

3025.9hrs

Excavator – 1000 Hour Service

Accident Prevention

- Read and understand safety warning in the operation and maintenance manual
- Have you completed a Take 2?
- Have your job circumstances changed since completing your Take 2?

Initial Setup / Pre-Service Checks

- Machine has been cleaned prior to commencement of service
- Machine has been positioned on flat level ground
- All implements have been lowered
- Machine has been isolated and locked out

Sample Tasks

- Coolant Sample – Obtain
- Engine Oil Sample – Obtain
- Final Drives Oil Sample – Obtain
- Hydraulic System Oil Sample – Obtain
- Swing Drive Oil Sample – Obtain
- Transmission Oil Sample – Obtain

Change Tasks

- Cab Air Conditioner / Heater Filters – Replace
- Engine Air Filter Primary Element – Change
- Engine Air Filter Secondary Element – Change
- Engine Oil Filter – Replace
- Engine Oil – Change
- Final Drive Oil – Change
- Fuel Filters – Replace
- Fuel System Primary Filter (Water Separator) Element – Replace
- Fuel System Secondary Filter – Replace
- Hydraulic System Oil Filter (Case Drain) – Replace
- Hydraulic System Oil Filter (Pilot) – Replace
- Hydraulic System Oil Filter (Return) – Replace
- Hydraulic System Oil Filter – Replace
- Hydraulic System Oil – Change
- Hydraulic Tank Breather – Inspect/Replace

No filter

Clean Tasks

- Battery Terminals – Clean

Swing oil

- Battery - Clean
- Condenser - Clean
- Engine Air Pre Cleaner - Clean
- Engine Crankcase Breather - Clean - F.I.K.
- Fuel Tank Cap & Strainer - Clean
- Radiator Core - Clean

Check Tasks

- Axle Oil Level (Front) - Check
- Axle Oil Level (Rear) - Check
- Battery Cable - Check
- Battery Electrolyte Level - Check
- Belt - Inspect/Adjust/Replace
- Braking System - Test
- Bucket Linkage - Check
- Coolant Level - Check
- Drain Fuel System Water Separator
- Drain Fuel Tank Water & Sediment
- Quick Coupler - Check
- Reset Circuit Breakers
- Track Adjustment - Check
- Transmission Oil Level - Check
- Undercarriage - Check
- Wheel Nut Torque - Check

Needs tilt hoses
Boom hoses

Grease Points

- Boom, Stick & Bucket Linkage - Lubricate
- Fill Auto Grease System
- Swing Bearing - Lubricate

Mechanical Inspection Checklist

- Air Conditioner - Condition and Operation
- All Grease Points Receiving Grease
- Battery Cable - Check
- Battery Electrolyte Level - Check
- Battery Hold-Down - Tighten
- Battery or Battery Cable - Inspect/Replace
- Belt - Inspect/Adjust/Replace
- Belts - Replace
- Bucket Linkage - Check

- Coolant Level – Check
- Cooling System Hoses and Clamps – Check
- Drain Fuel System Water Separator
- Drain Fuel Tank Water & Sediment
- Engine Mounts – Check
- Engine Valve Lash & Fuel Injector Timing – Check
- Engine Valve Rotators – Inspect
- Exhaust System – Check for Leaks/Tightness
- Fan Hub & Jockey Pulley Bearings – Check Movement
- Final Drive Oil Level – Check
- Frame and Attachments – Check for Cracks
- Fuel Line Supply Support Clamps – Check
- Fuel System for Loose Bolts and Fittings
- Hoses – General Condition and Chafing
- Hydraulic Controls – Operation Check
- Hydraulic System Lines – Check for Damage/Leaks
- Induction System – Check for Leaks
- Park Brake Interlock – Operation Check
- Radiator for Debris – Clean if Needed
- Reset Circuit Breakers
- Swing Drive Oil Level – Check
- Track Adjustment – Check
- Undercarriage – Check
- Universal Joints – Check for Wear

