

005-3-LEAD
AUG

Keeping you on the road

5205 - 65th Street. Lloydminster. AB. T9V 2E8
TC Reg# 25-0608

Name Owner/Carrier: Crude Master Transport				
Address PO Box 11100 Lloydminster, AB T9V 3B4				
Telephone No: 306-825-4722				
Tank Spec 407	Certification Date Month/Year 07/2013	Tank Mfr Date 07/2013	Tank Manufacturer Advance	Tank Assembler Advance
Special Service Crude Oil ☒ Corrosive ☐ Dedicates Service ☐ Fuel ☐ Other _____				
Tank Lined ☐ Insulated and Jacketed ☐				
Owner Unit No 621A		Tank Serial 2AEABRBH8DK000120		VIN 2AEABRBH8DK000120
Design Temp. Range -40 to 90°C	Max. Density Lading 1.0 KG/L	Max. Product Payload 21,800 KG	Heating Sys Pressure None	Heating Sys Temp None
Tank Design / MAWP kPa ☒ PSI ☐ 172.4	Original Tank Test Pressure kPa ☒ PSI ☐ 276		MDIN 8802 TCRN	
Tank Vol. Cap Liters ☒ USG ☐				
Comp 1 32,000 Comp 2 _____ Comp 3 _____				
Comp 4 _____ Comp 5 _____ Comp 6 _____				
Exposed Surface Area SQ.M ☒ SQ.FT ☐				
Comp 1 59.9 Comp 2 _____ Comp 3 _____				
Comp 4 _____ Comp 5 _____ Comp 6 _____				
Shell Manufactured Thickness MM ☒ INCHES ☐				
Top 6.35 Sides 6.35 Bottom 6.35 Heads Mfd. Thk. 9.52				
Shell Minimum Thickness MM ☒ INCHES ☐				
Top 5.97 Sides 5.97 Bottom 5.97 Heads Min Thk 8.64				
Shell Mat. Spec/Grade 5454-H32 Heads Mat. Spec/Grade 5454-0 Weld Material 5554				

Types of inspections and tests performed.

External Inspection ☒ Leakage Test ☒ Internal Inspection ☐ Upper Coupler Area Inspection ☐ Thickness Test ☐Pressure Test ☐Legible pictures of the MIP and the ASME Nameplates are attached to this Inspection Test and Repair Report ☒



Exhibit 1 Rev 0. Date: June 30, 2021 Page 2 of 9
External Inspection QC Manual Ref 12.1

Items Inspected	Pass	Fail	NA
Metal Id Plate: Check if missing, check for legibility, check all specification marking.	☒	☐	☐
Tank shell and heads: Check for cracks, corrosion, abrasion, dents, overlay patches, leaks. Multi compartment tanks – inspect void drains for leaks, Void drains shall be open to atmosphere. Corrosion or abraded areas shall be thickness tested	☒	☐	☐
Structural members, appurtenances, upper fifth assembly, accident damage protection devices; Check for defects, cracks, corrosion, damage that may render the tank unsafe for transportation. Tank securement devices: Check frame chassis connections, bolts saddles, secure. Accident damage protection devices; Check for defective welds, damage, corrosion.	☒	☐	☐
Piping and Valves: Check for leaks damage, corrosion, proper functioning. Remote closure devices and thermal closures present and operable. Check all valves and devices for operation. Check tightness of all bolted connections.	☐	☒	☐
Manways, Closures, Flanges: check for tightness, leaks, check flanges for tightness. Check manway for certification markings.	☒	☐	☐
Pressure Relief Devices: Check externally for damage, corrosion, operation, correct markings, markings legible. For tanks in corrosive service, replace or test.	☒	☐	☐
Full opening rear heads: Check gaskets for cuts, digs, gouges, not greater than 0.5"	☐	☐	☒
Hose Assemblies: Check for leaks, damage, pressure test current, check markings for legibility	☐	☐	☒
Accessories - Ladders, Catwalks, Fall Protection: Check for safe operation, damage and operation	☒	☐	☐
Tank marking: Date (month and year), Symbol (V), Facility Registration Number applied after all defects corrected, inspected and tested	☒	☐	☐

CSA B620 7.2.1.8 Rejection criteria for external inspections

- (a) less than the minimum thickness remaining under a cut, dig, or gouge.
- (b) any dent with a depth of more than 12.7 mm (0.5 in) where it includes a weld.
- (c) any dent with a depth of greater than 10% of the length of the dent.
- (d) any weld defect, including a crack, pinhole, or incomplete fusion of the weld.
- (e) any structural defect.
- (f) any source of leakage; or
- (g) repairs made to liquid-retaining components using overlay patches.

