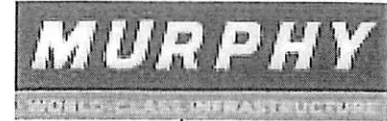


CF34-1  
MR-2998

# Equipment Maintenance Report



Date: <u>Sept 6/24</u>	Unit Number: <u>JVEx006</u>	
Hours: <u>10395</u>	Make: <u>Caterpillar</u>	Vehicle Serial Number: <u>Cat0349EHTFG00799</u>
Supplier:	Model: <u>349EL</u>	Engine Serial Number:

Shipping Address  
Murphy Group Canada  
90 Diamond Ave  
Spruce Grove, Alberta  
Canada

Billing Address  
Murphy Group Canada  
Suite 2200  
605, 5th Ave  
SW Calgary, Alberta T2P 3H5

Maintenance Report			Tick applicable			
Item	Maintenance / Repair Description	Related Subcontract Services	Regular Maintenance	Back Chargeable	Work Hours	Billable Project #
1	- Hyd Pump Main Pressure discharge hose leaking		X			
2	- Hose on hyd Tank leaking		X			
3	- Flange hoses under main Pump, leaking O-ring		X			
4	<del>- Fuel Filters need changing</del>					
5	- Port Reliefs on Main Valve are leaking		X			
6	- Boom hose leaking		X			
7	- Coolant hose leaking Clamps need to be tightened		X			
8	- Main Boom Pin has slop in it (Not excessive yet)		X			
9	- Bucket hitch sloppy, shims coming out, missing O-ring		X			
10	- Coolant level alarm, possible bad sensor		X			
11	- Needs a wash <sup>(3)</sup> / Detailing <sup>(4)</sup>	\$200		X	8	2400
12	- Bad Carrier Roller		X	#?		
13	(Next Service Due in 250hrs)					
14	- Missing Mirror & arm <sup>(5)(6)</sup>	\$292.09		X	2	2400
15	Inspection <sup>(2)</sup>			X	3	2400
16						

Completed By

Signed

**MURPHY**

## Parts requisition order

Date:

Hours

Make:

Supplier

Model:

Shipping address  
Murphy Group Canada  
90 Diamond Avenue  
Spruce Grove, ABBilling address  
Murphy Group Canada  
Suite 2200  
605 - 5th Avenue  
SW Calgary, Alberta  
Canada T2P 3H5

Parts							Tick applicable		
Item	QTY	Part Description	Part Number	Stock or Ordered	Unit Price	Total Price	Regular Maintenance	Back Chargeable	Billable Project #
1	10	Seal O-ring	095-1597						
2	10	Ring Back up	095-1791						
3	1	lines Front	350-0929	(with O-rings)					
4	1	lines Front	350-0930	(with O-rings)					
5	1	Valve lines	359-8473	(with O-rings)				X	2
6	1	Bolt	87-4194						
7	1	Washer	87-4223						
8									
9	2	O-rings	Pump Lines Picture						
10	1	Hose ASSY	hyd Tank lines Picture						
11	1	Hose ASSY	hyd Tank lines Picture						
12	2	Fuel Filters	1R-0749						
13	1	Water Separator	326-1643						
14	1	Cool level Sensor	382 2001						
15	1	Carrier Roller	300 4610						
16		Bolt	447 1724						
17									
18									
19									
20									
21									
22									
23									
24									
25									
26									
27									

Requested Completed By

Signed



250 Hour Lube Service Report

FS-3326

TEMPLATE ID:FORM-1007

SUBMITTED ONAugust 16, 2024

SUBMITTED BY:James Schiltroth

REGARDING	SUBMISSION DETAILS
JVEX006 (Asset) Model: Caterpillar 349E SN: CAT0349EHTFG00799  James Schiltroth (Employee)	Location: 2422   CGL CWP2 Latitude: Longitude: Altitude:  Reading: 10,393 Machine Hours

