



4717 38th St.
Camrose, AB T4V 3W9
Phone: 780-672-4463

5907 51st Ave
Killam, AB T0B 2L0
Phone: 780-385-3993

P.O. Box 299
3403 57 Ave
Provost, AB T0B 3S0
Phone: 780-753-2278

1601 - 23 Street
Wainwright, AB T9W 1L2
Phone: 780-842-2171

701-23
Nov

Ship To:

Branch KILLAM			*REPRINT*		
Date 03/13/25	Time 22:20:25 (B)	Page 01			
Account No	Phone No	Inv No W35286			
Ship Via	Purchase Order				
Tax ID No					
		Salesperson 218			

Invoice To:

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
C016665	X9 1000 COMBINE	664	1H0X910XAN0820113	08/25/23	
	X9 1000	400		08/23/27	1250 X

GST# 895703353

SEGMENT#	1 C 227	NA	01/16/25	01/24/25		
	BRI INSPECTION					
	TY6341		GREASE	1	11.59	11.59
	03M7186		BOLT	4	2.02	8.08
	14M7298		M8 FLANGE NUT	4	2.16	8.64
	90421		MELT DOWN	1	22.53	22.53
			PARTS			50.84
			LABOR			2995.00
	16001000		SEGMENT TOTAL==>			3045.84

SEGMENT#	2 C 227	NA	02/07/25	02/12/25		
	CONTROL SYSTEM				3.50	HRS

CORRECTION:

updated all payloads
code for low fuel
will add fuel before run up
will clear codes after run up

ADDITIONAL DESCRIPTION:

*UPDATE PAYLOADS (2) DONE
*DIAGNOSE AND CLEAR ALL CODES (1.5) DONE

	LABOR	612.50
16001000	SEGMENT TOTAL==>	612.50

SEGMENT#	3 C 227	NA	02/07/25	02/07/25		
	FEEDER HOUSE AREA				5.00	HRS

CORRECTION:

-replace feederhouse drive chain

CONTINUED ON PAGE 02

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	X9 1000	400		08/23/27	1250 X

-replace couplers in multi coupler
-replace prodrive filter
-remove and straighten stone trap
-replace o-ring at reverser control
-still waiting for seal, on backorder
-grabbed seal off of combine in yard
-installed seal to combine
-ordered seal promised date: March 31, 2025

ADDITIONAL DESCRIPTION:

*REPLACE FEEDER HOUSE DRIVE CHAIN (.5) DONE
*REPLACE 2 LARGE COUPLERS IN MULTICOUPLER (LEAKING) (.75) DONE
*CHANGE PRO DRIVE FILTER (.25) DONE
*REPLACE 2 UPPER TILT FRAME SEALS (HXE138024) AND 1 DEFLECTOR (HXE180877) (MISSING) (1)
*REMOVE AND STRAIGHTEN STONE TRAP (BENT) (2) DONE
*REPLACE O-RING IN OIL LINE AT REVERSER CONTROL (.5) DONE

AXE73035	Hydr. Quick Cou	2 N	387.12	774.24
	Hydr. Quick Coupler Socket			
AXE90399	Roller Chain	1	971.80	971.80
EF4663	RECYC FEE LONG	1	1.00	1.00
FRT	FREIGHT	1	18.00	18.00
	MD FRT ON HXE138024			
HXE138024	Seal	2 N	38.05	76.09
HXE180877	Plate	1 N	76.44	76.44
RE577612	Filter Element	1	183.65	183.65
03M7185	M8 CARRIAGE BOL	4	.98	3.92
14M7396	M8 NYLON FLANGE	4	2.45	9.80

PARTS 2114.94

LABOR 875.00

CONTINUED ON PAGE 03

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	X9 1000	400		08/23/27	1250 X
	16001000			SEGMENT TOTAL==>	2989.94

SEGMENT# 4 C 227 NA 02/07/25 02/12/25
FEED ACCELERATOR 2.00 HRS

CORRECTION:

-removed bent wings, straightened, reinstalled

ADDITIONAL DESCRIPTION:

*REMOVE AND STRAIGHTEN 1 BENT WING (2) DONE

16001000

LABOR 350.00
SEGMENT TOTAL==> 350.00

SEGMENT# 5 C 227 NA 02/07/25 02/07/25
LEFT HAND SIDE 7.00 HRS

CORRECTION:

-level and zero concaves

- repair 3 bent louvers on chaffeur

- replace broken light on gull wing

- replace o-ring on 2-speed chopper gearcase

- tension up tailings elevator chain

- replace hydrostatic return filter

-replace camera dessicant

ADDITIONAL DESCRIPTION:

