

T05-12



GREATWEST KENWORTH LTD

7202 98th STREET
CLAIRMONT, AB T8X 5B1
(780) 532-1595

Sold To: FLUIDPRO OILFIELD SERVICE LTD
11242 1566464 ALBERTA LTD

Ship To: FLUIDPRO OILFIELD SERVICE LTD
1566464 ALBERTA LTD

CUSTOMER INVOICE
Work Order

9701 - 99 STREET
CLAIRMONT, AB T8X 5A8
780 533-3338

9701 - 99 STREET
CLAIRMONT, AB T8X 5A8

SG3021079

Date: 03-27-24

Page 1 of 3

Year	Make / Model	Serial Number	License	Mileage	Unit/Stock
2018	Peterbilt / 367	1NPTX4TX9ID468501		173559	34
Delivery Mileage	Delivery Date	Engine Model / Serial #	Transmission Model / Serial #		
	11-30-17	X15 / 79999493 New 60847777	FULLER RTLO20918B 18 SPEED RTLO20918B / P1087466		
CPI/ARRG	Rear Ratio	Rear Axle Model / Serial #	Rear Axle Model / Serial # 2		

Engine Hours	Reefers Hours	Standby Hours	P.O. Number	Open Date / Time	Complete	Service Writer
914.0			48944	03-21-24 / 03:42PM	03-26-24	ren*REN

Memo: TERRY MEINEMA 780-933-9719
terry.meinema@fluidpro.ca

Tax ID Date:

Tax ID:

- TRANSMISSION BARELY HANGING ON 4 BOLTS
CAUSE:

CORRECTION:

250- BRING UNIT IN, DRAINED COOLANT REMOVE RAD ASSM. REMOVED OEM HARNESS, REMOVED STARTER CABLES. REMOVED ALTERNATOR CABLES AND SENSORS OFF LH SIDE AND RH SIDE. TUCKED OUT OF WAY FOR ENGINE REMOVAL. UNBOLTED CLUTCH, UNBOLTED REAR MOTOR MOUNTS REMOVED 4 BELLHOUSING BOLTS. SUSPENDED ENGINE WITH CRANE AND REMOVED REST OF ENGINE MOUNT BOLTS. REMOVED ENGINE OUT OF UNIT. PUT ON STANDS. REMOVED FLYWHEEL FOR MACHINING. REMOVED STARTER. REMOVED REAR STRUCTURE OF ENGINE. CLEANED SURFACES. REMOVED REAR MAIN CRANK SEAL. INSTALLED NEW SEAL. INSTALLED NEW FLYWHEEL HOUSING WITH NEW GASKET AND TORQUE TO OEM SPEC. INSTALLED STARTER ONTO NEW HOUSING. INSTALLED MACHINED FLYWHEEL AND TORQUE TO OEM SPEC.

REMOVED TRANSMISSION BELLHOUSING. REMOVED INPUT SHAFT OF TRANSMISSION, REMOVED BEARING AND REPLACED BEARING AND INPUT SHAFT. CLEANED SURFACES, INSTALLED NEW BELL HOUSING GASKET ONTO TRANSMISSION. INSTALLED NEW BELLHOUSING. CLEANED SURFACES/ENGINE MOUNTS. WHILE ENGINE REMOVED, REPLACED SOME HARD TO GET TO COOLANT LINES WITH NEW CLAMPS. INSTALLED NEW CLUTCH ASSEMBLY INTO BELLHOUSING. SWUNG ENGINE BACK INTO UNIT AND INSTALLED TRANSMISSION INTO ENGINE. NEW ENGINE MOUNT BOLTS, TORQUED TO OEM SPEC. INSTALLED ALL NEW BELLHOUSING BOLTS AND TORQUED TO SPEC. BOLTED UP CLUTCH AND RE-INSTALLED GREASE LINES. INSTALLED OEM HARNESS-ROUTED CABLES AS WERE BEFORE. INSTALLED CABLES ONTO STARTER. RE-INSTALLED RAD ASSEMBLY AND HOOKED UP INTAKE. TORQUE CLUTCH BOLTS AS PER OEM STANDARDS. MARKED ALL TORQUE WITH PAINT PEN.

