

Nordev Contractors: TOWNSVILLE WORKSHOP

185 : TEREX PT600

Feeder LH

Technician Alf Bonato

my.komatsu.com.au/cms/samples/20250321300729

Evaluation Aluminium and silicon levels appear to indicate a fair degree of dust entry which is heavily influencing iron and PQ levels.

Recommendation At this stage, as you have replaced this oil, suggest collect another sample to confirm success of the drain.

Sample number	20250321300729
Status	Action
Registration	418059
Sampled	10/03/2025
Evaluated	21/03/2025
Unit hours	8817
Comp. hours	
Oil hours	
Oil make	?
Oil type	ISO
Oil grade	320
Oil changed	Yes
Wear + additives	
PQ Index	341
Iron (Fe)	2737
Chromium (Cr)	9
Nickel (Ni)	2
Copper (Cu)	6
Tin (Sn)	1
Lead (Pb)	<1
Aluminium (AI)	50
Silicon (Si)	118
Sodium (Na)	<1
Potassium (K)	3
Boron (B)	75
Molybdenum (Mo)	1
Zinc (Zn)	68
Magnesium (Mg)	14
Phosphorus (P)	774
Calcium (Ca)	26
Lithium (Li)	<1
Silver (Ag)	<1
Barium (Ba)	2
Manganese (Mn)	14
Titanium (Ti)	2
Vanadium (V)	<1
Cadmium (Cd)	<1
Physicals	
Water	<0.1
Viscosity @ 40°C	153
, 5	100





Status legend

	-
Critical	Results indicate urgent action is required
Action	Results indicate action is required as soon as possible
Caution	Results indicate an increased trend that should be monitored
Query	Further information is required
Normal	Results are acceptable relative to the trend

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Technician Sandra (Sandy) Cleere

my.komatsu.com.au/cms/samples/20250325302519

Nordev Contractors: TOWNSVILLE WORKSHOP

CATERPILLAR: CATERPILLAR?

Coolant

Evaluation pH is slightly high for a typical coolant. Copper (Cu 83 ppm and Zinc (Zn 24) are also high. All other results appear to be

acceptable. Noted no previous samples to show trend and coolant type unknown.

Recommendation Check cooling system for signs of corrosion or damage. Sample again.

Sample number	20250325302519
Status	Caution
Registration	539842
Sampled	10/03/2025
Evaluated	25/03/2025
Unit hours	8817
Comp. hours	
Coolant hours	
Coolant make	?
Coolant type	?
Coolant grade	COOLANT
Coolant changed	No
Wear + additives	
Iron (Fe)	<1
Chromium (Cr)	<1
Copper (Cu)	83
Tin (Sn)	1
Lead (Pb)	4
Aluminium (Al)	<1
Silicon (Si)	45
Sodium (Na)	3964
Potassium (K)	20
Boron (B)	1
Molybdenum (Mo)	469
Zinc (Zn)	24
Magnesium (Mg)	<1
Phosphorus (P)	14
Calcium (Ca)	1
Physicals	
Colour	Red
Clarity	Clear
Visible Solids	None
Characteristics	
Glycol	40
рН	9.0
Conductivity	4944
Anions	
Chloride	17
Glycolate	1129
Nitrate	25
Nitrite	550
Phosphate	0
Sulphate	17





Status legend

	-
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Nordev Contractors: TOWNSVILLE WORKSHOP

ID185: LINCOM PT600

Coolant

Evaluation

Technician Satchoo Padayachee

my.komatsu.com.au/cms/samples/20250502103020

The copper (Cu) level is very high on the coolant - indicating copper wear or leaching. Exhaust gases entering the coolant will cause the pH to decrease. However, the pH value is at a high level for this coolant type indicating no exhaust gas entry. All other results appear satisfactory. Only concern is the high copper presence - check for possible cause for high copper. Continue monitoring the coolant at the next service interval.

Sample number	20250502103020
Status	Caution
Registration	272360
Sampled	28/04/2025
Evaluated	02/05/2025
Unit hours	8823
	0023
Comp. hours	
Coolant hours	
Coolant make	CATERPILLAR
Coolant type	ELC
Coolant grade	COOLANT
Coolant changed	No
Wear + additives	
Iron (Fe)	1
Chromium (Cr)	<1
Copper (Cu)	77
Tin (Sn)	<1
Lead (Pb)	2
Aluminium (Al)	<1
Silicon (Si)	57
Sodium (Na)	4002
Potassium (K)	21
Boron (B)	<1
Molybdenum (Mo)	448
Zinc (Zn)	24
Magnesium (Mg)	<1
Phosphorus (P)	<1
Calcium (Ca)	5
Physicals	
Colour	Red
Clarity	Clear
Visible Solids	None
Characteristics	
Glycol	40
рН	9.4
Conductivity	4754
	4754
Anions	
Chloride	27
Glycolate	1022
Nitrate	35
Nitrite	467
Phosphate	302
Sulphate	32
Registration comments - prov	rided by customer





Need to test if any exhaust emissions in sample please





Status legend

	-
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Nordev Contractors: TOWNSVILLE WORKSHOP

185 : TEREX PT600

my.komatsu.com.au/cms/samples/20250321300739

Technician Alf Bonato

Diesel Engine

Evaluation Results appear to be acceptable, sample at the next sample interval.

