



THUNDER BAY TRUCK CENTRE, Inc.

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106 Hamel Ave.
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(807) 876-2687
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Sold To:	Number	W3105	REPAIR ORDER NUMBER
	Phone	902 899-2900	DR19309
	P.O. NO.	RICHARD	Inv Date: 05-21-25
	Complete	05-07-25	SVC WRITER
	Open Date	04-30-25	mta*JP

CUSTOMER INVOICE

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SERIAL NO. 1XKWDP0X6KR949317		UNIT NO. HC17		MILEAGE 625712K	
YEAR / MAKE / MODEL / 2019 / Kenworth / W900				ENG HRS 17332.0	
ENGINE / SERIAL MX-13 / Y171703				LICENSE BL25280	
TRANS / SERIAL FULLER RTLO18918B 18-SPEED SUPE FULLER RTLO18918B 18-SPEED SUPE / K1289513				CPL/ARRG	
RXLS MODEL/SERIAL /, /					
SELL DLR		DEL DATE	11-14-18	DEL MILE	

- CARRY OUT SAFETY INSPECTION.
CAUSE:
REQUESTED.
CORRECTION:
CARRIED OUT SAFETY INSPECTION.

TOTAL LABOR 400.00
- REMOVE WHEELS TO INSPECT AND MEASURE BRAKE COMPONENTS.
CAUSE:
REQUIRED.
CORRECTION:
RAISE AND SUPPORT ALL AXLES. REMOVE WHEELS AND DRUMS. INSPECT, MEASURE AND RECORD BRAKE COMPONENTS AND TIRE CONDITION. ASSEMBLE WHEEL ENDS AND TORQUE WHEELS TO 500FTLBS. SET BRAKES AND GREASE CHASSIS.

TOTAL LABOR 652.50
- REPAIR LIGHTS AS REQUIRED.
CAUSE:
L/H BEACON LIGHT INOP. L/H FENDER LIGHT INOP. TURN/TAIL LIGHT ARE CRACKED.
CORRECTION:
REMOVED BEACON COVER AND REMOVED BEACON. BROKE ALL BOLTS MOUNTING IT. DRILLED OUT BROKEN BOLTS. INSTALLED NEW BOLTS. REPLACED BEACON LIGHT ASSY. REPAIRED RUBBED WIRING AT FENDER LIGHT. REPLACED REAR TURN/TAIL BULBS AND PIGTAILS.

TOTAL LABOR 210.00
TOTAL PARTS 309.99

Qty	Part Number	Description	Unit	Extended

Customer Print Name: _____

Customer Signature: _____ Date: _____

GST# R105278493

RETURNS: PARTS MUST BE RETURNED WITH 30 DAYS OF PURCHASE, ALL RETURNED ITEMS ARE SUBJECT TO A 10% HANDLING CHARGE WHEN SUPPLIED AS ORDERED AND MUST BE ACCOMPANIED BY OUT PACKING SLIP OR INVOICE.

TERMS: NET 30, 2%PER MONTH 24% PER ANNUM SERVICE CHARGE ON ALL OVERDUE ACCOUNTS.

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2 D39104MSC	GR.8HXCAPSCREW1/2-13X1	1.40	2.80
2 39657MSC	GR. C-NE8 NYL INS LOCK NU	2.21	4.42
2 D39149MSC	GR.8HXCAPSCREW5/8-11X2	2.94	5.88
2 91740	4"ROUND OPEN GROMMET	1.86	3.72
2 54362GRC	S/T/T LAMP 4", LED, RED	24.24	48.48
1 76253GRC	STROBE-YELLOW, LED, LO-DO	244.69	244.69

4 REPAIR HOOD BUSHINGS AND MOUNT BRACKET HARDWARE LOOSE.
CAUSE:
FAILED/WORN HOOD BUSHINGS, FRONT HOOD STRUCTURE HARDWARE LOOSE.
CORRECTION:
REMOVE ALL HOOD CABLES AND SPRINGS. CUT ALL WIRING FOR HEAD LIGHTS.
REMOVE HOOD BOLTS AND REMOVE HOOD. REMOVE PIVOT BAR AND BRACKETS.
NO PARTS IN STOCK. ORDERED PARTS. INSTALL NEW HOOD PIVOTS AND
BUSHINGS. INSTALL HOOD AND ALIGN. WIRE IN LIGHTS. GREASE PIVOTS.

TOTAL LABOR	1,400.00
TOTAL PARTS	1,517.48
TOTAL FREIGHT	203.00

Qty	Part Number	Description	Unit	Extended
1	L11-1223	HOOD BRACKET	538.88	538.88
2	M13415AK	Lower Hood Bush Kit Peterbil	39.26	78.52
1	KP66147MSC	GR. C LOCK NUT 5/8-18	1.89	1.89
1	D39453MSC	GR.8HXCAPSCREWS5/8-18X3	3.57	3.57
2	39707MSC	HARDENED FLAT WASHER 5/8	0.63	1.26
2	13-04391	ROLLER-HOOD	11.49	22.98
2	MK16985	Coupling Clamp Kenworth	168.50	337.00
1	L11-1223R	HOOD BRACKET	533.38	533.38
1	T	FREIGHT	203.00	203.00

5 REPLACE DRAGLINK ASSEMBLY AND SPRING SHACKLE PINS AND BUSHINGS.
CAUSE:
FAILED SPRING PINS. DRAGLINK FAILED.
CORRECTION:
REMOVE HANGER BOLTS. PLACE JACK BETWEEN SPRNG AND FRAME. REMOVE
HANGERS. PRESS OUT OLD BUSHINGS IN HANGERS AND SPRING EYES. CLEAN AND
PRESS IN NEW BUSHINGS. LINE UP SPRING AND INSTALL HANGERS. REPEAT FOR
OTHER SIDE. REMOVED COTTER PIN AND CUT OFF COTTER PIN. REMOVED NUTS
THEN HAMMERED OUT DRAGLINK.INSTALL NEW DRAGLINK AND COTTER PINS.

