



Lethbridge
4110 9th AVE NORTH
LETHBRIDGE, AB T1H 6L9
P: (403) 327-7611

BODYSHOP
4110 9 Avenue North
Lethbridge, AB T1H 6L9
P: (403) 327 7611

SERVICE INVOICE: R103009158:01

ESTIMATE: R103009157:01

Tag Number:

License Plate Number:

P04-1

[REDACTED]

[REDACTED]

DATE INVOICE		SALES TYPE		ADVISOR		TERMS		PO #	
4/3/2025		SRET		3307		NET30		T6	
YEAR	MAKE	MODEL	VIN	CUSTOMER UNIT #	ENGINE HOURS	IN SERVICE	Component Serial #	ODOMETER	
2018	WESTERN STAR/ALCONVENTIONAL	5KKHALCK2JPJE5087		T6	0			163343	

Sold Operations

JOB #1 MILEAGE PLEASE SEND VIA TEAMS CURRENT MILEAGE, ENGINE HOURS AND VERIFY VIN FOR UNIT

COMPLAINT PLEASE OBTAIN CURRENT MILEAGE & ENGINE HOURS FOR UNIT
CAUSE
CORRECTION

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE

Prepay: Parts: Labor: Misc: Sublet:

JOB #2 EA EXPRESS ASSESSMENT (COMPLIMENTARY EA TRUCK INSPECTION)

COMPLAINT EXPRESS ASSESSMENT
CAUSE
CORRECTION

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE

Prepay: Parts: Labor: Misc: Sublet:

JOB #3 EA - 3 EXPRESS ASSESSMENT LB ~

COMPLAINT EXPRESS ASSESSMENT LB ~ DIAGNOSE & ADVISE UNIT GETTING STUCK IN REVERSE (DRIVER HAS TO SHUT OFF UNIT & THEN UNIT WILL GO INTO REVERSE)
CAUSE WIRING ISSUE
CORRECTION HOOKED UP TO TCM AND FOUND DTC P0842 TRANSMISSION FLUID PRESSURE SWITCH 1 CIRCUIT LOW ACTIVE, TOOK SAMPLE OF OIL AND FOUND OIL BLACK, HOOKED UP BREAKOUT HARNESS IN BETWEEN TCM AND HARNESS, WHEN INSTALLED BREAKOUT HARNESS CODE WENT AWAY AND WHEN SELECTING REVERSE PS1 IS DISPLAYED AS PRESSURIZED, PLACED JUMPER WIRE BETWEEN PIN M AND K ON BYPASS CONNECTOR ON TCM SIDE AND PS1 SWITCHED TO EXHAUSTED, RECONNECTED BYPASS CONNECTOR AND REMOVED 20 PIN CONNECTOR ON TRANS AND TESTED FOR SHORTS FROM PIN 77 TO ANY OTHER WIRE AND NONE FOUND, SINCE CODE CLEARED AND CANT GET TRANS TO ACT UP AGAIN WILL TAKE FOR ROAD TEST. WILL RECOMMEND OVERLAY AS THAT IS THE COMMON CAUSE FOR INTERMITTENT FAULT

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
3.00	LABOR EA - 3	EXPRESS ASSESSMENT LB ~ DIAGNOSE & ADVISE UNI		479.85

Prepay: \$0.00 Parts: \$0.00 Labor: \$479.85 Misc: \$0.00 Sublet: \$0.00 \$479.85

[REDACTED]

[REDACTED]

Sold Operations (Cont.)

JOB #4 13-0 AIR COMPRESSOR

COMPLAINT DIAGNOSE & ADVISE AIR LEAK UNDER RHS OF CAB
 CAUSE RUBBED THROUGH AIR LINE FROM RUSTY P CLAMP.
 CORRECTION CUT BACK BUNDLE AIR LINES AND REMOVED P CLAMP, FOUND BLACK AIR LINE WAS RUBBING ON RUSTY P CLAMP, CUT HOLE OUT AND INSTALLED 3/8" UNION ON AIR LINE AND SECURED WITH NEW P CLAMP AND ZIPTIES, CHECKED FOR LEAKS LOOKD GOOD.