Tyre Pressures

Magnetic Plug Conditions

Safety Checklist

- Audible Alarm & Warning Lights – Check
- Cab Condition – Check
- Check for Accumulated Fuel/Oil/Grease (Fire Hazard)
- Doors – Check
- Emergency Stop – Test
- Equaliser Bar Pin Movement – Check
- Fire Extinguishers – Invert/Shaken
- Fire Suppression Bottle – Check Charge
- Fuel Leaks – Check
- Gauges – Check
- Grab Rails – Check
- Horns – Air/Electric – Check

- Lights – Check
- Mirrors – Check
- Nose Cone Pin & Bush Movement – Check
- Reverse Alarm – Check
- Seat Belt – Inspect/Operation Check
- Seats – Suspension/Condition – Check
- Steps – Check
- Windows – Check
- Wipers – Check

Notes / Comments

Sign-off Section

- Service completed by: Luke Stephens
- Signed: [Signature] Date: _____
- Manager notified of repairs? Yes / No
- Maintenance Supervisor Name: _____
- Signature: _____ Date: _____



Integrated Management System

Quality Form

Document No. MAF0030

Excavator 250 Hour Service Sheet

Page 1 of 6

Accident Prevention

Read and understand safety warning in the operation and maintenance manual
Have you completed a take 2?
Have your job circumstances change since completing your take 2?

Excavator 250 Hour Service Sheet

Date:	8/10/25	Name:	clenns gettoers		
Plant ID:	EX46	Service Type:	250 Hour	Machine Hours:	2955 HRS.
<input checked="" type="checkbox"/>		Machine has been cleaned prior to commencement of service			
<input checked="" type="checkbox"/>		Machine has been positioned on flat level ground			
<input checked="" type="checkbox"/>		All implements have been lowered			
<input checked="" type="checkbox"/>		Machine has been isolated and locked out			

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Prepared By: Troy Slorach Date: 31/08/2020 Approved By: Troy Slorach Date: 31/08/2020
Rev. No: 2 Date Implemented: 31/08/2020



250 HR LUBE SERVICE INITIAL

SAMPLE:	Engine	dg
	Hydraulic	dg

CHANGE:	Final drive oil	dg
	Hydraulic system oil filter (case drain)	dg
	Hydraulic system oil filter (pilot)	dg
	Hydraulic system oil filter (return)	dg
	Cab air conditioner / heater filters	dg

CLEAN:	Batteries and terminals	dg
	Cab fresh air filter	dg
	Counterweight removal chain	n/a
	Engine air filter primary element	dg
	Engine air filter secondary element	dg
	Engine air pre cleaner	dg
	Hydraulic tank screen	dg
	Radiator core	dg
	Condenser	dg

CHECK:	Engine oil level	dg
	Hydraulic system oil level	dg
	Final drive oil levels	dg
	Swing drive oil level	dg
	Coolant level	dg
	Drain fuel system water separator	dg
	Drain fuel tank water & sediment	dg
	Oil filter	dg
	Engine valve lash & fuel injector timing	X
	Battery cable	dg
	Battery electrolyte level	dg
	Fuses	dg

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CHECK:				
	Reset circuit breakers			CS
	Bucket linkage			CS
	Track adjustment			CS
	Undercarriage			CS
GREASE:				
	Boom, stick & bucket linkage			dg
	Counterweight removal chain			NE
	Swing bearing			Ala.
	Fill auto grease system			dg

250 HR MECHANICAL SERVICE

KEY:

1. Defect found and repaired
2. Defect found and recorded, machine still OK
3. OK
4. Not applicable

CHECK:	1	2	3	4
Condition and tension of belts			✓	
Universal joints for wear			NA	✓
Air conditioner – condition and operation			✓	
Operation of hydraulic controls			✓	
Frame and attachments for cracks			✓	
Fuel system for loose bolts and fittings			✓	
Fuel line supply support clamps			✓	
Hydraulic system for damaged lines and loose fittings			✓	
All hoses for general condition and chaffing			✓	
Cooling system hoses for condition and clamps for tightness			✓	
Induction system for leaks and clamps for tightness			✓	
Engine mounts			✓	
Exhaust system for leaks, clamps and bolts for tightness			✓	
Radiator for debris (wash if necessary)			✓	
All points are receiving grease			✓	
Operation of park brake interlock			✓	
Fan hub and jockey pullet bearings for excessive movement				✓

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GARBARAVIC GROUP

Integrated Management System

Quality Form

Document No. MAF0030


Excavator 250 Hour Service Sheet

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CHECK:	1	2	3	4
Seat belt – retainers and operation			✓	
Horns – air/electric			✓	
Wipers			✓	
Mirrors			✓	
Seats – suspension adjustment/condition			✓	
Doors			✓	
Windows			✓	
Gauges			✓	
Grab rails			✓	
Fire extinguishers – invert and shake to loosen powder			✓	
Fire suppression bottle charge			✓	
Lights			✓	✓
Reverse alarm			✓	
Cab condition			✓	
Audible alarm and warning lights			✓	
Operation of emergency stop			✓	
Steps			✓	
Nose cone pin & bush movement				✓
Equaliser bar pin movement				✓
Accumulation of fuel, oil, grease etc. that may cause fire hazard			✓	
Fuel leaks			✓	

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 GARAVAY GROUP	Integrated Management System	Quality Form	Document No. MAF0030	Excavator 250 Hour Service Sheet	Page 6 of 6
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Prepared By: Troy Slorach Date: 31/08/2020 Approved By: Troy Slorach Date: 31/08/2020
 Rev. No: 2 Date Implemented: 31/08/2020