RE-INSTALLED ALL SENSORS AND CABLES. FILLED WITH COOLANT AND PRIMED UP ENGINE. RAN ENGINE UP TO CHECK FOR LEAKS. NO LEAKS SET CLUTCH. SENT FOR ROAD TEST.

245- ASSIST OTHER TECH WITH REMOVAL AND INSTALLATION OF ENGINE. BOLT UP TRANSMISSION AND ENGINE MOUNTS

TOTAL LABOR

7,380.00

TOTAL PARTS

8,057.12

Date: 03-27-24

Work Order
SG3021079

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Qty	Part Number	Description	Unit	Extended
1	3103584CUM	HOUSING, FLYWHEEL	3,408.87	3,408.87
1	4393176CUM	GASKET, FLYWHEEL HOUSING	126.07	126.07
1	4965569CUM	KIT, SEAL	145.09	145.09
1	K3671	KIT-FORCED LUBE CL HOUSIN	704.19	704.19
1	3683607CUM	SEALANT	6.37	6.37
10	D1030-3625	HOSE-HEATER #10X25' J20R3	9.28	92.80
6	D1030-3755	HOSE-HEATER #12X25' J20R3	10.29	61.74
6	9210TRP	CLAMP-HOSE W/LINER #10	3.26	19.56
6	9212TRP	CLAMP-HOSE W/LINER #12	3.26	19.56
6	EC7501	COOLANT-TRP ELC 50/50 JUG	13.50	81.00
2	05-16401	MOUNT-ENGINE RUBBER	37.86	75.72
8	W34-1158	BOLT-FLANGE HEAD, M16 X 2	22.66	181.28
2	07-03286RUB	MOUNT-RADIATOR OE RUBBER	98.59	197.18
1	82194PTX	ULTRAGREY	12.66	12.66
1	308925-25CA	EP 15.5, 2050 TORQ, VCT D	1,246.00	1,246.00
1	K2468CGL	INSTALKIT	225.23	225.23
2	250-70-18X	KIT-BEARING RETAINER	34.08	68.16
1	4026528CUM	SPACER, BEARING	24.22	24.22
1	3026134CUM	GASKET, COVER PLATE	6.30	6.30
1	CB313SP	BRAKE-CLUTCH, 2" LOCKING,	45.77	45.77
8	422.34	3/4"WASHE	0.36	2.88
8	074.34.2	3/4X2NC	2.98	23.84
1	K3341	KIT-O RING	25.75	25.75
8	D1030-3625	HOSE-HEATER #10X25' J20R3	9.28	74.24
1	F50-1050-1050	HOSE-RADIATOR #16X1050MM	104.36	104.36
2	D1030-2364	HOSE-RADIATOR #20 J20R1-A	31.90	63.80
4	9220TRP	CLAMP-HOSE W/LINER #20	3.45	13.80
2	9216TRP	CLAMP-HOSE W/LINER #16	3.40	6.80
4	9210TRP	CLAMP-HOSE W/LINER #10	3.26	13.04
1	3685456CUM	SEAL, WATER PUMP	5.14	5.14
1	074.12.2	1/2X2NC	1.16	1.16
22	422.12	1/2"WASHE	0.20	4.40
11	373.012	1/2NCNL	0.53	5.83
8	074.12.3	1/2X3NC	1.44	11.52
2	074.12.312	1/2X3-1/2	1.62	3.24
11	444.12	1/2LOCKWA	0.07	0.77
1	884.48-4A	1/4TX1/8P	1.58	1.58
2	BRA-115-A	1/8 90STR	2.20	4.40
1	BRA-449-4A	#4 ADAPTE	1.67	1.67
4	422.58	5/8WASHER	0.49	1.96
4	370.16	M16NYLOCK	1.33	5.32
1	884.56-10	#10CAP	9.11	9.11
1	884.56-8	#8CAP	2.57	2.57
1	884.58-10	#10PLUG	5.74	5.74
1	884.58-8	#8PLUG	4.02	4.02
1	4988280CUM	GASKET, HYDRAULIC PUMP	5.58	5.58
1	884.1460-4	1/4FERRU	0.33	0.33
1	884.PC62-4	1/4BUTT	6.56	6.56
6	884.NT10004BK1485-4-BLK	1/4PLASTI	1.41	8.46
4	GDR134A	R134A REFRIGERANT	28.95	115.80
2	890-82932	ESTEROIL	2.98	5.96
1	VH11600	KIT- O-RING- HVAC SERVICE	5.20	5.20
1	90-0012	CLAMP-V BAND 4"	16.41	16.41
1	2866636CUM	GASKET, AFM DEVICE	19.29	19.29
1	90-0013	CLAMP-V BAND 5"	17.01	17.01
1	2866337CUM	GASKET, AFM DEVICE	19.29	19.29

