

2023170003578

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Invoice date	Due date	Order number	Your order number	Reference	Order date	
12/Jan/2023	12/Jan/2023 11/Feb/2023 TG0-7100083833		223107	1-877-GO-WAJAX	21/Nov/2022	

Payer C190318
Payer address

C M FORESTRY SERVICES LTD PO BOX 245 KINUSO AB TOG 1K0

Contact ERIC

Phone 780-849-8504 Fax

E-mail NA

Customer C190318 Location address

C M FORESTRY SERVICES LTD

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Entered by Yelyzaveta Hrychukha 780 483 6641

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Delivery method Delivery terms		Delivery terms	Payment terms	Delivery date	
	None	Service	Net 30 days	12/Jan/2023	

Line	Product / Description	Fleet number	Lot/Serial no	Service
1	875	340333	8750637	FIELD
	TICEDOAT LOCCED			

TIGERCAT LOGGER

Brand TIGERCAT

Meters Hours: 5599.00 KM: 0.00 Miles: 0.00

TIGERCAT WARRANTY

CHECK AND ADVISE ON ENGINE

NOVEMBER 25, 2022-TRAVEL TO SITE, SIGNED IN AT OFFICE THEN PROCEEDED TO UNIT FUEL PUMP DOESN'T COME WITH GEAR, MADE ARRANGEMENTS WITH CUSTOMER, WAS ABLE TO GET A GEAR. INSTALLED GEAR THEN FUEL PUMP, CONNECTED ALL FUEL LINES AND PRIMMED. STARTED UNIT, NO GO PRIMMED FUEL SYSTEM AGAIN AND STILL NOTHING. PLUGGED COMPUTER INTO UNIT, CRANKED ENGINE OVER STILL NO FUEL PRESSURE. RECHECKED WORK, PUMP IS INSTALLED PROPERLY. CHECKED ALL OTHER SENSORS EX CRANK AND CAM. NO FAULT CODES. HISTORY ON UNIT IS THE TURBO WENT OVER SPEED ENGINE, CUSTOMER REPLACED TURBO BUT RIGHT AFTER ENGINE STILL OVER SPEED. THEY SHUT IT DOWN AND TRIED TO START AGAIN BUT NOTHING. CALLED INTO TIGERCAT. RELAYED THE INFO GIVEN TO TIGERCAT. TIGERCAT BELIEVES IT'S THE INJECTORS. WHEN OVER SPEED HAPPENS THE TIPS BLOW OFF. UPDATED CUSTOMER. TOLD HIM I'LL BE BACK IN THE AM FOR I HAD ANOTHER LOG LOADER DOWN AT ANOTHER MILL TO ATTEND TO. NOVEMBER 26, 2022- TRAVEL TO SITE PERFORMED A FEW MORE

NOVEMBER 26, 2022- TRAVEL TO SITE PERFORMED A FEW MORE TESTS, CONFIRMED INJECTORS TIPS ARE BLOWN OFF. TOOK VIDEO



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AND SET TO CUSTOMER. PACKED UP SIGNED OUT AT OFFICE AND TRAVELED BACK TO CITY.

DECEMBER 14, 2022- TRAVEL UP TO SLAVE LAKE. ARRIVED ON SITE, SIGNED IN AT THE OFFICE THEN WENT TO UNIT IN LOG YARD BATTERIES DEAD AGAIN USED MANUAL PUMP TO OPEN THE HOOD AND SIDE DOOR REMOVED THE VALVE COVER, COMMON RAIL, AND INJECTOR TUBES. REMOVED NUMBER SIX INJECTOR. THE TIPS ARE COMPLETELY MELTED. USED A LIGHT TO TRY TO LOOK DOWN THE HOLE. SAW THAT THE BORE WAS BADLY DAMAGED. NEW INJECTORS WOULDN'T FIT DUE TO THE DAMAGE. UPDATED THE CUSTOMER, SENT SOME EMAILS TO TIGERCAT. I NEED A BORE SCOPE TO LOOK INSIDE THE CYLINDERS, WAS ABLE TO GET MY HANDS ON ONE BUT IT WILL BE THE NEXT DAY. CONTINUED TO REMOVE THE REMAINING FIVE INJECTORS. ALL INJECTORS ARE THE SAME EXCEPT FOR ONE AND TWO CYLINDERS. PLACED VALVE COVER BACK ON AND USED A PARTS BAG TO CONTAIN THE LOOSE HARDWARE. CLOSED SIDE AND HOOD, SIGNED OUT THEN TRAVELED OUT.

