



THUNDER BAY TRUCK CENTRE, Inc.

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106 Hamel Ave.
Longlac, ON P0T 2A0
(807) 876-2687
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| | | | |
|-----------------|-----------|--------------|----------------------------|
| Sold To: | Number | W3105 | REPAIR ORDER NUMBER |
| | Phone | 902 899-2900 | DR19936 |
| | P.O. NO. | RICHARD | Inv Date: 10-31-25 |
| | Complete | 10-16-25 | SVC WRITER |
| | Open Date | 09-30-25 | MT*JP |

CUSTOMER INVOICE

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| | | | | | |
|--------------------------------------------------------------------------------------------------|--|----------------------|----------|------------------------|--|
| SERIAL NO. 1XKWDP0X6KR949317 | | UNIT NO. HC17 | | MILEAGE 672913K | |
| YEAR / MAKE / MODEL / 2019 / Kenworth / W900 | | | | ENG HRS 18812.0 | |
| ENGINE / SERIAL MX-13 / Y171703 | | | | LICENSE BL25280 | |
| TRANS / SERIAL FULLER RTLO18918B 18-SPEED SUPE FULLER RTLO18918B 18-SPEED SUPE / K1289513 | | | | CPL/ARRG | |
| RXLS MODEL/SERIAL /, / | | | | | |
| SELL DLR | | DEL DATE | 11-14-18 | DEL MILE | |

1 INSPECT CAUSE OF COOLING SYSTEM PRESURISING.
CAUSE:
COMPRESSOR FAILURE.

CORRECTION:
VERIFY COMPLAINT.COMPRESSOR FAILED.
WASH ENGINE,
REMOVE STEERING SHAFT.
REMOVE FUEL MODULE.
REMOVE P/S PUMP AND FUEL PUMP.
REMOVE COMPRESSOR.
CLEAN AREA.
REPLACE COOLANT LINES AND EXTRACT BROKEN FITTINGS.
INSTALL NEW COMPRESSOR.
INSTAL P/S PUMP AND FUEL PUMP.
INSTALL FUEL MODULE.
INSTALL STEERING SHAFT.
FILL FLUIDS.
RUN IN COMPRESSOR.
SUPPLY LINE RUBBED THROUGH AND LEAKING AIR.

REMOVED MAIN LINE.
CUT HOSE TO LENGTH AND ATTACHED FITTINGS.
EXTRACTED BROKEN FITTING FROM AIR DRYDER.
ROUTED AND SECURED HOSE.
RAN TRUCK WITH STEADY AIR LEAK FOR HALF AN HOUR.
VERIFIED REPAIR.

| | |
|----------------|----------|
| TOTAL LABOR | 1,680.00 |
| TOTAL PARTS | 3,969.94 |
| TOTAL MHSW FEE | 5.88 |

Qty Part Number Description Unit Extended

Customer Print Name: _____

Customer Signature: _____ Date: _____

GST# R105278493

RETURNS: PARTS MUST BE RETURNED WITH 30 DAYS OF PURCHASE, ALL RETURNED ITEMS ARE SUBJECT TO A 10% HANDLING CHARGE WHEN SUPPLIED AS ORDERED AND MUST BE ACCOMPANIED BY OUT PACKING SLIP OR INVOICE.

TERMS: NET 30, 2%PER MONTH 24% PER ANNUM SERVICE CHARGE ON ALL OVERDUE ACCOUNTS.