Work Order

SG3021079

Date: 03-27-24

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1 F50-1548	HOSE-SILICONE 2.5"	44.03	44.03
5 CT300LTRP	CLAMP-CONST TORQUE HD SS	13.41	67.05
1 3102802CUM	SEAL,O RING	8.21	8.21
1 3688113CUM	PLUG,GEAR COVER	18.96	18.96
10 223079-953C	CHV DELO SYNTRANS XE 75W9	21.00	210.00
10 223079-953C&	ENV CHG	0.10	1.00
1 N9267001	SENSOR ASSY-FLUID LEVEL	338.89	338.89
1 884.PC1469-4A	1/4X1/8	4.38	4.38

2 MACHINE FLYWHEEL
CAUSE:

CORRECTION:

250- MACHINE FLYWHEEL

TOTAL LABOR 125.00

3 P/S STACK BUSHING REPLACE
CAUSE:
BROKEN

CORRECTION:

250- REMOVED STACK SHIELD FOUND MOUNT WAS BENT. STRAIGHTENED MOUNT AND
REPLACED BUSHINGS. RE-INSTALLED SHIELD

TOTAL LABOR 195.00
TOTAL PARTS 76.86

Qty	Part Number	Description	Unit	Extended
1	EM75-69000HTATR	EXHAUST MOUNT BUSHING KIT	40.01	40.01
1	M13-1009	BUSHING-MOUNTING EXHAUST	36.85	36.85

SHOP SUPPLIES 450.00

G.S.T. - REG. NO. R139766661 5 % OF 16,283.98 = 814.20

CUST MECH LAB-GP 7,700.00
PARTS CUSTOMER R/O-GP 8,133.98
SHOP SUPPLIES GP 450.00
G.S.T. R139766661 814.20
11242 CHARGE 17,098.18

I ACKNOWLEDGE THAT I WILL BE RESPONSIBLE FOR ALL COST INCURRED TO DIAGNOSE, ROAD TEST, DISMANTLE AND REASSEMBLE MY UNIT IF NO FAULT CAN BE FOUND.

THE MANUFACTURER WARRANTY CONSTITUTES ALL OF THE WARRANTIES WITH RESPECT TO THE SALE OF THIS ITEM/ITEMS. THE SELLER HEREBY EXPRESSLY DISCLAIMS ALL WARRANTIES, EITHER EXPRESSED OR IMPLIED, INCLUDING AND IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SELLER NEITHER ASSUMES NOR AUTHORIZES ANY OTHER PERSON TO ASSUME FOR IT ANY LIABILITY IN CONNECTION WITH THE SALE OF THIS ITEM/ITEMS.