DECEMBER 14, 2022-TRAVEL TO UNIT SIGNED IN AT OFFICE VALVE OVER WAS ALREADY REMOVED PRIOR, REMOVED COVER USED BORE SCOPE TO INSPECT CYLINDERS. COUPLE HOLES, I COULDN'T GET THROUGH HOLE IS MELTED. OTHER CYLINDERS SHOW INTERNAL DAMAGE. EMAILED TIGERCAT, ENGINE HAS EXTENDED WARRANTY. PUT A PARTS LIST TOGETHER AND SENT IN. UPDATED CUSTOMER, MADE A GAME PLAN WITH THE SITE CONTACT. LOG LOADER IS BLOCKED IN BY DECKS OF WOOD. ASKED FOR THE ONE DECK TO PILE TO BE CLEARED. ONCE PARTS COME IN WILL LET CUSTOMER KNOW AS WELL AS THE CONTACT AT THE MILL.

DECEMBER 21, 2022-TRAVEL TO SITE. WENT THROUGH THE PRECAUTIONS AND SAFETY OF JOB SCOPE. I MENTIONED THAT THE LOG PILE THAT WAS STACKED RIGHT BEHIND THE COUNTERWEIGHT AND OFF TO THE INSIDE OF UNIT WILL HINDER ME FROM COMPLETING MY TASK. WENT OUT WITH SUPERVISOR MADE A GAME PLAN TO MOVE DECK AND OTHER LOGS. OPERATOR CAME BY MOVED A FEW LOGS AND CALLED IT GOOD, I TOLD HIM WHAT I NEEDED BUT HE SAID HE CAN'T AND CARRIED ON. CALLED SUPERVISOR TOLD HIM I NEED MORE TO BE MOVE. THEN CALL CUSTOMER, ARRANGED FOR NEXT WEEK WHEN HIS OPERATOR WILL BE THERE AND CAN HELP. SIGN OUT BUT BEFORE TALKED TO THE SAFETY, TOLD THEM TO POST PONE THE JOB.



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JANUARY 4 2023- TRAVEL TO SITE. UNIT IS ON A LOG DECK, ALSO NOT EVEN GROUND SO THE UNIT SLOPS TO THE LEFT. LIFTER WILL BE AWKWARD AND NO EASILY DONE. AREA NOT QUITE CLEARED OUT, HAD OPERATOR MOVE LOGS AND DEBRIS FROM ENTRY. GOT STUCK, WITH HELP GOT UNSTUCK. POSITIONED TRUCK RIGGED OUT CRANE AND STARTED REMOVING EXHAUST/AFTERTREATMENT, STAIRS, LADDER, AIR CLEANER/PILLAR, ELECTRICAL, DRAINED COOLANT, REMOVED COOLANT PIPES, REMOVED AIR TO AIR PIPES, STARTER, ALTERNATOR, A/C COMPRESSOR, GUARDS AROUND BELTS, ETC.

JANUARY 5, 2023- TRAVEL TO SITE. REMOVED PUMP STACK REMOVED

JANUARY 5, 2023- TRAVEL TO SITE. REMOVED PUMP STACK REMOVED ENGINE AND LIFTED OUT. SWAPPED COMPONENTS OVER FROM OLD ENGINE TO NEW ENGINE. INSPECTED FLEX ELEMENT, IS WAS DAMAGED REPLACE FLEX ELEMENT AND DRIVE GEAR, FOLLOWED PROCEDURE FOR INSTALLATION. INSTALLED ENGINE THEN THE PUMPS. STARTED PUTTING COMPONENTS BACK TOGETHER IN REVERSE FROM DISASSEMBLY. ROUTED ELECTRICAL/WIRING HARNESS CONNECTED. REPAIRED ELECTRICAL.

