



4717 38th St.
Camrose, AB T4V 3W9
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5907 51st Ave
Killam, AB T0B 2L0
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P.O. Box 299
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Provost, AB T0B 3S0
Phone: 780-753-2278

1601 - 23 Street
Wainwright, AB T9W 1L2
Phone: 780-842-2171

T01-26
NOV

Ship To:

Branch CAMROSE			*REPRINT*		
Date 12/27/24	Time 22:20:28 (B)	Page 01			
Account No	Phone No	Inv No W29004			
Ship Via	Purchase Order				
Tax ID No					
		Salesperson 137			

Invoice To:

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
C016705	S790 STS COMBINE	1575	1H0S790SAH0800046	07/28/19	
	S790	1189			2000

GST# 895703353

SEGMENT# 1 C 188 10-900-010 12/04/24 12/05/24

BRI INSPECTION

11.40 HRS

CORRECTION:

Checked unit over and ran up. Made a list of repairs and service required

ADDITIONAL DESCRIPTION:

*****MAKE SURE TO GO THROUGH FIELD READY CHECK LIST PROVIDED*****

16001000

LABOR 1995.00

SEGMENT TOTAL==> 1995.00

SEGMENT# 2 C 188 NA 12/10/24 12/10/24

FEEDER HOUSE

14.75 HRS

-REPLACE FEEDER DRIVE CHAIN (0.5) -- Took off old chain, installed new chain and tightened to spec. -JB

-REPLACE UPPER CHAIN GUIDE (0.5) -- Removed old chain guide, changed nuts (rounded off), installed new chain guide. -JB

-REPLACE UPPER SPROCKETS (10.0) Took off feeder house, removed top shaft. Installed new sprockets and keys. -JB

-REPLACE UPPER PLASTIC CHAIN GUIDES (2.0) --After removing top shaft and feeder chain I changed the four upper plastic chain guides.-JB

-CHANGE REVERSER GEAR OIL (1.0) -- Drained reverser oil, added new oil. -JB

-IMPROPER HARDWARE LHS GAUGE, REPLACE HARDWARE (0.75) - KS

--Remove LT tensioner bolt assembly for feeder house

CONTINUED ON PAGE 02

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	S790	1189			2000
conveyor chain, build up broken bolt with MIG and use oxy/acetylene torch to heat casting. Remove broken bolt, touchup paint and replace 2 bolts with washers --Reinstall tensioner					
AXE80368	Link Chain	1		270.93	270.93
EF4664	RECYC FEE OIL	4		.10	.40
HXE123463	SPROCKET	4		182.87	731.48
HXE47183	Guide	1		91.21	91.21
H156580	SET SCREW	16		5.41	86.56
H171960	STRIP	4		31.17	124.68
H229470	SHAFT KEY	4		16.10	64.40
TY26408	HD460 GL SYN	4		58.58	234.32
11M7032	COTTER PIN	1		1.44	1.44
19M7774	BOLT FLG 6MX12	2		1.87	3.74
24M7139	WASHER	2		.99	1.98
	PARTS				1611.14
	LABOR				2581.25
16001000	SEGMENT TOTAL==>				4192.39

SEGMENT# 3 C 188 NA 12/10/24 12/10/24 6.50 HRS
FEED ACCELERATOR

CORRECTION:

Removed the feed accelerator wear bars off the supports being removed. Removed and replaced the bent feed accelerator supports. Reinstalled the wear bars and tightened to specification. Removed the feed accelerator drive belt and installed the new drive belt. Tensioned all belts removed and reinstalled while replacing the accelerator drive belt.

