



EQUIPMENT MAINTENANCE & SUPPLY CO.

PHYSICAL: 1810 Industrial Drive  
RM of Sherwood, SK S4K 0A6  
306-550-3599 - Office

MAILING: 1810 Industrial Drive  
RM of Sherwood, SK S4K 0A6  
306-522-4033 - Fax

PLEASE REMIT PAYMENT TO:

EMSCO Holdings LP  
1810 Industrial Drive  
RM of Sherwood, SK S4K 0A6

www.emsco.ca

GST/HST Registration: 830341129

Ship To: IN STORE PICKUP

*056-3  
MAY*

Sold To: INTERNAL USE - REGINA  
REGINA SK S4R 8R6

Branch REGINA			*REPRINT*		
Date 03/31/25	Time 19:12:29 (B)	Page 01			
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PST No	GST/HST No				
Salesperson 94					

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
EM442	CATERPILLAR 745C	CAT0745CCTFK00930		
	745C			

SEGMENT# 1 C INTER N/A 01/06/25 01/06/25

PERFORM TA1 INSPECTION & SERVICE

CORRECTION:

Performed TA1 inspection. Removed all drain plugs and filters. Cut filters for inspections. Collected oil samples from front axle, rear axle, center axle, transfer case, transmission, hydraulics, and engine. Lay all filters and plugs on bench for inspection. Performed incoming inspection. Replaced all filters that were removed for inspection. Cleaned all drain plugs after inspection then reinstalled. Added fluids. Bled fuel system and started engine. Checked for leaks. Tested good. Installed new seat cover.

HIGHSCOVER	SEAT COVER	1
1R0749	FUEL FILTER	2
1R1808	OIL FILTER ENG	1
1328876	FILTER HYD	2 S
320271102	SOS Kit	7
3261643	F/W SEP FILTER	1
5715253	TRANS FILTER	2 N

PARTS  
LABOR

17030001

SEGMENT TOTAL==>

SEGMENT# 2 C INTER NA 01/06/25 01/09/25

WASH MACHINE/CLEAN CAB

CORRECTION:

Washed machine and cleaned operator cab upon arrival. Once guards were removed, washed all mud packed into rad, engine

CONTINUED ON PAGE 02

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SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
EM442 CATERPILLAR 745C CAT0745CCTFK00930
745C

and under cab. Rewashed unit following repairs. Wiped down the cab and windows. Installed an air freshener. Removed and pressure washed floor mats. Reinstalled floor mats.

17030001

LABOR
SEGMENT TOTAL==>

SEGMENT# 3 C INTER NA 01/06/25 01/30/25
CALIBRATE TRANSMISSION

CORRECTION:

Had Finning come over and perform full calibration and inspection of transmission.

ADDITIONAL DESCRIPTION:

\*\*Finning advised no charge\*\*

17030001

LABOR
SEGMENT TOTAL==>

SEGMENT# 4 C INTER NA 01/06/25 01/16/25
PERFORM BEARING ROLL IN

CORRECTION:

Drained oil. Removed pan and plate. Removed pump and piping. Washed all parts. Cleaned/buffed block surfaces. Removed 2-6 mains. Rolled out bearings. Removed 2 rods at a time. Installed new STD bearings. Installed caps. Torqued bolts to spec following CAT procedure (52ftlb plus 60' turn). Did mains 1-6. Slid in upper, installed lower in cap and installed cap one at a time. Torqued to 190ftlb then did 120' turn, repeated for other 5 mains. Removed 1/7. Washed parts. Slid in upper, installed lower in cap and installed cap. Repeated for 7 and torqued to spec. Installed oil pump. Glued gasket on spacer plate. Lifted plate in

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SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
EM442 CATERPILLAR 745C CAT0745CCTFK00930
745C

position and torqued. Installed piping and suction.
Installed gasket on pan and installed on machine. Torqued
bolts and hooked up level sensor. Poured in new 5W40 engine
oil. Ran machine and checked for leaks.