Date	Work Description	Plant No	Work Type
14/12/22	Stickers & repairs	EX46	LMF - Labour Maintenance Fitter
15/12/22	Repairs, rerun wiring	EX46	LMF - Labour Maintenance Fitter
15/12/22	made brack q/h lines, reroute wiring for aus lines	EX46	LMF - Labour Maintenance Fitter
15/12/22	Rerun all exilery hyd hose pig tail all hoses	EX46	LMF - Labour Maintenance Fitter
16/12/22	Digger reapirs, downloads, fit reverse buzzer, cle	EX46	LMF - Labour Maintenance Fitter
16/12/22	Fix hosing for q/hitch, made fire ext brak, wash,	EX46	LMF - Labour Maintenance Fitter
04/01/23	Repair oil leak	EX46	LMF - Labour Maintenance Fitter
04/01/23	fixed hyd leak	EX46	LMF - Labour Maintenance Fitter
12/01/23	Rplc Oring on boom hose	EX46	LMF - Labour Maintenance Fitter
16/03/23	Reove guards, panels , counter weight	EX46	LMF - Labour Maintenance Fitter
16/03/23	Remove counterweight	EX46	LMF - Labour Maintenance Fitter
17/03/23	Pressure wash engine & pumps load traileker	EX46	LMF - Labour Maintenance Fitter
17/03/23	Remv eng, fit in stand, clean work area	EX46	LMF - Labour Maintenance Fitter
17/03/23	Remov eng	EX46	LMF - Labour Maintenance Fitter
21/03/23	Repairs to Engine	EX46	LMF - Labour Maintenance Fitter
22/03/23	Disassemble eng, inspect block head, crank & camsh	EX46	LMF - Labour Maintenance Fitter
23/03/23	Clean & buff parts turbo wash, drop off block/cran	EX46	LMF - Labour Maintenance Fitter
23/03/23	Make up complete parts list to re build eng	EX46	LMF - Labour Maintenance Fitter
24/03/23	Parts, turbo	EX46	LMF - Labour Maintenance Fitter
28/03/23	Clean buff parts, disassemble turbo	EX46	LMF - Labour Maintenance Fitter
29/03/23	Collect parts W/Adams drop Wimmera Mach	EX46	LMF - Labour Maintenance Fitter
05/06/23	250HR Service adj tracks	EX46	LMF - Labour Maintenance Fitter
31/07/23	500HR service fit hammer to digger, plump up	EX46	LMF - Labour Maintenance Fitter
13/09/23	250HR service	EX46	LMF - Labour Maintenance Fitter
27/09/23	Shim bucket, fit mirror	EX46	LMF - Labour Maintenance Fitter
26/10/23	1000h Service Renew Rotating Light	EX46	LMF - Labour Maintenance Fitter
26/10/23	Service EX46	EX46	LWGH - Labour Workshop General Hand
23/11/23	Quick Hitch Fault Diagnose	EX46	LMF - Labour Maintenance Fitter
24/11/23	Repair Solenoid (Metal flakes stuch in Spool)	EX46	LMF - Labour Maintenance Fitter
24/11/23	Repair Broken Clamp on Quick Hitch tubes	EX46	LMF - Labour Maintenance Fitter
07/12/23	250 hr Service Replace Quick Hitch Switch & Wiring	EX46	LMF - Labour Maintenance Fitter
12/12/23	Check Hammer, Reset Circuit Breaker	EX46	LMF - Labour Maintenance Fitter
09/01/24	Check Engine Issue, Turbo Waste Gate not Moving	EX46	LMF - Labour Maintenance Fitter
25/03/24	Oil leaks, imp lockout	EX46	MF - Maintenance Fitter
22/04/24	Travel to site	EX46	MF - Maintenance Fitter
22/04/24	500hr service	EX46	MF - Maintenance Fitter
22/04/24	Travel to HO	EX46	MF - Maintenance Fitter
23/04/24	Cold start fault	EX46	MF - Maintenance Fitter
09/05/24	Replace e-stop rubber booth	EX46	MF - Maintenance Fitter
17/05/24	Inspection sheets	EX46	MF - Maintenance Fitter
17/05/24	staff isolator& dash cam	EX46	MF - Maintenance Fitter
20/06/24	Grease and checkover	EX46	MF - Maintenance Fitter
02/07/24	fit hydraulic hoses to digger	EX46	MF - Maintenance Fitter
03/07/24	program grab	EX46	MF - Maintenance Fitter
03/07/24	fir grapple	EX46	MF - Maintenance Fitter
04/07/24	fit grapple	EX46	MF - Maintenance Fitter
23/07/24	QUICK HITCH FAULT EX46	EX46	MF - Maintenance Fitter
16/08/24	REPAIR HYDRAULIC LEAK @ BOOM BASE	EX46	MF - Maintenance Fitter
27/08/24	EX46 - FIT GRAPLE & REPLACE ORING FOR BOOM	EX46	MF - Maintenance Fitter
05/09/24	Remove old quick hitch, fit new tilt	EX46	MF - Maintenance Fitter
05/09/24	Tilt hitch	EX46	MF - Maintenance Fitter
06/09/24	Title hoses	EX46	MF - Maintenance Fitter
10/09/24	Make up hitch hoses	EX46	MF - Maintenance Fitter
11/09/24	Swivel extension on EX46	EX46	MF - Maintenance Fitter
11/09/24	Hitch EX46	EX46	MF - Maintenance Fitter
13/09/24	Get hoses made for quick hitch	EX46	MF - Maintenance Fitter
16/09/24	tilt hitch install	EX46	MF - Maintenance Fitter
18/09/24	Finish tilt hitch	EX46	MF - Maintenance Fitter
14/10/24	Bleed brakes & inspection	EX46	MF - Maintenance Fitter
02/12/24	turn off dashcam warning, diagnose tilt hitch issu	EX46	MF - Maintenance Fitter
13/01/25	Drive to Substation investigate Tilt hitch issue	EX46	MF - Maintenance Fitter
13/01/25	Clean up workshop area & organise parts for 250 hr	EX46	MF - Maintenance Fitter
13/01/25	Hydraulic fault	EX46	MF - Maintenance Fitter
14/01/25	250 Hour Service, Defects & repairs to tilt hitch	EX46	MF - Maintenance Fitter
14/01/25	250 Hour Service, tilt hitch fault, defects	EX46	MF - Maintenance Fitter
15/01/25	Tilt hitch programming, tilt fault	EX46	MF - Maintenance Fitter
22/01/25	C/O E-Stop	EX46	MF - Maintenance Fitter
31/01/25	Fix hyd leak on quick hitch	EX46	MF - Maintenance Fitter
11/03/25	2000 Hour service	EX46	MF - Maintenance Fitter
18/03/25	Tune up engine, reseal base cover	EX46	MF - Maintenance Fitter
19/05/25	Pick up parts on way past CAT & service digger	EX46	MF - Maintenance Fitter