SERVICE TASKS

Service Tasks	
Engine & Filter* Put Oil Sample Number in Comments	Pass 201739785
Finals Drive Oil Sample* Add Oil Sample number in Comments or explain why it wasnt applicable	N/A LF#201754903 RF#201740017
Tandem on Grader Oil Sample* Add Oil Sample number in Comments or explain why it wasnt applicable	N/A
Grease Machine* Grease all pivot points on Machine	Pass
Change Cabin Air Filter *	Pass

Checks	
Engine & Filter Add Oil Sample Number	Pass 201739785
Transmission & Drop Box Oil	Pass
Differential Oil	N/A
Finals Drive Oil	Pass LF#201754903 RF#201740017
Tandem on Grader	N/A
Swing Drive Oil	Pass
Circle Oil on Grader	N/A
Hydraulic Oil	Pass
Pivot Shaft Oil	N/A
Coolant	Pass
Outer Primary Air Filter (or as req)	Pass Changed
Engine Breather	Pass

READINGS	
Readings	
Engine Hours*	10393
Next Service Hours	10613
Next Service Type	1000

**BILL TO**  
SA Energy Group  
13176 Dufferin Street  
King City Ontario L7B 1K5

**SERVICED AT**  
SEES Inc.  
708-25th Ave  
Nisku, AB  
T9E 0G6

**INVOICE**

INS00833

**TERMS**

Net 30

**DATE**

14-04-2023

**PO #**

**MAKE/MODEL/SERIAL#** Cat 349E/HTFG00799

**UNIT HOURS**

9431 / SA6-404

**INVOICE DETAILS**

DESCRIPTION	QTY	RATE	AMOUNT
<b>Charges</b>			
Segment 1 <b>Equipment Repair</b> Intake	1	0.00	0.00
Segment 2 <b>Equipment Repair</b> Inspection and diagnose engine issues.	5	160.00	800.00
Segment 3 <b>Equipment Wash</b> Wash the machine and detail the cab. This segment saw the machine moved in and out of the shop as parts that were backordered begun to arrive. The key engine parts such as injectors were not available so we tarped up the exposed engine area and left it outside.	14	130.00	1,820.00
Segment 4 <b>Equipment Repair</b> R&I centre stump pans. Above the pans were leaking hoses to be replaced. The machine was dry filled with clay, the pan points had to be chiselled out. Move the dead machine back outside.	4	160.00	640.00
Segment 5 <b>Equipment Repair</b> Green Tag	3	160.00	480.00
Segment 6 <b>Equipment Repair</b> Remove extra counterweight. Determine the stick and quick attach bearing part numbers and sizing. Identify the bearings and seals from the stick bores. This was complicated by the Pierce boom package not matching Cat part numbers. Line out shims. Drive out the pins to separate components.	26	160.00	4,160.00

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GST Registration # 803190438

Segment 7

**Equipment Repair**

10.50 160.00 1,680.00

Install bearings and seals in the stick and boom. Reinstall the stick to boom and the lift cylinders along with the grease lines to which many were so damaged we had to build them all because the dealer couldn't supply. The bearings and pins related to the quick attach were replaced and the Q/A reinstalled.

Segment 8

**Equipment Repair**

70 160.00 11,200.00

Upon investigation for poor running we found the engine needed a repair consisting of major components. Parts were extremely hard to get and after market parts we tried to fill the gaps with arrived wrong in relationship to this engine arrangement. The fan drive had to be over hauled as it was spraying oil everywhere as well. The pump drive was removed for pump repairs and resealing.

**Parts**

4 107.64 430.56

4 - 2920484 Rod bearing

**Parts**

1 1,356.88 1,356.88

1 - 2436717 Bearing kit

**Parts**

2 59.07 118.14

2 - 3190270 Pushrod

**Parts**

12 73.65 883.80

12 - 1152973 Bolt

**Parts**

1 428.42 428.42

1 - 2173673 Seal

**Parts**

1 53.54 53.54

1 - 5P8211 Seal

**Parts**

1 63.69 63.69

1 - 2481394 Gasket

**Parts**

6 107.64 645.84

6 - 2920484 Rod

**Parts**

1 182.79 182.79

1 - 3605603 Lip seal

**Parts**

1 20.16 20.16

1 - 2K2939 Seal

**Parts**

1 31.11 31.11

1 - 2513623 Seal

**Parts**

1 1,663.35 1,663.35

1 - 4732195 Gasket kit

**Parts**

12 104.90 1,258.80

12 - 2511005 Lifter

**Parts**

6 116.75 700.50

6 - 2027475 Lifter

**Parts**

1 2,222.30 2,222.30

1 - 20R2926 Camshaft

**Parts**

6 4.13 24.78

6 - 8T0644 Bolt

**Parts**

1 7,832.80 7,832.80

1 - 4243441 Turbo

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GST Registration # 803190438

