

TOS-15



Edmonton Main: 18020 - 118 Avenue, Edmonton, Alberta, T5S 2G2  
 P: 780.483.6666 TF: 800.252.7981 F: 780.484.2173  
 Edmonton West: 11603 - 181 St. Edmonton, Alberta, T5S 2K5  
 P: 780.483.6666 TF: 800.252.7981 F: 780.484.2173  
 Fort McMurray: 340 MacKenzie Boulevard, Fort McMurray, Alberta, T9H 4C4  
 P: 780.715.3627 TF: 866.715.5111 F: 780.715.3657  
 Grande Prairie: 12020 - 101 Avenue, Grande Prairie, Alberta, T8V 8B1  
 P: 780.539.9991 TF: 888.538.5414 F: 780.539.9902  
 www.stahlpeterbilt.com

## SERVICE INVOICE #

MS16225

## DATE

11-30-23

Sold To: 33095 FLUIDPRO OILFIELD SERVICES LTD  
 CHAD MCFARLAND  
 9701-99 STREET  
 CLAIRMONT, AB T8X 5A8  
 780 533-3338

Ship To: FLUIDPRO OILFIELD SERVICES LTD  
 CHAD MCFARLAND  
 9701-99 STREET  
 CLAIRMONT, AB T8X 5A8

## REVIEW

Year	Make / Model	VIN	License	Mileage	Unit/Stock
2019	Peterbilt / 389	1XPXD40X8KD601562		532334K	376
Delivery Mileage	Delivery Date	Engine Hours	Engine Model / Serial #	Transmission Model/Serial #	
	07-20-18	16208.0	X15 / 80069202	RTL020918B / P1177718	

Memo	P.O. Number	Open Date / Time	Complete	Service Writer
	REQ	11-20-23 / 07:49AM	11-24-23	EJM*SLN

Tax ID Date: Tax ID:

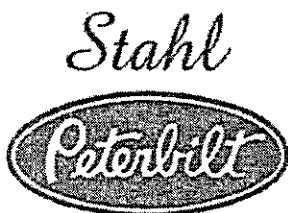
## 1 CHECK ENGINE LIGHT

Hooked up to unit and checked for faults - found 5v sensor supply voltage codes. Engine harness has been repaired already in a few places. Removed intake piping to check for dusting on turbo and confirmed positive sign of dust intrusion. Checked air compressor piping and they haven't been sealed and housing groove worn. Drained coolant and oil. Removed rad, stripped exhaust and intake sides of engine. Removed all front engine components and then top end. Checked top end components, camshaft and all rockers. Pulled all head bolts and found most of them rusty. Removed head and checked liners. Number 6 liner is rusty and no cross hatch left in liner. Also 1 was shined up. Removed oil pan, stiffener plate, oil pump, nozzles and rod caps. Pushed pistons out, pulled liners and found counter bores just starting to fret. Cleaned block and head bolt holes. Cut 5 counter bores to .020thou and had to cut #1 to .031 thou to remove the damaged area. Dry fit liners .014 thou. Cleaned and installed all 6 liners with orings and shims. Rolled in new main bearing lubed and torqued to spec. Assembled all con rods with new piston heads. Installed all pistons with new bearing and torqued caps to spec. Replaced oil pump and assembled pick tube and oil pan. Installed head and torqued down with new bolts. Reinstalled camshaft, timed engine and set back lash torqued gears to spec. Reinstalled rocker shafts, torqued and performed top end set. Reinstalled injectors and fuel components - torqued to spec. Covered top end in oil and installed cover with new gasket. Reassembled intake side of engine replaced air compressor due to dust intrusion. Reassembled all intake components and front engine components. Reinstalled all exhaust side components and replaced turbo and vgt due to dust intrusion. Lowered rad into chassis and made all connections. Refilled engine with oil, coolant and air filters all supplied by the customer. Primed system and fired up engine, ran up to temp and checked for leaks none found. Performed regen, topped up coolant and road tested no further issues found.