GREATWEST KENWORTH LTD. MAKES THE LIMITED WARRANTY COVERING ANY DEFECT IN WORKMANSHIP OR MATERIAL FURNISHED IN CONNECTION WITH THIS REPAIR ORDER FOR A PERIOD OF THIRTY (30) DAYS FROM THE DATE OF DELIVERY OF SAID MOTOR VEHICLE TO THE CUSTOMER/OWNER, OR 16,000 KILOMETERS WHICHEVER OCCURS FIRST.

IT IS UNDERSTOOD THAT A LIEN MAY BE PLACED THEREON FOR THE AMOUNT DUE IN CASE THE VEHICLE REPAIRS ARE NOT PAID IN FULL.

Customer: X _____ Date: _____

CALGARY -- CLAIRMONT -- LETHBRIDGE -- MEDICINE HAT -- RED DEER



*** MUST BE FILLED OUT**

FluidPRO OILFIELD SERVICES LTD. * MUST BE FILLED OUT		*WO# :		Lease OP
		*Unit# : 34		Fluid
		*Date : 07/12/23		Vac
				Pumper
		*Make :		Billable to Lease OP
				WC
				CM
Initial		Work Description		Serial # :
CB	PTO leaking from mount gasket. - Removed + gasket cleaned, replaced new.			Model :
				Year :
CB	Active SCR / emission codes - Diagnosed, replaced particulate matter sensor - Cleared codes & tested SCR system.			Vac PTO hrs : 1167 hr, PTO gears cleaned, replaced gears 0 hr
				*Next Service : 250 hr, New drop in engine
CB	Brake pedal sticking - Disassembled, cleaned, lubed & reinstalled pedal.			*Unit hrs : 15848 hr, was overdue 43 hr
CB	Engine was loud, ticking in valve cover - Removed cover, had to remove broken bolts from EGP tube + valve cover/head - Camshaft lobes chewed #2 intake + #3, 4 exhaust, excessive valve lash. - Tested & disassembled engine, excessive damage. * - Replaced with drop in engine, 0 hr. - Tested new engine, had multiple ECM faults. ECM was reflashed by Stahl after diagnosing. - Tested & ran in new engine.			*ODOM Reading : 156761 km
				*Tank Inspection Done: UKIPT 05/23
				*CVIP Due : 01/24
				*Mechanic Name : Cody Bessinger
				*Hours Worked: 130 hr
				*Callout : N/A
CB	Cross shaft + bushings in transmission worn. - Replaced bushings, cross shafts + release fork. transmission input shaft + bearing, pilot bearing, re-furnished flywheel + new clutch, transmission cover gasket, adjusted clutch release shafts. Print, present signature			*Foreman Signature :



GREATWEST KENWORTH LTD

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CLAIRMONT, AB T8X 5B1
(780) 532-1595

Sold To:

FLUIDPRO OILFIELD SERVICE LTD
1566464 ALBERTA LTD
9701 - 99 STREET
CLAIRMONT, AB T8X 5A8

Ship To:

FLUIDPRO OILFIELD SERVICE LTD
1566464 ALBERTA LTD
9701 - 99 STREET
CLAIRMONT, AB T8X 5A8

PARTS INVOICE NUMBER

PG3346690



Date: 07-18-23

Tax ID:

Authorization #:

REPRINT

Page: 1 of 1

Customer Acct Number		Phone Number	Salesman	Ship Via			Customer Purchase Order		
11242		780 533-3338	ES	WILL CALL			43401		
Loc	Part #	Description		Ord	Ship	B/O	List	Unit Price	Extension

PO REQUIRED

NET TERMS 30 DAYS

FLR	DR7875RXCUM	DR7989RXCUM		1	1	0	76620.00	63850.00	63850.00
	DR7875RXCUM#	CORE		1	1	0		7865.00	7865.00
	COUPON	PACCAR LOYALTY COUPON		-1	-1	0	400.00	400.00	-400.00
	CUMMINS 15L RECON ENGINES								
	SERIAL 60847777								
	SHIP DUCS								

THANK YOU! WE APPRECIATE YOUR BUSINESS!