JANUARY 6, 2023- TRAVEL TO SITE. FINISHED OTHER ELECTRICAL CONNECTIONS. INSTALLED LADDER, AND AIR CLEANER/PILLAR.
CHASED BOLTS HOLES FOR THE SCR BRACKET/MOUNT. INSTALLED THE SCR SYSTEM. USED NEW GASKETS AND INSTALLED EXHAUST PIPES.
CONNECTED MORE ELECTRICAL. INSTALLED FUEL FILTER HOUSING AND FUEL HOSES. INSTALLED ANOTHER HYD PUMP TO ENGINE'S AUX.
ADDED COOLANT AND NEW OIL TO ENGINE. FINISHED WITH OTHER CONNECTIONS AND INSTALLATIONS BEFORE PRIMING FUEL SYSTEM.
OLD ENGINE WAS DELETED WHERE THE NEW ONE ISN'T. UPON START UP HAD ALARMS PERTAINING TO THE AFTERTREATMENT OR SCR. LET UNIT RUN CHECKING FOR LEAKS OR ANY ISSUES. DOUBLE CHECKED WORK. LET OPERATOR MOVE UNIT FROM AREA, HE TESTED IT AS WELL. NO FURTHER ISSUES TO THE INSTALL OF THE ENGINE.
PACKED UP AND LOADED UP OLD ENGINE TRAVEL BACK TO EDMONTON.

NEW ENGINE S/#: 1997566 OLD ENGINE S/#: 000001715827

JAN 11/2023-SUBMITTED TO C2#869607

6100093158/7100083833



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Tr no	Line type	Op/Item / Description	Quantity	U/M	Price	Discount amt	Handling chg	Total
1	Miscellaneous	FREIGHTOUT	1.00	EA				
		freight						
56	Miscellaneous	WTYUNRECOVERABL	1.00	EA				
		UNRECOVERABLE FREIGHT						
20	Material	16324	4.00	EA				
		PREMIXANTIFREEZE						
15	Material	211574	6.00	EA				
		O-RING						
3	Material	212625	1.00	EA				
		O-RING						
2	Material	223142_A	1.00	EA				
		FUEL PUMP						
40	Material	550048912	2.00	EA				
		TELLUS S4 VX 32 AM_1*5UGL_NAMD						
22	Material	550054526	2.00	EA				
		ROTELLAT6 0W40 CK4_1*5UGL_A1W	J					
38	Material	710000001	1.00	EA				
		Core Charge						
37	Material	92403BS02	1.00	EA				
		KIT,ENGINE,FPT N67 2						
		Lot/Serial no 2212190000001031						
57	Material	92403BS02	-1.00	EA				
		Core Credit						
		Lot/Serial no TG1860002248900001						
17	Material	BH776	2.00	EA				
		GASKET,MARMON,4 1/2						
25	Material	BJ089	1.00	EA				
		COUPLER,SAE 3 TORSIO						
4	Labor	0002	70.50	HRS				
		Fleld						
					Ei	nvironmental Charg nop Supplies	е	0.00 0.00
					Si Si	nop Supplies u b total		0.00

Order total 0.00

 Remit To:
 WAJAX LIMITED
 GST/HST: 105570915RT00002

 C25067C/U
 QST: 1012792138TQ0002

 PO BOX 2521, STATION M

CALGARY AB T2P 0T6

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Item with core charge: If the core item is returned within 60 days, in full condition, the whole charge will be refunded. A 60 days late return will decrease the refund by 20%. No refund will be granted after 120 days from the shipping of the Core Charge Item.