FRT FREIGHT 1
2531752 THRUST PLATE 2 S
2613450 BEARING ROD 12 S
3178766-A MAIN BEARING 7
3535065-A GASKET 2 M
5P5846-A O-RING 1
5P8068 SEAL-O-RING 1 S

PARTS
LABOR

17030001

SEGMENT TOTAL==>

SEGMENT# 5 C INTER NA 01/06/25 01/16/25
INSPECT AND REASSEMBLE PUMP

CORRECTION:

Disassembled pump. Inspected housings, gears, and shafts.
All have minimal wear. Reassembled pump, primed with oil.

LABOR

17030001

SEGMENT TOTAL==>

SEGMENT# 6 C INTER NA 01/06/25 01/20/25
RESEAL BOTH STARTERS

CORRECTION:

Removed starters to be resealed. Had issue with bolts on 1
starter. Washed area and starters. Disassembled, cleaned and
resealed. Cleaned off gasket and installed new gasket.
Lifted each into place. Installed bolts and wiring.

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SERVICE INVOICE

Table with columns: STK#/FLEET#, HRS, PIN/EIN, WARRANTY DATE, HRS. Includes items like O RING SEAL, SEAL, GASKET and a PARTS LABOR SEGMENT TOTAL.

SEGMENT# 7 C INTER NA 01/06/25 01/20/25

SERVICE ALL FLUIDS

CORRECTION:

Drain and replace all fluids on truck. (filters done on TA1).

- Differentials- 191L
Final Drives- 31L
Transmission and Transfer Case- 90L
Brake Cooling- 74L
Hydraulics- 136L
Engine- 53L
Coolant- 89.5L

Table listing materials and quantities: BULK 5W40 (57), FREIGHT (1), W/W FLUID (1), ADDITIVE (1), 50/50 ELC TOTE (112), T04 SAE 30W 1L (346), DYNATRANS 10W (174), SYN 5W40 1L (9), TRQFRCE 10W BUL (65), ADDITIVE (1 N).

PARTS

CONTINUED ON PAGE 05

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SERVICE INVOICE

STK#/FLEET# EM442, HRS 17030001, PIN/EIN CAT0745CCTFK00930, WARRANTY DATE 01/06/25 01/23/25, HRS, LABOR, SEGMENT TOTAL==>

SEGMENT# 8 C INTER NA, REPAIR L/H MID WHEEL LEAK

CORRECTION:

Removed tire. Removed guards. Removed brake lines and cooling lines from spindle. Unbolted wheel GP and lifted off using a comealong. Disassembled the wheel group. Wheel bearings and final drive carrier damaged. Removed hub from brake GP. Removed cover. Removed and washed all brake discs and plates and hung for reuse. Removed old duo cones and washed all parts. Installed new bearings in hub. Installed new duo cones in hub and brake housing. Lifted and lowered brake housing onto wheel hub. Resealed the piston and installed. Installed dampers, discs and plates. Installed springs and brake adjusters. Installed o ring seals and both inner duo cones for brakes. Re-bearinged spindle and lifted in place. Held unit together and rotated to opposite end. Installed the ring gear. Set up wheel preloaded with shim pack following proper CAT procedure. Got good used complete carrier from used parts. Disassembled and washed to make sure ok. Assembled the used final and installed in wheel. Torqued to spec. Lifted Wheel GP onto truck and bolted up, torqued bolts. Hooked up brake and cooling lines. Installed guards. Filled final drive with 30W. Lifted wheel/tire into position. Torqued lug nuts to 400lb/ft. Checked machine for leaks.

FRT 0328970, FREIGHT O RING, 2, 3 N, CONTINUED ON PAGE 06

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SEGMENT# 9 C INTER NA 01/06/25 01/23/25

REPLACE BELT

CORRECTION:

Removed panel. Removed cracking belt. Installed new. Reinstalled panels.