<b>Parts</b>	1	217.91	217.91
1 - 2237471 Thrust plate			
<b>Parts</b>	7	126.80	887.60
7 - 1878969 Bearing			
<b>Parts</b>	1	10.32	10.32
1 - 8E8439 Dowel			
<b>Parts</b>	1	211.02	211.02
1 - 2264755 Seal			
<b>Parts</b>	2	7.55	15.10
2 - 0L1026 Plug			
<b>Parts</b>	1	63.36	63.36
1 - 6V7350 Seal			
<b>Parts</b>	1	464.10	464.10
Send injectors out for testing			
<b>Parts</b>	6	1,852.20	11,113.20
6 - 20R1299 Fuel injectors			
<b>Parts</b>	6	402.18	2,413.08
6 - Core charge for injectors			
<b>Parts</b>	1	21.48	21.48
1 - 2257003 Seal			
<b>Parts</b>	2	16.51	33.02
1 - 2139396 O ring			
<b>Parts</b>	1	60.74	60.74
1 - 5P4889 Seal			
<b>Parts</b>	1	60.49	60.49
1 - 6V6353 Seal			
<b>Parts</b>	1	1.65	1.65
1 - 6V3918 Bolt			
<b>Parts</b>	1	0.99	0.99
1 - 9M1974 Washer			
<b>Parts</b>	1	2.33	2.33
1 - 8T6912 Bolt			
<b>Parts</b>	1	1.21	1.21
1 - 8T4224 Washer			
<b>Parts</b>	1	1,644.50	1,644.50
1 - 2223905 Gear			
<b>Parts</b>	1	59.61	59.61
1 - 3190270 Pushrod			
<b>Parts</b>	1	7.47	7.47
1 - 5H8624 Oring			
<b>Parts</b>	1	619.53	619.53
1 - 5835104 Receiver			
<b>Parts</b>	1	841.80	841.80
1 - 5835100 Receiver			
<b>Parts</b>	50	5.83	291.50
50L of 50/50 coolant			
 Segment 9			
<b>Equipment Repair</b>	64	160.00	10,240.00
Disassembly and assembly of the engine. After determining the			

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GST Registration # 803190438

engine had to come apart we performed an inframe repair. The injectors had failed and they were months away as just one example concerning parts.

<b>Parts</b>	1	4,639.10	4,639.10
Head sent out for repair			
Segment 10			
<b>Equipment Repair</b>	3	160.00	480.00
Pressure test coolant system			
The hoses, top and bottom need to be replaced.			
<b>Parts</b>	1	228.27	228.27
1 - 3263934 Rad hose			
<b>Parts</b>	1	165.42	165.42
1 - 3263933 Rad hose			
<b>Parts</b>	1	200.68	200.68
1 - 6V5043 Seal			
<b>Parts</b>	1	231.78	231.78
1 - 2362992 Hose			
<b>Parts</b>	1	154.48	154.48
1 - 2366339 Hose			
<b>Parts</b>	1	879.37	879.37
1 - 3599366 Hose			
<b>Parts</b>	1	104.31	104.31
1 - -8 high temp coolant line			
Segment 11			
<b>Equipment Repair</b>	3	160.00	480.00
Replace both engine belts and idler assembly.			
<b>Parts</b>	1	276.58	276.58
1 - 3502822 Belt			
<b>Parts</b>	1	291.58	291.58
1 - 3590189 Belt			
<b>Parts</b>	2	219.65	439.30
2 - 3485434 Idler assembly			
<b>Parts</b>	2	396.57	793.14
2 - 2792589 Pulley			
<b>Parts</b>	1	684.03	684.03
1 - 3500223 Tensioner belt			
Segment 12			
<b>Equipment Repair</b>	6	160.00	960.00
Perform 1000 Hour service.			
<b>Parts</b>	1	66.39	66.39
1 - 1R-1808 Oil filter			
<b>Parts</b>	2	41.64	83.28
2 - 1R0749 Fuel filter			
<b>Parts</b>	1	84.80	84.80
1 - 3261643 Fuel water separator			
<b>Parts</b>	2	111.27	222.54
2 - 0937521 Hydraulic filter			