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
0.75	LABOR 13-0	DIAGNOSE & ADVISE AIR LEAK UNDER RHS OF CAB		119.96
1.00	103X/N79L-150	FRAME CLAMP 1-1/2 IN	2.96	2.96
1.00	103X/1462-6	FITTING	5.85	5.85

Prepay: \$0.00 Parts: \$8.81 Labor: \$119.96 Misc: \$0.00 Sublet: \$0.00 \$128.77

JOB #6 CVE07 ELECTRONIC SYSTEMS

COMPLAINT RUN OVERLAY FOR FAULTY TRANSMISSION WIRING
 CAUSE OPEN IN WIRE 177
 CORRECTION REMOVED 80 PIN TCM CONNECTOR AND 20 PIN TRANS CONNECTORS, PULLED PIN 77 OF 80 PIN CONNECTOR AND PIN 3 OF 20 PIN CONNECTOR AND HEAT SHRINK ENDS OF WIRE 177, INSTALLED JUMPER WIRE AND TUCKED IT UNDER LOOM AND TAPED AND ZIP TIED WHERE WONT RUB, CRIMPED PINS ON ENDS OF WIRE AND INSTALLED IN CONNECTORS, REINSTALLED CONNECTORS AND NO CODES, CLEARED STORED CODES LOOKS GOOD.

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
3.00	LABOR 154	RUN OVERLAY FOR FAULTY TRANSMISSION WIRING		479.85
15.00	103D/TYC DCT110HIR	TIE STRAP	2.68	40.20
2.00	103D/23-13211-411	CONNECTOR-TERM,MALE,M1.6,1-2(1	4.00	8.00

Prepay: \$0.00 Parts: \$48.20 Labor: \$479.85 Misc: \$0.00 Sublet: \$0.00 \$528.05

JOB #7 CO SERVICE CALL OUT

COMPLAINT SERVICE CALL OUT TO BARRHILL MAINLOT FOR TRANSMISSION CODED AGAIN.
 CAUSE POSSIBLE FAILED TCM
 CORRECTION 3301
 - 90 KM ONE HOUR AND 30 MINUTES TRAVEL
 CONNECTED WITH ALLISON FOUND FAULT CODE 845 FLUID PRESSURE SWITCH 1 CIRCUIT FAILED LOW. VERIFIED THAT NEWLY INSTALLED OVERLAY WAS GOOD, TESTED FRON TCM 80 IN CNNECTOR PIN 77 TO 20 PIN PIN 3. VISUALLY INSPECTED REMAINDER OF HARNESSS. PLACED UNIT INTO GEAR AND MONITORED PRESSURE SOLENOID, CHANGING FROM PRESSURIZED TO NON-PRESSURIZED. INSTALLED TEST TCM
 **** NO CHARGE LABOUR FOR REPEAT VISIT ***

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
0.00	LABOR CO	SERVICE CALL OUT		0.00
1.00	103A/29556884	TRANS CTR	1,999.38	1,999.38
1.00	103A/29556884-CORE	TRANS CTR CORE	172.50	172.50
-1.00	103A/29556884-CORE	TRANS CTR CORE	172.50	-172.50

Prepay: \$0.00 Parts: \$1,999.38 Labor: \$0.00 Misc: \$0.00 Sublet: \$0.00 \$1,999.38



Sold Operations (Cont.)

JOB #8 342-1045E TRANS DIAGNOSTICS

COMPLAINT DIAGNOSE FOR CHECK TRANSMISSION LIGHT ON WITH NEW CODE SINCE TCU SWAPPED.

CAUSE TCM FAILED

CORRECTION 3331

-CONNECTED COMPUTER TO TRUCK AND LOOKED UP TRANNY CODES

3337-

- CODE P0642 CAME ACTIVE FOR THE CUSTOMER WITH THE TEST TCM

- WENT THROUGH THE T/S FOR THIS CODE

- CONNECTED THE BREAK OUT BOX AND DISCONNECTED THE TRANS 20 PIN CONNECTOR

- TESTED PINS 12 AND 58 TO ALL OTHER PINS ON THE TCM 80 PIN CONNECTOR AND GROUND, NO CONTINUITY

- PLUGGED IT INTO THE TCM AND KEY'D ON, TESTED PINS 12 AND 58 FOR VOLTAGE, HAVE 5V, GOOD.

- TURNED KEY OFF AND DISCONNECTED FROM TCM, TESTED BOTH PINS TO THEIR RESPECTIVE PINS ON THE TCM 20 PIN, PINS 16 AND 19, UNDER 1 OHM RESISTANCE AND BOTH HOLD A LOAD USING A HEADLIGHT WITHOUT ISSUE.