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| | | | | |
|---|-------------------|------------------------------|----------|----------|
| 1 | 1797696PE | O RING- FUEL LIFT PUMP | 16.78 | 16.78 |
| 1 | 2274899PE | O-RING | 26.82 | 26.82 |
| 1 | 2139800PEX | AIR COMPRESSOR, 1 CYL, 44 | 2,376.44 | 2,376.44 |
| 1 | 1682342PE | PIPE-OIL SUPPLY COMPRESSO | 161.67 | 161.67 |
| 1 | 2102335PE | COOLANT PIPE | 27.69 | 27.69 |
| 1 | 2134899PE | PIPE-COOLANT, COMPRESSOR | 52.94 | 52.94 |
| 1 | 1857669PE | SET-GASKET | 19.86 | 19.86 |
| 1 | 45001 | ENGINE SHAMPOO | 7.35 | 7.35 |
| 1 | BD1535 | BRAKE WASH CHLOR NON-FLAM | 8.99 | 8.99 |
| 1 | 9212TRP | CLAMP-HOSE W/LINER #12 | 2.46 | 2.46 |
| 1 | 2138144PE | GASKET-OIL FILL PIPE | 34.98 | 34.98 |
| 1 | 1462-4 | AirBrake Union Cplng;1/4 | 2.66 | 2.66 |
| 2 | KL-TF1040 | ATF 1L MD3 | 5.70 | 11.40 |
| 1 | AC1001 | CARTRIDGE-AIR DRYER SP/IS | 50.90 | 50.90 |
| 2 | SR528-1212 | 100R5 Reusable Hose End;3/4x | 20.28 | 40.56 |
| 1 | 42-12 | Brass Union;3/4 M.SAE | 8.65 | 8.65 |
| 1 | 49-12D | Brass 90 Elbow;3/4M.SAEx1/2M | 9.78 | 9.78 |
| 4 | 74055 | PRESTONE COMMAND 50/50 ELC | 10.29 | 41.16 |
| 1 | V50-1096-11024011 | FUEL HOSE | 203.80 | 203.80 |
| 1 | 313RKLE | BRAKE CLEAN | 6.56 | 6.56 |
| 1 | KL-TF1040 | ATF 1L MD3 | 5.70 | 5.70 |
| 1 | M50-6039-3233300 | HOSE ASSY-HTD DEF RET/SUP | 852.79 | 852.79 |
| 1 | BD1535& | F.E.T. | 0.35 | 0.35 |
| 2 | KL-TF1040& | F.E.T. | 0.22 | 0.44 |
| 4 | 74055& | F.E.T. | 1.13 | 4.52 |
| 1 | 313RKLE& | F.E.T. | 0.35 | 0.35 |
| 1 | KL-TF1040& | F.E.T. | 0.22 | 0.22 |

2 INSPECT AND REPAIR REAR SUSPENSION AS REQUIRED.

CAUSE:
REAR SUSPENSION BUSHINGS AND HANGERS FAILED.
CORRECTION:
LIFT AND SUPPORT FRAME.
MARK ALINMENT WASHERS.
REMOVE BOLTS FROM J ARMS.
REMOVE BOLTS FROM MIDDLE BUSHINGS.
REMOVE AIR BAG MOUNTS.
REMOVE INTERAXLE DRIVELINE FOR ACCESS.
LOWER BOTH J ARM ASSEMBLIES AND RECOVER FROM UNDER UNIT.
HEATED U BOLT NUTS AND REPOSTION BRACKETS TO ALIGN WITH X'TUBE
REPLACED J ARM BUSHINGS AS REQUIRED.
ASSEMBLE NEW X'TUBE SECTIONS AND READY ROD.
TIGHTEN INTO PLACE REPEATEDLY.
ASSEMBLE BOTH J ARM ASSEMBLIES IN FRAME.
SECURE ALL SUSPENSION COMPONENTS LOOSELY.
TRIED ALIGNING SUSPENSION.
ONE TORQUE ARM WAS TOO LONG. WRONG PART ORDERED.
INSTALLED CORRECT TORQUE ARM.
ALIGNED SUSPENSION.
TIGHTEN ALL SUSPENSION COMPONENTS TO SPEC.
SECURE CATWALK AND FENDERS.

| | |
|----------------|----------|
| TOTAL LABOR | 4,200.00 |
| TOTAL PARTS | 1,661.20 |
| TOTAL FREIGHT | 1,157.66 |
| TOTAL MHSW FEE | 0.70 |

| Qty | Part Number | Description | Unit | Extended |
|-----|-------------|---------------------------|--------|----------|
| 2 | TRK6205 | Beam Axle Kit Hendrickson | 123.83 | 247.66 |
| 2 | TRK6205 | Beam Axle Kit Hendrickson | 123.83 | 247.66 |
| 2 | 313RKLE | BRAKE CLEAN | 6.56 | 13.12 |
| | B/O RELEASE | DPE4408 CONFIRM # 17987 | | |
| 2 | S14011 | LUBE PACK | 14.41 | 28.82 |
| 8 | 39707MSC | HARDENED FLAT WASHER 5/8 | 0.63 | 5.04 |
| | B/O RELEASE | DPS6060 CONFIRM # 17999 | | |
| 2 | 4X3.16X41.5 | TUBE | 120.89 | 241.78 |