ADDITIONAL DESCRIPTION:

CONTINUED ON PAGE 03

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	S790	1189			2000
-REPLACE BENT SUPPORTS, 6 (5.0)					
-REPLACE DRIVE BELT (1.5)					
HXE54503	BELT 3 RIB COGS	1	319.71	319.71	
HXE84113	Support	3	300.66	901.98	
HXE84114	Support	3	300.66	901.98	
	PARTS		2123.67		
	LABOR		1137.50		
16001000	SEGMENT TOTAL==>		3261.17		

SEGMENT# 4 C 188 NA 12/10/24 12/10/24

LHS

17.50 HRS

CORRECTION:

Changed the primary counter shaft gear box oil.
Removed and replaced the grain tank cross auger bearings.
Replaced the unloading auger drive chain.
Removed the upper chaffer. Straighten the bent louvers while the chaffer was removed. Loosened off and removed the center pre chaffer grates. Installed the new grates and tightened into position. Installed the chaffer and secured into position. Performed chaffer and sieve factory calibration.
Removed the debris management filter housing. Disassembled the variable drive sheave. Replaced the O-Rings, reassembled the sheave. Reinstalled the filter housing.
Loosened off and removed the over shot wear strips. Flipped the wear strips over and reinstalled the hardware.
Tightened hardware to specification. Removed and replaced the blower tensioner arm and idler pulley. Zero and leveled the concaves. Performed the concave position calibration.

ADDITIONAL DESCRIPTION:

CONTINUED ON PAGE 04

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	S790	1189			2000
-CHANGE PRIMARY COUNTER SHAFT GEAR OIL (1.0) DA					
-REPLACE GRAIN TANK CROSS AUGER BEARINGS (4.0) DA					
-CALIBRATE CHAFFER AND SIEVES (0.5) DA					
-REPLACE ADJUSTABLE FRONT CHAFFER GRATE X2 (3.0) DA					
-ZERO AND LEVEL CONCAVES (1.5)					
-REPLACE DRIVE CHAIN ON UNLOADING AUGER (1.0) DA					
-REPLACE SHAFT ORINGS ON VARIABLE SHEAVE (1.5) DA					
-FLIP OVER SHOT BEATER WEAR STRIPS (4.0) DA					
-STRAIGHTEN BENT CHAFFER LOUVERS (0.5) DA					
-REPLACE BLOWER TENSIONER AND IDLER PULLEY (0.5) TS					
AH133191	ECCENTRIC	1		24.72	24.72
	Eccentric Locking Collar				
AXE37647	Idler	1		267.08	267.08
AXE48157	Grate	2		745.24	1490.48
AXE64513	Belt Tensioner	1		357.66	357.66
AXE79735	Roller Chain	1		430.67	430.67
EF4664	RECYC FEE OIL	6		.10	.60
JD39104	BALL BEARI	2		59.29	118.58
R1225R	O-RING	2		6.78	13.56
TY26372	80W140GL SYN 1L	6		43.62	261.72
				PARTS	2965.07
				LABOR	3062.50
16001000			SEGMENT TOTAL==>		6027.57

SEGMENT# 5 C 188 NA 12/10/24 12/10/24
CHOPPER 6.00 HRS

CORRECTION:

- I adjusted the chopper belt to the correct tension. I removed the stationary knife bank and replaced 2 damaged blades. I flipped the knife bank, and installed back in the

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C016705	S790 STS COMBINE	1575	1H0S790SAH0800046	07/28/19	
	S790	1189			2000

chopper, then replaced the single stationary knife I removed all chopper hammers, and installed the new hammers with new lock nuts, then torqued to spec.

ADDITIONAL DESCRIPTION:

- ADJUST CHOPPER BELT TENSION (0.5) ts
- FLIP STATIONARY KNIFE BANK, REPLACE BROKEN KNIFE (1.0) ts
- REPLACE EXTRA STATIONARY KNIFE (0.5) ts
- REPLACE ROTARY KNIVES (4.0) ts

HXE118760	LOCK NUT M10 C	22	2.85	62.70
HXE21494	Blade	1	120.08	120.08
H215004	BLADE	2	12.23	24.46
KXE10255	Knife Kit	6	302.36	1814.16
Z34136	WASHER	1 M	13.27	13.27
	PARTS			2034.67
	LABOR			1050.00
16001000	SEGMENT TOTAL==>			3084.67

SEGMENT# 6 C 188	NA	12/10/24 12/10/24	
RHS		19.25 HRS	

CORRECTION:

Disassembled the right hand side of the over shot beater. Removed the old bearing from the shaft. Cleaned up the shaft and installed the new bearing. Reassembled the the over shot beater drive. Topped up the oil on the rear discharge gear box. Replaced the Isolator on the gear box mount.