- AS THIS POINT WE CAN TRY ANOTHER TEST TCM AND SEE HOW IT GOES.

- INSTALLED ANOTHER TCM AND PROGRAMMED IT.

*** NO CHARGE LABOUR ***

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
0.00	LABOR 342-1045D	TRANS DIAGNOSTICS		0.00
0.00	LABOR 126	DIAGNOSE AND ADVISE TRANSMISSION FAULTS		0.00

Prepay: \$0.00 Parts: \$0.00 Labor: \$0.00 Misc: \$0.00 Sublet: \$0.00 \$0.00

JOB #9 26-0 TRANSMISSION

COMPLAINT DIAGNOSE & ADVISE - ORIGINAL CODES ACTIVE AGAIN, SINCE NEW TCM INSTALLED REMOVE VALVE BODY & CONTINUE DIAGNOSIS

CAUSE FAILED TRANSMISSION

CORRECTION 3337-

- HOOKED UP THE OIL PRESSURE GAUGE PACK AND CHECKED THE PRESSURES OF EACH CLUTCH. CLUTCH 5 WAS ONLY SHOWING 110 PSI, WAY BELOW MAIN PRESSURE AND BELOW SPEC.

- ALL OTHER CLUTCHES SHOWED THE SAME PRESSURE AS MAIN WHICH WAS WITHIN SPEC

- LIFTED UNIT UP AND DRAINED THE TRANS OIL

- REMOVED THE FILTERS

- DISCONNECTED THE 20 PIN CONNECTOR AND UNBOLTED THE CHANNEL PLATE

- DROPPED THE CHANNEL PLATE/VALVE BODY DOWN, THE HARNESS HAD SEIZED IN THE HOUSING AND BROKE DURING REMOVAL

- DRAINED THE REMAINING OIL FROM THE CHANNEL PLATE

- REMOVED THE INTERNAL FILTER AND INSPECTED, SIGNS OF CLUTCH MATERIAL.

- USED SHOP AIR AND ACTUATED CLUTCH 3,4,5. CLUTCH 3 AND 4 MOVED WITH THE SHOP AIR AND HELD THE PRESSURE, #5 DIDN'T MOVE WHEN AIR WAS APPLIED AND ALL THE AIR WAS VENTED INTO THE CLUTCH PACK.

- TRANSMISSION WILL NEED REBUILT OR A RETRANS WILL NEED INSTALLED.

- GOT THE CHANNEL PLATE/VALVE BODY READY TO BE REINSTALLED.

- REINSTALLED THE CHANNEL PLATE AND VALVE BODY FOR TRANS REMOVAL.

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
4.40	LABOR 26-0	DIAGNOSE & ADVISE - ORIGINAL CODES ACTIVE AGA		703.78

Prepay: \$0.00 Parts: \$0.00 Labor: \$703.78 Misc: \$0.00 Sublet: \$0.00 \$703.78



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Sold Operations (Cont.)

JOB #11 TOW TOWING

COMPLAINT TOWING

CAUSE

CORRECTION TOWING UNIT OUT OF SHOP AWAITING FOR PARTS TO ARRIVE

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
1.00	3-3153	AGGRESSIVE TOWING AND RECOVERY	125.00	125.00
Prepay: \$0.00 Parts: \$0.00 Labor: \$0.00 Misc: \$0.00 Sublet: \$125.00				\$125.00

Sold Operations (Cont.)

JOB #12 26-0

TRANSMISSION

COMPLAINT

REMOVE AND REPLACE TRANSMISSION

CAUSE

C5 CLUTCH FAILED

CORRECTION

2025-03-20 17:45:15

3340 - REMOVED BOTH FRONT FENDERS FOR ACCESS, REMOVED SKIRT BELOW DOOR, HAD TO REMOVE BLOCK HEATER CORD, BLOCK HEATER CORD WAS SEIZED IN PLACE AN EXTRA 30 MINUTES WAS NEEDED TO UNSEIZE CORD AND MOVE IT BACK AND FORTH TO FREE IT IN IT'S HOUSING, STARTED REMOVING ELECTRICAL, EXTRA TIME WAS NEEDED DO TO REMOVED BRACKETS HOLDING ELECTRICAL CAUSE IT WAS LIMITED ACCESS ON TOP OF TRANSMISSION.

