



4717 38th St.
Camrose, AB T4V 3W9
Phone: 780-672-4463

5907 51st Ave
Killam, AB T0B 2L0
Phone: 780-385-3993

P.O. Box 299
3403 57 Ave
Provost, AB T0B 3S0
Phone: 780-753-2278

1601 - 23 Street
Wainwright, AB T9W 1L2
Phone: 780-842-2171

T01-25
NOV

Ship To:

Invoice To:

Branch CAMROSE			*REPRINT*		
Date 12/10/24	Time 22:20:07 (B)		Page 01		
Account No		Phone No		Inv No W28966	
Ship Via			Purchase Order		
Tax ID No					
			Salesperson 137		

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
C016709	S790 STS COMBINE	1582	1H0S790SAJ0800439	08/26/19	
	S790	1127			2000

GST# 895703353

SEGMENT# 1 C 188 10-900-010 11/19/24 11/18/24
BRI INSPECTION 11.40 HRS

CORRECTION:

Performed inspection on unit. Made up a quote of repairs and service required.

16001000

LABOR 1995.00
SEGMENT TOTAL==> 1995.00

SEGMENT# 2 C 188 NA 11/25/24 11/25/24
FEEDER HOUSE 20.00 HRS

CORRECTION:

Removed Axle shaft prior to inspection. Loosened off belt tension to roll over the shaft. Removed and replaced the keys on the shoe auger drive sprockets. Adjusted the backlash between the gears. Freed up the header latch pins. Cable seems to be a little rough.

Prepared the feeder house to be removed from the combine. Pulled feeder house away, loosened off the feeder chain and split the chain for the removal of the upper shaft. Removed and rebuild the upper shaft with new sprockets. Reinstalled the upper shaft. Replaced the upper chain guides. Reconnected the chain and tensioned to specification. Removed and replaced the feeder drive chain, tensioned the chain to specification. Changed the feeder reverser gear oil. Removed the upper face plate seal and replaced with the new seal.

ADDITIONAL DESCRIPTION:

CONTINUED ON PAGE 02

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C016709	S790 STS COMBINE	1582	1H0S790SAJ0800439	08/26/19	
	S790	1127			2000
-REPLACE FEEDER DRIVE CHAIN (0.5) -- JB					
-REPLACE UPPER SPROCKETS (10.0) -- JB					
-REPLACE UPPER CHAIN GUIDES (2.0) -- JB					
-CHANGE REVERSER OIL (1.0) -- JB					
-REPLACE UPPER FACE PLATE SEAL, TORN (1.0) -- JB					
-REPLACE SHOE AUGER KEYS AND ADJUST BACK LASH (4.0) DA					
-FREE UP LATCH PINS (1.5) DA					
AXE80368	Link Chain	1		270.93	270.93
EF4664	RECYC FEE OIL	4		.10	.40
HXE123463	SPROCKET	4		182.87	731.48
HXE84785	Isolator	1		143.57	143.57
H156580	SET SCREW	16 S		7.21	115.36
H171960	STRIP	4		31.17	124.68
H229470	SHAFT KEY	4		16.10	64.40
M48583	SHAFT KEY	4		15.43	61.72
TY26408	HD460 GL SYN	4		58.58	234.32
11M7032	COTTER PIN	1		1.44	1.44
14M7264	LOCK NUT	1		.74	.74
19M9326	HEX SOCK 4MX30M	1		3.02	3.02
					PARTS 1752.06
					LABOR 3500.00
10102001	16001000	SEGMENT TOTAL==>			5252.06

SEGMENT# 3 C 188 NA 11/25/24 11/25/24
FEED ACCELERATOR 5.50 HRS

CORRECTION:

Loosened off and removed the shield support bracket for the removal of the belts. Loosened off the primary counter shaft drive belt and the shoe/cleaning fan drive belt, removed both sets of belts.

CONTINUED ON PAGE 03

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C016709	S790 STS COMBINE	1582	1H0S790SAJ0800439	08/26/19	
	S790	1127			2000

Removed and replaced the feed accelerator drive belt.
Reassembly in the reverse order. Tensioned the belts to specification.
Removed the wear bars from the supports being replaced.
Loosened off the supports and removed. Installed the new supports. Installed the wear bars and tightened hardware to specification.