TOTAL LABOR	1,050.00
TOTAL PARTS	592.12

Qty	Part Number	Description	Unit	Extended
1	463.DS75404	Drag Link 16.25in C to C Pet	347.20	347.20
4	MTB186	Threaded Bushing Kenworth	38.22	152.88
4	M5449	Spring Pin Kenworth	23.01	92.04

6 R/H REAR DRIVE BRAKE CHAMBER LOOSE AT MOUNT.. REPLACE MULTIPLE RUBBED
BRAKE LINES AT REAR DRIVE
CAUSE:
LOOSE FASTENERS. AIR LINE 'T' UNDER 5TH WHEEL BROKEN OFF. LOOSE/RUBBED
LINES.
CORRECTION:
REPLACE AIR LINES AS REQUIRED. REOUTE AND SECURE LINES. REPLACE AIR
LINE 'T' BRACKET AND SECURE LINES.

TOTAL LABOR	525.00
TOTAL PARTS	126.59

Qty	Part Number	Description	Unit	Extended
1	HAB-8-36C	1/2 ABrake Assy;3/8MPTx3/8MP	14.34	14.34
1	236056BXW	ANCHOR-TEE FTNG ASSY 3/8	33.00	33.00
2	X115-C	Brass 90 Elbow;3/8 FPTx3/8 M	4.12	8.24
1	1468-10C	AirBrake Adptr;5/8x3/8 MPT	7.01	7.01
1	X115-C	Brass 90 Elbow;3/8 FPTx3/8 M	4.12	4.12

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1 HAB-6-32C	3/8 ABrake Assy;3/8MPTx3/8MP	11.76	11.76
2 FM00031	CLAMP-N200-SS7 ARM	23.26	46.52
1 HWU10364	PIN-COTTER EXT PRONG 1/8X	0.52	0.52
2 D39029MSC	GR.8HXCAPSCREW5/16-18X1	0.54	1.08

7 LOCATE AND REPAIR AIR LEAK ON TOP OF TRANSMISSION.
CAUSE:
RUBBED AIR LINE.
CORRECTION:
LOCATE RUBBED AIR LINE. DIFFICULT ACCESS. REPAIR AIR LINE AS
REQUIRED. ROUTE, SHROUD AND SECURE AIR LINE.

TOTAL LABOR	175.00
TOTAL PARTS	3.21

Qty	Part Number	Description	Unit	Extended
1	1468-6C	AirBrake Adptr;3/8x3/8 MPT	3.21	3.21

8 REPLACE 5TH WHEEL MOUNT PINS AND BUSHINGS.
CAUSE:
MOUNT PINS AND BUSHINGS.
CORRECTION:
REMOVE BOLTS AND PINS. REMOVE 5TH WHEELS. REMOVE BUSHINGS. INSTALL 5TH
WHEELS WITH NEW BUSHINGS AND PINS. INSTALL DRIVERS SIDE 1/2 FENDER
WITH NEW CLAMPS.

TOTAL LABOR	595.00
TOTAL PARTS	179.93

Qty	Part Number	Description	Unit	Extended
4	XB10605	35 TON BUSHING	28.65	114.60
1	RK-PKT2	KIT-POCKET INSERTS	65.33	65.33

9 REPAIR/STRAIGHTEN BENT/CRACKED CROSS BAR UNDER TRANSMISSION..
HITTING/RUBBING ON FUEL TANK.
CAUSE:
BENT/CRACKED X-MEMBER
CORRECTION:
ATTACH COME-A-LONG TO X-MEMBER. HEAT AND PULL TO STRAIGHTEN BRACKET.
CUT AND REMOVE HUCK BOLTS AT X'MEMBER FOR ACCESS. ALIGN/STRAIGHT AND
INSTALL NEW X'MEMBER HARDWARE.

TOTAL LABOR	437.50
TOTAL PARTS	31.56

Qty	Part Number	Description	Unit	Extended
6	44434MSC	MET 10.9 HX HD CAP SCR M6	0.59	3.54
6	44690MSC	CLASS 10 NYL INSERT LOCK	0.27	1.62
12	C85613MSC	FENDER WASHER 1/4X7/8 OD	0.23	2.76
12	MP43981MSC	MET HARDENED FLAT WASHER	0.14	1.68
6	41772MSC	MET CL 12 ALL METAL LOCK	1.35	8.10
6	C90409MSC	MET 10.9 HX HD CAP SCR M1	2.31	13.86

10 REPLACE UPPER STACK BUSHING DRIVERS' SIDE.
CAUSE:
UPPER BUSHING ASSY HAS EXCESSIVE MOVEMENT.RATTLING.
CORRECTION:
REPLACED DRIVER'S SIDE UPPER STACK MOUNT AS REQUIRED.

TOTAL LABOR	175.00
TOTAL PARTS	98.93

Qty	Part Number	Description	Unit	Extended
1	EM75-69000HTATR	EXHAUST MOUNT BUSHING KIT	55.95	55.95
1	M13-1009	BUSHING-MOUNTING EXHAUST	42.98	42.98

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MISCELLANEOUS SUPPLY 335.00

SLS-SVC CUST LBR TRK	5,620.00
SLS-SUNDRIES	335.00
SLS-PTS SHOP	2,859.81
FREIGHT-PTS	203.00
H.S.T. R105278493	1,128.77
PLEASE PAY THIS TOTAL	10,146.58