MONDAY-FRIDAY 7:00AM-7:00PM SATURDAY 7:00AM-4:30PM

AFTERHOURS PARTS/SERVICE CALLOUT AVAILABLE

PARTS EMAIL: GPPARTS@GREATWESTKENWORTH.COM

03:23PM PARTS TAX

Customer Print Name: _____

Customer Signature: _____ Date: _____

REPRINT

220

GST# R139766661

Sub Total	71315.00
Freight	0.00
GST	3565.75
Sales tax	0.00
Please Pay	74880.75

ALL PARTS RETURNED AFTER 30 DAYS WILL BE SUBJECT TO A MINIMUM 15% RESTOCKING CHARGE. SPECIAL ORDER PARTS ARE ALSO SUBJECT TO A RESTOCKING CHARGE IF AND ONLY IF THEY ARE ACCEPTABLE FOR RETURN. PARTS OLDER THAN 90 DAYS ARE NOT ACCEPTABLE FOR RETURN. NO RETURNS ON ELECTRICAL PARTS.

BALZAC - CALGARY - CLAIRMONT - FOX CREEK - LETHBRIDGE - REDCLIFF - RED DEER

External Visual Inspections (PRTVAC28410717)

Created By: **Richard Lappenbush**

Tel: 7803540004
TC Registration: 25-0439 (Expires: 2027-08-01)

Facility

Rheton Welding Services Ltd.
Box 1423
Beaverlodge, AB, T0H 0C0

Client

Fluid Pro Oilfield Services Ltd.
8821 102 Street
Clairmont, AB, T0H 0W0
Ph. No. - 780-533-3338

Tank

Ser. No.	PRTVAC28410717	Unit Number	34
TC Spec.	TC 412	Service Type	Vacuum Load
Date of mfr.	2017-10	Cert. date	2017-10
VIN	1NPXT4TX9JD468501	Tank mfr.	Rebel Metal Fab.
Assembler	Rebel Metal Fab.	CTMV Orig. Test Date	2017-10
CTMV Cert Date	2017-10	MAWP	25 psi
Test P.	259 Kpa	Mfd. head thick	7.9 mm
Min. head thick	6.3 mm	Mfd. shell thick	7.9 mm
Min. shell thick	6.3 mm	Cap.	13237 litres
Original Test Date	2017-10		

External Visual Inspection

Inspection Date 2025-05-08 Inspection Expiry Date 2025-11-30

Inspection

Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)
Not Applicable

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)
Pass

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)
Pass

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)
Pass

Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)
Pass

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)
Pass

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)
Pass

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6
Pass

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2
Pass

Corroded or abraded areas are thickness tested as per 7.2.1.3
Pass

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4
Pass

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)

Pass

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5

Pass

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6

Not Applicable

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened

Pass

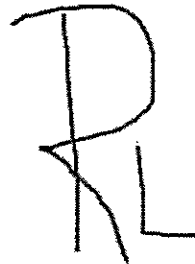
Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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Approval



Inspector

Signed by Richard Lappenbush

Tester

Signed by Richard Lappenbush

Service provided by **eStandardSolutions**

Internal Visual Inspections (PRTVAC28410717)

Created By: **Richard Lappenbush**

Tel: 7803540004
TC Registration: 25-0439 (Expires: 2027-08-01)

Facility

Rheton Welding Services Ltd.
Box 1423
Beaverlodge, AB, T0H 0C0

Client

Fluid Pro Oilfield Services Ltd.
8821 102 Street
Clairmont, AB, T0H 0W0
Ph. No. - 780-533-3338

