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		Salesperson: 110

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EM331	14M GRADER 14M		CAT0014MPB9J00700		

SEGMENT# 1 C 198 N/A 11/17/25 11/15/25
TRAVEL

LABOR
50110502 SEGMENT TOTAL==>

SEGMENT# 2 C 198 NA 11/17/25 11/15/25
REPLACE CIRCLE DRIVE MOTOR
-Removed circle drive motor off of circle drive in the shop.
-Replaced circle drive motor on grader.
-Filled circle drive with oil.

-Tested operation, good.
-Job complete.

FRT	FREIGHT	1	
1757896	O RING	1 N	
9T5977-A	SWING MOTOR	1 N	

PARTS
LABOR
50110502 SEGMENT TOTAL==>

****** WORK ORDER TOTALS ******

	INTERNAL	CUSTOMER
PARTS		
LABOR		
KM CHARGE		

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SERVICE INVOICE

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	14M				

SHOP SUP INT
INTERNAL TOTAL

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PST No: 2684157	GST/HST No	
		Salesperson: 110

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER 14M		CAT0014MPB9J00700		

SEGMENT# 1 C 134 N/A 09/19/25 09/19/25
REPAIR CIRCLE DRIVE
-Circle drive pinion sheared off.
-Stripped the circle drive.
-Inspected all parts.

-Reassembled the circle drive with new pinion and seals.
-Set and tested pre-load on bearings.
-Job complete.

FRT	FREIGHT	2	
1757896	O RING	1	N
1757905	O RING	1	N
2D6533	SEAL-O-RING	1	N
2G0339	LOCK NUT	2	N
2S5658	WASHER	1	N
2819452	SLEEVE BUSHING	1	N
4584125-A	SHAFT	1	M
5K5129	RING	2	N
5K5288	SEAL DUO CONE	1	N
6B7021	SEAL	1	N
6G5539	GASKET/COVER	1	N
7D8983	SHIM	3	N
7D8984	SHIM	2	N
8D7424	SPACER	1	N
9D5941	THRUST WASHER	1	N

PARTS
LABOR
12000000 SEGMENT TOTAL==>

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		Salesperson: 110

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EM331	14M GRADER		CAT0014MPB9J00700		
	14M				

****** WORK ORDER TOTALS ******

PARTS
LABOR
SHOP SUPPLIES
SUB TOTAL==>
GST# 830341129RT001
SK PST @ 6.00%
AMOUNT DUE (CAD)

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Graham's Tire SINCE 1985

INVOICE NO.	-

GRAHAM'S TIRE SERVICE LTD.
349 MILL ST, PO BOX 21038, Regina, SK S4V 1J4
EMAIL: Graham@Grahamstire.com PHONE: 306-352-8473

EMSCO
1810 Industrial Drive, RM of Sherwood, SK S4K 0A6
H: 306-539-3945 M: 306-550-3599

DUE DATE: 12/06/2025
PO # :
DATE: 11/6/2025

VEHICLE	VEH #	TAG	VIN	MILES
	EM331			8001

PART NO.	DESCRIPTION	MECH	QTY	FET	UNIT	TOTAL
909472-76	20.5/R25 Triangle TB516 L3 2* T1		5			
	20.5-25 Change-over		6			
	25"X1/4 Arctic O-RING		6			
	Service Call Boom Truck		1			
	Installed 1 own spare					

Grader Enviro Fee

SUBTOTAL
PST
GST
TOTAL

AMOUNT DUE

Terms: Net 30 days service charge of 2% per month (24% per annum) assessed on all overdue accounts.
G.S.T. Registration #855781837
Your wheel nuts have been torqued to manufacturers specifications. Check wheel nuts after 80 km. This is your responsibility.

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER 14M		CAT0014MPB9J00700		

SEGMENT# 1 C 112 N/A 04/25/25 04/28/25
PERFORM OUTGOING INSPECTION
CORRECTION:
Perform outgoing inspection prior to unit going out on rent

50110501 LABOR SEGMENT TOTAL==>

SEGMENT# 2 C 188 NA 04/25/25 05/08/25
WASH & BLEACH MACHINE
CORRECTION:
Brought unit into shop. Washed machine free from mud/ debris. Fine washed and bleached unit. Parked unit in yard, ready for shipping.
ADDITIONAL DESCRIPTION:

50110501 LABOR SEGMENT TOTAL==>

SEGMENT# 3 C 112 NA 04/25/25 04/28/25
REPAIR OIL LEAK - TRANSMISSION AREA
CORRECTION:
Troubleshoot leaks. Transfer hose going from transmission to differential is leaking. LHS accessory drive cover is leaking. Ordered parts. Reseal accessory drive cover. Remove old hose and install new hose.

FRT	FREIGHT	1
4M0189	SEAL	1 S
8I1362	CM HOSE	64 N

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EM331	14M GRADER 14M		CAT0014MPB9J00700		

9M7958 CLAMP 2 N

PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT# 4 C 112 NA 04/25/25 04/28/25
RE-DECAL MACHINE
CORRECTION:
Remove old decals. Install new decals.
14MDK 14M DECAL KIT 1 N

PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT# 6 C 112 NA 04/25/25 04/28/25
R&I R/H ARTICULATION CYLINDER
CORRECTION:
Bring machine into shop. Remove lines. Remove pin on barrel side. Pin on rod end was seized. Grab container from outside to put the fuel into. Had to drain and remove fuel tank in order to be able to get at seized pin with a pin pounder and hammer. Hammer out pin, remove cylinder. Clean parts. Install cylinder. Install pins. Install fuel tank and fuel lines. Install steps. Transfer fuel back into tank.

FRT	FREIGHT	1
3176058	SEAL KIT	1 N
3638749	HOSE 101.6MM	1 N
7K9203	SEAL	2 N
8D7685	BEARINF	1 N

PARTS

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EM331	14M GRADER 14M		CAT0014MPB9J00700		

LABOR
50110501 SEGMENT TOTAL==>

SEGMENT# 7 C 194 NA 04/25/25 04/28/25
RECONDITION R/H ARTICULATION CYLINDER
CORRECTION:
Disassembled cylinder. Order parts. O- ring and back up on gland were severely damaged, likely the cause of the leaks. Reassembled cylinder using green Loctite on wiper and red Loctite on piston bolt. Torqued to 1300 FT/LBs.

LABOR
50110501 SEGMENT TOTAL==>

SEGMENT# 8 C INTER NA 04/25/25 05/05/25
PERFORM 250HRS SERVICE
CORRECTION:
Drain oil. Replace engine oil filter. Refill engine oil. Checked fluid levels. Top up coolant and washer fluid.