Cleaned the camera lenses.

Disassembled the the lower clean grain elevator, Replaced the lower key. Reassembled the lower assembly. Welded up the crack located on the lower housing. Replaced the clean

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	S790	1189			2000

grain paddle chain. Tensioned chain to specification.
Disassembled the upper tailings elevator shaft, removed the shaft and replaced the shaft and bearings. Reassembled the upper shaft into the housing. Disassembled the lower tailings assembly. Replaced the key on the lower assembly and reassembled. Replaced the re-thresher drive chain and idler sprockets. Removed and replaced the wear plate on the lower re-thresher housing.
Removed and replaced the vac drive belt.
Removed and replaced the engine accessory mount bracket.
Replaced the snap ring located on the re thresher door handle. Cleaning fan drive belt needed to be replaced.
Loosened off the belt tension, disassembled the tensioner and removed the belt. Installed the new belt and reassembled in reverse order.

ADDITIONAL DESCRIPTION:

-REPLACE OVER SHOT BEATER BEARING (2.5) Done
-REPLACE ISOLATOR ON REAR DISCHARGE GEAR BOX MOUNT (1.0) Done
-TOP UP GEAR OIL ON REAR DISCHARGE GEAR BOX (0.5) Done
-CLEAN CAMERAS (0.5) Done
-REPLACE RE THRESHER DRIVE CHAIN (1.0) Done
-REPLACE KEY ON LOWER CLEAN GRAIN ELEVATOR (1.5)
-REPLACE LOWER KEY ON TAILINGS ELEVATOR AT MIN MAY NEED SHAFT REPAIR (1.5) Done
-REPLACE UPPER KEY ON TAILINGS ELEVATOR (2.0) Done
-REPLACE WEAR PLATE IN THE RE THRESHING HOUSING (2.5) Done
-REPLACE VAC FAN DRIVE BELT (0.5) Done
-REPLACE CRACKED ENGINE SUPPORT BRACKET AND MISSING HARDWARE (1.0) Done

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	S790	1189			2000
-REPAIR CRACK LOCATED IN LOWER CLEAN GRAIN ELEVATOR (1.5)					
-REPLACE CLEAN GRAIN ELEVATOR CHAIN (1.5)					
-REPLACE SPIRAL SNAP RING ON RE THRESHER (0.25) Done					
-CHANGE CLEANING FAN DRIVE BELT (1.5)					
AE42998	TAPER ROLL BRG	1		111.53	111.53
	Tapered Roller Bearing				
AH129420	PRESSED FL	1		18.88	18.88
	Pressed Flanged Housing				
AH131860	SEAL	1		60.14	60.14
AH133191	ECCENTRIC	2		24.72	49.44
	Eccentric Locking Collar				
AH139296	BRG JACK SHAFT	1		58.78	58.78
AH21815	SEAL.AUGER.BOX	1		17.34	17.34
AXE16681	ELEV CHAIN CLN	1		1661.82	1661.82
AXE23133	Idler Sprocket	2		66.75	133.50
AXE54619	Roller Chain	1		288.09	288.09
CE21767	Shaft Key	2		5.88	11.76
F40406	Ball Bearing	2		150.14	300.28
HXE11401	Shaft	1		490.10	490.10
HXE149355	Plate	1		190.09	190.09
HXE149943	Bracket	1		114.67	114.67
HXE38073	V-Belt	1		36.14	36.14
HXE99294	V-Belt	1		204.10	204.10
H135410	FLANGE.9600	1		8.13	8.13
	Pressed Flanged Housing				
H165447	LOCK NUT	1		25.13	25.13
H174818	Ring	1		14.04	14.04
KK54762	M8 Lock Nut	2		.77	1.54
T41770	Isolator	1		75.32	75.32
19M7866	8-20 MET	2		2.53	5.06