3319604 BELT 1 N

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**SERVICE INVOICE**

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
EM442		CATERPILLAR 745C	CAT0745CCTFK00930	
		745C		
			PARTS	
			LABOR	
	17030001		SEGMENT TOTAL==>	

SEGMENT#10 C INTER NA 01/06/25 01/23/25  
RESEAL OUTPUT SEAL  
CORRECTION:  
Removed drive shaft. Removed retainer housing and yoke assembly. Disassembled and washed. Bearings ok. Replaced seal with new and orings. Reassembled and torqued preload nut to 142 ft/lbs. Locked with set screws. Installed assembly in differential. Torqued mount bolts. Installed driveshaft and torqued bolts.

2934503	SEAL LIP TYPE	1 N	
5H3252	O RING	1 N	
6U1989	BREATHER	1 N	
			PARTS
			LABOR
			SEGMENT TOTAL==>

17030001

SEGMENT#11 C INTER NA 01/06/25 01/23/25  
REPLACE AIR CLEANER LID  
CORRECTION:  
Removed the damaged lid. Installed new air cleaner lid.

1398883	COVER AS	1 N	
			PARTS
			LABOR
			SEGMENT TOTAL==>

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SEGMENT#12 C INTER NA 01/06/25 01/23/25

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SERVICE INVOICE

STK#/FLEET# EM442, CATERPILLAR 745C, HRS, PIN/EIN CAT0745CCTFK00930, WARRANTY DATE, HRS

RESEAL ACCESSORY DRIVE COVER

CORRECTION:

Removed cover and o ring. Cleaned surfaces. Installed new o ring and the plate. Torqued bolts.

7J6285 SEAL 1 N PARTS LABOR 17030001 SEGMENT TOTAL==>

SEGMENT#13 C INTER NA 01/06/25 01/23/25

REPLACE MASTER DOOR LATCH

CORRECTION:

Removed damaged latch. Installed new latch.

1876156 PANEL LATCH 1 N 70.63 PARTS LABOR 17030001 SEGMENT TOTAL==>

SEGMENT#14 C INTER NA 01/06/25 01/23/25

CLEAN BATTERIES

CORRECTION:

Removed panel. Removed each clamp and cleaned with post cleaner. Used electrical grease on clamps and installed. Cleaned and buffed bolts. Reinstalled panel.

LABOR 17030001 SEGMENT TOTAL==>

SEGMENT#15 C INTER NA 01/06/25 01/31/25

TOUCH UP PAINT & DECAL

CORRECTION:

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**SERVICE INVOICE**

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EM442	CATERPILLAR 745C 745C	CAT0745CCTFK00930		

Cut off and removed all number signage from machine. Cleaned and degreased machine. Sanded areas for paint. Prepped and painted parts of machine. Replaced any panels that were damaged and repaired some panels. Replaced all machine decals.

1853794	MUDFLAP	2	N
3914780	SURROUND AS	1	N
4255792	FENDER	1	N
4255793	FENDER	1	N
745CDK	DECAL KIT	1	N

17030001	PARTS LABOR	SEGMENT TOTAL==>
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SEGMENT#16 C INTER NA	01/06/25 01/07/25
R&I GUARDS & STUMP PANS	

CORRECTION:  
Removed stump pan and rear guard. Cleaned all guards. Once repairs complete, reinstalled. Removed all damaged panels to be repaired.

FRT	FREIGHT	2	
0897960	WASHER	20	N
2167352	SCREW	2	N
3T0851	LOCK NUT	20	N
5900195	YELLOW SPRAY	2	

17030001	PARTS LABOR	SEGMENT TOTAL==>
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SEGMENT#17 C INTER NA	01/06/25 03/17/25
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EM442	CATERPILLAR 745C 745C	CAT0745CCTFK00930		

ADJUST HOOD  
CORRECTION:

Loosened hood and some panels. Adjusted everything to fit with each other and tightened. Tightened up and lubed linkage so it would open and close.

17030001

LABOR  
SEGMENT TOTAL==>

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*  
INTERNAL CUSTOMER

PARTS  
LABOR  
SHOP SUP INT  
INTERNAL TOTAL

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