1R1808	OIL FILTER ENG	1	
257002-990	SYN 5W40 1L	30	:

PARTS
LABOR
50110501 SEGMENT TOTAL==>

****** WORK ORDER TOTALS ******

	INTERNAL	CUSTOMER
PARTS		
LABOR		

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SERVICE INVOICE

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EM331	14M GRADER		CAT0014MPB9J00700		
	14M				

SHOP SUP INT
INTERNAL TOTAL

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SERVICE INVOICE

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EM331	14M GRADER 14M		CAT0014MPB9J00700		

SEGMENT# 1 C 110 N/A 10/17/24 10/17/24
PERFORM INCOMING INSPECTION
CORRECTION:
Performed incoming inspection for rental return

12000000 50110501 LABOR SEGMENT TOTAL==>

SEGMENT# 2 C 186 NA 10/17/24 10/22/24
WASH MACHINE
Segment has been billed on work order 01

SEGMENT# 3 C 186 NA 10/17/24 10/22/24
REMOVE GPS
CORRECTION:
Removed GPS pods, pedestals, and monitor. Removed radio receiver off cab roof. Sealed wiring harness on top of cab. Boxed GPS pods, monitor and pedestals. Delivered to warehouse for storage.

12000000 50110501 LABOR SEGMENT TOTAL==>

SEGMENT# 4 C 186 NA 10/17/24 10/24/24
RESEAL CIRCLE DRIVE PINION
CORRECTION:
Drained circle drive oil. Removed pinion nut, lock, spacer, and seal. Sourced and ordered parts. Installed new pinion nut seal, spacer, and new lock. Torqued to spec and blue

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SERVICE INVOICE

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EM331	14M GRADER	---	CAT0014MPB9J00700		
	14M				

marked nut. Filled with 19 liters of new 80W90. Checked for leaks, good.

FRT	FREIGHT	2
2G0339	LOCK NUT	1 N
204139	80W90 19L	1
6B7021	SEAL	1 N

PARTS
LABOR
SEGMENT TOTAL==>

12000000 50110501

SEGMENT# 5 C 186 NA 10/17/24 10/28/24
REPLACE FRONT R/H BALLJOINT
CORRECTION:
Sourced and ordered new tie rod cutter pin and nut.

LABOR
SEGMENT TOTAL==>

12000000 50110501

SEGMENT# 6 C 186 NA 10/17/24 10/28/24
SHIM & ADJUST CIRCLE - REPLACE WORN WEAR PLATES
CORRECTION:
Inspected circle, blade wear strips, and circle drive pinion. Sourced and ordered parts. Installed missing L/H top brass wear plate. All wear plates will be replaced upon return from rent. Installed new cotter pin in lower blade large retaining nut.

FRT	FREIGHT	1

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EM331	14M GRADER		CAT0014MPB9J00700		
	14M				
1H7339			SEAL	1 N	
2G0339			LOCK NUT	1 N	
2534627			WEAR STRIP	2	
2534628			WEAR STRIP	2 N	
2618554				1 N	
	CIRCLE DRIVE PINION				
4J1888			COTTER	1 N	
4461523			WEAR STRIP	2	
5K5288-A			SEAL GP	1 N	
6B7021			SEAL	1 N	
					PARTS
					LABOR
12000000	50110501			SEGMENT TOTAL==>	

SEGMENT# 7 C 110 NA 10/17/24 10/25/24
SALVAGE CIRCLE DRIVE - BUILD UP SEGMENTS
CORRECTION:
Set circle drive onto blocks beside grader. Removed (3) of the circle shoes/shims to make room for welding, and grinding. Calculated how much of the circle needed build up. Prepped teeth for build up. Built up teeth and ground down to match template. Re-installed shims and shoes. Adjustments to circle to be made when unit returns from rent.

FRT		FREIGHT	1	
RAPSA-5		CARBIDE BURR-5	10 N	
				PARTS
				LABOR
12000000	50110501		SEGMENT TOTAL==>	

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EM331	14M GRADER 14M		CAT0014MPB9J00700		

SEGMENT# 8 C 110 NA 10/17/24 11/21/24
REPLACE OPERATORS MANUAL - MISSING
CORRECTION:
Sourced and ordered manual. Once received put in cab.
SEBU7883-15 14M MANUAL 1 N
PARTS
12000000 50110501 SEGMENT TOTAL==>

SEGMENT# 9 C 186 NA 10/17/24 10/29/24
T/S & REPAIR LIGHTS
CORRECTION:
Troubleshot & repaired lights. Removed 3 flood lamps.
Replaced bulbs in flood lamps and reinstalled.
H424V BULB 1
10460 HAL H3 70W 24V 2
PARTS
LABOR 1
12000000 50110501 SEGMENT TOTAL==>

SEGMENT#10 C 186 NA 10/17/24 10/28/24
TOP UP LEVELS - BLOW OUT AIR FILTERS - GREASE MACHINE
CORRECTION:
Checked all oil levels, good. Blew out outer engine air filter, and, cab filters. Greased machine.
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT#11 C 186 NA 10/17/24 10/29/24
T/S & REPAIR WINDSHIELD WASHERS
CORRECTION:

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Tested washer pumps. All were working as they should except for the front window wash as it had a plugged hose. Topped up windshield washer fluid. Was advised this will be repaired when the unit returns from rent

PM35 W/W FLUID 1

PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT#12 C 110 NA 10/17/24 10/29/24
PERFORM OUTGOING INSPECTION
CORRECTION:
Performed outgoing inspection for rental on I-Pad. Filled out inspection form and took pictures.

LABOR
12000000 50110501 SEGMENT TOTAL==>

****** WORK ORDER TOTALS ******

	INTERNAL	CUSTOMER
PARTS		
LABOR		
SHOP SUP INT		
INTERNAL TOTAL		

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Ship Via	Purchase Order	
PST No	GST/HST No	
		Salesperson: 94

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER 14M		CAT0014MPB9J00700		

SEGMENT# 1 C 134 N/A 12/12/23 09/13/23
REMOVE & INSTALL TRANSMISSION
CORRECTION:
Cut off transmission filter. Checked transmission strainer and differential strainer, looked ok. Drained transmission oil, hydraulic oil and coolant. Pulled out cab. Recovered A/C 3.30 lbs. Pulled out cooler pack and hydraulic tank. Dis-connected hoses and harnesses. Pulled out transmission and washed it.

. Installed universal joint. Cleaned up parts. Installed transmission into machine. Re-installed hydraulic tank and radiator. Connected hydraulic hoses, air lines, fuel lines and coolant lines. Re-filled up coolant, hydraulic oil and transmission oil. Installed 2 side covers and stump pans.