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19M7868	8X30 FLANGE	2		2.67	5.34
49M4111	SHAFT KEY	1		9.55	9.55
49M4120	SHAFT KEY	2		12.29	24.58
49M6480	SHAFT KEY	2		6.06	12.12
				PARTS	3927.47
				LABOR	3368.75
16001000			SEGMENT TOTAL==>		7296.22

SEGMENT# 7 C 188 NA 12/10/24 12/10/24 9.75 HRS

GRAIN TANK

CORRECTION:

Removed the loading auger from the elevator housing.
Loosened off and removed the loading auger gear box.
Drained the oil out of the gear box, disassembled the gear box. Rebuilt the gearbox. Reinstalled the gear box into the elevator housing. Installed a new driver onto the gear box. Reinstalled the loading auger to the elevator housing.
Removed the bearing mount from the top side of the auger, straightened the bearing mount. Installed the deflector washer before installing the bearing mount.

ADDITIONAL DESCRIPTION:

- REBUILD LOADING AUGER GEAR BOX (8.0) DA
- STRAIGHTEN BEARING MOUNT ON LOADING AUGER (0.75)DA
- REPLACE LOADING AUGER DRIVER AND NUT (0.5)DA
- ADD DEFLECTOR WASHER TO END OF LOADING AUGER (0.5)DA

AZ10045	ECCENTRIC	3	14.64	43.92
	Eccentric Locking Collar			
HXE127153	Deflector	1	62.18	62.18
HXE84650	DRIVER SGL WIDE	1	201.40	201.40
JD10384	BRG/ELV/TAIL/98	4	72.42	289.68

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14M7589	NUT LOCK FL M16	1		6.96	6.96
				PARTS	604.14
				LABOR	1706.25
	16001000		SEGMENT TOTAL==>		2310.39

SEGMENT# 8 C 188 NA 12/10/24 12/10/24
SERVICE 10.75 HRS

CORRECTION:

Performed software updates to the control units requiring updates.

Changed the engine oil and filter.
Changed the fuel filters, cleaned out the fuel sediment bowl. Primed the air from the fuel system.
Changed the outer engine air filter.
Changed the outer and inner debris management filter.
Changed the cab air and recirculation filter.
Changed the hydraulic and the pro drive oil filter.
Added breathers to the final drives.
Topped up the coolant level.

ADDITIONAL DESCRIPTION:

- PERFORM SOFTWARE UPDATE, 10 (4.0) DA
- CHANGE ENGINE OIL AND FILTER (1.5)
- CHANGE FUEL FILTERS, CLEAN OUT FUEL/WATER SEP FILTER (1.0)
- CHANGE OUTER ENGINE AIR FILTER (0.5)
- CHANGE DEBRIS MANAGEMENT AIR FILTERS (0.5)
- CHANGE CAB AIR FILTER AND CAB RE CIRCULATION FILTER (0.5)
- CHANGE PRO DRIVE FILTER (0.5)
- CHANGE HYDRAULIC OIL FILTER (1.0)
- ADD BREATHERS TO FINAL DRIVES (1.0)
- TOP UP COOLANT (0.25) x

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SERVICE INVOICE

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C016705	S790 STS COMBINE	1575	1H0S790SAH0800046	07/28/19	
	S790	1189			2000
AH128449	FILTER HYDRAUL	1		132.84	132.84
	Hydraulic Filter				
AN207368	FILTER HYDRAULI	1		175.81	175.81
	Hydraulic Filter				
AXE12964	FILTER HYDRAUL	1		160.15	160.15
	Hydraulic Filter				
AXE42065	FILTER SEC DEBR	1		133.41	133.41
	DEBRIS MANAGEMENT FILTER INNER				
AXE42066	FILTER AIR DEBR	1		208.93	208.93
	DEBRIS MANAGEMENT OUTER				
DZ112918	FILTER FUEL	1		212.86	212.86
DZ130550	Filter Element	1		209.51	209.51
EF4662	RECYC FEE OIL	2		1.00	1.00
EF4663	RECYC FEE OIL	6		1.00	6.00
EF4666	RECYC FEE OIL	2		2.00	4.00
HXE11090	FILTER AIR	1		416.65	416.65
JD5801	PRESSURE RELIEF	2		3.83	7.66
	Pressure Relief Fitting				
L214634	FILTER CAB AIR	1		45.21	45.21
RE284091	FILTER CAB AIR	1		109.84	109.84
RE572785	FILTER ENG OIL	1		136.64	136.64
TY26576	COOL GARD 9.46L	1		60.89	60.89
TY26675	15W40 PLUS 9.46	1		87.45	87.45
	Plus-50 II Oil 15W40 CJ4/SN				
TY26679	15W40 PLUS 18.9	2		159.28	318.56
	Plus-50 II Oil 15W40 CJ4/SN				
TY6341	GREASE	1		11.34	11.34
	SD POLYUREA GREASE, 14OZ: 397G				
15H514	PIPE BUSHING	2		19.11	38.22
15H602	1/2"90 ST ELBOW	2		35.31	70.62