2025-03-21 13:44:50

3340 - HAD TO CHISEL OUT HARDWARE FOR ENGINE MOUNTS, TRIED REMOVING HARDWARE, HEADS OF BOLTS WERE HALF RUSTED OFF,

2025-03-22 07:51:26

3340 - HAD TO USE AN EXTRACTOR TO GET GRIP TO HOLD THE TOP OF THE BOLT WHILE REMOVING THE NUTS, REMOVED DRIVE SHAFT AND STEADY BEARING, REMOVED PLUG FOR TORQUE CONVERTER HARDWARE, REMOVED TORQUE CONVERTER HARDWARE, HAD TO REMOVED SKIRT ON PASSENGER SIDE, HAD TO REMOVE EXHAUST PIPE FROM TURBO TO STACK TO GET ENOUGH ROOM, REMOVED TOP HARDWARE FOR BELL HOUSING, EXTRA TIME WAS NEEDED AS FOR THE BOLTS DIRECTLY BEHIND MOUNTS HAD TO USE SMALL WRENCH AND COULD ONLY DO SMALL MOVEMENTS TO REMOVE BOLTS, REMOVED TRANSMISSION COOLER LINES AND CAPPED OFF, ZIP TIED COOLER LINES OUT OF THE WAY, REMOVED VARIOUS HYDRAULIC LINE BRACKETS AND MOVED THEM OUT OF THE WAY, INSTALLED TRANSMISSION JACK UNDER TRANSMISSION, REMOVED REST OF BELL HOUSING HARDWARE, LOTS OF TIME WAS NEEDED TO GET TRANSMISSION OUT AS THERE WAS NO ROOM BETWEEN ALL THE LINES AND THE CROSS MEMBER, REMOVED BRACKETS FOR BATTERY CABLES, TILTED TRANSMISSION AT MAX ANGLE, STILL DID NOT HAVE ENOUGH CLEARANCE, HAD TO REMOVE ENGINE MOUNTS OFF OF TRANSMISSION, HARDWARE WAS HEAVILY CORRODED AND COULD NOT FIT A SOCKET ON IT, HAD TO USE TORCH, COVERED ALL HYDRAULIC LINES FUEL LINES AND ELECTRICAL, CAREFULLY SHAVED THE HEADS OF THE BOLTS OFF ON BOTH SIDES OF TRANNY, HAMMERED MOUNTS OFF LOWERED TRANSMISSION TO GROUND, INSTALLED SUPPORT CAINS ON ENGINE, LIFTED TRUCK WITH WHEEL LIFTS, HAD TO LIFT SMALL AMOUNTS WHILE PRYING HYDRAULIC LINES OUT OF THE WAY EACH TIME, ROLLED TRANSMISSION OUT FROM UNDER TRUCK,

2025-03-24 12:42:57

3340- TRANSFER PARTS FROM OLD TRANSMISSION TO NEW TRANSMISSION, EXTRA TIME WAS NEEDED TO USE TORCH TO CUT THE HARDWARE OFF OF THE ENGINE MOUNT OFF OF THE LH SIDE OF THE TRANSMISSION,

THE BOLT HOLES FOR MATING THE TRANSMISSION HAD DAMAGED THREADS, REPAIRED THREADS IN HOLES, INSTALLED TRANSMISSION, EXTRA TIME WAS NEEDED TO GET TRANSMISSION IN AS THERE WAS LIMITED ROOM, TORQUED HARDWARE, RE-INSTALLED ALL PARTS PREVIOUSLY REMOVED TORQUED ALL HARDWARE, EXTRA TIME WAS NEEDED TO INSTALL PASSENGER SIDE FENDER AS IT WAS BENT HAD TO USE LARGE CLAMPS TO GET TO BEND BACK FAR ENOUGH TO PUT HARDWARE IN, FILLED WITH OIL, WASHED UNIT, TOOK ON ROAD TEST, CHECKED FOR LEAKS, ALL GOOD, THERE WAS AN ACTIVE CODE (REPAIRED ON DIFFERENT LINE), AND THE TRANSMISSION OIL TEMP GAUGE WAS NOT WORKING PARTS ARE ON ORDER AND UNIT WILL RETURN FOR THAT REPAIR.