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GST Registration # 803190438

<b>Parts</b>	1	116.12	116.12
1 - 5I8670 Hydraulic pilot filter			
<b>Parts</b>	2	246.53	493.06
2 - 1799806 Hydraulic filter			
<b>Parts</b>	1	68.76	68.76
1 - 3276618 Cab air filter			
<b>Parts</b>	38	11.71	444.98
38L of 5W40 Synthetic engine oil			
<b>Parts</b>	30	11.71	351.30
30L of 5W40 synthetic oil for final drives			
<b>Parts</b>	20	11.71	234.20
20L of 5W40 synthetic oil for swing drives			
 Segment 13			
<b>Equipment Repair</b>	0.50	160.00	80.00
Replace inner and outer engine air filters.			
<b>Parts</b>	1	158.78	158.78
1 - 1421403 Secondary air filter			
<b>Parts</b>	1	105.01	105.01
1 - 1106326 Primary air filter			
 Segment 14			
<b>Equipment Repair</b>	0.50	160.00	80.00
Replace both inner and outer cab air filter.			
<b>Parts</b>	1	102.88	102.88
1 - 3639402 Filter			
 Segment 15			
<b>Equipment Repair</b>	4	160.00	640.00
The PASO unit cable is very stiff. The unit is rubbing on the hood. Convert to electric. The PASO unit is broken. Replace with Shocker unit.			
<b>Parts</b>	1	1,352.94	1,352.94
1 - XK-3000-24V Shocker pass			
<b>Parts</b>	1	118.04	118.04
1 - 4" ID hose			
 Segment 16			
<b>Equipment Repair</b>	1	160.00	160.00
RHS battery cover is missing, install new along with the hold down hardware.			
<b>Parts</b>	1	13.82	13.82
1 - 2382501 Knob			
 Segment 17			
<b>Equipment Repair</b>	1	160.00	160.00
#4 injector wires are bare.			
<b>Parts</b>	1	892.39	892.39
1 - 4182031 Harness			

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Segment 18			
<b>Equipment Repair</b>	0.50	160.00	80.00
Replace cab forward bulb on the left hand side is burnt out. Replace bulb.			
Segment 19			
<b>Equipment Repair</b>	8	160.00	1,280.00
RHS Orlaco mounts have failed, update the hardware.			
Segment 20			
<b>Equipment Repair</b>	1	160.00	160.00
LHS engine hood seal has fallen out. Repair.			
<b>Parts</b>	234	0.49	114.66
234CM - 1243243 Seal			
Segment 21			
<b>Equipment Repair</b>	1	160.00	160.00
RHS Pump door damaged with the inside frame cracked.			
<b>Parts</b>	1	461.46	461.46
1 - 4394636 Cover			
Segment 22			
<b>Equipment Repair</b>	0.50	160.00	80.00
Replace the cover between the cab and batteries.			
<b>Parts</b>	1	1,366.77	1,366.77
1 - 3374758 Plate			
<b>Parts</b>	3	5.46	16.38
3 - 7Y9096 Screws			
Segment 23			
<b>Equipment Repair</b>	2	160.00	320.00
Straighten cab grab handle.			
Segment 24			
<b>Equipment Repair</b>	1	160.00	160.00
Repair the crushed in step at the storage box.			
Segment 25			
<b>Equipment Repair</b>	0.50	160.00	80.00
The locks fell off the armrests, they were reinstalled and now they work good.			
<b>Parts</b>	4	12.71	50.84
4 - 1709724 Clip			
Segment 26			
<b>Equipment Repair</b>	28	160.00	4,480.00
Replace bearings in boom and stick and assemble the boom to machine, the stick to boom and so on.			
<b>Parts</b>	2	926.50	1,853.00
2 - 2285619 Bearing			