48050401 LABOR SEGMENT TOTAL==>

SEGMENT# 2 C 134 NA 12/12/23 09/18/23
RECONDITION TRANSMISSION
CORRECTION:
Dis-assembled transmission and found clutch 3rd had failed. Completed parts list. Cleaned and buffed parts. Re-assembled transmission and followed cat procedures. Replaced all piston clutches, bearings, gaskets and seals. Also replaced failed pressure disc and plates.

CONTINUED ON PAGE 02

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306-550-3599 - Office

MAILING:
1810 Industrial Drive
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306-522-4033 - Fax

PLEASE REMIT PAYMENT TO:
EMSCO Holdings LP
1810 Industrial Drive
RM of Sherwood, SK S4K 0A6

GST/HST Registration: 830341129

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.
REGINA SK S4R 8R6

Branch		
REGINA		
Date	Time	Page
12/28/23	22:30:56 (B)	02
Account No	Phone No	Inv No
Ship Via	Purchase Order	
PST No	GST/HST No	
		Salesperson
		94

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER 14M		CAT0014MPB9J00700		

LABOR
48050401 SEGMENT TOTAL==>

SEGMENT# 3 C 134 NA 12/12/23 09/28/23
R&I L/H FINAL DRIVE (REPLACE SEALS)
CORRECTION:
Removed tires, tandems and final drive housing. Buffed parts. Installed new seals. Re-installed final drive housing and sprockets following cat procedures for installations.

LABOR
48050401 SEGMENT TOTAL==>

****** WORK ORDER TOTALS ******
INTERNAL CUSTOMER
LABOR
INTERNAL TOTAL

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Account No	Phone No	Inv No
Ship Via	Purchase Order	
PST No	GST/HST No	
		Salesperson: 94

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER 14M		CAT0014MPB9J00700		

SEGMENT# 1 C INTER N/A 09/11/23 09/13/23
PERFORM INCOMING INSPECTION
CORRECTION:
Completed incoming inspection. Checked all fluid levels. Topped up transmission oil approximately 5 liters. Filled out inspection sheets.
293106-990 T04 SAE 30W 1L 5

PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT# 2 C CUST NA 09/11/23 09/12/23
WASH MACHINE/CLEAN CAB
Segment has been billed on work order - 01

SEGMENT# 3 C CUST NA 09/11/23 09/12/23
FUEL MACHINE
Segment has been billed on work order - 02

SEGMENT# 4 C INTER NA 09/11/23 09/12/23
REMOVE & INSTALL TRANSMISSION
CORRECTION:
Cut off transmission filter. Checked transmission strainer and differential strainer, looked ok. Drained transmission oil, hydraulic oil and coolant. Pulled out cab. Recovered A/C 3.30 lbs. Pulled out cooler pack and hydraulic tank. Dis-connected hoses and harnesses. Pulled out transmission and washed it. Welded out bearing races in housing and put in parts washer after removing races. Buffed mating

CONTINUED ON PAGE 02

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Branch		
REGINA		
Date: 12/12/23	Time: 22:30:52 (B)	Page: 02
Account No	Phone No	Inv No
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		Salesperson: 94

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER		CAT0014MPB9J00700		
	14M				

surfaces between transmission mounts and frame. Installed universal joint. Cleaned up parts. Installed transmission into machine. Re-installed hydraulic tank and radiator. Connected hydraulic hoses, air lines, fuel lines and coolant lines. Re-filled up coolant, hydraulic oil and transmission oil. Installed 2 side covers and stump pans.

FRT	FREIGHT	2	
LCT38628	HIGHFLEX GM 50M	1	N
1H6227	SEAL-O-RING	2	S
3K0360	SEAL-O-RING	19	S
4J0522-A	SEAL	15	
4J5477	SEAL	15	S
5K9090	O RING	20	S
6J2680	SEAL-O-RING	1	S
6V8397-A	O-RING	20	
6V8398-A	SEAL ORING	20	
6V8400	O RING	5	S
6V9746	SEAL	20	S
7J9108	O RING	20	S
9G2758	LOCKOUT SWITCH	1	N
9H0846	SEAL-O-RING	1	S
9Y8386	GASKET	1	

PARTS
LABOR
SEGMENT TOTAL==>

12000000 50110501

SEGMENT# 5 C INTER NA 09/11/23 09/18/23
RECONDITION TRANSMISSION
CORRECTION:
Dis-assembled transmission and found clutch 3rd had failed.

CONTINUED ON PAGE 03

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REGINA		
Date	Time	Page
12/12/23	22:30:52 (B)	03
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		94

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER		CAT0014MPB9J00700		
	14M				

Completed parts list. Cleaned and buffed parts.
Re-assembled transmission and followed cat procedures.
Replaced all piston clutches, bearings, gaskets and seals.
Also replaced failed pressure disc and plates.

FRT	FREIGHT	2	
1246262	HOSE CLAMP	2	N
1630343	DISC	8	N
1918303	SENSOR	2	N
1918304	SPEED SENSOR GP	3	S
192958	50/50 ELC TOTE	10	
2S0795	GASKET	5	S
208366	T04 SAE 30W 1L	85	
208373	DYNATRANS 10W	13	
209436	5W40 1L SYN	5	
2443114	VALVE GP-MDL	8	S
2468793	SNAP RING	6	N
2468801	SPRING WAVE	2	N
2719038	HOSE	1	N
3T4377	SEAL RING	1	N
3283655	HYD/TRAN FILTER	2	S
3491434	BEARING KIT	1	N
3491435		1	N
TRANSMISSION SEAL KIT			
4426257	WAVE SPRING	6	N
4642399	PISTON	1	N
4663019	PISTON	3	N
4663025	PISTON	2	N
4663030	PISTON	2	N
8E0401	PLATE	8	N
8I1362	CM HOSE	69	N

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER 14M		CAT0014MPB9J00700		

9M7958 CLAMP 2 N

PARTS
LABOR
SEGMENT TOTAL==>

12000000 50110501

SEGMENT# 6 C INTER NA 09/11/23 09/26/23
REPLACE TRANSMISSION COOLER
CORRECTION:
Removed transmission cooler and sent to 3rd party radiator shop to be tested. Upon return re-installed transmission oil cooler with new seals and gaskets.

SUBLETL FLSH&TST COOLER 1
2S0795 GASKET 2 S

PARTS
LABOR
SUBLET
SEGMENT TOTAL==>

12000000 50110501

SEGMENT# 7 C INTER NA 09/11/23 09/26/23
RECONDITION TRANSMISSION PUMP
COMPLAINT:
Remove bearings/bushings.
CORRECTION:
Dis-mantled and reconditioned transmission pump. Changed bearings and seals.