ADDITIONAL DESCRIPTION:

- REPLACE BENT SUPPORTS, 4 (4.0) -- JB
- REPLACE DRIVE BELT (1.5) DA

HXE54503	BELT 3 RIB COGS	1	319.71	319.71
HXE84113	Support	2	300.66	601.32
HXE84114	Support	2	300.66	601.32
			PARTS	1522.35
			LABOR	962.50
10102001	16001000	SEGMENT TOTAL==>		2484.85

SEGMENT# 4 C 188	NA	11/25/24	11/25/24	
LEFT HAND SIDE				5.50 HRS

CORRECTION:

Changed the primary counter shaft gear oil.
Removed and replaced the grain tank front cross auger.
Reinstalled the drive chain and tensioned to specification.
Performed the factory chaffer and sieve calibration.
Loosened off and removed the debris blower tensioner pulley. Installed the new tensioner. Installed the drive belt and the shielding. Replaced the outer debris filter.
Adjusted the chopper drive belt tension.

ADDITIONAL DESCRIPTION:

- CHANGE PRIMARY COUNTER SHAFT GEAR OIL (1.0) DA

CONTINUED ON PAGE 04

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	S790	1127			2000
-REPLACE FRONT GRAIN TANK CROSS AUGER BEARING (2.5) DA					
-CALIBRATE CHAFFER AND SIEVE (0.5) DA					
-DEBRIS MANAGEMENT TENSIONER PULLEY HAS PLAY (0.5) DA					
-REPLACE OUTER DEBRIS MANAGEMENT FILTER (0.5) DA					
-ADJUST CHOPPER DRIVE BELT (0.5) DA					
AH133191	ECCENTRIC	1	24.72	24.72	
	Eccentric Locking Collar				
AXE42065	FILTER SEC DEBR	1	133.41	133.41	
	DEBRIS MANAGEMENT FILTER INNER				
AXE42066	FILTER AIR DEBR	1	208.93	208.93	
	DEBRIS MANAGEMENT OUTER				
AXE64513	Belt Tensioner	1	357.66	357.66	
EF4664	RECYC FEE OIL	2	10.20	20.40	
JD39104	BALL BEARI	1	73.41	73.41	
TY26372	80W140GL SYN 1L	2	43.62	87.24	
	PARTS			885.57	
	LABOR			962.50	
10102001	16001000		SEGMENT TOTAL==>	1848.07	

SEGMENT# 5 C 188 NA 11/25/24 11/25/24 7.00 HRS

CHOPPER

CORRECTION:

- REMOVED THE WING NUT FOR THE STATIONARY KNIFES
- REMOVED ROD AND TOOK KNIFE BANK OUT
- TOOK LOCK CLAMPS OFF AND REMOVED CLAMP ROD
- TOOK OUT ALL OLD KNIVES
- REPLACED STATIONARY KNIVES ALTERNATING THE KNIFES
- PUT CLAMP ROD BACK ON AND TIGHTENED DOWN
- PUT KNIFE BACK IN COMBINE AND TIGHTENED IT DOWN USING THE WING NUT

CONTINUED ON PAGE 05

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	S790	1127			2000

- PUT ROTARY GEAR BOX IN NEUTRAL
- REMOVED THE FLOOR PAN
- REPLACED ROTARY KNIVES AND CORRESPONDING NUT
- TIGHTENED ALL TO SPEC
- PUT FLOOR PLATE BACK IN
- ADDED EXTRA HARD WARE TO SIDE DEFLECTORS, DRILLED OUT
EXTRA HOLE

- ALSO ADDED A RUBBER ISOLATOR TO THE BOTTOM OF THE
DEFLECTOR FOR CUSHION

- REMOVED AND REPLACED THE EXTRA STATIONARY KNIFE LOCATED IN
THE CHOPPER HOUSING.

ADDITIONAL DESCRIPTION:

- REPLACE STATIONARY KNIVES (1.5)
- REPLACE ROTARY KNIVES (4.0)
- ADD EXTRA HARD WARE TO SIDE DEFLECTORS, DRILL OUT EXTRA
HOLE (1.5) cb

HXE118760	LOCK NUT M10 C	22	2.85	62.70
HXE21494	Blade	1	120.08	120.08
H135891	LOCK NUT M10 C	1	2.10	2.10
H215004	BLADE	39	12.23	476.97
KXE10255	Knife Kit	6 S	302.36	1814.16
N31537	Washer	2	9.67	19.34
14M7396	LOCK NUT 8MM	2	2.40	4.80
19M7786	BOLT 10X30 BLAD	1	3.63	3.63
19M8319	SCREW 8X50/FLAN	2	4.10	8.20
24M7024	WASHER	2	2.82	5.64