Tank

Ser. No.	PRTVAC28410717	Unit Number	34
TC Spec.	TC 412	Service Type	Vacuum Load
Date of mfr.	2017-10	Cert. date	2017-10
VIN	1NPTX4TX9JD468501	Tank mfr.	Rebel Metal Fab.
Assembler	Rebel Metal Fab.	CTMV Orig. Test Date	2017-10
CTMV Cert Date	2017-10	MAWP	25 psi
Test P.	259 Kpa	Mfd. head thick	7.9 mm
Min. head thick	6.3 mm	Mfd. shell thick	7.9 mm
Min. shell thick	6.3 mm	Cap.	13237 litres
Original Test Date	2017-10		

Internal Visual Inspection

Inspection Date 2025-05-08 Inspection Expiry Date 2027-05-31

Inspection

Lining test completed if lined as per 7.2.2.1(c)
Not Applicable

Enter the tank and inspect for: dents, gouges, cracks, corrosion, abrasions or signs of leakage in the shell or heads
including bulkheads as per 7.2.2.1(a)
Pass

Inspect piping, valves and gaskets for damage as per 7.2.2.1(a)
Pass

Inspect every weld for cracks, defects or signs of leakage as per 7.2.2.1(b)
Pass

Corroded areas are thickness tested if found as per 7.2.2.1(d)
Pass

Defects

No defects found.

Tank Disposition

Current Disposition

Passed / No Defects Found

Approval

RL

RL

Inspector
Signed by Richard Lappenbush

Tester
Signed by Richard Lappenbush

Service provided by **eStandardSolutions**

Leakage Tests (PRTVAC28410717)

Created By: **Richard Lappenbush**

Tel: 7803540004
TC Registration: 25-0439 (Expires: 2027-08-01)

Facility

Rheton Welding Services Ltd.
Box 1423
Beaverlodge, AB, T0H 0C0

Client

Fluid Pro Oilfield Services Ltd.
8821 102 Street
Clairmont, AB, T0H 0W0
Ph. No. - 780-533-3338

Tank

Ser. No.	PRTVAC28410717	Unit Number	34
TC Spec.	TC 412	Service Type	Vacuum Load
Date of mfr.	2017-10	Cert. date	2017-10
VIN	1NPTX4TX9JD468501	Tank mfr.	Rebel Metal Fab.
Assembler	Rebel Metal Fab.	CTMV Orig. Test Date	2017-10
CTMV Cert Date	2017-10	MAWP	25 psi
Test P.	259 Kpa	Mfd. head thick	7.9 mm
Min. head thick	6.3 mm	Mfd. shell thick	7.9 mm
Min. shell thick	6.3 mm	Cap.	13237 litres
Original Test Date	2017-10		

Leakage Test

Inspection Date	2025-05-08	Inspection Expiry Date	2026-05-31
Test Medium	Water	No. of Compartments	1

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	20	20	20	13237 L

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required
Pass

Product piping and valves hold pressure without leakage
Repair

Manways and closures inspected for leaks or deformation
Pass

Flanged connections checked for leakage
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments
Pass

Test pressure maintained for minimum of 5 minutes
Repair

All leaks are repaired before the tank is marked
Pass

Inspect head shell

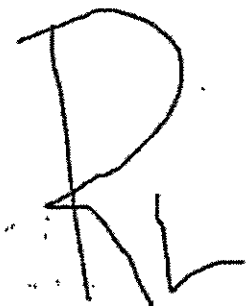
Defects

Valves
4" rear valve repaired

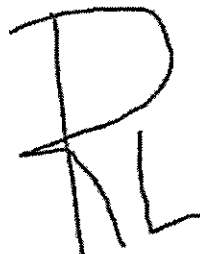
Tank Disposition

Current Disposition	Tank Repaired / Re-Tested / Returned to Service
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Approval

A handwritten signature in black ink, appearing to be 'RL' with a large 'D' above it, likely representing Richard Lappenbush.

Inspector
Signed by Richard Lappenbush

A handwritten signature in black ink, appearing to be 'RL' with a large 'D' above it, likely representing Richard Lappenbush.