23/06/25	product link not working	EX46	MF - Maintenance Fitter
24/06/25	500 Hour Service	EX46	MF - Maintenance Fitter
24/06/25	500 Hour Service	EX46	MF - Maintenance Fitter
25/06/25	Hyd Fault	EX46	MF - Maintenance Fitter
27/06/25	drive bolt	EX46	MF - Maintenance Fitter
30/06/25	Start removing GET from bucket	EX46	MF - Maintenance Fitter
30/06/25	Remove cutting edge & clean	EX46	MF - Maintenance Fitter
30/06/25	Flip bucket edge	EX46	MF - Maintenance Fitter
01/07/25	Replace boom light RHS	EX46	MF - Maintenance Fitter
03/07/25	Troubleshoot hammer circuit wiring, found fault wi	EX46	MF - Maintenance Fitter
17/07/25	Fitted new cabin panels / check over	EX46	MF - Maintenance Fitter
18/08/25	troubleshoot & repair rotator hitch not working	EX46	MF - Maintenance Fitter
29/08/25	troubleshoot grab not working, repair config	EX46	MF - Maintenance Fitter
09/09/25	load up ex46 and wash	EX46	MF - Maintenance Fitter
09/09/25	wash excavator for Balranald	EX46	MF - Maintenance Fitter
02/10/25	Fuel & Grease EX46	EX46	MF - Maintenance Fitter
08/10/25	250 hr service - EX46	EX46	MF - Maintenance Fitter
16/10/25	overheating fault code fan	EX46	MF - Maintenance Fitter
20/10/25	fit fan & run up machine	EX46	MF - Maintenance Fitter
24/11/25	tilt issue bucket (wrong setnigns)	EX46	MF - Maintenance Fitter
02/12/25	1000 hour service	EX46	MF - Maintenance Fitter
02/12/25	help grease excavator	EX46	MF - Maintenance Fitter
02/12/25	1000 hour service	EX46	MF - Maintenance Fitter
02/12/25	1000 hour service	EX46	MF - Maintenance Fitter
02/12/25	1000 hour service	EX46	MF - Maintenance Fitter
03/12/25	1000 hour service & defects	EX46	MF - Maintenance Fitter
03/12/25	hydraulic hoses	EX46	MF - Maintenance Fitter
03/12/25	fit hammer, check chain rollers	EX46	MF - Maintenance Fitter
05/12/25	fix wiper washer	EX46	MF - Maintenance Fitter
	EX46 - Stick to bucket 3mm		
	EX46 - Bucket Cylinder Weeping		
	EX46 - Fit new cooling fan		
	EX46 - LHS - Drive cover plate inside bolt missing		
	EX46 - Change out rock breaker		
	EX46 - Hitch Hoses		
	EX46 CAT 320GC Hydraulic Excavator - Service Schedule Step 1250 (77)		
	EX46 - repair aux cord		
	EX46 - Rock Hammer Greasing		
	EX46 - Hydraulic accumulator hose		
	EX46 - LHS HOSE LEAKING HAMMER		
	EX46 - FIT FITTINGS, GRAB AND REPAIR WIRING		
	EX46 - Hydraulic leak		
	EX46 - Button for hammer stopped working flat battery		
	EX46 - Sharp edges on attachments		
	EX-46 Missing teeth off of 900mm GP bucket		
	EX46 - wear and tear damage on back end		
	EX46 Investigate visionlink not working		
	EX46 - Stick ram leak		
	EX46 CAT 320GC Hydraulic Excavator - Service Schedule Step 1500 (476)		