CONTINUED ON PAGE 11

SERVICE AUTHORIZATION & TERMS: I authorize the above work to be performed and approve the use of any necessary materials. I understand that Battle River Implements and its employees may operate the equipment for testing, inspection, or delivery at my risk. I agree to pay in full before the equipment is released from your possession. Battle River Implements is not responsible for loss or damage due to theft or fire while the machine is in our care for storage, sale, repair, or field testing. Equipment left for more than 30 days after the completion date may be subject to storage fees.

Signature: _____



4717 38th St.
Camrose, AB T4V 3W9
Phone: 780-672-4463

5907 51st Ave
Killam, AB T0B 2L0
Phone: 780-385-3993

P.O. Box 299
3403 57 Ave
Provost, AB T0B 3S0
Phone: 780-753-2278

1801 - 23 Street
Wainwright, AB T9W 1L2
Phone: 780-842-2171

Ship To:

Invoice To:

Branch CAMROSE		
Date 12/27/24	Time 22:20:28 (B)	Page 11
Account No	Phone No	Inv No W29004
Ship Via		Purchase Order
Tax ID No		
		Salesperson 137

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
C016705	S790 STS COMBINE	1575	1H0S790SAH0800046	07/28/19	
	S790	1189			2000
				PARTS	2547.59
				LABOR	1881.25
	16001000		SEGMENT TOTAL==>		4428.84

SEGMENT# 9 C 188 NA 12/10/24 12/10/24
PLATFORM 3.00 HRS

CORRECTION:

Brought unit into the shop, Removed the hydraulic lines to the front pick up drive motor. Replaced the missing pick up fingers and hardware. Reinstalled the hydraulic lines to the drive motor. Loosened off and removed the auger drive chain. Installed the new drive chain and tensioned chain to specification. Adjusted the auger clearance to the auger strippers.

ADDITIONAL DESCRIPTION:

- REPLACE MISSING PICKUP FINGERS, 4 (2.0)
- REPLACE DRIVE CHAIN (0.5)
- ADJUST AUGER TO STRIPPER CLEARANCE (0.5)

AH215201	615P/CHAIN	1	383.13	383.13
H222306	615P PICKUP BOL	1	1.26	1.26
	Bolt Countersunk Head 1/4" x 3/4"			
H85934	BOLT FINGER 1/4	2	1.00	2.00
H86248	FINGER	1	2.80	2.80
M80082	PUSH NUT	4	2.96	11.84
N10217	NUT 1/4" FLANG	4	1.09	4.36
			PARTS	405.39
			LABOR	525.00
	16001000		SEGMENT TOTAL==>	930.39

SEGMENT#10 C 188 NA 12/10/24 12/20/24

CONTINUED ON PAGE 12

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
C016705	S790 STS COMBINE	1575	1H0S790SAH0800046	07/28/19	
	S790	1189			2000
RUN AND CHECK				2.00 HRS	

CORRECTION:

Ran unit up and checked operation operation was normal.

	LABOR	350.00
16001000	SEGMENT TOTAL==>	350.00

***** WORK ORDER TOTALS *****

INTERNAL	CUSTOMER
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PARTS	16219.14
LABOR	17657.50
SERV ACCESORIES	100.00
INTERNAL TOTAL	33976.64

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