FRT	FREIGHT	1
1M3909	BEARING	4 S
1121574	O RING	1 N
1618068	SEAL	5 N
9M4370	BEARING	2 N

CONTINUED ON PAGE 05

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Date	Time	Page
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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER 14M		CAT0014MPB9J00700		

PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT# 8 C INTER NA 09/11/23 11/21/23
TEST AFTER REPAIR
CORRECTION:
Performed clutch fill calibration and steering sensor calibration. Test drove and checked for leaks. No leaks where found after machine was up to operating temperature and after clutch fill calibration was completed.
SUBLETL TEST ON STAND 1
LABOR
SUBLET
12000000 50110501 SEGMENT TOTAL==>

SEGMENT# 9 C INTER NA 09/11/23 09/27/23
LIFT & BLOCK MACHINE
CORRECTION:
Lifted up machine then blocked the frame. When complete, lifted up machine then unblock frame.
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT#10 C INTER NA 09/11/23 09/27/23
R&I L/H TANDEM WHEELS
CORRECTION:
Installed wheels. Torqued mounts to 1,350 ft/lbs.
LABOR
12000000 50110501 SEGMENT TOTAL==>

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PST No	GST/HST No	
		Salesperson: 94

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER 14M		CAT0014MPB9J00700		

SEGMENT#11 C INTER NA 09/11/23 10/19/23
R&I L/H TANDEM & BRAKES
CORRECTION:
Installed tandems and brakes. Changed oil in both tandems, 204 liters. Connected brake lines.

208366	T04 SAE 30W 1L	204

PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT#12 C INTER NA 09/11/23 09/28/23
R&I L/H FINAL DRIVE (REPLACE SEALS)
CORRECTION:
Removed tires, tandems and final drive housing. Buffed parts. Installed new seals. Re-installed final drive housing and sprockets following cat procedures for installations.

FRT	FREIGHT	2
2G9793	GASKET	2 N
2559331	RING-WEAR	2 N
2669727	GASKET	4 N
3307851	SEAL LIP TYPE	1 N
6G3207	WASHER-THRUS	2 N
9L5650	O RING	1 N

PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT#13 C INTER NA 09/11/23 10/11/23

CONTINUED ON PAGE 07

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REGINA		
Date: 12/12/23	Time: 22:30:52 (B)	Page: 07
Account No	Phone No	Inv No
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PST No	GST/HST No	
		Salesperson: 94

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER 14M		CAT0014MPB9J00700		

INSTALL PUSH PLATE
CORRECTION:
Brought push plate from outside into shop. Buffed mating surfaces. Installed push plate. Tightened mounts to 600 ft/lbs.

1123928	BOLT	8	N
2673507	WASHER-HAND	16	N
8T4001	NUT	8	N

PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT#14 C INTER NA 09/11/23 10/26/23
REPAIR DRAWBAR BALL - REPLACE BOLTS
CORRECTION:
Removed drawbar mounting bolts. Operated machine and moved drawbar to gain access to remove ball.
Note: Ball, cap and adapter were worn out, as a result, needed to be changed with new ones. Changed ball and cap, re-shimmed to spec and re-installed draw bar.

FRT	FREIGHT	3	
2594468	DRAWBAR CAP	1	N
2594469-U	ADAPTER	1	N
6G4896-A	BALL	1	N
9S8892	BOLT 12PT	6	N

PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

****** WORK ORDER TOTALS ******

CONTINUED ON PAGE 08

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PST No	GST/HST No	
		Salesperson: 94

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER 14M		CAT0014MPB9J00700		

	INTERNAL	CUSTOMER
PARTS		
LABOR		
SUBLET		
SHOP SUP INT		
INTERNAL TOTAL		

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RENTAL - SALES - PARTS - SERVICE

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MANITOBA PURCHASES
1810 INDUSTRIAL DRIVE
RM OF SHERWOOD SK S4K 0A6

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INVOICE NUMBER	INVOICE DATE
	13-07-23

WORKORDER NO	W/O OPEN DATE	UNIT NO	ACCOUNT NO	P.O. NO	PAGE
	27-06-23				3

MAKE	MODEL	SERIAL NO	MHRS	GST/HST #: 892135443 RT0001
AA	14M	0B9J00700		QST #: 1021938901 TQ0002

1	288-2789	HOSE A	N 000
		TOTAL PARTS	SEG. 03
		TOTAL LABOR	SEG. 03
6.25		OVERTIME PREMIUM	
1.00		NITROGEN CHARGE	
4.00		LB-R134A	
		TOTAL MISC CHGS	
		SEGMENT 03 TOTAL	

ENVIRONMENTAL

TOTAL BEFORE TAXES:
ONTARIO HST 13%

INVOICE TOTAL: CAD

****
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THE EXPERIENCE YOU DESERVE.PLEASE CONTACT OUR CUSTOMER EXPERIENCE TEAM
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THANK YOU!

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SERVICE CONTACT : (204) 453-4343 DAMIEN GODARD
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Winnipeg MB R2R 2W3

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INVOICE NUMBER	INVOICE DATE
	13-07-23

WORKORDER NO.	W/O OPEN DATE	UNIT NO.	ACCOUNT NO.	PO NO.	PAGE
	27-06-23				1

MAKE	MODEL	SERIAL NO.	M/HRS
AA	14M	0B9J00700	

GST/HST #: 892135443 RT0001
QST #: 1021938901 TQ0002

SEGMENT: 01

TRAVEL TO/FROM 2 MACHINE

TRAVEL.

- TRAVEL TO/FROM MACHINE.
TRAVEL ZONE # 3 - ZONE DE DEPLACEMENT # 3

QTY	ITEM NO.	DESCRIPTION	SOS	UNIT PRICE	EXT. PRICE	TOT. PRICE
		FIRM ALL				
		SEGMENT 01 TOTAL				

SEGMENT: 02

REPAIR SIDESHIFT CYLINDER
MOUNTING

REPAIR SIDESHIFT CYLINDER MOUNTS.

INITIAL CONCERN
- SHIM CENTER SHIFT CYLINDER.
CAUSE OF FAILURE
- WORN.
REPAIR COMMENTS
- REMOVE CAP AND NO SHIMS LEFT. INSERTS WORN.
- INSTALL CAP.
- ORDER PARTS
JULY 1
- REPLACE INSERTS AND SHIM.
- GREASE CAPS AND TEST. O.K.