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| | | | | |
|----|------------|------------------------------|----------|----------|
| 2 | 170-70-18X | KIT-BEARING RETAINER | 35.60 | 71.20 |
| 16 | MP43989MSC | MET HARDENED FLAT WASHER | 0.63 | 10.08 |
| 2 | D39178MSC | GR.8HXCAPSCREW3/4-10X3-1/ | 3.40 | 6.80 |
| 8 | KP66134MSC | GR. C LOCK NUT 3/4-10 | 2.56 | 20.48 |
| 2 | KP66133MSC | GR. C LOCK NUT 5/8-11 | 2.07 | 4.14 |
| 4 | 39707MSC | HARDENED FLAT WASHER 5/8 | 0.63 | 2.52 |
| 4 | SW100B | WASHER 1" | 2.00 | 8.00 |
| 4 | 39701MSC | HARDENED FLAT WASHER 1/4 | 0.14 | 0.56 |
| 2 | 39651MSC | GR. C-NE8 NYL INS LOCK NU | 0.32 | 0.64 |
| 4 | HN2H100B | NUT 1" | 4.83 | 19.32 |
| 2 | D39004MSC | GR.8HXCAPSCREW1/4-20X1 | 0.36 | 0.72 |
| 2 | MHS607 | Pivot Bushing Kit 1 Axle Hen | 332.78 | 665.56 |
| 2 | S14011 | LUBE PACK | 14.41 | 28.82 |
| 6 | D39176MSC | GR.8HXCAPSCREW3/4-10X3 | 5.18 | 31.08 |
| 6 | M650HHCS | m6x50 bolt | 1.20 | 7.20 |
| 1 | T | FREIGHT | 1,157.66 | 1,157.66 |
| 2 | 313RKLE& | F.E.T. | 0.35 | 0.70 |

3 REPLACE BROKEN R/H HOOD LATCH.

CAUSE:

REQUESTED. BROKEN CATCH

CORRECTION:

REPLACED HOOD CATCH AS REQUIRED.

| | |
|-------------|--------|
| TOTAL LABOR | 140.00 |
| TOTAL PARTS | 51.00 |

| Qty | Part Number | Description | Unit | Extended |
|-----|-------------|---------------------|-------|----------|
| 1 | HLK2201 | Hood Latch Kenworth | 51.00 | 51.00 |

4 REPAIR DRIVERS' SIDE EXHAUST STACK AS REQUIRED.

CAUSE:

EXHAUST STCK CRACKED/BROKEN OFF AT BASE.

CORRECTION:

REMOVED STACK SHROUD.

CLEANED UP PIPE.

WELD PIPE WHERE CRACKED.

GRINDED DOWN WELDS ON PIPE TO GET CLAMP TO FIT

TIGHTENED CLAMP.

INSTALLED STACK SHROUD.

| | |
|-------------|--------|
| TOTAL LABOR | 437.50 |
| TOTAL PARTS | 32.46 |

| Qty | Part Number | Description | Unit | Extended |
|-----|-------------|--------------------------|-------|----------|
| 1 | X004482 | CLAMP-SEAL PACK | 18.89 | 18.89 |
| 1 | EC50PLA | CLAMP-EXHAUST WB PREFRMD | 13.57 | 13.57 |

5 INSPECT CAUSE OF DEF LEAK.

CAUSE:

DEF LINE LEAKING.

CORRECTION:

CARRIED OUT PRIME TEST TO LOCATE DEF LEAK.

REPLACED DEF FILTER FOUND LINE LEAKING.

TRACED LINE TO DOSER.

ORDERED LINE.

REMOVED OLD DEF LINE.

REPLACED WITH NEW LINE.