PARTS 2517.62

LABOR 1225.00

10102001 16001000

SEGMENT TOTAL==> 3742.62

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	S790	1127			2000
SEGMENT# 6 C 188	NA	11/25/24	11/25/24		
RIGHT HAND SIDE				17.50 HRS	

CORRECTION:

Cleaned off the camera lenses. Adjusted the drive belts on the right hand side. Removed and replaced the isolator on the discharge beater gear box mount. Topped up the beater gear box oil. Missing cotter key on the cleaning fan adjuster arm installed a new cotter key. Installed missing hardware on the concave and tightened to specification. Removed and replaced the re thresher drive chain and the idler sprockets. Disassembled the lower clean grain assembly to replace the lower sprocket key. Reassembled the lower assembly. Removed and replaced the clean grain elevator chain. Assembled the chain and tensioned to specification. Disassembled the tailings elevator chain and lowered the chain out of the housing to replace the keys on the lower sprocket and upper sprocket. Disassembled the lower assembly and replaced the key. Reassembled the lower assembly after repairs have been made. Disassembled the upper assembly and replaced the key, also replaced the upper shaft as the key way was worn out. Reassembled the upper sprocket assembly. Pulled the tailings elevator chain back into the housing. Connected the chain and tensioned to specification. Removed and replaced the rear plate located on the lower part of the re thresher housing. Removed and replaced the idler pulley on the debris vac system. Replaced the drive belt. Removed and replaced the accessory mount support bracket.

ADDITIONAL DESCRIPTION:

-CLEAN CAMERAS (0.5) DA

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	S790	1127			2000

- ADJUST FRONT COUNTER SHAFT AND REAR COUNTER SHAFT BELTS (0.5) DA
- ADJUST SHOE, FAN AND CONVEYOR AUGER BELT (0.5) DA
- REPLACE ISOLATOR ON REAR DISCHARGE GEAR BOX MOUNT (1.0) DA
- TOP UP REAR DISCHARGE GEAR BOX (0.5) DA
- REPLACE MISSING COTTER KEY FROM FAN ADJUSTER ARM (0.5) DA
- REPLACE MISSING HARDWARE ON CONCAVE (0.5)
- REPLACE RE THRESHER DRIVE CHAIN AND IDLER SPROCKETS (1.5) DA
- REPLACE KEY ON LOWER CLEAN GRAIN ELEVATOR KEY (1.5) DA
- REPLACE CLEAN GRAIN ELEVATOR CHAIN (1.5) DA
- REPLACE LOWER KEY ON TAILINGS ELEVATOR (1.5) DA
- REPLACE UPPER KEY ON TAILINGS ELEVATOR (2.0) DA
- REPLACE WEAR PLATE IN THE RE THRESHER HOUSING (2.5) DA
- REPLACE VAC FAN DRIVE BELT AND IDLER (2.0) DA
- REPLACE CRACKED ENGINE SUPPORT BRACKET (1.0) DA

AH133191	ECCENTRIC	1	24.72	24.72
	Eccentric Locking Collar			
AXE16681	ELEV CHAIN CLN	1	1661.82	1661.82
AXE23133	Idler Sprocket	2	66.75	133.50
AXE24984	IDLER	1	340.29	340.29
AXE54619	Roller Chain	1	288.09	288.09
E10018	FLANGE 9600	2	6.75	13.50
	Pressed Flanged Housing			
HXE11401	Shaft	1	490.10	490.10
HXE149355	Plate	1	190.09	190.09
HXE149943	Bracket	1 S	114.67	114.67
HXE38073	V-Belt	1	36.14	36.14
H150269	SHAFT KEY	1	19.92	19.92
T41770	Isolator	1	75.32	75.32

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	S790	1127			2000
11M7059	COTTER PIN	1		.59	.59
11M7079	COTTER PIN	2		.35	.70
12H292	LOCK WASHER	1 M		2.75	2.75
14M7298	8MM FLNGE NUT	1		2.11	2.11
19M7774	BOLT FLG 6MX12	1		1.87	1.87
26M4228	SHAFT KEY	1		10.96	10.96
49M6480	SHAFT KEY	1 S		6.06	6.06
				PARTS	3413.20
				LABOR	3062.50
10102001	16001000		SEGMENT TOTAL==>		6475.70

SEGMENT# 7 C 188 NA 11/25/24 11/25/24
SERVICE 13.00 HRS

CORRECTION:

Assembled and installed updated breathers to the final drives.
Cleaned out the unused holes on the final drive, installed the extra bolts and tightened to specification.
Removed the lower cab ladder extension. Straightened the steel plates and reinstalled the extension.
Updated the software on the unit.
Changed the engine oil and the filter.
Changed the fuel filters, Cleaned out the fuel sediment bowl. Changed the outer engine air filter, changed the cab air filter and the cab re circulation filter.
Changed the fuel tank and the DEF tank breathers.
Changed the Pro drive oil filter, hydraulic filter and hydraulic oil filters.

