



4717 38th St.
Camrose, AB T4V 3W9
Phone: 780-672-4463

5907 51st Ave
Killam, AB T0B 2L0
Phone: 780-385-3993

P.O. Box 299
3403 57 Ave
Provost, AB T0B 3S0
Phone: 780-753-2278

1601 - 23 Street
Wainwright, AB T9W 1L2
Phone: 780-842-2171

T01-19
Nov

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
C019305	X9 1000 COMBINE MY	1E	1H0X910XJP0825245	08/01/24	
	X9 1000			01/01/75	

GST# 895703353

SEGMENT# 1 C 334 10-900-010 10/31/25 11/03/25
BRI INSPECTION 14.83 HRS

Repair:

Completed inspection as per checklist

ADDITIONAL DESCRIPTION:

PERFORM INSPECTION AS PER CHECKLIST.

	LABOR	2205.00
16001000	SEGMENT TOTAL==>	2205.00

SEGMENT# 2 C 334 NA 10/31/25 11/03/25
inspect header

Repair:

completed inspection as per checklist

ADDITIONAL DESCRIPTION:

inspect header bp 15

C019304

1H0BP15XCP0825331

SEGMENT# 3 C 334 NA 11/10/25 11/24/25
CONTROL SYSTEM 2.00 HRS

LIME 2-PERFORM 5 NEW UPDATES 2HRS

	LABOR	350.00
16001000	SEGMENT TOTAL==>	350.00

SEGMENT# 4 C 334 NA 11/10/25 11/10/25
FEEDER HOUSE AREA 2.00 HRS

Repair:

CONTINUED ON PAGE 02

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C019305	X9 1000 COMBINE MY	1E	1H0X910XJP0825245	08/01/24	
	X9 1000			01/01/75	

Replaced multi coupler connectors
Tightened feederhouse drive chain
Installed new feeder house inlet flap
Removed old hydraulic filter
Installed new hydraulic filter
Wrote machine hours on filter

ADDITIONAL DESCRIPTION:

LINE 5-ADJUST FEEDER HOUSE DRIVE CHAIN TENSION 0.25HRS
LINE 9-CHANGE HYD/TRANSMISSION SYSTEM FILTER (PRO DRIVE)
0.25HRS

LINE 15-REPLACE MULIT COUPLERS 1HR

-REPLACE FLAP ON FEEDER HOUSE INLET THATS MISSING 0.50HRS

AXE73034	Hydr. Quick Cou	1 N	340.31	340.31
AXE73035	Hydr. Quick Cou	2 N	433.46	866.92
EF4663	RECYC FEE OIL	2	1.05	2.10
HXE138024	Seal	1 N	46.91	46.91
RE577250	Hydraulic Filte	1	146.28	146.28
	Hydraulic Filter			
RE577612	Filter Element	1	193.86	193.86

PARTS 1596.38

LABOR 350.00

16001000

SEGMENT TOTAL==> 1946.38

SEGMENT# 5 C 334 NA 11/10/25 11/10/25

FEED ACCELERATOR

1.00 HRS

Repair:

Drained feed accelerator gearbox oil
Filled gearbox with new oil
Removed tension on drive belt
Removed drive belt

CONTINUED ON PAGE 03

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C019305	X9 1000 COMBINE MY	1E	1H0X910XJP0825245	08/01/24	
	X9 1000			01/01/75	
Installed new drive belt					
Tensioned drive belt					
<u>ADDITIONAL DESCRIPTION:</u>					
LINE 43-REPLACE FEED ACCELERATOR DRIVE BELT 0.50HRS					
LINE 53-CHANGE FEED ACCELERATOR GEAR CASE OIL 0.50HRS					
AXE85736	Wiring Harness	1	N	1121.87	1121.87
EF4664	RECYC FEE OIL	2		.12	.24
HXE107859	rotar belt	1-		1455.07	1455.07-
HXE171261	feed accel fast	2		251.65	503.30
TY26372	GL-5/80w-140	2		42.99	85.98
	PARTS				256.32
	LABOR				178.50
16001000	SEGMENT TOTAL==>				434.82