*INSTALL AND LEVEL & ZERO CONCAVES (4) DONE

*REPAIR 3 BENT LOUVERS ON CHAFFER (1) DONE

*REPLACE BROKEN LITE ON GULL WING (TA20308) (.5) DONE

*REPLACE ORING ON CHOPPER TWO SPEED GEAR CASE OIL LEAK (.5)

DONE

*TAILING ELEVATOR CHAIN IS LOOSE - TENSION (.25) DONE

*CHANGE HYDROSTATIC RETURN FILTER (.5) DONE

*CHANGE CAMERA DESSICANT (.25) DONE

CONTINUED ON PAGE 04

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AXE103407	Hydraulic Filte	1		138.81	138.81
	Hydraulic Filter				
EF4663	RECYC FEE LONG	3		1.00	3.00
HXE159358	Rivet	2 N		11.55	23.10
KXE10744	Desiccant	1		321.34	321.34
RE577250	TRANS FILTER	1		144.07	144.07
	Hydraulic Filter				
TA20308	Lamp	1		43.05	43.05
TY22467	HS20 CLAMP	3		1.56	4.68
				PARTS	678.05
				LABOR	1225.00
16001000			SEGMENT TOTAL==>		1903.05

SEGMENT# 6 C 227 NA 02/07/25 02/07/25 6.75 HRS

RIGHT HAND SIDE

CORRECTION:

02/12/2025

- zip tie covers to battery post
- tighten clean grain elevator paddle chain
- rotary screen duct clamp moved and tightened
- clean water separator bowl
- align pulley on rotary screen belt
- replace missing fuse panel connection cover
- change camera dessicant
- replace broken separator tine

02/13/2025

- level and zero passenger side concaves

ADDITIONAL DESCRIPTION:

- *BATTERIES - ZIP TIE COVERS TO BATTERY POSTS (.25) DONE
- *CLEAN GRAIN ELEVATOR CHAIN LOOSE - TENSION (.5) DONE

CONTINUED ON PAGE 05

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	X9 1000	400		08/23/27	1250 X

*ROTARY SCREEN CLEANING FAN - DUCTING HOSE CLAMP IN WRONG

SPOT (.25) DONE

*CLEAN/DRAIN WATER SEPERATOR BOWL (.25) DONE

*ROTARY SCREEN VACUUM BELT - PULLEY ALIGNMENT IS OFF (.5)
DONE

*REPLACE MISSING FUSE PANEL COVER (.25) DONE

*CHANGE CAMERA DESSICANT (.25) DONE

*INSTALL AND LEVEL & ZERO CONCAVES (4) DONE

*1 BROKEN SEPERATOR TINE (.5) DONE

KXE10744	Desiccant	1	321.34	321.34
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57M11002	Elec. Connector	1 N	12.24	12.24
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Elec. Connector Accessory

PARTS 333.58

LABOR 1181.25

16001000 SEGMENT TOTAL==> 1514.83

SEGMENT# 7 C 227	NA	02/07/25 02/07/25	1.00 HRS
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WHEELS

CORRECTION:

replaced breather on driver side

retorqued all wheels

ADDITIONAL DESCRIPTION:

*REPLACE BREATHE ON DRIVER SIDE FINAL DRIVE (.5) DONE

*TORQUE WHEELS (.5) DONE

DE20928	Union Fitting	1	30.77	30.77
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PARTS 30.77

LABOR 175.00

16001000 SEGMENT TOTAL==> 205.77

SEGMENT# 8 C 227	NA	02/07/25 02/07/25
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CONTINUED ON PAGE 06

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	X9 1000	400		08/23/27	1250 X
	ENGINE COMPARTMENT			3.25 HRS	

CORRECTION:

- realign ladder latch and oiled latch
- change outer air filter and clean housing
- reservoir wiring harness reassemble
- change engine oil and filter
- change fuel filters
- replace fuel tank breather

ADDITIONAL DESCRIPTION:

- *LADDER - STICKY LATCH, RE-ALIGN (.5) DONE
- *CHANGE OUTER ENGINE AIR FILTER AND CLEAN HOUSING (.5) DONE
- *REPAIR HYDRAULIC RESERVOIR SENSOR WIRING HARNESS CORNER?
BROKEN (.25) DONE
- *CHANGE ENGINE OIL AND FILTER (1) DONE
- *CHANGE FUEL FILTERS (.75) DONE
- *REPLACE FUEL TANK BREATHER (.25) DONE

DZ124761	Filter Element	1	150.49	150.49
DZ124786	Filter Element	1	144.57	144.57
EF4662	RECYC FEE SHORT	1	.50	.50
EF4663	RECYC FEE LONG	3	1.00	3.00
EF4666	RECYC FEE OIL	3	2.00	6.00
HXE11090	OUTER AIR FILTE	1	425.66	425.66
H216169	BREATHER	1	37.67	37.67
RE572785	OIL FILTER	1	139.60	139.60
TY26679	15W40 18.9L	3	159.28	477.84