Tester
Signed by Richard Lappenbush

Service provided by **eStandardSolutions**

Pressure Tests (PRTVAC28410717)

Created By: **Richard Lappenbush**

Tel: 7803540004
TC Registration: 25-0439 (Expires: 2027-08-01)

Facility

Rheton Welding Services Ltd.
Box 1423
Beaverlodge, AB, T0H 0C0

Client

Fluid Pro Oilfield Services Ltd.
8821 102 Street
Clairmont, AB, T0H 0W0
Ph. No. - 780-533-3338

Tank

Ser. No.	PRTVAC28410717	Unit Number	34
TC Spec.	TC 412	Service Type	Vacuum Load
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CTMV Cert Date	2017-10	MAWP	25 psi
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Min. head thick	6.3 mm	Mfd. shell thick	7.9 mm
Min. shell thick	6.3 mm	Cap.	13237 litres
Original Test Date	2017-10		

Pressure Test

Inspection Date	2025-05-08		
Inspection Expiry Date	2027-05-31		
Test Medium	Water		
No. of Compartments	1		
Compartment 1	Start (psi)	End (psi)	Hold Time
	40	40	20

Test Results

When venting devices are removed, they are bench tested and meet the requirements for the tank
Pass

Product piping with all valves and accessories in place and operative must be pressure tested at not less than 80% MAWP
Pass

When removed from the pressure supply, the test pressure is retained for the specified time for the pneumatic or hydrostatic test
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation. If defects found note the location on the report
Pass

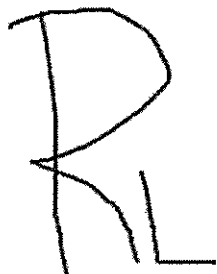
Defects

No defects found.


Tank Disposition

Current Disposition	Passed / No Defects Found
---------------------	---------------------------

Approval

A handwritten signature consisting of the letters 'R' and 'L' in a stylized, cursive-like font.

Inspector
Signed by Richard Lappenbush

A handwritten signature consisting of the letters 'R' and 'L' in a stylized, cursive-like font, identical to the one on the left.

Tester
Signed by Richard Lappenbush

Service provided by **eStandardSolutions**

Thickness Tests (PRTVAC28410717)

Created By: **Richard Lappenbush**

Tel: 7803540004
TC Registration: 25-0439 (Expires: 2027-08-01)

Facility

Rheton Welding Services Ltd.
Box 1423
Beaverlodge, AB, T0H 0C0

Client

Fluid Pro Oilfield Services Ltd.
8821 102 Street
Clairmont, AB, T0H 0W0
Ph. No. - 780-533-3338

Tank

Ser. No.	PRTVAC28410717	Unit Number	34
TC Spec.	TC 412	Service Type	Vacuum Load
Date of mfr.	2017-10	Cert. date	2017-10
VIN	1NPTX4TX9JD468501	Tank mfr.	Rebel Metal Fab.
Assembler	Rebel Metal Fab.	CTMV Orig. Test Date	2017-10
CTMV Cert Date	2017-10	MAWP	25 psi
Test P.	259 Kpa	Mfd. head thick	7.9 mm
Min. head thick	6.3 mm	Mfd. shell thick	7.9 mm
Min. shell thick	6.3 mm	Cap.	13237 litres
Original Test Date	2017-10		

External Visual Inspection

Inspection Date 2025-05-08

Inspection

Visibly corroded or abraded areas are thickness tested
Pass

Area around lading retaining piping

Pass

High stress areas of the shell, such as the bottom of the tank

Pass

Areas around openings, weld joints, shell reinforcements, appurtenance attachment points

Pass

Near the upper coupler, suspension attachments and connecting structures

Pass

Known thin areas in the tank

Pass

Structures adjoining self supporting transport units

Pass

Lowest Measurement

Head: 7.77 mm
Shell: 6.32 mm

Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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Approval

RL

RL

Inspector
Signed by Richard Lappenbush

Tester
Signed by Richard Lappenbush

Service provided by **eStandardSolutions**