COMPLETED JUL 19 2023

QTY	ITEM NO.	DESCRIPTION	SOS	UNIT PRICE	EXT. PRICE	TOT. PRICE
4	308-0540	SHIM	N 000			
4	308-0541	INSERT	N 000			
		TOTAL PARTS	SEG. 02			
		TOTAL LABOR	SEG. 02			
.50		OVERTIME PREMIUM				

INVSRV-1-2023-06-01-CD OPX(EB01-07/13/23-01:33 (XUPN02CDS)

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INVOICE NUMBER	INVOICE DATE
	29-06-23

WORKORDER NO.	W/O OPEN DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
	25-05-23				3

MAKE	MODEL	SERIAL NO.	M/HRS	
AA	14M	0B9J00700		GST/HST #: 892135443 RT0001 QST #: 1021938901 TQ0002

- CLEANED MATING SURFACES.
- INSTALLED NEW MOTOR AND REASSEMBLED MACHINE.
- REASSEMBLED MACHINE.
- RAN UP MACHINE AND VERIFIED OPERATION OF SECONDARY STEERING PUMP AND MOTOR.
- CLEARED LOGGED CODE.
- CLEANED WORK AREA.

QTY	ITEM NO.	DESCRIPTION	SOS	UNIT PRICE	EXT. PRICE	TOT. PRICE
1	419-6115	MOTOR-ELEC	N 000			
1	559-3552	VALVE GP-ACT	N 000			
4	KFT303	NONFLAM BRAKECLS	979			

TOTAL PARTS SEG. 03

TOTAL LABOR SEG. 03

SEGMENT 03 TOTAL

ENVIRONMENTAL

TOTAL BEFORE TAXES:
ONTARIO HST 13%

INVOICE TOTAL: CAD

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140 Inksbrook Drive
Winnipeg MB R2R 2W3

ORIGINAL INVOICE

Internet Banking payment accepted at most financial institutions; EFT available - Call your credit contact.
Invoice due 30 days from invoice date. Late payment charges of 1.5% per month (18% annually) will be charged on all past due amounts.

INVSR/4-2023-06-01-CD GPXEP01-0572023-01133 (XUPNSZCDIS)

TOROMONT CAT

Visit our web site at www.toromontcat.com
140 Inksbrook Drive, Winnipeg, MB R2R 2W3 (204) 453-4343

SOLD TO:

EMSCO HOLDINGS LP
MANITOBA PURCHASES
1810 INDUSTRIAL DRIVE
RM OF SHERWOOD SK S4K 0A6

SHIP TO:

INVOICE NUMBER	INVOICE DATE
	29-06-23

WORKORDER NO.	W/O OPEN DATE	UNIT NO.	ACCOUNT NO.	P.O. NO	PAGE
	25-05-23				1

MAKE	MODEL	SERIAL NO.	M/HRS
AA	14M	0B9J00700	

GST/HST #: 892135443 RT0001
QST #: 1021938901 TQ0002

SEGMENT: 01

TRAVEL TO/FROM: 2 MACHINE

TRAVEL.

- TRAVEL TO AND FROM MACHINE.
TRAVEL ZONE # 3 - ZONE DE DEPLACEMENT # 3

QTY	ITEM NO.	DESCRIPTION	SOS	UNIT PRICE	EXT. PRICE	TOT. PRICE
		FIRM ALL				
		SEGMENT 01 TOTAL				

COMPLETED JUL 6

SEGMENT: 02

REPAIR HYDRAULIC LEAK

REPAIR HYDRAULIC LEAK.

INITIAL CONCERN
- HYDRAULIC LEAK.
CAUSE OF FAILURE
- BROKEN FITTING ON LEFT STEERING CYLINDER.
REPAIR COMMENTS
- ORDER PARTS.
- CORRECT FITTING DID NOT SHOW UP.
- FOUND A FITTING THAT WILL WORK FOR NOW IN TOOL ROOM.
- CLEAN AREA AND INSTALL FITING WITH NEW SEALS.
- FILL HYDRAULIC TANK.
- RUN AND CHECK FOR LEAKS. O.K.
- WILL REPLACE FITTING

- CLEAN AREA AND INSTALL CORRECT FITTING.
- RUN AND CHECK FOR LEAKS. O.K.

Charge to

QTY	ITEM NO.	DESCRIPTION	SOS	UNIT PRICE	EXT. PRICE	TOT. PRICE
1	3K-0360	SEAL	S 000			
1	6V-8398	SEAL O RING	S 000			
1	8T-1686	ELBOW	N 000			
3	4739158	TDTO CW 0W20 PAS	946			
		TOTAL PARTS	SEG. 02			

OPKER01-06/29/23-01:33 (XUPN02CUS3)

INVSRV-1-2023-06-01-CD

Payment required upon delivery. Please disregard if invoice already paid.

Thank you. We appreciate your business.

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER 14M		CAT0014MPB9J00700		

SEGMENT# 1 C INTER N/A 01/26/23 01/26/23
PERFORM INCOMING INSPECTION
CORRECTION:
Checked over unit with iPad inspection form, went through all points and noted issues found. Cut filters, nothing found.

LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT# 2 C CUST NA 01/26/23 01/26/23
WASH MACHINE/CLEAN CAB
Segment has been billed on work order - 01

SEGMENT# 3 C CUST NA 01/26/23 01/26/23
FUEL MACHINE
Segment has been billed on work order - 02

SEGMENT# 5 C INTER NA 01/26/23 02/17/23
ADJUST PLAY IN CIRCLE
CORRECTION:
Inspected/checked and test ran circle moldboard. Make minor adjustment to circle. Test, all good.

LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT# 6 C INTER NA 01/26/23 01/31/23
REPAIR BACK UP ALARM
CORRECTION:
Diagnose no back up alarm, unit itself does not work, order

CONTINUED ON PAGE 02

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SERVICE INVOICE

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EM331	14M GRADER		CAT0014MPB9J00700		
	14M				

in back up alarm. Route in harness and mounted back up alarm, hooked up. Test after repair.

FRT	FREIGHT	1	
1028802	RECEPTICLE KIT	1 N	
2139100	BACK UP ALARM	1 N	
			PARTS
			LABOR
12000000	50110501		SEGMENT TOTAL==>

SEGMENT# 7 C INTER NA 01/26/23 01/31/23

REPAIR DIFFERENTIAL OIL LEAK

CORRECTION:

Cleaned pails and drained all the trans/diff oil. Removed leaking hose. Needed to use zip cut disc and cut hose off because it was stuck to the pipe. Put new pipe in the parts washer to get it hot so it would bend better. Installed new hose and installed 2 new hose clamps. Filled up the machine with oil, started machine and checked the oil level. Topped up the oil level to spec. Checked the hose and it was not leaking anymore.