Plus-50 II Oil 15W40 CJ4/SN

PARTS 1385.33

LABOR 568.75

16001000

SEGMENT TOTAL==> 1954.08

CONTINUED ON PAGE 07

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	X9 1000	400		08/23/27	1250 X
SEGMENT# 9 C 227	NA	02/07/25	02/21/25		
VOID					

SEGMENT#10 C 227	NA	02/07/25	02/18/25		
GRAIN TANK				2.25	HRS

CORRECTION:

- install stickers on grain tank scales
- went through diagnostic procedure, fold actuator not communicating with CAN network. Requires replacement
- replaced folding auger actuated, waiting on part
- replaced mounting pin
- folded auger out and back in to make sure it works

ADDITIONAL DESCRIPTION:

- *NEW STICKERS FOR GRAIN TANK SCALES (.25) DONE
- *DIAGNOSE AND ADVISE ON WHY HORIZONTAL AUGER EXTENSION FOLD ACTUATOR IS UNPLUGGED (2) DONE

J16931	PIN	1	.62	.62
LVU18226	Pin Fastener	1 N	53.85	53.85
	PARTS			54.47
	LABOR			393.75
16001000	SEGMENT TOTAL==>			448.22

SEGMENT#11 C 227	NA	02/07/25	02/07/25		
CAB SECTION				.50	HRS

CORRECTION:

- replaced cab air filters
- topped up washer fluid

ADDITIONAL DESCRIPTION:

- *CHANGE CAB AIR FILTERS (.25) DONE
- *TOP UP WASHER FLUID (.25) DONE

CONTINUED ON PAGE 08

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	X9 1000	400		08/23/27	1250 X
AXE70605	AIR FILTER	1		36.07	36.07
TA32591	Air Filter	1		112.22	112.22
WWAF	WIND/WASH	1		9.89	9.89
				PARTS	158.18
				LABOR	87.50
	16001000			SEGMENT TOTAL==>	245.68

SEGMENT#12 C 227 NA 02/07/25 02/07/25

BP15 HEADER SN#820246

3.50 HRS

CORRECTION:

- replaced pickup belt fingers
- adjusting auger height, find wrong parts in auger height control assembly
- removed parts, and added correct part
- adjust auger flighting
- straighten auger flighting
- adjust cross auger chain
- adjust feed finger timing

ADDITIONAL DESCRIPTION:

- *REPLACE 4 PICK UP BELT FINGERS (1) DONE
- *FEED AUGER - ADJUST HEIGHT (.5) DONE
- *ADJUST FEED AUGER FLIGHTING (.5) DONE
- *ADJUST FEED AUGER FINGER TIMING (.25) DONE
- *CROSS AUGER CHAIN - ADJUST (.25) DONE
- *STRAIGHTEN AUGER STRIPPERS (1) DONE

A58549	WASHER	3	6.64	19.92
HXE108717	Bushing	2	25.64	51.28
HXE94012	Sleeve	2	84.40	168.80
H85934	BOLT	4	1.02	4.08
H86248	FINGER	4	2.87	11.48

CONTINUED ON PAGE 09

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M72598	QUICK LOCK/S680	3		4.55	13.65
N10217	LOCK NUT 1/4"	4		1.12	4.48
R26375	O-RING	1		3.96	3.96
T77814	O-RING #4 ORFS	1		3.30	3.30
14M7589	M16 STOVER NUT	2		7.11	14.22
24M7243	WASHER	1		7.99	7.99
				PARTS	303.16
				LABOR	612.50
16001000			SEGMENT TOTAL==>		915.66

SEGMENT#13 C 227 NA 02/07/25 02/24/25 2:00 HRS

RUN AND CHECK

CORRECTION:

combine low on fuel
added fuel (200 litres)
ran up, 20 minutes in every speed
waiting for parts
installed parts
installing shields
found leaking o-ring, replaced
parked in sales row
installed sticker

ADDITIONAL DESCRIPTION:

RUN AND CHECK

EF4663	RECYC FEE LONG	1	1.00	1.00
RE577250	TRANS FILTER	1 O	148.66	148.66

Hydraulic Filter

PARTS 149.66
LABOR 350.00

10102002 16001000 SEGMENT TOTAL==> 499.66
CONTINUED ON PAGE 10

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	X9 1000	400		08/23/27	1250 X

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	5258.98	
LABOR	9426.25	
FUEL CHARGE	330.00	
SERV ACCESORIES	100.00	
INTERNAL TOTAL	15115.23	

1-877-913-2373

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