Plant: EX46 CAT 320GC
Hydraulic Excavator

Zone: Zone All

Status: Submitted

Form Template: Excavator –
500 Hour Service (NEW)

Date Created: Wednesday, 18
March 2026, 10:05:23 AM
(GMT+11:00)

Excavator – 500 Hour Service (NEW) – 4

500 Hour Excavator Service Sheet

Accident Prevention

Read and understand safety warning in the operation and maintenance manual	Yes
Have you completed a Take 2?	Yes
Have your job circumstances changed since completing your Take 2?	Yes

Initial Setup / Pre-Service Checks

Machine has been cleaned prior to commencement of service	Yes
Machine has been positioned on flat level ground	Yes
All implements have been lowered	Yes
Machine has been isolated and locked out	Yes

SAMPLE

Axle Oil Sample – Obtain	Pass
Engine Oil Sample – Obtain	Pass
Final Drive Oil Sample – Obtain	Pass



Plant: EX46 CAT 320GC
Hydraulic Excavator

Zone: Zone All

Status: Submitted

Form Template: Excavator –
500 Hour Service (NEW)

Date Created: Wednesday, 18
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(GMT+11:00)

Hydraulic System Oil Sample – Obtain	Pass
Swing Drive Oil Sample – Obtain	Pass
Transmission Oil Sample – Obtain	Pass

CHANGE

Cab Air Conditioner / Heater Filters – Replace	Pass
Engine Air Filter Primary Element – Change	Pass
Engine Oil and Filter – Change	Pass
Final Drive Oil – Change	Pass
Fuel Filters – Replace	Pass
Fuel System Primary Filter (Water Separator) Element – Replace	Pass
Fuel System Secondary Filter – Replace	Pass
Hydraulic System Oil Filter (Case Drain) – Replace	Pass
Hydraulic System Oil Filter (Pilot) – Replace	Pass
Hydraulic System Oil Filter (Return) – Replace	Pass
Oil Filter (Hydraulic Hammer) – Replace	Pass

CLEAN



Plant: EX46 CAT 320GC
Hydraulic Excavator

Zone: Zone All

Status: Submitted

Form Template: Excavator –
500 Hour Service (NEW)

Date Created: Wednesday, 18
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(GMT+11:00)

Batteries and Terminals – Clean	Pass
Cab Fresh Air Filter – Clean	Pass
Condenser – Clean	Pass
Engine Air Pre Cleaner – Clean	Pass
Engine Crankcase Breather – Clean	Pass
Fuel Lift Pump Strainer	N/A
Fuel Tank Cap & Strainer – Clean	Pass
Fuel Tank Strainer – Clean	Pass
Hydraulic Tank Screen – Clean	N/A
Radiator Core – Clean	Pass

CHECK

Axle Oil Level (Front) – Check	N/A
Axle Oil Level (Rear) – Check	N/A
Battery Cable – Check	Pass
Battery Electrolyte Level – Check	Pass
Belt – Inspect/Adjust/Replace	Pass
Braking System – Test	N/A
Bucket Linkage – Check	Pass
Coolant Level – Check	Pass



Plant: EX46 CAT 320GC
Hydraulic Excavator

Zone: Zone All

Status: Submitted

Form Template: Excavator –
500 Hour Service (NEW)