1246262	HOSE CLAMP	2 N	
1713B00101	TENAX 30 BULK	18	
2719038	HOSE	1 N	--- --
			PARTS
			LABOR
12000000	50110501		SEGMENT TOTAL==>

SEGMENT# 8 C INTER NA 01/26/23 01/31/23

REPAIR LIGHTS

CORRECTION:

CONTINUED ON PAGE 03

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SERVICE INVOICE

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EM331	14M GRADER 14M		CAT0014MPB9J00700		

Repaired lights. Found burnt out bulbs, replaced and works.
Also repaired wiring harness to lights, and all lights work.

FRT	FREIGHT	1	
3519918	HALOGEN BULB	2 S	
			PARTS
			LABOR
12000000 50110501		SEGMENT TOTAL==>	

SEGMENT# 9 C INTER NA 01/26/23 01/31/23
REPAIR WINDOW WASHER JET
CORRECTION:
Install new washer pumps, installed new check valve because it was jammed, fixed washer jets on wiper arms, topped up tank with fluid and tested all and is good, re-assembled cab panels and cleaned up cab.

FRT	FREIGHT	1	
WWAF	TURBO POWER W/F	1	
2042581	VALVE AS	2 N	
3059192	NOZZLE WASHER	2 N	
7T8890	PUMP AS	2 N	
8700OC4951	WWF -35	1	
			PARTS
			LABOR
12000000 50110501		SEGMENT TOTAL==>	

SEGMENT#10 C INTER NA 01/26/23 01/31/23
INSTALL NEW EXHAUST CLAMPS
CORRECTION:
Remove old damaged clamps. Installed new exhaust clamps.

3809871	CLAMP	2 N

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PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT#11 C INTER NA 01/26/23 02/01/23
RESEAL L/H LIFT CYLINDER
CORRECTION:
Remove L/H lift cylinder from machine. Disassembled cylinder. Clean, buff and inspect. Polished rod, honed barrel and rinse. Install new seals, assemble cylinder and torque to spec 1400 ft lbs. Test and stamp. Reinstall onto machine.

FRT	FREIGHT	1
1J2859	SEAL	1 N
5H5672	RING	1 N
8D3308	SEAL	1 N
8D4137	SLEEVE	2 N
8D4138	SEAL	2 N
8D4217	SEAL	1 N

PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT#12 C INTER NA 01/26/23 01/31/23
RESHIM LIFT CYLINDER
CORRECTION:
Disassembled L/H yoke, pressed out old bushings and installed all new bushings and seals, re-installed yoke with proper shims and end cap tightened to spec. Test.

LABOR

CONTINUED ON PAGE 05

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EM331	14M GRADER 14M		CAT0014MPB9J00700		

12000000 50110501 SEGMENT TOTAL==>

SEGMENT#13 C INTER NA 01/26/23 02/09/23
SAMPLE ALL FLUIDS ON MACHINE
CORRECTION:
Extract oil sample from engine.
Extract oil sample from transmission.
Extract oil sample from hydraulic tank.
Extract oil sample from left and right tandem.
Extract SOS sample from coolant.
Fill up forms and sent them to laboratory.

320271102	SOS Kit	6

PARTS
LABOR
12000000 50110501 SEGMENT TOTAL==>

SEGMENT#14 C INTER NA 01/26/23 02/09/23
CUT & INSPECT ALL FILTERS
CORRECTION:
Remove/cut and inspect engine oil filter - looks good.
Remove/cut and inspect hydraulic oil filter - looks good.
Remove/cut and inspect transmission oil filter - looks good.
Install engine filter, hydraulic filter and transmission filter with new ones.

FRT	FREIGHT	1
1R1808-N	FILTER	1
3283655-N	FILTER	1
3383540-N	FILTER	1

PARTS
LABOR
CONTINUED ON PAGE 06

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EM331	14M GRADER 14M		CAT0014MPB9J00700		

12000000 50110501 SEGMENT TOTAL==>

SEGMENT#15 C INTER NA 01/26/23 02/10/23
TROUBLESHOOT & REPAIR NO START
CORRECTION:
Checked all fuses to make sure no fuses were blown, found that all the fuses were good. Turned the key and checked for power at the starter, found 24V at the starter. Removed the starter and set up the battery pack to bench test it. while bench testing the starter it had kicked out and spun. Installed it back on the machine and hooked power from the battery pack directly to the starter. Starter did not have enough to turn over the engine. Removed the starter and sent it away to get rebuilt. Installed the starter and tested after being rebuilt and it now turned over the engine and worked properly.

SUBLETL	REPAIR STARTER	1
4H7869-N	GASKET	1

PARTS
LABOR
SUBLET

12000000 50110501 SEGMENT TOTAL==>

SEGMENT#16 C INTER NA 01/26/23 02/24/23
REPLACE CUTTING EDGE
CORRECTION:
Remove serrated cutting edges & set aside. order parts. Buff mating surfaces. Install new cutting edges & torque hardware to spec. Park machine outside shop.

FRT	FREIGHT	1

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM331	14M GRADER		CAT0014MPB9J00700		
	14M				
2J3506		NUT	4	:	
3708685		BRACKET	1		:
5J4773		BOLT	4		
8J9821		EDGE	2		
				PARTS	:
				LABOR	
12000000	50110501			SEGMENT TOTAL==>	

****** WORK ORDER TOTALS ******

	INTERNAL	CUSTOMER
PARTS		
LABOR		
SUBLET		
SHOP SUP INT		
INTERNAL TOTAL		

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SERVICE INVOICE

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EM331	14M GRADER 14M		CAT0014MPB9J00700		

SEGMENT# 1 C INTER N/A 06/27/22 06/22/22
Diagnose & Repair Intermittent Misfire
COMPLAINT:
The unit is intermittently misfiring.
CORRECTION:
-Went the machine was loaded up and getting hot it would pop and sputter intermittently.
-Removed and performed a cylinder cutout test after the machine was hot and found that Cylinder #6 was acting up.
-Lightning stand down for 30 minutes.
-Removed the air box, muffler and valve cover.
-Cleaned off the top of engine from oil and vacuumed out cylinder and cleaned cup.
-Installed the new injector and torqued to spec.
-Installed removed components in reverse order.
-Loaded trim file into machine
-The tech started the machine and tested got it hot (Good).