No Defects Found ☐ Defects Found. ☐ Defects Corrected Inspected and Tested ☒

Evan Drieschner

Evan Drieschner

July 3, 2025

Tank Inspector Name

Signature

Date



Exhibit 1 Rev 0. Date: June 30, 2021 Page 3 of 9
Leakage Test – QC Manual Ref: 12.2

Items Tested	Pass	Fail
Pressure gauges: Calibrated, Range and Selection and range complies with CSA B620 Clause 7.1.4.	☒	☐
Over pressurization protection in place and operative	☒	☐
All piping valves, and accessories in place and operative	☒	☐
Weld seams, all joints; Check for leaks	☒	☐
Piping, valves, closures, gaskets: Check for leaks	☐	☒
Piping valves, closures: Each valve and closure tested in sequence and each valve and closure.	☒	☐
Tank marking: Date (month and year), Symbol (K) Facility Registration Number applied after all defects corrected, inspected and tested	☒	☐

Comp 1		Comp 2		Comp 3		Comp 4		Comp 5		Comp 6	
Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail
☒	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐

Leak Test Pressure 172.4 KPA psi Test Medium Air ☒ Water ☐ Other _____

Leak Test Hold Time 15 mins

No Defects Found ☐ Defects Found. ☐ Defects Corrected Inspected and Tested ☒

Evan Drieschner

Evan Drieschner

July 3, 2025

Tank Tester Name

Signature

Date



Keeping you on the road

Truck Zone Inc.
5205 – 65th Street
Lloydminster. AB.
T9V 2E8

TC Registration Number 25-0608

HOSE ASSEMBLY INSPECTION and TEST REPORT

Item Inspected Tested					Pass	Fail	Corrected	NA
• Damage to the hose cover that exposes the reinforcement • Kinked, flattened, or permanently deformed wire braid • Soft spots when not under pressure, bulging under pressure, or loose outer coverings • Damaged slipping, or excessively worn hose couplings • Loose or missing bolts or fastenings on bolted hose coupling assemblies • Deteriorated legibility or absence of the serial or identification number and HAWP					☒	☐	☐	☐
To pass the annual hose assembly pressure test, the hose assembly shall hold test pressure for a minimum of 5 minutes when isolated from the pressure supply, without: Bulging, Distortion, Leaks					☒	☐	☐	☐
Hose marking: Date of inspection and test (month and year), HAWP, Serial Number applied after all defects corrected, inspected and tested					☒	☐	☐	☐

Hose Serial #	HAWP psi	Test Pressure psi	New	In Service	In Service Date mm/yy
60825078	200	240	☐	☒	07/25
60825079	200	240	☐	☒	07/25
20825080	200	240	☐	☒	07/25
			☐	☐	
			☐	☐	

Hose Assembly Disposition Statement: Pass Returned to Service ☒ Fail Removed from Service ☐

Evan Drieschner

Name of Tank Inspector/Tester

Evan Drieschner
Signature

July 3, 2025

Date

DØ5-4-PUP
AUG

Keeping you on the road

5205 – 65th Street. Lloydminster. AB. T9V 2E8
TC Reg# 25-0608

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Special Service Crude Oil ☒ Corrosive ☐ Dedicates Service ☐ Fuel ☐ Other _____				
Tank Lined ☐ Insulated and Jacketed ☐				
Owner Unit No 621B		Tank Serial 2AEARPBEXDK000139		VIN 2AEARPBEXDK000139
Design Temp. Range -40 to 90°C	Max. Density Lading 1.0 KG/L	Max. Product Payload 21,800 KG	Heating Sys Pressure None	Heating Sys Temp None
Tank Design / MAWP kPa ☒ PSI ☐ 172.4		Original Tank Test Pressure kPa ☒ PSI ☐ 276.0		MDIN 9803 TCRN
Tank Vol. Cap Liters ☒ USG ☐ Comp 1 31,500 Comp 2 _____ Comp 3 _____ Comp 4 _____ Comp 5 _____ Comp 6 _____				
Exposed Surface Area SQ.M ☒ SQ.FT ☐ Comp 1 66 Comp 2 _____ Comp 3 _____ Comp 4 _____ Comp 5 _____ Comp 6 _____				
Shell Manufactured Thickness MM ☒ INCHES ☐ Top 6.35 Sides 6.35 Bottom 6.35 Heads Mfd. Thk. 9.52				
Shell Minimum Thickness MM ☒ INCHES ☐ Top 8.64 Sides 5.97 Bottom 5.97 Heads Min Thk 5.97				
Shell Mat. Spec/Grade 5454-H32 Heads Mat. Spec/Grade 5454-0 Weld Material 5554				