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
20.00	LABOR 26-0	REMOVE AND REPLACE TRANSMISSION		3,199.00
1.00	103A/ALI 29572129	4700RDS_P RETRANS	23,408.75	23,408.75
1.00	103A/ALI 29572129-CORE	4700RDS_P RETRANS CORE	9,425.00	9,425.00
1.00	FRT	FREIGHT	150.00	150.00
2.00	103D/HUN 12004 3402	MOUNT RUBBER UPPER	17.10	34.20
4.00	103T/M17430	MOTOR MOUNT BUSHING	10.24	40.96
4.00	103D/23-09444-400	SCREW-CAP,HEX,5/8-11 X 4.00,GR	9.28	37.12
4.00	103D/23-13833-110	NUT-HEX,PT,5/8-11,GR C,ZN/AL	2.78	11.12
8.00	103D/23-09114-000	WASHER-0.69X1.31X.177,YLW ZN,S	3.20	25.60
1.00	103D/DDE 23519651	SEAL	102.71	102.71

Sold Operations (Cont.)

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
2.00	103S/MID 5845004-1	BRAKE CLEAN SPRAY CAN	13.53	27.06
6.00	LABOR 103- SEIZED	EXTRA TIME FOR DEALING WITH SEIZED/BROKEN CO		959.70
8.00	103X/FAS ZHNM10BC 16	16MM GR10 BLK CRS NUT	1.20	9.60
8.00	103X/FAS ZFWMS 16	16MM STD PLATED FLAT WASHER	0.44	3.52
8.00	103X/ZCSM10BC-16-35	16X35MM 10.9	4.07	32.56
25.00	103D/GRO 85 6029	HEAVY DUTY TIE WRAP, 15 1/4 *D	0.92	23.00
4.00	103D/23-09444-400	SCREW-CAP,HEX,5/8-11 X 4.00,GR	9.28	37.12
2.00	LABOR 26-0	FLUSH TRANSMISSION LINES.		319.90
1.00	103D/TCX AMS013	3	22.52	22.52
1.00	103D/BRZ VT10588A02 3AR B	CLAMP-V BAND,TURBO,HOSE,5.88IN	29.84	29.84
2.00	103X/0908959	TRANSYN TES668 20L	287.00	574.00
2.00	20L	GOVERNMENT EHC FEE 20L	3.40	6.80
4.00	103D/GT 3230 1	HOSE, SIL HTR	14.30	57.20
-1.00	103A/ALI 29572129-CORE	4700RDS_P RETRANS CORE	9,425.00	-9,425.00
	c	NEW SERIAL # 9430021076		

Prepay: \$0.00 Parts: \$24,476.88 Labor: \$4,478.60 Misc: \$156.80 Sublet: \$0.00 \$29,112.28

JOB #13 YMOVE PERFORM YARD MOVE / TOW

COMPLAINT PERFORM YARD MOVE / TOW
 CAUSE UNIT NOT ABLE TO MOVE UNDER ITS OWN POWER
 CORRECTION 3340 - TOW TRUCK NOT AVAILABLE AT THIS TIME. PERFORMED YARD MOVE, BROUGHT SERVICE TRUCK OUT TO UNIT, DISCONNECTED COMPRESSOR LINE AND INSTALLED ADAPTER FILLED UNIT WAS AIR FROM YARD TRUCK, REMOVED FRONT PLATE TO ATTACH STRAP, TOWED UNIT IN

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
1.00	LABOR YMOVE	PERFORM YARD MOVE TO TOW IN DISABLED UNIT OR		159.95

Prepay: \$0.00 Parts: \$0.00 Labor: \$159.95 Misc: \$0.00 Sublet: \$0.00 \$159.95

JOB #16 154 ELECTRICAL AND ELECTRONIC SYSTEM REPAIRS

COMPLAINT REPAIR FOR ENGINE SPEED SENSOR FAULT CODE
 CAUSE OPEN IN HARNESS FOR ENGINE SPEED SENSOR
 CORRECTION 3340 - HOOKED UP WITH ALLISON TO RETRIEVE FAULT CODES FOUND FAULT P0725 ACTIVE FOR OPEN IN ENGINE SPEED CIRCUIT, SEARCHED UP WIRING DIAGRAM, CHECKED RESISTANCE OF CIRCUIT FOUND WIRE WITH OUT OF LIMITS READING, WIGGLE TESTED HARNESS FOUND SPOT WHERE IT GAVE READING, WIRE WAS BROKEN, REMOVED OLD PIGTAIL, INSTALLED WIRE EXTENSIONS ON NEW PIGTAIL INSTALLED NEW PIG TAIL, SECURED HARNESS, RE-CHECKED MEASUREMENTS, ALL GOOD, RE-ASSEMBLED WIRING, HOOKED UP WITH ALLISON AND DELETED CODES.