SECURED DEF LINE AND CARRIED OUT PRIME TEST.

| | |
|-------------|--------|
| TOTAL LABOR | 350.00 |
| TOTAL PARTS | 204.76 |

| Qty | Part Number | Description | Unit | Extended |
|-----|-------------|-------------|------|----------|
|-----|-------------|-------------|------|----------|

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1 2122909PE FILTER KIT-DEF PUMP, EPA1 204.76 204.76

6 REPLACE FRAME HANGERS AS REQUIRED.

CAUSE:
ALIGNMENT SLOTS WORN OUT.
CORRECTION:
CUT 4 FRAME HANGERS FROM FRAME.
FOUND CRACKS IN CROSSMEMBER BY BOLT HOLES FOR HANGERS
PREP AND WELD CRACKS
INSTALL NEW HANGERS AND FASTENERS.

TOTAL LABOR 1,400.00
TOTAL PARTS 1,350.56

| Qty | Part Number | Description | Unit | Extended |
|-----|-------------|----------------------------|--------|----------|
| 16 | 39708MSC | HARDENED FLAT WASHER 3/4 | 0.90 | 14.40 |
| 2 | MHS8910 | Hanger Hendrickson Primaxx | 276.26 | 552.52 |
| 2 | MHS8910 | Hanger Hendrickson Primaxx | 276.26 | 552.52 |
| 16 | D39176MSC | GR.8HXCAPSCREW3/4-10X3 | 5.18 | 82.88 |
| 16 | KP66134MSC | GR. C LOCK NUT 3/4-10 | 2.56 | 40.96 |
| 32 | 39708MSC | HARDENED FLAT WASHER 3/4 | 0.90 | 28.80 |
| 8 | KP66133MSC | GR. C LOCK NUT 5/8-11 | 2.07 | 16.56 |
| 8 | D39176MSC | GR.8HXCAPSCREW3/4-10X3 | 5.18 | 41.44 |
| 8 | KP66134MSC | GR. C LOCK NUT 3/4-10 | 2.56 | 20.48 |

7 REPLACE TORQUE ROD BUSHINGS AS REQUIRED.

CAUSE:
BUSHING HAD WALKED DUE TO 'J' ARM BUSHINGS.
CORRECTION:
REMOVE TORQUE ARMS WITH DIFFICULTY. SEIZED FASTENERS.
PUSHED BUSHINGS INTO TORQUE ARMS.
REPLACED FWD TORQUE ARM.
SECURED TORQUE ARMS WITH NEW HARDWARE.

TOTAL LABOR 962.50
TOTAL PARTS 782.65
TOTAL FREIGHT 85.09

| Qty | Part Number | Description | Unit | Extended |
|-----|-------------|------------------------------|--------|----------|
| 4 | 39655MSC | GR. C-NE8 NYL INS LOCK NU | 1.13 | 4.52 |
| 4 | D39163MSC | GR.8HXCAPSCREW5/8-11X7 | 4.03 | 16.12 |
| 4 | KP66133MSC | GR. C LOCK NUT 5/8-11 | 2.07 | 8.28 |
| 1 | TMR5935 | Torque Rod Hendrickson | 233.51 | 233.51 |
| 2 | TRB6185 | Torque Rod Bushing Hendricks | 23.18 | 46.36 |
| 6 | TRB6185 | Torque Rod Bushing Hendricks | 23.18 | 139.08 |
| 2 | TRB6185 | Torque Rod Bushing Hendricks | 23.18 | 46.36 |
| 2 | D39165MSC | GR.8HXCAPSCREW5/8-11X8 | 4.90 | 9.80 |
| 6 | D39481MSC | GR.8HXCAPSCREW3/4-16X4-1/ | 4.02 | 24.12 |
| 6 | KP66148MSC | GR. C LOCK NUT 3/4-16 | 2.56 | 15.36 |
| 2 | TR100B7B | 1"THREADED ROD | 119.57 | 239.14 |
| 1 | FREIGHT | TMR5935 | 85.09 | 85.09 |

MISCELLANEOUS SUPPLY 335.00

INV-ENVIRONMENTAL 6.58
SLS-SVC CUST LBR TRK 9,170.00
SLS-SUNDRIES 335.00
SLS-PTS SHOP 8,052.57
FREIGHT-PTS 1,242.75
H.S.T. R105278493 2,444.90
PLEASE PAY THIS TOTAL 21,251.80