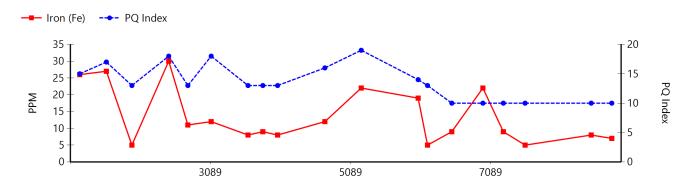
Sample number	20250321300739	20240710100834	20230418300537	20221223100846	20221228100338
Status	Normal	Normal	Normal	Normal	Query
Registration	817410	687554	602454	667822	687872
Sampled	06/03/2025	24/10/2023	22/02/2023	09/12/2022	24/10/2022
Evaluated	21/03/2025	10/07/2024	18/04/2023	23/12/2022	28/12/2022
Unit hours	8817	8523	7580	7269	6977
Comp. hours		8523	7580	7269	6977
Oil hours			250	250	250
Oil make	SHELL	SHELL	SHELL	SHELL	SHELL
Oil type	RIMULA R3 MV				
Oil grade	15W-40	15W-40	15W-40	15W-40	15W-40
Oil changed	Yes	Yes	Yes	Yes	Yes
Filter changed	Yes	Yes	Yes	Yes	Yes
Wear + additives					
PQ Index	10	10	10	10	10
Iron (Fe)	7	8	5	9	22
Chromium (Cr)	<1	<1	<1	<1	<1
Nickel (Ni)	<1	<1	<1	<1	<1
Copper (Cu)	1	1	1	1	2
Tin (Sn)	<1	<1	<1	2	<1
Lead (Pb)	<1	1	<1	1	1
Aluminium (AI)	1	<1	<1	2	<1
Silicon (Si)	5	4	2	4	7
Sodium (Na)	<1	2	<1	2	2
Potassium (K)	<1	<1	<1	1	2
Boron (B)	528	473	24	43	67
Molybdenum (Mo)	85	78	3	78	79
Zinc (Zn)	1034	1101	1183	952	1056
Magnesium (Mg)	367	367	4	8	8
Phosphorus (P)	858	984	1104	865	924
Calcium (Ca)	1245	1263	2559	1842	2092
Lithium (Li)	<1	<1	<1	<1	<1
Silver (Ag)	<1	<1	<1	<1	<1
Barium (Ba)	<1	<1	<1	<1	<1
Manganese (Mn)	<1	<1	<1	<1	<1
Titanium (Ti)	<1	<1	<1	<1	<1
Vanadium (V)	<1	<1	<1	<1	<1
Cadmium (Cd)	<1	<1	<1	<1	<1
Oil condition					
Nitration	6	6	5	9	10
Oxidation	15	14	6	14	15
Sulphation	21	19	14	22	24
Soot	8	6	13	8	12
Physicals					
Water	<0.1	<0.1	<0.1	<0.1	<0.1
GC Fuel	1.9	1.3	1	1.6	1.3

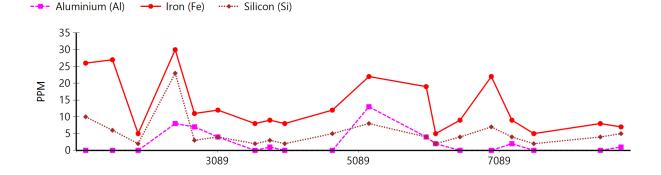


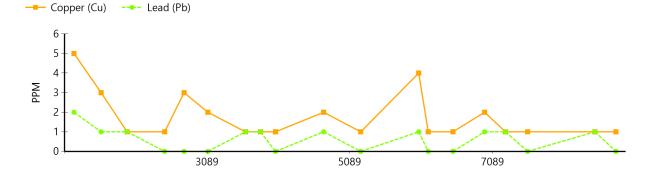


 Sample number
 20250321300739
 20240710100834
 20230418300537
 20221223100846
 20221228100338

 Viscosity @ 100°C
 12.5
 13.0
 12.3
 11.7
 12.7











Status legend

	-
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my.komatsu.com.au/cms/samples/20250321300203

Technician Grant Wilson

Nordev Contractors: TOWNSVILLE WORKSHOP

ID185 : LINCOM PT600

Hydraulic

Evaluation All tests on this sample appear acceptable, keep sampling to monitor further.