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
1.75	LABOR 154	REPAIR FOR ENGINE SPEED SENSOR FAULT CODE		279.91
1.00	103D/ABP N54 CC 650 090	2 POS FEMALE CONN KIT SINGLE O	21.76	21.76

Prepay: \$0.00 Parts: \$21.76 Labor: \$279.91 Misc: \$0.00 Sublet: \$0.00 \$301.67



Sold Operations (Cont.)

JOB #17 342-1045 TRANS DIAGNOSTICS

COMPLAINT INSPECT FOR NO TRANS TEMP READING
 CAUSE FAILED SENSOR AND GAUGE
 CORRECTION INSPECTED FOR TRANS TEMP NOT READING. RAN UNIT UP TO TEMP AND FOUND GOOD READING THROUGH ALISON (INTERNAL TEMP SENSOR).NO READING ON MECHANICAL GAUGE. LOOKED UP SCHEMATICS FOR TRANS TEMP SYSTEM. REMOVED EYELET FROM THE EXTERIOR TEMP SENSOR ON TRANSMISSION COOLER LINE. REMOVED DASH PANNEL TO ACCESS BACK OF GAUGE. REMOVED WIRE AT GAUGE AND FOUND GOOD CONTINUITY/ LOAD TESTED GOOD. SHORTED SIGNAL WIRE TO GROUND AND FOUND GAUGE TO SPIKE. REMOVED AND REPLACED TEMP SENSOR WITH ONE WE HAD IN STOCK. RAN UNIT UP TO TEMP AGAIN AND FOUND STILL NO READING FROM GAUGE. SENSOR IS NOT LIKE FOR LIKE AND CANNOT CROSS REFERENCE WITH ALISON P#. FOUND GOOD POWER AND GROUND AT THE GAUGE ITSELF. COMPARED WIRE POSITIONS ON SISTER TRUCK IN LOT AND FOUND POWER AND SIGNAL WIRES WERE SWAPPED. SWAPPED WIRES TO ORIGINAL CORRECT POSITION AND FOUND STILL NO READING WHEN UNIT IS WARM. WITH KEY OFF GAUGE SITS READING, ONCE KEY ON GAUGE DROPS OUT. SUSPECT ISSUE WITH SENSOR AND POSSIBLE DAMAGED GAUGE AS WIRES WERE NOT INSTALLED CORRECTLY SUPPLYING FULL POWER TO SIGNAL PORT. RECOMENED TO CUSTOMER TO ORDER BOTH SENSOR AND GAUGE.

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
5.00	LABOR 342-1045D	INSPECT FOR NO TRANS TEMP READING		799.75
Prepay: \$0.00 Parts: \$0.00 Labor: \$799.75 Misc: \$0.00 Sublet: \$0.00				\$799.75

JOB #20 1-0 ENGINE

COMPLAINT REPLACE FUEL RETURN LINE (BACK OF HEAD)
 CAUSE LEAKING LINE
 CORRECTION 3340 - REMOVED FUEL LINE FROM BACK OF HEAD, REMOVED OTHER END OF IT FROM FUEL TANK, CAPPED OFF BOTH SIDES, CUT NEW FUEL HOSE TO LENGTH, INSTALLED FUEL LINE, TIGHTENED HARDWARE, SECURED FUEL LINE, RE-ASSEMBLED CORE TRANSMISSION, CLEANED UP BAY AND TOOLS

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
0.70	LABOR 1-0	REPLACE FUEL RETURN LINE (BACK OF HEAD)		111.96
12.00	103D/PH HTFL8BBRN500	HIGH TEMP. FUEL LINE *D	3.90	46.80
2.00	103X/1460-8	FITTING	0.80	1.60
Prepay: \$0.00 Parts: \$48.40 Labor: \$111.96 Misc: \$0.00 Sublet: \$0.00				\$160.36