10R3147	INJECTOR GP-FUEL	1	N
8T0644	BOLT	1	N
			PARTS
			LABOR
50110501		SEGMENT TOTAL==>	

SEGMENT# 2 C INTER NA 06/27/22 08/15/22
Travel to unit

CONTINUED ON PAGE 02

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EM331	14M GRADER 14M		CAT0014MPB9J00700		

LABOR
50110501 SEGMENT TOTAL==>

****** WORK ORDER TOTALS ******

	INTERNAL	CUSTOMER
PARTS		
LABOR		
SHOP SUP INT		
INTERNAL TOTAL		

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SEGMENT# 1 C INTER N/A 04/01/22 03/31/22
PERFORM TA2 INSPECTION
CORRECTION:
Perform full inspection. Noted repairs needed and damages found. Performed all transmission tests on machine outside, took trans clutch pressures as well as pump pressures. Lifted machine and checked trans clutch pressures fwd/ rev with machine turning tires. All pressures on spec with no issues found. Checked diff lock pressures - OK. Checked trans lube pressure - OK. Gave results. Brought unit back into the shop. Removed trans screen, screen was clean. Washed and installed. Removed trans/hyd/eng oil filters and cut open. All very clean. Took samples of trans/hyd/eng/tandems and wheels. Filled out paper work to best of knowledge about machine.

1779343	CAP & PROBE	4
320271102	SOS Kit	7

PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT# 2 C INTER NA 04/01/22 04/26/22
WASH MACHINE/CLEAN CAB
CORRECTION:
Washed machine and cleaned cab after repairs were completed.
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	14M				

SEGMENT# 3 C INTER NA 04/01/22 04/07/22

T/S AND REPAIR LEAKING CIRCLE DRIVE PINION

CORRECTION:

Circle had very bad leak when arrived. To T/S - Removed the motor to be sure the motor seal wasn't damaged pushing hyd oil in, seal was OK. Found steel when removing the motor. Circle drive needed rebuild. Removed the nut and sprocket. Removed mount bolts, attached hoist to circle drive. Lifted out circle drive. Brought to rebuild bay and disassembled. Removed the worm gear and drive gear.

Found all clutch discs extremely worn. Steels OK. Ordered parts for circle drive, new bearing and seals and thrust washers. Installed new bearings on worm and installed, set up preload and rolling torque. Installed shims and retainer. Installed gear and new discs with plates. Installed Belville washer and torqued up, following procedure, set up the end play with shims. Installed cover with new seals. Installed duo-cone seals and sprocket, Installed nut and torqued. Locked washer. Lifted circle drive into place, Installed and torqued mounting bolts. Installed motor and bolts. Filled with 75w90. Tested.

FRT	FREIGHT	1
1B4038	CUP	2 N
1B4046	CONE	2 N
1757896	O RING	1 N
1757905	O RING	1 N
2D6533	O RING	1 S

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EM331	14M GRADER		CAT0014MPB9J00700		
	14M				
2G0339	LOCK NUT		2 S		
3071959	SHIM		2 N		
4214023	CAT SEAL		1 N		
5K5288	SEAL		1 S		
6B7021	SEAL		1 N		
6G5539	GASKET		1 S		
6Y7953	DISC		9 N		
7D8983	SHIM		3 N		
9D5941	WASHER		2 N		

PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT# 4 C INTER NA 04/01/22 04/08/22
REPAIR WINDOW WASHERS
CORRECTION:
T/S washers. Found rocks and dirt in bottom of tank clogging pumps. Removed tank from machine. Cleaned out the tank and re-installed in cab. Filled with washer fluid and tested. Repaired broken switch with plastic welder. Completed

LABOR
50110501 SEGMENT TOTAL==>

SEGMENT# 5 C INTER NA 04/01/22 04/12/22
T/S & REPAIR SMALL OIL LEAKS
CORRECTION:
Small leaks found on oring face hoses. Replaced the old hard orings with new.

LABOR
CONTINUED ON PAGE 04

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SERVICE INVOICE

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EM331	14M GRADER	'	CAT0014MPB9J00700		
	14M				

50110501 SEGMENT TOTAL==>

SEGMENT# 7 C INTER NA 04/01/22 04/06/22
RESEAL FILTER BASE (RHS)
CORRECTION:
Drained coolant & removed hose to filter base. Removed base from engine. Cleaned engine block & filter base assembly. Replaced all o-rings & seals. Re-installed filter & torqued bolts to spec. Reinstalled coolant hoses and filled coolant. Checked for leaks, no leaks.

FRT	FREIGHT	1	
0619455-A	SEAL	1	
1135304	SEAL	2 N	
2274892	GASKET	1 N	
3464897	O RING	1 S	
6V5134	O RING	3 N	
			PARTS
			LABOR

50110501 SEGMENT TOTAL==>

SEGMENT# 8 C INTER NA 04/01/22 04/07/22
T/S & REPAIR COOLANT LEAK FROM HVAC UNIT
CORRECTION:
Removed the seat, removed paneling under seat to access HVAC unit. Pressured up cooling system with regulator. Found coolant leaking from the seat on the shaft of blend valve. Recovered refrigerant. Removed A/C & water lines. Removed the core and put on the bench. Removed the old leaking blend valve. New part was an update, drilled holes for new mount bracket and installed.

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SERVICE INVOICE

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	14M				

Installed new blend valve. Put on elbow pipe. Installed core into cab. Hooked up A/C lines and coolant lines. Installed A/C machine and pulled vacuum to assure no new leaks. Recharged A/C to spec. Installed regulator and pressured up cooling system. Watched for any new leaks on new valve and connections. OK. Installed the covers. Installed cab panels and lifted seat into place. Bolted down. Tested heat and A/C . Both worked as they should.
Completed

1313093	BUSHING	1	N
5212576	VALVE AS	1	N
5222362	KIT VALVE	1	N

PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT# 9 C INTER NA 04/01/22 04/13/22
T/S AND REPAIR NOISY BRAKE ACCUMULATOR
CORRECTION:
Accumulator banged when brakes applied. Both were flat when tested. Hooked up regulator to nitrogen bottle, filled both accumulators to spec (600psi). Double checked pressures. Ran unit and applied brakes, noise is gone. Brake warning light staying off.
Completed

LABOR
50110501 SEGMENT TOTAL==>

SEGMENT#10 C INTER NA 04/01/22 04/06/22
RESEAL PIN PULLER LEAK

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EM331	14M GRADER 14M		CAT0014MPB9J00700		

CORRECTION:
Removed the puller device. Disassembled. Cleaned parts.
Found the pin had peeling chrome, cleaned up best I
could then polished. Installed new seals on housing,
installed pin, installed new seals on piston and installed
on pin, torqued bolt. assembled the housing. While removing
switch it broke in 2. Had to replace the ball switch.
Installed puller onto grader. Hooked up lines and plugs.
Tested puller. OK
Completed

FRT	FREIGHT	1	
2H3931	SEAL	1	S
3E3636	SWITCH ASSEMBLY	1	N
4T8054	SEAL	1	N
4214024	ZIPPY WRAP, MEDIUM DUTY (16.5 MICRON) RE FILL PACK	1	N
7K9204	SEAL	1	N

PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT#11 C INTER NA 04/01/22 04/07/22
R&I LEAKING CYLINDERS
CORRECTION:
Removed wheel lean, circle shift, blade tilt and side shift
cylinders, capped all the lines, washed cylinders.
Reinstalled cylinders back onto machine after repair.
Greased up.