ADDITIONAL DESCRIPTION:

-PERFORM SOFTWARE UPDATES (4.0)

CONTINUED ON PAGE 09

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	S790	1127			2000
	-CHANGE ENGINE OIL AND FILTER (1.5)				
	-CHANGE FUEL FILTERS, CLEAN OUT FUEL SEP FILTER (1.0)				
	-CHANGE OUTER ENGINE AIR FILTER (0.5)				
	-CHANGE CAB AIR FILTER AND CAB RE CIRCULATION FILTER (0.5)				
	-CHANGE FUEL TANK AND DEF TANK BREATHERS (0.5)				
	-CHANGE PRO DRIVE FILTER (0.5)				
	-CHANGE HYDRAULIC OIL FILTERS (1.0)				
	-CHANGE HYDRAULIC FILTER (0.5)				
	-ADD BREATHERS TO FINAL DRIVES (1.0) DA				
	-ADD EXTRA BOLTS SECURING FINAL DRIVE TO AXLE EXTENSION (1.0) DA				
	-STRAIGHTEN CAB LADDER EXTENSION (1.0) DA				
AH128449	FILTER HYDRAUL	1	132.84	132.84	
	Hydraulic Filter				
AN207368	FILTER HYDRAULI	1	175.81	175.81	
	Hydraulic Filter				
AXE12964	FILTER HYDRAUL	1	160.15	160.15	
	Hydraulic Filter				
DZ112918	FILTER FUEL	1	212.86	212.86	
DZ130550	Filter Element	1	209.51	209.51	
EF4662	RECYC FEE OIL	2	.50	1.00	
EF4663	RECYC FEE OIL	6	1.00	6.00	
EF4664	RECYC FEE OIL	2	.10	.20	
EF4666	RECYC FEE OIL	2	2.00	4.00	
HXE11090	FILTER AIR	1	416.65	416.65	
H163561	Spacer	4	30.73	122.92	
H216169	FUEL TANK VENT	2	36.87	73.74	
JD5801	PRESSURE RELIEF	2	3.83	7.66	
	Pressure Relief Fitting				
L214634	FILTER CAB AIR	1	45.21	45.21	

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Tax ID No		
		Salesperson 137

Invoice To:

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
C016709	S790 STS COMBINE	1582	1H0S790SAJ0800439	08/26/19	
	S790	1127			2000
RE284091		FILTER CAB AIR	1	109.84	109.84
RE572785		FILTER ENG OIL	1	136.64	136.64
TY26372		80W140GL SYN 1L	2	43.62	87.24
TY26675		15W40 PLUS 9.46	1	87.45	87.45
	Plus-50 II Oil	15W40 CJ4/SN			
TY26679		15W40 PLUS 18.9	2	159.28	318.56
	Plus-50 II Oil	15W40 CJ4/SN			
TY6341		GREASE	1	11.34	11.34
	SD POLYUREA GREASE, 14OZ: 397G				
15H514		PIPE BUSHING	2	19.11	38.22
15H602		1/2"90 ST ELBOW	2	35.31	70.62
19M7889		CAP SCREW24MX80	4	22.65	90.60
		PARTS			2519.06
		LABOR			2275.00
10102001	16001000		SEGMENT TOTAL==>		4794.06

SEGMENT# 8 C 188 NA 11/25/24 11/25/24
GRAIN TANK 16.75 HRS
CORRECTION:

Installed the new auger light. Plug for the light was ripped off. Wired in a new plug and connected to the light. Disassembled the grain tank loading auger, removed gear box from grain tank. Disassembled the gear box and rebuilt. Reinstalled the gear box and reassemble the loading auger. Removed the auger bearing support. Removed the bearing from the support, bearing got damaged while removing from the auger. Replaced the bearing. Straightened the support and reinstalled onto the auger. Diagnosed coolant leak, leak was located on the lower rad hose.

