DAYS, INTEREST OF 2% PER MONTH (24% PER ANNUM) CHARGED ON ALL OVERDUE ACCOUNTS.

DATE _____ CUSTOMER SIGNATURE _____