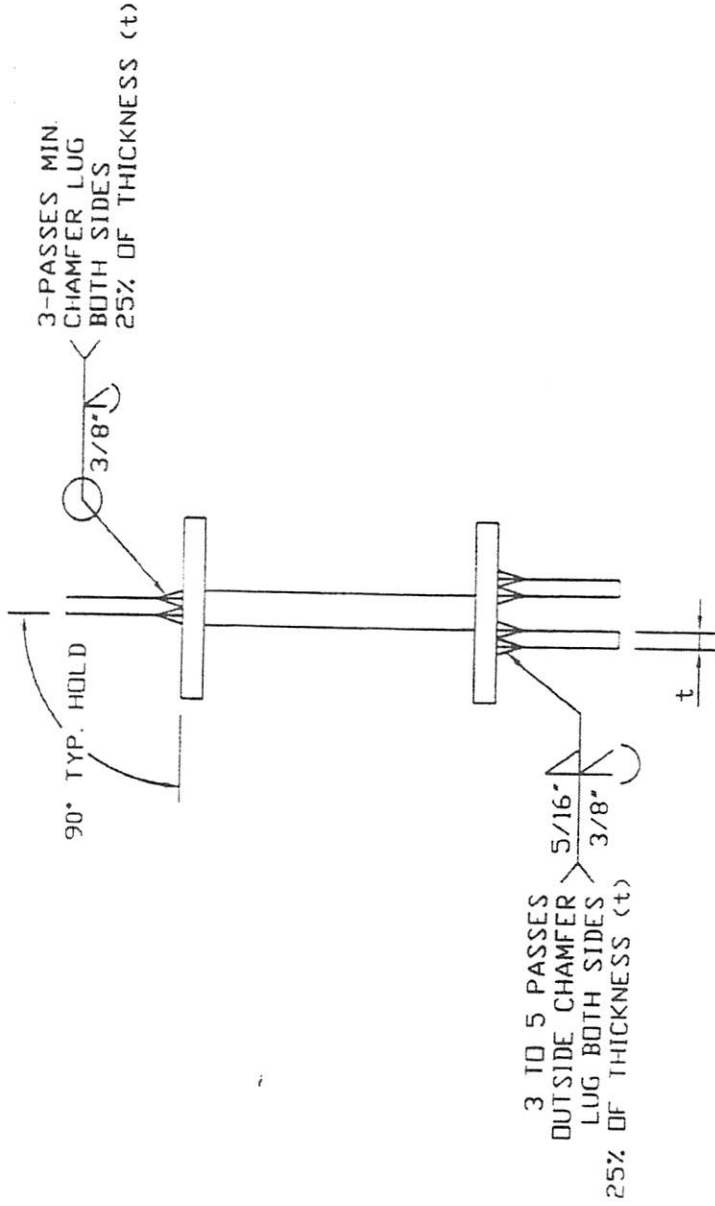
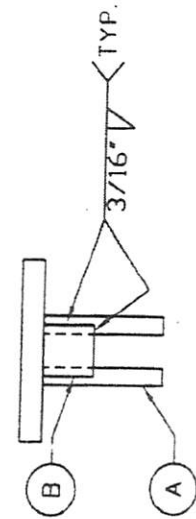