Sample number	20250321300203
Status	Normal
Registration	366488
Sampled	10/03/2025
Evaluated	21/03/2025
Unit hours	8817
Comp. hours	
Oil hours	
Oil make	?
Oil type	?
Oil grade	68
Oil changed	Yes
Filter changed	Yes
Wear + additives	
PQ Index	10
Iron (Fe)	4
Chromium (Cr)	<1
Nickel (Ni)	<1
Copper (Cu)	4
Tin (Sn)	<1
Lead (Pb)	<1
Aluminium (AI)	1
Silicon (Si)	4
Sodium (Na)	1
Potassium (K)	<1
	2
Boron (B) Molybdenum (Mo)	1
	319
Zinc (Zn)	2
Magnesium (Mg)	
Phosphorus (P)	249
Calcium (Ca)	59
Lithium (Li)	<1
Silver (Ag)	<1
Barium (Ba)	<1
Manganese (Mn)	<1
Titanium (Ti)	<1
Vanadium (V)	<1
Cadmium (Cd)	<1
Particles	
ISO 3 Count	22/18/14
04 Microns	23853
06 Microns	2117
14 Microns	127
21 Microns	56
Oil condition	
Nitration	3





Sample number	20250321300203	
Oxidation	14	
Sulphation	22	
Physicals		
Water	<0.1	
Viscosity @ 40°C	66	





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	-
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my.komatsu.com.au/cms/samples/20250321300220

Technician Grant Wilson

Nordev Contractors: TOWNSVILLE WORKSHOP

ID185 : LINCOM PT600

Final Drive Left

Evaluation The oils viscosity is lower than expected for the stated oil grade used. All other results appear acceptable.

Recommendation Check and confirm the correct oil is used. Consider replacing the oil to help restore viscosity.

Sample number	20250321300220
Status	Query
Registration	809661
Sampled	06/03/2025
Evaluated	21/03/2025
Unit hours	
Comp. hours	
Oil hours	
Oil make	?
Oil type	ISO
Oil grade	320
Oil changed	No
Wear + additives	140
PQ Index	12
	181
Iron (Fe)	
Chromium (Cr)	2
Nickel (Ni)	1
Copper (Cu)	4
Tin (Sn)	1
Lead (Pb)	<1
Aluminium (Al)	4
Silicon (Si)	6
Sodium (Na)	5
Potassium (K)	4
Boron (B)	2
Molybdenum (Mo)	<1
Zinc (Zn)	17
Magnesium (Mg)	2
Phosphorus (P)	189
Calcium (Ca)	5
Lithium (Li)	<1
Silver (Ag)	<1
Barium (Ba)	<1
Manganese (Mn)	8
Titanium (Ti)	<1
Vanadium (V)	<1
Cadmium (Cd)	<1
Physicals	<u> </u>
Water	<0.1
Viscosity @ 40°C	144





Status legend

	'
Critical	Results indicate urgent action is required
Action	Results indicate action is required as soon as possible
Caution	Results indicate an increased trend that should be monitored
Query	Further information is required
Normal	Results are acceptable relative to the trend

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my.komatsu.com.au/cms/samples/20250321300221

Technician Grant Wilson

Nordev Contractors: TOWNSVILLE WORKSHOP

ID185: LINCOM PT600

Final Drive Right

Evaluation

The oils viscosity is lower than expected for the stated oil grade used. All other results appear acceptable.

Recommendation Check and confirm the correct oil is used. Consider replacing the oil to help restore viscosity.

Sample number	20250321300221
Status	Query
Registration	809667
Sampled	10/03/2025
Evaluated	21/03/2025
Unit hours	8817
Comp. hours	
Oil hours	
Oil make	?
Oil type	ISO
Oil grade	320
Oil changed	Yes
Wear + additives	100
PQ Index	10
Iron (Fe)	156
Chromium (Cr)	2
Nickel (Ni)	1
Copper (Cu)	4
Tin (Sn)	<1
	<1
Lead (Pb)	
Aluminium (Al)	2
Silicon (Si)	5
Sodium (Na)	6
Potassium (K)	4
Boron (B)	2
Molybdenum (Mo)	<1
Zinc (Zn)	14
Magnesium (Mg)	1
Phosphorus (P)	204
Calcium (Ca)	4
Lithium (Li)	<1
Silver (Ag)	<1
Barium (Ba)	<1
Manganese (Mn)	7
Titanium (Ti)	<1
Vanadium (V)	<1
Cadmium (Cd)	<1
Physicals	
Water	<0.1
Viscosity @ 40°C	147





Status legend

	'
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