SEGMENT# 6 C 334 NA 11/10/25 11/10/25

LEFT HAND SIDE 13.25 HRS

Repair:

Removed leaking hydraulic hose fitting

O-ring was bad

Installed new O-ring

Put hose back on

Removed tension on all belts to access rotor drive belt and beater belt

Inserted bolts to remove tension on rotor belt

Loosened rotor gearbox

Move gearbox

Removed rotor belt

Moved gearbox the other direction

Removed chopper drive belt

Performed chaffer and sieve calibration

CONTINUED ON PAGE 04

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	X9 1000			01/01/75	

Flipped chopper knives
Greased all grease points
Replaced hydrostatic charge filter
Drained chopper gearbox oil
Filled chopper gearbox with new oil
Replaced main hydraulic tank return filter
Replaced hydrostatic return filters
Removed beater drive belt tensioner
Removed beater drive belt
Installed new beater drive belt
Installed beater drive belt tensioner
Installed chopper drive belt
Moved rotor gearbox
Installed rotor belt
Moved gearbox back to original position
Tensions all previously loose belts
Replaced engine gearcase lube filter

ADDITIONAL DESCRIPTION:

-ON TOP OF THE MACHINE THERE IS A HOSE FITTING THAT IS
LOOSE, WILL NEED NEW ORING 0.75HRS
-GREASE VERTICAL UNLOADING AUGER UPPER GEAR CASE 0.25HRS
-GREASE SEPARATOR VARIABLE SPEED DRIVEN SHEAVE 0.25HRS
-GREASE FRONT END VARIABLE SPEED DRIVER SHEAVE 0.25HRS
LINE 89-GREASE ROTOR DRIVE 0.50HRS
LINE 90-REPLACE DISCHARGE BEATER BELT 2HRS
LINE 94-PERFORM A CHAFFER AND SIEVE CALIBRATION 0.50HRS
LINE 99-CHANGE CHOPPER TOP SPEED GEAR CASE OIL 0.50HRS
LINE 105-FLIP ALL KNIVES ON CHOPPER 2HRS
LINE 127-CHANGE HYDOSTATIC RETURN FILTER 0.25HRS
LINE 128-CHANGE MAIN HYDRAULIC RESERVOIR RETURN FILTER

CONTINUED ON PAGE 05

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	X9 1000		01/01/75	
0.025HRS				
LINE 129-CHANGE MAIN ENGINE GEARCASE FORWARD/ROTOR LUBE				
FILTER 0.25HRS				
LINE 130-CHANGE MAIN HYDRAULIC RESERVOIR FILTER HYDROSTATIC				
CHARGE FILTER 0.25HRS				
LINE 132-REPLACE ROTOR VARIABLE BELT 3HRS				
LINE 140-REPLACE DISCHARGE BEATER BELT 2HRS				
LINE 144-GREASE UNLOADING ELBOW GEAR CASE 0.25HRS				
AXE103407	Hydraulic Filte	1	161.79	161.79
	Hydraulic Filter			
AXE73797	HYDRA FILTER	1	161.90	161.90
	Hydraulic Filter			
AXE73798	HYDRAULIC FILTE	1	199.31	199.31
	Hydraulic Filter			
EF4663	RECYC FEE OIL	4	1.05	4.20
EF4665	RECYC FEE OIL	1	.48	.48
HXE107859	rotar belt	1	1455.07	1455.07
HXE124189	DISCHARGE BEATE	1	471.24	471.24
TY6354	HY-Gard TM	1	34.73	34.73
	PARTS			2488.72
	LABOR			2318.75
16001000	SEGMENT TOTAL==>			4807.47

SEGMENT# 7 C 334 NA 11/10/25 11/10/25
RIGHT HAND SIDE 2.50 HRS
Repair:
Adjusted clean grain elevator chain
Drained final drives
Filled final drives with new oil
Greased drive shafts