TOTAL LABOR \$10,506.05  
 TOTAL PARTS \$48,795.10

Qty	Part Number	Description	List	Unit	Extended
1	5693831CUM	KIT, EPA	\$18,498.99	\$12,332.79	\$12,332.79
1	5628269RXCUM	HEAD, CYL	\$17,947.88	\$11,965.48	\$11,965.48
1	3689649RXCUM	COMPRESSO	\$3,820.23	\$2,546.99	\$2,546.99
1	5680039RXCUM	PUMP, LUBR	\$1,767.38	\$1,178.48	\$1,178.48
1	5459711RXCUM	KIT, X15	\$17,163.74	\$11,442.79	\$11,442.79

Unit  
 376  
 whitecart  
 PO#  
 46487



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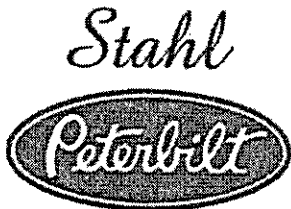
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REVIEW

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	07-20-18	16200.0	X15 / 80069202	RTLO20918B / P1177718	

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1 6382093RXCUM	KIT, TURB	\$3,780.12	\$2,520.48	\$2,520.48	
1 3694955CUM	SUPPORT, A	\$774.99	\$516.79	\$516.79	
6 5658098CUM	SEAL, O RI	\$20.70	\$3.45	\$20.70	
1 5484117CUM	HARNESS, E	\$2,636.21	\$1,757.48	\$1,757.48	
1 5461596CUM	SENSOR, TE	\$377.42	\$251.79	\$251.79	
1 F04-6006	ELBOW-RUB	\$210.95	\$140.79	\$140.79	
1 F50-1548	HOSE-SILI	\$72.36	\$48.48	\$48.48	
1 D1030-2650	HOSE-RADI	\$70.46	\$46.99	\$46.99	
4 3678804CUM	SCREW, HEX	\$95.96	\$23.99	\$95.96	
22 3678506CUM	SCREW, HEX	\$809.38	\$36.79	\$809.38	
1 2871960CUM	SENSOR, DF	\$416.99	\$277.99	\$277.99	
2 5304849CUM	V-BAND CL	\$303.98	\$151.99	\$303.98	
2 5417859CUM	GASKET, AF	\$227.58	\$113.79	\$227.58	
1 LP34216	CLAMP-V,	\$96.90	\$64.99	\$64.99	
1 2880215CUM	GASKET, A	\$42.50	\$28.48	\$28.48	
1 VL2136	VALVE-DRA	\$20.75	\$13.99	\$13.99	
6 5298564	SHIM	\$561.54	\$93.59	\$561.54	
1 12110293	CONNECTOR	\$10.35	\$6.90	\$6.90	
1 CN41100	RETAINER-	\$7.83	\$5.45	\$5.45	
3 CN26250	TERMINAL-	\$7.35	\$2.45	\$7.35	
3 CN50200	SEAL-PACK	\$7.35	\$2.45	\$7.35	
1 5575513CUM	SCREW, HEX	\$19.28	\$12.99	\$12.99	
1 3688113CUM	PLUG, GEAR	\$31.70	\$21.48	\$21.48	
1 3104392CUM	GASKET, VA	\$148.80	\$99.59	\$99.59	
1 5414049CUM	GASKET, FU	\$61.70	\$41.48	\$41.48	
1 5440813CUM	GASKET, AC	\$36.66	\$24.48	\$24.48	
1 4988280CUM	GASKET, HY	\$9.29	\$6.20	\$6.20	
2 3683144CUM	CLAMP, V B	\$179.18	\$89.59	\$179.18	
1 4966454CUM	CLAMP-V B	\$127.91	\$85.59	\$85.59	
1 4921517CUM	SENSOR, PR	\$237.09	\$158.48	\$158.48	
2 3678786CUM	SEAL, O RI	\$10.90	\$5.45	\$10.90	
2 3627695CUM	SEAL, O RI	\$23.98	\$11.99	\$23.98	
1 3678606CUM	SEAL, O RI	\$10.19	\$6.90	\$6.90	
4 3163075	PAINT	\$177.92	\$44.48	\$177.92	
1 90-0012	CLAMP-V B	\$37.37	\$24.99	\$24.99	
1 AP2073	ADAPTER-S	\$12.23	\$8.20	\$8.20	
1 F50-6308	HOSE-COOL	\$202.65	\$135.48	\$135.48	
8 38-0343	CLAMP	\$83.84	\$10.48	\$83.84	
1 2897334NXCUM	SENSOR, P	\$190.37	\$126.99	\$126.99	
1 3687223CUM	HOSE, PLAI	\$171.14	\$114.48	\$114.48	
1 4928594CUM	SENSOR, PR	\$372.00	\$248.48	\$248.48	
15 CT03316	TIE-CABLE	\$3.00	\$0.20	\$3.00	