LABOR
CONTINUED ON PAGE 07

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50110501 SEGMENT TOTAL==>

SEGMENT#12 C INTER NA 04/01/22 04/06/22
ADJUST AND REPAIR DRAW BAR BALL
CORRECTION:
Removed draw bar retainer bolts. Slid back to access shims, removed shims. Pulled retainer back into place with desired shims. Torqued bolts to spec. Tested, good.

LABOR
50110501 SEGMENT TOTAL==>

SEGMENT#13 C INTER NA 04/01/22 04/19/22
REPAIR WORN CIRCLE TEETH
CORRECTION:
Found teeth in front of circle badly worn. Cleaned up surfaces. Dropped out front two shoes. Built up worn tooth surfaces. Ground smooth. Installed shoes. Complete.

LABOR
50110501 SEGMENT TOTAL==>

SEGMENT#14 C INTER NA 04/01/22 04/07/22
REPLACE DAMAGED HYDRAULIC LINES
CORRECTION:
Replaced 2 damaged hydraulic lines. Routed properly so damage is not prone to happening again.
Completed

H0126	HOSE ASSEMBLY	1	N
H0127	HOSE ASSEMBLY	1	N

PARTS
LABOR

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50110501 SEGMENT TOTAL==>

SEGMENT#15 C INTER NA 04/01/22 04/06/22
REPLACE RIPPER TOOTH
CORRECTION:
Removed damaged tooth. Installed new tooth with new retainer and pin.
Completed

1140359-A	J350/R350 RETAI	1
6Y0309-A	R300 RIPPER TIP	1
9W2668-A	PIN	1

PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT#16 C INTER NA 04/01/22 04/12/22
ADJUST CIRCLE
CORRECTION:
Performed minor adjustment to circle due to removal of shoes from the welding job. Circle seemed snug when arrived. Shoe wear looked good.
Completed

LABOR
50110501 SEGMENT TOTAL==>

SEGMENT#17 C INTER NA 04/01/22 04/14/22
REPLACE DECALS / INSTALL EMSCO DECALS
CORRECTION:
Removed old decals from engine side doors. Cleaned up surfaces. Installed EMSCO unit decals.

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SUBLETL INSTALL DECALS 1

LABOR
SUBLET
50110501 SEGMENT TOTAL==>

SEGMENT#18 C INTER NA 04/01/22 04/06/22
RESEAL LEAKING CYLINDERS
CORRECTION:
Disassembled cylinders. Cleaned, buffed and inspected. Hone barrels and polished 3x rods. 1x rod went for chrome/rerod. Installed seals, assembled cylinders and torqued to spec 1400 ft/lbs for all the cylinders. Tested and stamped.

SUBLETL	CHROME ROD	1	
UR3120200312	ROD SEAL	1	N
2281778-A	SEAL KIT	1	N
2339205-A	SEAL KIT	1	N
2341949-A	SEAL KIT	1	N
2350355-A	SEAL KIT	1	N
3568331	U CUP SEAL	1	N

PARTS
LABOR
SUBLET
50110501 SEGMENT TOTAL==>

SEGMENT#19 C INTER NA 04/01/22 04/18/22
REPLACE ARTICULATION CYLINDER PINS/BUSHINGS
CORRECTION:
Removed pins, ran unit and retracted each cylinder. Cut and removed the fiber bushings. Cleaned bores and pin.
Installed new fiber bushings with dust seals. Ran unit and

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	14M				

extended cylinders back into position. Installed pins and retainers. Greased up. Completed

FRT	FREIGHT	1	
7K9203	SEAL	4	N
8X5021	BEARING	2	N
			PARTS
			LABOR
50110501		SEGMENT TOTAL==>	

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SERVICE INVOICE

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EM331 14M GRADER CAT0014MPB9J00700
14M
SEGMENT#21 C INTER NA 04/01/22 04/25/22
REPLACE BATTERIES
CORRECTION:
Charged and load tested batteries. Found one was bad and one good. Told to change both. Removed the batteries. Cleaned out the compartment. Lifted in new batteries. Retained with bar. Cleaned up battery cables and installed. Completed

EFB4D	4D 1400 CCA	2 N

PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT#22 C INTER NA 04/01/22 04/21/22
REPLACE FRONT KINGPINS/BUSHINGS
CORRECTION:
Removed wheels. Pulled each pin and removed the spindle housing on each side. Pins and bushings shot on each side (LH/RH). Ordered new pins/bushings and greased seals. Froze pins and bushings. Cut out old bushings and pushed in new bearings. Replaced the grease seals. Replaced one thrust washer. Installed each spindle on axle. Hit in pins and retained. Hooked up drag bar and steer cylinders. Torqued crown nuts. Lowered machine to ground. Completed

2G7387	BEARING	3 N
2G7388	BEARING	2 N
2G8626	WASHER	1 N
2G8741	SEAL RING	4 N
2G8777	SEAL	4 N
2579799	PIN	4 N

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	14M				

5P8890	LIP TYPE SEAL	2	N
8F9516	SEAL	2	N

PARTS
LABOR
50110501 SEGMENT TOTAL==>

SEGMENT#23 C INTER NA 04/01/22 04/28/22

LABOR
50110501 SEGMENT TOTAL==>

SEGMENT#24 C INTER NA 04/01/22 05/25/22
PERFORM 10,000HR SERVICE
CORRECTION:
Performed oil service on tandems, wheels, trans/diff, hyd, and engine. Used 30w from tap for trans/ tandems and wheels. Used 20w for the hydraulics. 5w40 for engine. Replaced all filters with new CAT. Removal and installation of all panels and rock guards.
Completed

AEAFZ0138L	HD GLOB 1L	2	
DMOSZ0045	SYN DEO 5W40	35	
1G8878	FILTER	1	S
1R0762	FUEL FILTER AS	1	
1R1808	ENG OIL FILTER	1	
1U9891	ADDITIVE	3	
293106-990	TRQFRCE SAE 30W	283	

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	14M				
3261644		FILTER AS		1	
3283655		FILTER		1 S	
3383540		ELEMENT		1	
4739158				5 N	
	TDTO OW20 20L PAIL				
				PARTS	
				LABOR	
	50110501			SEGMENT TOTAL==>	

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	INTERNAL	CUSTOMER
PARTS		
LABOR		
SUBLET		
SHOP SUP INT		
INTERNAL TOTAL		

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