CONTINUED ON PAGE 06

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C019305	X9 1000 COMBINE MY		1E 1H0X910XJP0825245	08/01/24	
	X9 1000			01/01/75	
ADDITIONAL DESCRIPTION:					
LINE 159-ADJUST CLEAN GRAIN ELEVATOR CHAIN 0.25HRS					
LINE 175-REPLACE FAST DRIVE BELT 0.50HRS					
LINE 200-CHANGE FINAL DRIVE OILS 1.50HRS					
LINE 202-GREASE DRIVE SHAFT COUPLERS 0.25HRS					
EF4665	RECYC FEE OIL	2	.48		.96
TY26815	80w90	2	50.44		100.88
			PARTS		101.84
			LABOR		437.50
16001000			SEGMENT TOTAL==>		539.34

SEGMENT# 8 C 334 NA 11/10/25 11/10/25
ENGINE COMPARTMENT 2.50 HRS

Repair:

Removed engine air filter cover
Removed primary air filter
Removed secondary air filter
Installed new secondary air filter
Installed new primary air filter
Installed air filter cover
Ran unit to get engine oil warm
Drained engine oil
Removed primary fuel filter
Removed secondary fuel filter
Removed water separator from filter
Installed water separator onto new filter
Installed new primary fuel filter
Installed new secondary fuel filter
Removed old engine oil filter
Installed new engine oil filter

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C019305	X9 1000 COMBINE MY	1E	1H0X910XJP0825245	08/01/24	
	X9 1000			01/01/75	
Filled unit with new engine oil					
Bled fuel system					
Ran unit to cycle engine oil					
Topped off engine oil					
<u>ADDITIONAL DESCRIPTION:</u>					
LINE 218-TOP UP COOLANT 0.25HRS					
LINE 220-REPLACE PRIMARY AND SECONDARY ENGINE AIR PRE					
CLEANER FILTER 0.25HRS					
LINE 233-CHANGE ENGINE OIL + FILTER 1.50HRS					
LINE 246-CHANGE BOTH PRIMARY AND SECONDARY FUEL FILTERS.					
CLEAN WATER SEPARATOR 0.50HRS					
DZ124761	Filter Element	1	144.67	144.67	
DZ124786	Filter Element	1	138.97	138.97	
EF4663	RECYC FEE OIL	3	1.05	3.15	
EF4666	RECYC FEE OIL	3	2.40	7.20	
HXE11090	Filter	1	427.88	427.88	
HXE11091	Filter	1	301.92	301.92	
RE572785	Oil Filter	1	127.80	127.80	
TY26575	COOL-GARD TM	1	27.03	27.03	
TY26679	PLUS-50 TM E	3	159.28	477.84	
Plus-50 II Oil 15W40 CJ4/SN					
			PARTS	1656.46	
			LABOR	437.50	
16001000			SEGMENT TOTAL==>	2093.96	

SEGMENT# 9 C 334 NA 11/10/25 11/10/25 .50 HRS
CAB SECTION
Repair:
Removed old cab filter
Installed new cab filter

CONTINUED ON PAGE 08

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C019305	X9 1000 COMBINE MY	1E	1H0X910XJP0825245	08/01/24	
	X9 1000			01/01/75	
Removed old recirculating filter					
Installed new recirculating filter					
<u>ADDITIONAL DESCRIPTION:</u>					
LINE 283-CHANGE CAB AIR FILTERS 0.25HRS					
-CHANGE RECIRCULATING FILTER 0.25HRS					
AXE70605	AIR FILTER	1	37.71	37.71	
TA32591	Air Filter	1	112.80	112.80	
	PARTS		150.51		
	LABOR		87.50		
16001000	SEGMENT TOTAL==>		238.01		