S20-7  
MAY



- NOTES:
1. TYPICAL LUG WELDING  
PRE-HEAT TO 225° F
  2. WELD (A) PARTS FIRST  
THEN (B) PART



VIEW A-A

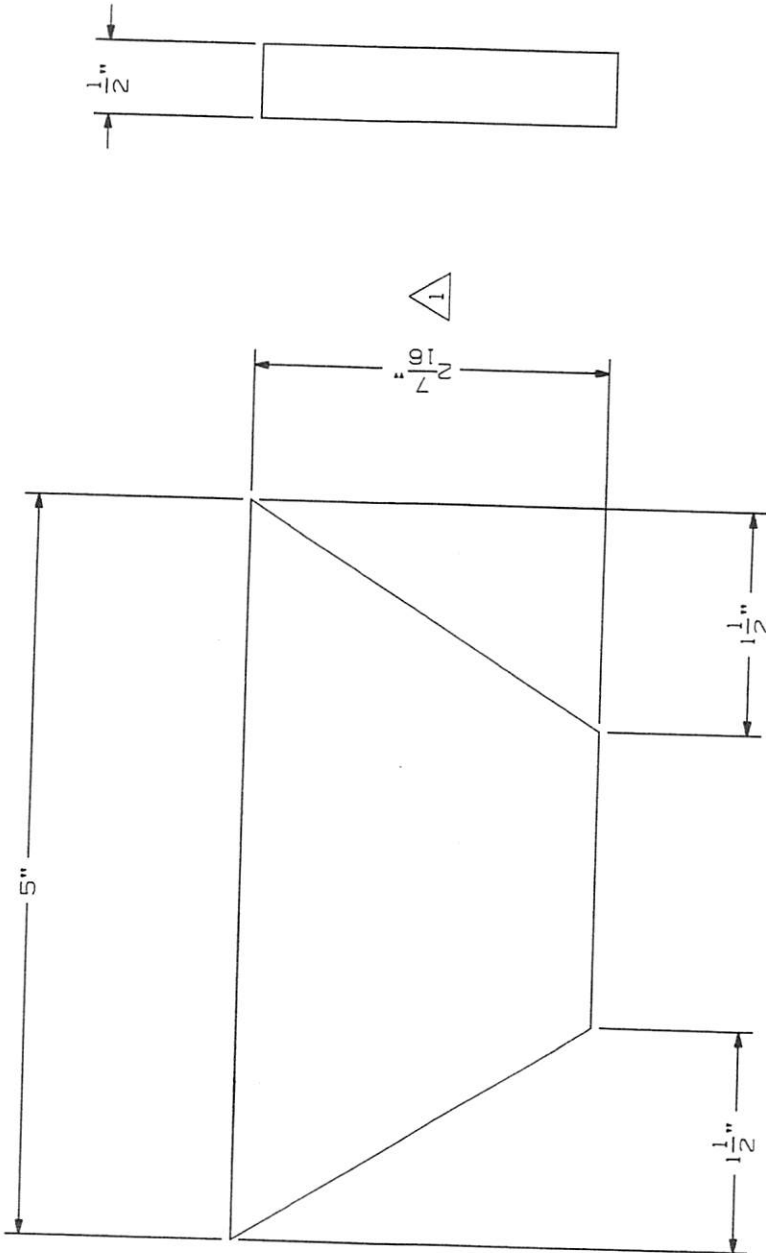
FONTAINE SPECIALIZED  
SPRINGVILLE, AL.

PART NAME: LUGS @ REAR		SCALE: 1 1/2" = 1"	SIZE: A	REVISION: 3
WELD REQUIREMENTS		PART NO.: A	80400003	
NEW ASSY:				

REV.#	DESCRIPTION CHANGE	DATE	BY	DATE	CHECKED	DATE	FRACTIONS	ANGLES	PLACES
2	REVISED WELD SYMBOLS	04/29/04	BEL	10/13/00	JIM	10/13/00	± 1/16"	± 0.5°	2 PLACE DEC.
1	ADDED NOTES AND VIEW A-A	04/02/01	JIM	UNLESS OTHERWISE SPECIFIED	JIM	04/02/01	± 0.03"	± 0.03°	3 PLACE DEC.