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www.seesinc.ca

708 25<sup>TH</sup> Avenue  
Nisku, AB T9E 0G6  
(587) 410-7472

# INVOICE

<b>Parts</b>	1	1,121.07	1,121.07
1 - 2285621 Bearing			
<b>Parts</b>	1	181.83	181.83
1 - 1661498 Lip seal			
<b>Parts</b>	2	84.07	168.14
2 - 9X4600 seal			
<b>Parts</b>	2	131.56	263.12
2 - 1661497 Lip seal			
<b>Parts</b>	2	1,432.44	2,864.88
2 - 285622 Bearing			
<b>Parts</b>	1	255.26	255.26
2 - Shims			
<b>Parts</b>	1	959.76	959.76
1 - 110MMX763 Pin			
<b>Parts</b>	2	77.38	154.76
2 - 3678470 Seal			
<b>Parts</b>	2	60.46	120.92
2 - 3678468 Seal			
<b>Parts</b>	4	124.44	497.76
4 - 1661496 Lip seal			
 Segment 27			
<b>Equipment Repair</b>	1.50	160.00	240.00
Replace wiper arm and blade and switch.			
<b>Parts</b>	1	233.77	233.77
1 - 1114799 Switch			
<b>Parts</b>	1	384.70	384.70
1 - 3723994 Arm			
<b>Parts</b>	1	79.73	79.73
1 - 3423548 Holder			
<b>Parts</b>	1	61.83	61.83
1 - 3835631 Nozzle			
 Segment 28			
<b>Equipment Repair</b>	1	160.00	160.00
Bottom window switch needs to be replaced.			
<b>Parts</b>	1	231.62	231.62
1 - 1114799 Switch			
 Segment 29			
<b>Equipment Repair</b>	11	160.00	1,760.00
Repair failed recoil idler assembly.			
<b>Parts</b>	2	25.41	50.82
2 - 952927 Fill valve			
 Segment 30			
<b>Equipment Repair</b>	1	160.00	160.00
Replace alternator.			
<b>Parts</b>	1	729.95	729.95
1 - 2357133 Alternator			

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GST Registration # 803190438

Segment 31			
Equipment Repair	15	160.00	2,400.00
Fan drive repair.			
Parts	1	147.60	147.60
1 - 3755649 Hose			
Parts	1	138.50	138.50
1 - 3545173 Hose			
Parts	1	158.57	158.57
1 - 394654 Hose			
Parts	1	140.58	140.58
1 - 3755651 Hose			
Parts	1	129.78	129.78
1 - 2513624 Seal			
Parts	1	55.25	55.25
1 - 1313718 Seal			
Parts	2	7.03	14.06
2 - 2432310 Cover			
Parts	1	178.17	178.17
1- 2513614 Pitot tube			
Parts	1	43.93	43.93
1 - 6Y0040 Ring seal			
Parts	1	34.87	34.87
1 - 9W9436 Ring			
Parts	1	56.28	56.28
1 - 2D5658 Ball bearing			
Parts	2	10.70	21.40
2 - 9U8886 Ring seal			
Segment 32			
Equipment Repair	1	160.00	160.00
We were initially told to change the track groups over to single grouser track groups but the plan changed to we torqued the master pads on the existing tracks and left it the way it was.			
Segment 33			
Equipment Repair	8	160.00	1,280.00
Remove Hydraulic pump.			
Segment 34			
Equipment Repair	11	160.00	1,760.00
Repair hydraulic pump.			
Parts	2	25.79	51.58
2 - 2385084 Seal			
Parts	2	314.86	629.72
2 - -16 hose 38"			
Parts	2	11.71	23.42
2L of 5W40 synthetic oil			
Segment 35			