Date Created: Wednesday, 18
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Drain Fuel System Water Separator	Pass
Drain Fuel Tank Water & Sediment	Pass
Quick Coupler – Check	Pass
Track Adjustment – Check	Pass
Transmission Oil Level – Check	Pass
Undercarriage – Check	Pass
Wheel Nut Torque – Check	N/A

GREASE

Blade Linkage – Lubricate	Pass
Boom, Stick & Bucket Linkage – Lubricate	Pass
Counterweight Removal Chain – Lubricate	Pass
Fill Auto Grease System	N/A
Swing Bearing – Lubricate	Pass

MECHANICAL CHECKS

Air Conditioner – Condition and Operation	Pass
All Grease Points Receiving Grease	Pass
Battery Cable – Check	Pass
Battery Electrolyte Level – Check	Pass



Plant: EX46 CAT 320GC
Hydraulic Excavator

Zone: Zone All

Status: Submitted

Form Template: Excavator –
500 Hour Service (NEW)

Date Created: Wednesday, 18
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(GMT+11:00)

Belt – Inspect/Adjust/Repla ce	Pass
Bucket Linkage – Check	Pass
Coolant Level – Check	Pass
Cooling System Hoses and Clamps – Check	Pass
Drain Fuel System Water Separator	Pass
Drain Fuel Tank Water & Sediment	Pass
Engine Mounts – Check	Pass
Exhaust System – Check for Leaks/Tightness	Pass
Fan Hub & Jockey Pulley Bearings – Check Movement	Pass
Final Drive Oil Level – Check	Pass
Frame and Attachments – Check for Cracks	Pass
Fuel Line Supply Support Clamps – Check	Pass
Fuel System for Loose Bolts and Fittings	Pass
Hoses – General Condition and Chafing	Pass
Hydraulic Controls – Operation Check	Pass
Hydraulic System Lines – Check for Damage/Leaks	Pass



Plant: EX46 CAT 320GC
Hydraulic Excavator

Zone: Zone All

Status: Submitted

Form Template: Excavator –
500 Hour Service (NEW)

Date Created: Wednesday, 18
March 2026, 10:05:23 AM
(GMT+11:00)

Induction System – Check for Leaks	Pass
Park Brake Interlock – Operation Check	Pass
Radiator for Debris – Clean if Needed	Pass
Reset Circuit Breakers	Pass
Swing Drive Oil Level – Check	Pass
Track Adjustment – Check	Pass
Undercarriage – Check	Pass
Universal Joints – Check for Wear	Pass

SAFETY CHECKS

Audible Alarm & Warning Lights – Check	Pass
Cab Condition – Check	Pass
Check for Accumulated Fuel/Oil/Grease (Fire Hazard)	Pass
Doors – Check	Pass
Emergency Stop – Test	Pass
Equalizer Bar Pin Movement – Check	Pass
Fire Extinguishers – Invert/Shaken	Pass
Fire Suppression Bottle – Check Charge	Pass
Fuel Leaks – Check	Pass
Gauges – Check	Pass



Plant: EX46 CAT 320GC
Hydraulic Excavator

Zone: Zone All

Status: Submitted

Form Template: Excavator –
500 Hour Service (NEW)

Date Created: Wednesday, 18
March 2026, 10:05:23 AM
(GMT+11:00)

Grab Rails – Check	Pass
Horns – Air/Electric – Check	Pass
Lights – Check	Pass
Mirrors – Check	Pass
Nose Cone Pin & Bush Movement – Check	N/A
Reverse Alarm – Check	Pass
Seat Belt – Inspect/Operation Check	Pass
Seats – Suspension/Condition – Check	Pass
Steps – Check	Pass
Windows – Check	Pass
Wipers – Check	Pass

Service Completion Sign-Off

Service completed by:	Luke Stephens
-----------------------	---------------