**CONTROLLED**

REV.	DESCRIPTION	BY	DATE
1	TOOK 1/16" FROM WIDTH	AMC	08/23/04

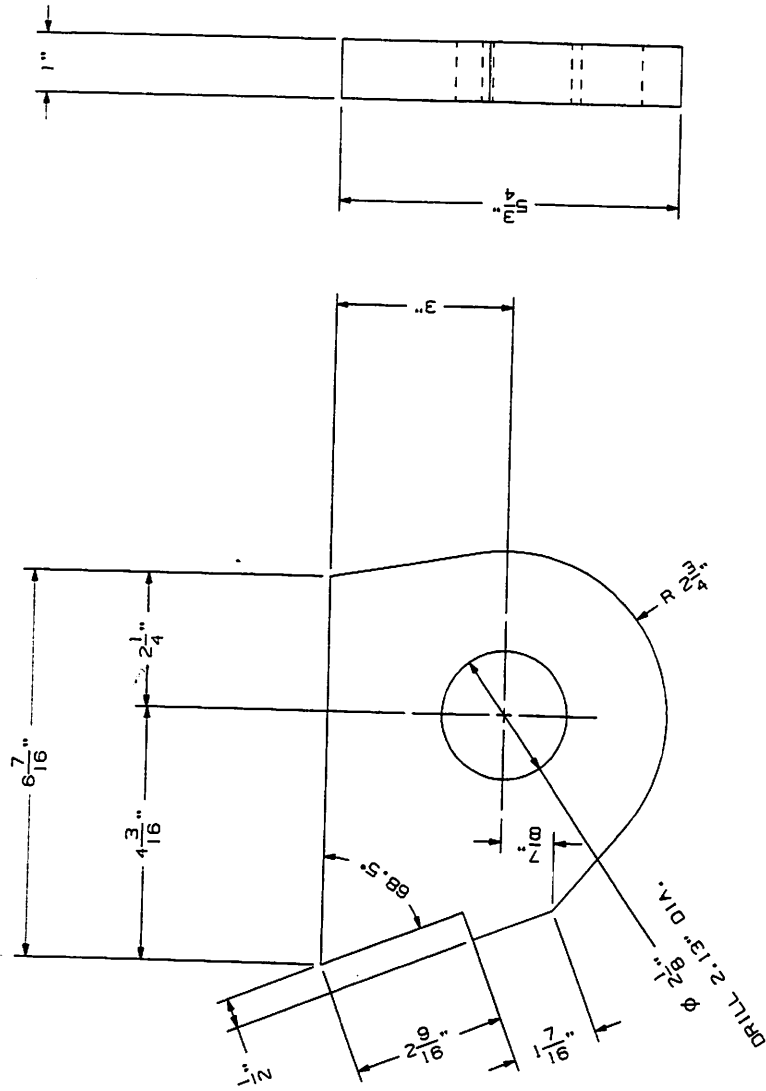


PART ATTRIBUTES	
THICKNESS:	.50
WIDTH:	2.44
LENGTH:	5.00
MAT. NO.:	420B4001
GRADE:	A514-100KSI
MATERIAL:	PLATE

TOLERANCES UNLESS OTHERWISE SPECIFIED		DATE	DATE	DATE	DATE	DATE	DATE
FRACTIONS	± 1/16"	07/16/03					
2 PLACE DEC.	± .03						
3 PLACE DEC.	± .005						
ANGLES	± 1°						
DRAWN: MZ		CHECKED:		APPROVED:		SCALE: 1/1	
PART NAME: BRACE		DATE:		DATE:		SHEET: 1 OF 1	
PART NUMBER: 72002B48		DATE:		DATE:		WEIGHT: 1.21	
DRAWING NUMBER: 79057434		DATE:		DATE:		REV.:	
DRAWING NUMBER: 79057434		DATE:		DATE:		REV.:	