SEGMENT#10 C 334	NA	11/10/25	11/10/25		
BP15 HEADER SERIAL # 825331				.75 HRS	
PICKUP BELT					
LINE 6-REPLACE TO BROKEN PICKUP FINGERS 0.50HRS					
LINE 15-ADJUST AIR BAG HEIGHT 0.25HRS					
DZ124761	Filter Element	1-	144.67	144.67-	
DZ124786	Filter Element	1-	138.97	138.97-	
EF4663	RECYC FEE OIL	2-	1.05	2.10-	
EF4665	RECYC FEE OIL	4	.48	1.92	
H86248	FINGER	4	2.70	10.80	
RE572785	Oil Filter	1-	127.80	127.80-	
RE577250	Hydraulic Filte	1	146.28	146.28	
	Hydraulic Filter				
TY26815	80w90	3	50.44	151.32	
TY6354	HY-Gard TM	1	34.73	34.73	
	PARTS		68.49-		
	LABOR		131.25		
16001000	SEGMENT TOTAL==>		62.76		

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	X9 1000			01/01/75	

SEGMENT#11 C 334 NA 11/10/25 11/25/25

FEED AUGER

2.50 HRS

Repair:

Adjusted auger height
Adjusted chain tension
Adjusted finger timing
Adjusted strippers

ADDITIONAL DESCRIPTION:

LINE 20-ADJUST AUGER TUBE HEIGHT 0.75HRS
LINE 24-ADJUST FINGER TIMING 0.50HRS
LINE 28-TIGHTEN CROSS AUGER CHAIN 0.50HRS
LINE 30-ADJUST REAR FLOOR STRIPPER 0.75HRS

16001000

LABOR	437.50
SEGMENT TOTAL==>	437.50

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
--	----------	----------

PARTS	6181.74	
LABOR	6933.50	
SERV ACCESORIES	100.00	
INTERNAL TOTAL	13215.24	

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	X9 1000			01/01/75	

GST# 895703353

SEGMENT# 1 C 334 NA 12/10/25 12/10/25

DIAGNOSE WIRING HARNESS

COMPLAINT:

WENT TO GO RUN UP UNIT AFTER THE INSPECTION/REPAIRS WERE COMPLETED AND IT THREW CODES. We followed DTACS recommendation to replace the harness first and then proceed to tell us if the harness doesn't fix the issue to then replace the controller as well. And for it being electronics and open we can't return.

Repair:

Tailings camera was not sending video to display
Swapped cameras
Issue was still occurring
Put cameras back to original position
Installed any updates for unit
Issue was still present
Tried putting a controller from another X9 1000
Attempted to push serial software through
Software failed
Went through diagnostic checklist for issue
There were some codes for the issue
Diagnostic procedure said to replace hopper harness
Removed old harness
Installed new harness
Issue was still present
Put another controller back onto unit
Software failed

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Ship To: IN STORE PICKUP

Branch PROVOST		
Date 01/14/26	Time 22:20:46 (B)	Page 02
Account No	Phone No	Inv No W15813
Ship Via		Purchase Order
Tax ID No		
		Salesperson 334

Invoice To:

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
C019305	X9 1000 COMBINE MY	1E	1H0X910XJP0825245	08/01/24	
	X9 1000			01/01/75	

Found DTAC about communication issue
Checked all ethernet connections
Unplugged and plugged back in all connections
Pushed software through
Camera feed was visible
No further codes present
Put old controller back onto unit
Tailings camera feed was not sending to monitor
Need new controller
Removed old controller
Installed new controller
Installed software
Cameras are now present

ADDITIONAL DESCRIPTION:

DIAGNOSE WIRING HARNESS

AXE91733	Wiring Harness	1 N	3384.24	3384.24
PFA12758	Electronic Cont	1 N	5385.87	5385.87

PARTS	8770.11
LABOR	1401.75

16001000

SEGMENT TOTAL==> 10171.86

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	8770.11	
LABOR	1401.75	
SERV ACCESORIES	56.07	
INTERNAL TOTAL	10227.93	

SERVICE AUTHORIZATION & TERMS: I authorize the above work to be performed and approve the use of any necessary materials. I understand that Battle River Implements and its employees may operate the equipment for testing, inspection, or delivery at my risk. I agree to pay in full before the equipment is released from your possession. Battle River Implements is not responsible for loss or damage due to theft or fire while the machine is in our care for storage, sale, repair, or field testing. Equipment left for more than 30 days after the completion date may be subject to storage fees.

Signature: _____