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Exhibit 1 Rev 0. Date: June 30, 2021 Page 2 of 9
External Inspection QC Manual Ref 12.1

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Piping and Valves: Check for leaks damage, corrosion, proper functioning. Remote closure devices and thermal closures present and operable. Check all valves and devices for operation. Check tightness of all bolted connections.	☐	☒	☐
Manways, Closures, Flanges: check for tightness, leaks, check flanges for tightness. Check manway for certification markings.	☒	☐	☐
Pressure Relief Devices: Check externally for damage, corrosion, operation, correct markings, markings legible. For tanks in corrosive service, replace or test.	☒	☐	☐
Full opening rear heads: Check gaskets for cuts, digs, gouges, not greater than 0.5"	☐	☐	☒
Hose Assemblies: Check for leaks, damage, pressure test current, check markings for legibility	☐	☒	☐
Accessories - Ladders, Catwalks, Fall Protection: Check for safe operation, damage and operation	☒	☐	☐
Tank marking: Date (month and year), Symbol (V), Facility Registration Number applied after all defects corrected, inspected and tested	☒	☐	☐

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- (f) any source of leakage; or
- (g) repairs made to liquid-retaining components using overlay patches.

No Defects Found ☐ Defects Found. ☐ Defects Corrected Inspected and Tested ☒

Justin Freeman

July 2, 2025

Tank Inspector Name

Signature

Date



Exhibit 1 Rev 0. Date: June 30, 2021 Page 3 of 9
Leakage Test – QC Manual Ref: 12.2

Items Tested	Pass	Fail
Pressure gauges: Calibrated, Range and Selection and range complies with CSA B620 Clause 7.1.4.	☒	☐
Over pressurization protection in place and operative	☒	☐
All piping valves, and accessories in place and operative	☒	☐
Weld seams, all joints; Check for leaks	☒	☐
Piping, valves, closures, gaskets: Check for leaks	☐	☒
Piping valves, closures: Each valve and closure tested in sequence and each valve and closure.	☒	☐
Tank marking: Date (month and year), Symbol (K) Facility Registration Number applied after all defects corrected, inspected and tested	☒	☐

Comp 1		Comp 2		Comp 3		Comp 4		Comp 5		Comp 6	
Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail
☒	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐

Leak Test Pressure 172.4 KPA psi Test Medium Air ☒ Water ☐ Other _____

Leak Test Hold Time 15 mins

No Defects Found ☐ Defects Found. ☐ Defects Corrected Inspected and Tested ☒

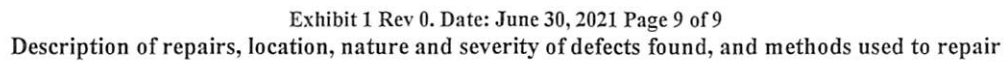
Justin Freeman

July 2, 2025

Tank Tester Name

Signature

Date



Tank Disposition Statement: Pass Returned to Service ☒ Fail Removed from Service ☐



Truck Zone Inc.
 5205 – 65th Street
 Lloydminster. AB.
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 TC Registration Number 25-0608

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Item Inspected Tested	Pass	Fail	Corrected	NA
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To pass the annual hose assembly pressure test, the hose assembly shall hold test pressure for a minimum of 5 minutes when isolated from the pressure supply, without: Bulging, Distortion, Leaks	☒	☐	☐	☐
Hose marking: Date of inspection and test (month and year), HAWP, Serial Number applied after all defects corrected, inspected and tested	☒	☐	☐	☐

Hose Serial #	HAWP psi	Test Pressure psi	New	In Service	In Service Date mm/yy
60825068	200	240	☐	☒	07/25
60825069	200	240	☐	☒	07/25
			☐	☐	
			☐	☐	
			☐	☐	

Hose Assembly Disposition Statement: Pass Returned to Service ☒ Fail Removed from Service ☐

Justin Freeman

Name of Tank Inspector/Tester

Justin Freeman
 Signature

July 2, 2025

Date