CONTINUED ON PAGE 11

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Phone: 780-672-4463

5807 51st Ave
Killam, AB T0B 2L0
Phone: 780-385-3993

P.O. Box 299
3403 57 Ave
Provost, AB T0B 3S0
Phone: 780-753-2278

1801 - 23 Street
Wainwright, AB T9W 1L2
Phone: 780-842-2171

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	S790	1127			2000

Tightened the lower rad hose clamps up and topped up the coolant level. After run up lower hose was still leaking. Brought unit back into the shop and drained the coolant from the unit. Removed the lower rad hose. Cleaned up the connections. Replaced the hose and installed with new hose clamps. Filled unit with coolant previously removed. Pressured unit up over night and checked for leaks the next morning. no further leaks detected. Ran unit up and allowed to cool down topped up coolant level as needed.

ADDITIONAL DESCRIPTION:

-REPLACE AUGER LIGHT (1.0) DA
-REPAIR HARNESS FOR AUGER LIGHT (1.0) DA
-REBUILD LOADING AUGER GEAR BOX (8.0) DA
-STRAIGHTEN BEARING MOUNT PLATE (0.75) DA
-DIAGNOSE COOLANT LEAK, LOW COOLANT LEVEL (2.0) DA-After finding it needed another 4HRS to drain coolant and replace lower rad hose. 12.75hrs to 16.75hrs

AE42998	TAPER ROLL BRG	1	111.53	111.53
	Tapered Roller Bearing			
AH131860	SEAL	1	60.14	60.14
AH21815	SEAL.AUGER.BOX	2	17.34	34.68
AT13740	PET COCK	1	8.83	8.83
AXE43722	Floodlamp	1 N	175.72	175.72
AZ10045	ECCENTRIC	1 S	25.08	25.08
	Eccentric Locking Collar			
CE21767	Shaft Key	2	5.88	11.76
F40406	Ball Bearing	2	150.14	300.28
HXE127153	Deflector	1	62.18	62.18
HXE29676	Hose	1	189.35	189.35
HXE84650	DRIVER SGL WIDE	1	201.40	201.40

CONTINUED ON PAGE 12

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JD10384		BRG/ELV/TAIL/98	4	89.66	358.64
KK54762		M8 Lock Nut	2	.77	1.54
TY26575		COOL GARD P 4L	2	26.54	53.08
03M7185		MET/8/25	1	.94	.94
11M7021		COTTER PIN	1	.88	.88
14M7589		NUT LOCK FL M16	1	6.96	6.96
19M7866		8-20 MET	2	2.53	5.06
19M7868		8X30 FLANGE	2	2.67	5.34
26M7008		SHAFT KEY 8MX28	1	18.97	18.97
40M1873		SNAP RING	1	22.27	22.27
57M7344		ELEC. CONNec	1	7.97	7.97
	Elec. Connector Housing				
57M7371		Electrical Conn	1	2.35	2.35
	Electrical Connector Assy				
57M7491		SOCKET CON	2	1.76	3.52
	Elec. Connector Terminal				
57M9218		Elec. Connector	2 M	.56	1.12
97-104		METRIC CLAMP	2	12.28	24.56
		PARTS			1694.15
		LABOR			2931.25
10102001	16001000		SEGMENT TOTAL==>		4625.40

SEGMENT# 9 C 196 NA 11/25/24 12/04/24
PLATFORM 1.50 HRS

CORRECTION:

ADJUST THE AUGER DRIVE CHAIN AND ALSO ADJUST AUGER TO
STRIPPER CLEARANCE.

ADDITIONAL DESCRIPTION:

- ADJUST AUGER DRIVE CHAIN (0.5)
- ADJUST AUGER TO STRIPPER CLEARANCE (1.0)

CONTINUED ON PAGE 13

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C016709	S790 STS COMBINE	1582	1H0S790SAJ0800439	08/26/19	
	S790	1127			2000
	16001000			LABOR	262.50
				SEGMENT TOTAL==>	262.50

SEGMENT#10 C 188 NA 11/25/24 12/04/24
RUN AND CHECK 2.00 HRS

CORRECTION:

Ran unit up and checked operation operation was normal.
Unit was still leaking coolant after tightening the
original hose clamps on the hose. Went back and changed
hose.

	LABOR	350.00
16001000	SEGMENT TOTAL==>	350.00

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	14304.01	
LABOR	17526.25	
SERV ACCESORIES	100.00	
INTERNAL TOTAL	31930.26	

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