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<b>Equipment Repair</b> Reinstall hydraulic pump.	17	160.00	2,720.00
Segment 36			
<b>Equipment Repair</b> Remove drive shafts to move machine into position.	5	160.00	800.00
Segment 37			
<b>Equipment Repair</b> Reseal final drives.	3	160.00	480.00
<b>Parts</b> 1 - 2242675 Seal	1	34.49	34.49
<b>Parts</b> 2 - 4374425 Seal	2	14.73	29.46
<b>Parts</b> 4 - 7L6580 Seal	4	8.92	35.68
<b>Parts</b> 1 - 8T5917 o ring	1	6.07	6.07
<b>Parts</b> 1 - 3411429 Seal	1	25.97	25.97
<b>Parts</b> 2 - 1135304 Seal	2	61.52	123.04
<b>Parts</b> 14.6 L 5W40 Oil	14.60	11.71	170.97
Segment 38			
<b>Equipment Repair</b> Temporarily install the rocker box with the new harness and install covers.	2	160.00	320.00
Segment 39			
<b>Equipment Repair</b> Repair grease lines on the boom and stick. The grease lines were torn off of the stick and boom beyond repair. We replumbed the lines with the proper tubing from the boom base to the stick ends.	16	160.00	2,560.00
<b>Parts</b> 50' 3/8 OD Steel tube	50	2.13	106.50
Segment 40			
<b>Equipment Repair</b> R&I camshaft. Required R&I of intercooler group. We were supplied the wrong camshaft so we had to remove the gear and install on another camshaft. Remove the wrong camshaft and slip the new one with the proper gear on it now into place back into the engine.	21	160.00	3,360.00
Segment 41			
<b>Equipment Repair</b> Replace damaged hoses on stick.	1	160.00	160.00
<b>Parts</b> 2 - -16 Hose 123"	2	720.64	1,441.28

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<b>Parts</b>	1	84.90	84.90
1 - -4 Hose 34"			
Segment 42			
<b>Equipment Repair</b>	0.50	160.00	80.00
R&I Eng. Oil & Hydraulic Evac Connection.			
Segment 43			
<b>Equipment Repair</b>	1	160.00	160.00
Replace batteries.			
Segment 44			
<b>Equipment Repair</b>	0.50	160.00	80.00
Repair pilot lockout control.			
Segment 45			
<b>Equipment Repair</b>	0.50	160.00	80.00
Repair back up alarm.			
Segment 46			
<b>Equipment Repair</b>	0.50	160.00	80.00
Install Console Panel Clips.			
Segment 47			
<b>Equipment Repair</b>	6.50	160.00	1,040.00
Diagnose Boom Raise Circuit Issue.			
<b>Parts</b>	1	273.60	273.60
1 - 1119916 Valve			
Segment 48			
<b>Equipment Repair</b>	0.50	160.00	80.00
Diagnose Straight Travel Code.			
Segment 49			
<b>Equipment Repair</b>	9	160.00	1,440.00
Diagnose operational hydraulic issue, we determined it to be at the motion solenoids.			
Segment 50			
<b>Equipment Repair</b>	2	160.00	320.00
Solenoid swap to address motion issue at the boom. It worked.			
Segment 51			
<b>Equipment Repair</b>	1	160.00	160.00
Replace pilot lines			
<b>Parts</b>	1	84.77	84.77
1 - -8 hose 26"			
<b>Parts</b>	1	244.63	244.63
1 - -16 Hose 21.5"			

We accept credit, debit or cheque. Please make cheques payable to SEES Inc.  
Invoices may be subject up to a 5% supply charge on labor  
**ALL OVERDUE INVOICES WILL BE SUBJECT TO A 2% INTEREST CHARGE PER MONTH**

Segment 52  
Supplies

1 800.00 800.00

**COMMENTS:**

SUBTOTAL 131,164.90

TAX 6,567.91

TOTAL 137,732.81

**BALANCE DUE \$137,732.81**

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Invoices may be subject up to a 5% supply charge on labor*  
**ALL OVERDUE INVOICES WILL BE SUBJECT TO A 2% INTEREST CHARGE PER MONTH**