JOB #21 1-0 ENGINE

COMPLAINT REPLACE REAR MAIN SEAL
 CAUSE SEAL LEAKING
 CORRECTION REMOVED FLEX PLATED, TRIED TO REMOVE REAR MAIN SEAL, SEAL WAS SIEZED ON TO CRACK SHAFT, TRIED MULTIPLE TIMES USING REMOVER SCREWS WOULD JUST STRIP, USED TORCH TO HEAT UP SLEEVE OF SEAL THEN HAD TO PRY AND HAMMER SEAL OUT, TOOK MULTIPLE ATTEMPTS TO TRY AND GET SEAL OUT, SEAL WAS COMING OUT IN PIECES, STARTED CLEANING THE SEALING SURFACE OF ALL THE DEBRIS AND HIGH SPOTS, LOTS OF CLEANING WAS REQUIRED
 2025-03-26 13:06:56
 3340- CLEANED SURFACE FOR REAR MAIN SEAL, INSTALLED REAR MAIN SEAL, INSTALLED FLEX PLATE, TORQUED HARDWARE TO SPEC

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
3.50	LABOR 1-0	REPLACE REAR MAIN SEAL		559.82
1.00	103D/DDE 23519651	SEAL	102.71	102.71
1.00	103D/DDE 05100532	PLATE	25.31	25.31
	c	flex plate bolts nowhere to be found		
0.40	LABOR 103- SEIZED	EXTRA TIME FOR DEALING WITH SEIZED/BROKEN CO		63.98
Prepay: \$0.00 Parts: \$128.02 Labor: \$623.80 Misc: \$0.00 Sublet: \$0.00				\$751.82

Sold Operations Totals

Prepay: \$0.00 Parts: \$26,731.45 Labor: \$8,237.41 Misc: \$156.80 Sublet: \$125.00 \$35,250.66



SERVICE INVOICE: R103009158:01

ESTIMATE: R103009157:01

Rejected Operations

JOB #5 108-ALLI ALLISON TRANSMISSION SERVICE

COMPLAINT PERFORM ALLISON TRANSMISSION SERVICE
CAUSE
CORRECTION

QTY	ITEM	DESCRIPTION	UNIT PRICE	EXTD PRICE
2.00	LABOR 108-ALLISONSRV	PERFORM ALLISON TRANSMISSION SERVICE		319.90
Prepay: \$0.00 Parts: \$0.00 Labor: \$319.90 Misc: \$0.00 Sublet: \$0.00				\$319.90
Rejected Operations Totals				Prepay: \$0.00 Parts: \$0.00 Labor: \$319.90 Misc: \$0.00 Sublet: \$0.00 \$319.90

Authorization of Repairs & Warranty

I hereby authorize the repair work herein set forth to be done along with the necessary material and agree that you are not responsible for loss or damage to vehicle or articles left in vehicle in case of fire, theft or any other cause beyond your control or for any delays caused by unavailability of parts or delays in parts shipments by the supplier or transporter. I hereby grant you and/or your employees' permission to operate the vehicle herein described on streets, highways or elsewhere for the purpose of testing and/or inspection. An express mechanic's lien is hereby acknowledged on above vehicle to secure the amount of repairs thereto. The dealership is not responsible for damages from freezing due to lack of antifreeze.

I agree that any warranty coverage noted on this statement of account is based solely on New West Truck Centres estimate of warranty coverage and that I remain responsible for any portion of the charges incurred which is shown as being covered by warranty if the warranty coverage is not accepted by the manufacturer and I agree that such rejected amount should be charged to my account and that I will promptly pay such amount.

PRINTED NAME _____

SIGNATURE _____

Pre-Work Disclaimer

I agree to receive New West Truck Centres newsletter containing news, updates and promotions regarding New West Truck Centres products. You can withdraw your consent at any time. Please refer to our Privacy Policy or contact us for more details.

☒

Emissions Disclaimer

I agree this vehicle emissions system has not been defeated, modified or deleted. New West Truck Centres assumes no responsibility for damage to any aftermarket or modified component as a result of our diagnostics or repairs.

Do you authorize New West Truck Centres to undertake any no charge outstanding recalls, field service modifications or campaigns recommended by the manufacturer to the chassis or engine.

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	ESTIMATED	BILLED
LABOR		\$8,237.41
PARTS		\$26,731.45
MISC		\$156.80
SUBLET		\$125.00
DEPOSIT		\$0.00
SUBTOTAL		\$35,250.66
SHOP SUPPLIES		\$499.00
MISC SUPPLIES		\$0.00
TAX		\$1,787.48
TOTAL		\$37,537.14

Please Remit Payment To:

NEW WEST TRUCK CENTRES (AB)
Inc.
5925 79 Ave SE
Calgary, AB T2C 5K3
GST#: 100731173



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Brennan LeBlanc
Divisional Operations Manager
Western Canada Agriculture