**FONTAINE TRAILER CO.**  
 SPRINGVILLE, AL





MATERIAL - T1 STEEL 100 KSI

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DATE	7/28/15	DATE	
DRAWN	GD	CHECKED	
TOLERANCES UNLESS OTHERWISE SPECIFIED	FRACTIONS: 1/16"		
	2 PLACE DEC: 1/100		
	3 PLACE DEC: 1/1000		
	ANGLES: 1/16"		
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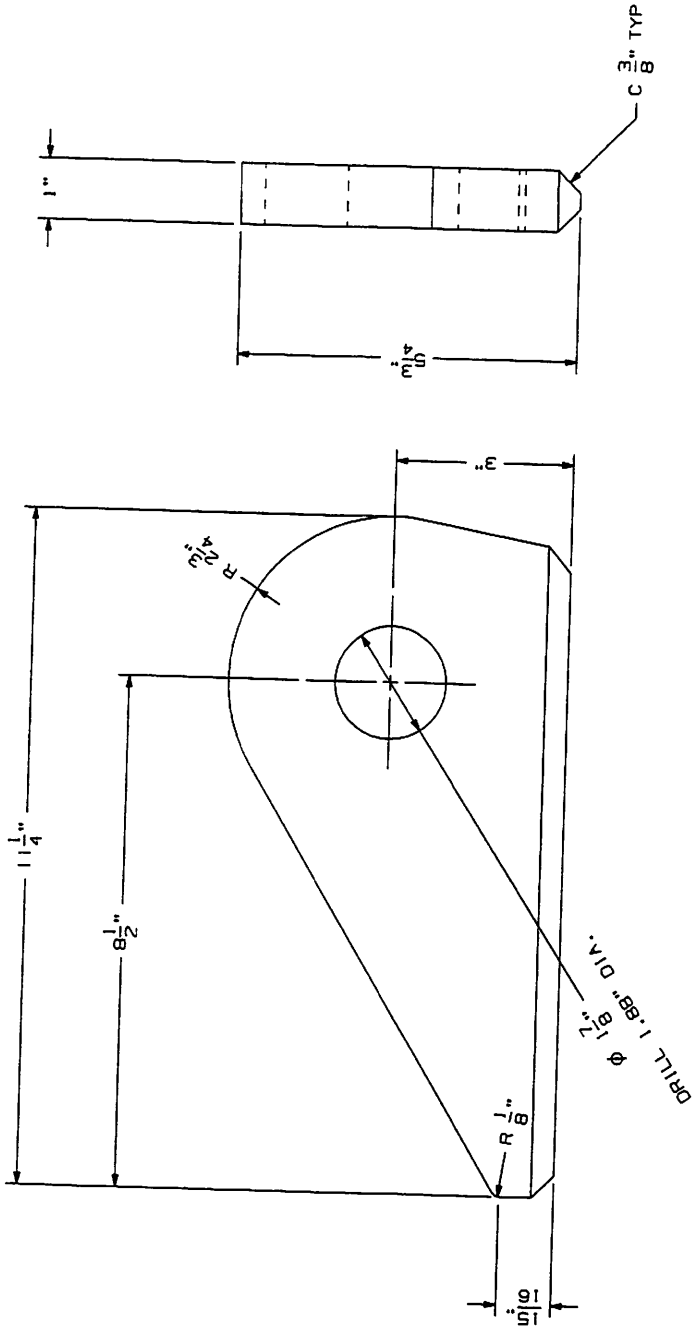
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1. ASTM A5 TABLES TO 31 TOLERANCES FOR STEEL PLATBARS, PLATES, SHAPES  
 2. ASTM A29 TABLES A1.11 TO A1.14 TOLERANCES FOR STEEL COLD FINISHED BARS  
 3. AISC ASD 9TH EDITION PAGE 3-155 STD MILL PRACTICE FOR STEEL PIPE & TUBING



DATE	7/28/15	DATE	7/28/15	DATE	7/28/15
DESIGNED	CS	DRAWN	CS	CHECKED	CS
APPROVED		APPROVED		APPROVED	
TOLERANCES UNLESS OTHERWISE SPECIFIED			TOLERANCES UNLESS OTHERWISE SPECIFIED		
FRACTIONS: ± 1/16"			FRACTIONS: ± 1/16"		
3 PLACE DEC: ± .005			3 PLACE DEC: ± .005		
ANGLES: ± 1'			ANGLES: ± 1'		
REV.	DESCRIPTION	BY	DATE	REV.	DESCRIPTION
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DATE	7/28/15	DATE	7/28/15	DATE	7/28/15
DESIGNED	CS	DRAWN	CS	CHECKED	CS
APPROVED		APPROVED		APPROVED	
TOLERANCES UNLESS OTHERWISE SPECIFIED			TOLERANCES UNLESS OTHERWISE SPECIFIED		
FRACTIONS: ± 1/16"			FRACTIONS: ± 1/16"		
3 PLACE DEC: ± .005			3 PLACE DEC: ± .005		
ANGLES: ± 1'			ANGLES: ± 1'		
REV.	DESCRIPTION	BY	DATE	REV.	DESCRIPTION
0				0	

GRADE:	100
MATERIAL:	PLATE
FONTAINE TRAILER CO.	SPRINGVILLE HEAVY HAUL
TOP LUG	
79000717	0