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30 CT05512

Tax ID Date:

TIE-CABLE

Tax ID:

\$19.50

\$0.65

\$19.50

2 \*\*\*\*\*ROAD SERVICE TRAVEL INFORMATION\*\*\*\*\*

TECHNICIAN MUST COMPLETE BELOW INFORMATION FOR ALL ROAD  
SERVICE WARRANTY REPAIRS

START LOCATION: \_\_\_\_\_ END LOCATION: \_\_\_\_\_

START TIME: \_\_\_\_\_ END TIME: \_\_\_\_\_

START ODOMETER: \_\_\_\_\_ END ODOMETER: \_\_\_\_\_

Travel from base to customer location in Whitecourt - trip 1

Travel from Edson to customer location in Whitecourt - trip 2

Travel from base to customer location in Whitecourt - trip 3

TOTAL LABOR

\$1,071.57

MISCELLANEOUS SUPPLIES \$926.21

G.S.T. - REG. NO. 870331105 RT0001 5 % OF \$61,298.93 = \$3,064.95

CUST MECH LBR-TRK	\$11,577.62
P&A-TRK RO-MECH	\$48,795.10
OTHER SUPP-SRV-CHG'D	\$926.21
G.S.T. 870331105 RT000	\$3,064.95
33095 CHARGE	\$64,363.88

AUTHORIZED BY \_\_\_\_\_

Terms and Conditions:

Repair Acknowledgment: I, the undersigned owner or representative, acknowledge the indebtedness related to the repair and service work listed above, along with the purchase and installation of any necessary parts and materials. I confirm I have the authority to bind the owner.

Payment Terms: Payment for repairs are due upon receipt of unit unless charged to customer's account. Payment of account is due in full by the 15<sup>th</sup> day of the month following the statement date. Unpaid balances will be charged interest of 24% per month compounded monthly (25.82% per annum).

Garage Keepers Lien: By signing below you acknowledge and agree that the vehicle described above is subject to a Garage Keepers' Lien in favor of Stahl Peterbilt Inc., for the full dollar amount of repairs, parts, accessories, materials, and services provided by Stahl Peterbilt Inc., as permitted under the Garage Keepers' Lien Act (Alberta), as amended from time to time.

Warranty Considerations: Stahl Peterbilt Inc. will submit a warranty claim to the manufacturer for any portion of this repair that is designated for warranty considerations. If the manufacturer rejects the claim or a portion of the claim, the owner shall pay that portion which is rejected in accordance with the Payment Terms set out above.

Warranty Limitations: Subject to the requirement below, all repair and services carry a 30 day warranty from the date Stahl Peterbilt Inc. completed the work. The owner must advise Stahl Peterbilt Inc. of any warranty claim within 5 days of the failure date. Certain Parts, products, accessories, materials, and other items used in completing the repair and service work may be manufactured and supplied by third parties. The quality and workmanship of such items are entirely outside the control of Stahl Peterbilt Inc. and Stahl Peterbilt Inc. makes no warranties, whether expressed, implied, statutory, or otherwise, including any warranty of merchantability or of fitness for a particular purpose with respect to such items.

Responsibility for Vehicle and Contents: Stahl Peterbilt Inc. is not responsible for loss or damage to the vehicle, or to articles left in vehicles, in case of fire, theft, vandalism, or accident.

Print Name: \_\_\_\_\_ Authorized Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Drivers License: \_\_\_\_\_